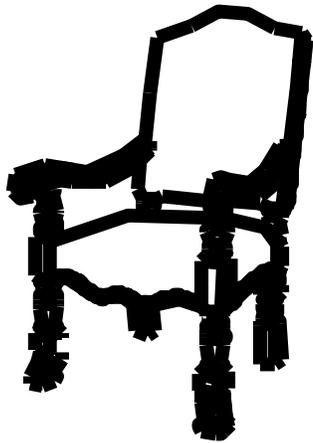
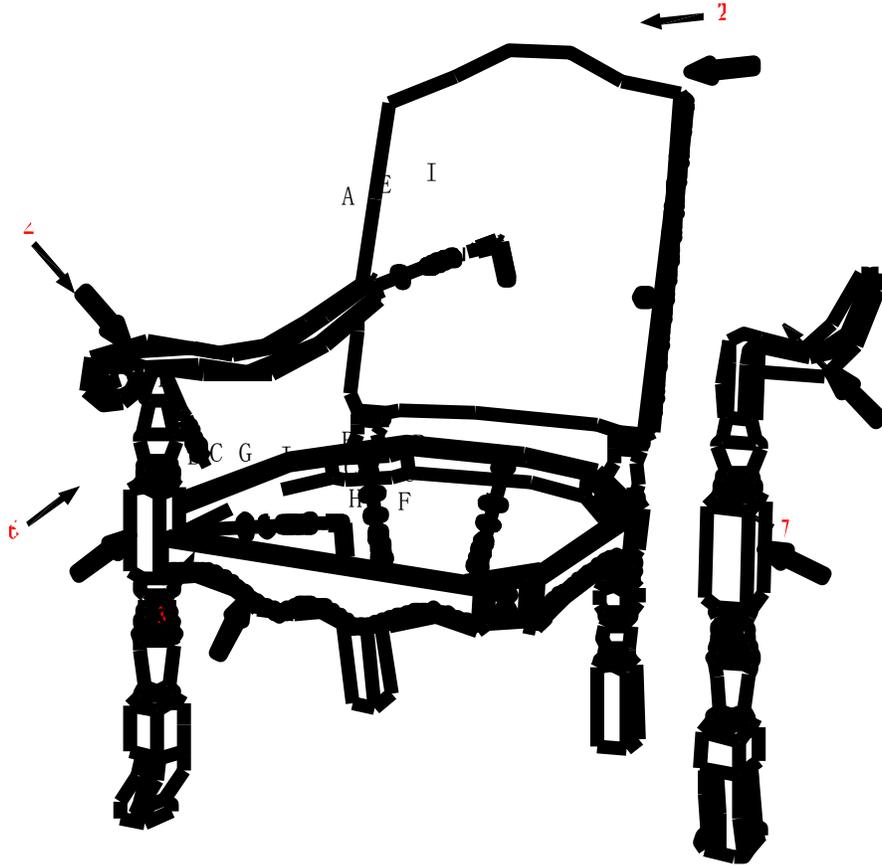


Additional Tools Required: **Allen Wrench
(provided) – Phillips head Screw Driver**

ASSEMBLY INSTRUCTIONS – 148 Chair

1. Open box and remove all parts from inside. Un-package all components.
2. Using the diagram included, identify all parts.
3. Sort and pair all bolts, locking washers, washers and screws. Pair all bolts with locking washers and washers using the diagram, the locking washer always goes on the bolt first.
4. Lay chair back assembly on a clean protected surface, face side up.
5. Attach the seat assembly to the back assembly by aligning holes on seat and back. The holes should align. **Using parts B, C and F insert bolt** with washers in the center hole, hand tighten.
6. Using **parts B, C and H insert bolts** into the left and right corner blocks on each side of the back of the seat assembly, hand tighten. (bolts should tighten easily, if needed adjust the angle of the seat to help with clearance.)
7. Attach front leg by **inserting parts B,C and G** through the front corner blocks of the seat assembly. Hand tighten only.
8. Set the chair in an upright position, identify the left and right arms, insert the leg into the hole in the underside of the arm (do not use part D at this time), align the arm to the hole in the back assembly and **Attach arms to the back using parts A, E.**
9. Using the wood screw **(D)**, insert the screw into the predrilled hole and tighten with a Phillips head screwdriver.
10. Tighten all bolts $\frac{1}{4}$ turn beyond hand tightened using the tools provided. Your chair is now complete – Enjoy!!

NC-148-01 CHAIR



PARTS	MRP#	DESCRIPTION	Q' TY
A		Lock Washer (Φ1/4")	2
B		Flat Washer (Φ5/16*10mmL)	9
C		Lock Washer (Φ5/16")	3
D		Screw (#8*1-1/2")	2
E		Bolts (Φ1/4" *1-1/2")	2
F		Bolts (Φ5/16" *1-3/4")	2
G		Bolts (Φ5/16" *2")	2
H		Bolts (Φ5/16" *2-1/2")	1
I		Allen Wrench (4mm)	1
J		Allen wrench (3mm)	1
K		Chair Back	1
L		Seat Frame	1
M		Leg Arm	2
N		Right Arm	1
O		Left Front Leg	1
P		Right Front Leg	1