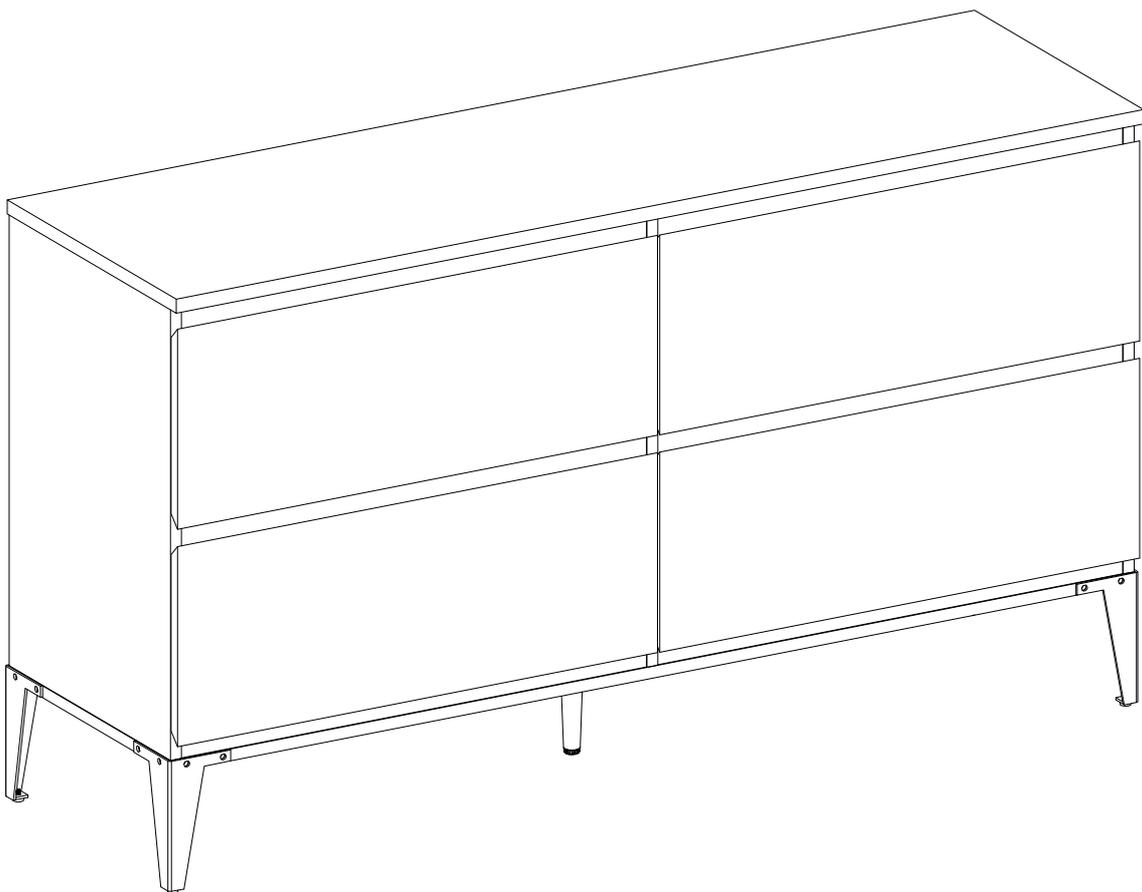


# Item # : BU52ELR4D Assembly Instructions



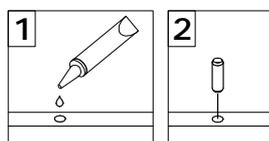
Walker Edison®

Please visit our website for the most current instructions, assembly tips, report damage, or request parts. [www.walkeredison.com](http://www.walkeredison.com)

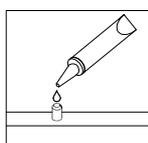
Revised 27/09/2019(L)

# General Assembly Guidelines

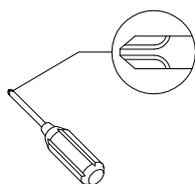
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are: wood dowels, screws and bolts.
- V. The provided glue is to secure wood dowels in place. When first inserting dowels, locate the appropriate hole for the dowel, place a small amount of glue in the hole and insert the dowel. Wipe away excess glue immediately.



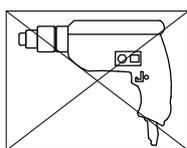
In future assembly steps when dowels are necessary to attach assembly parts together, place a small amount of glue on the end of the dowel before attaching parts together. Wipe away excess glue immediately.



- VI. A Phillips head screwdriver is required for the assembly of this product .

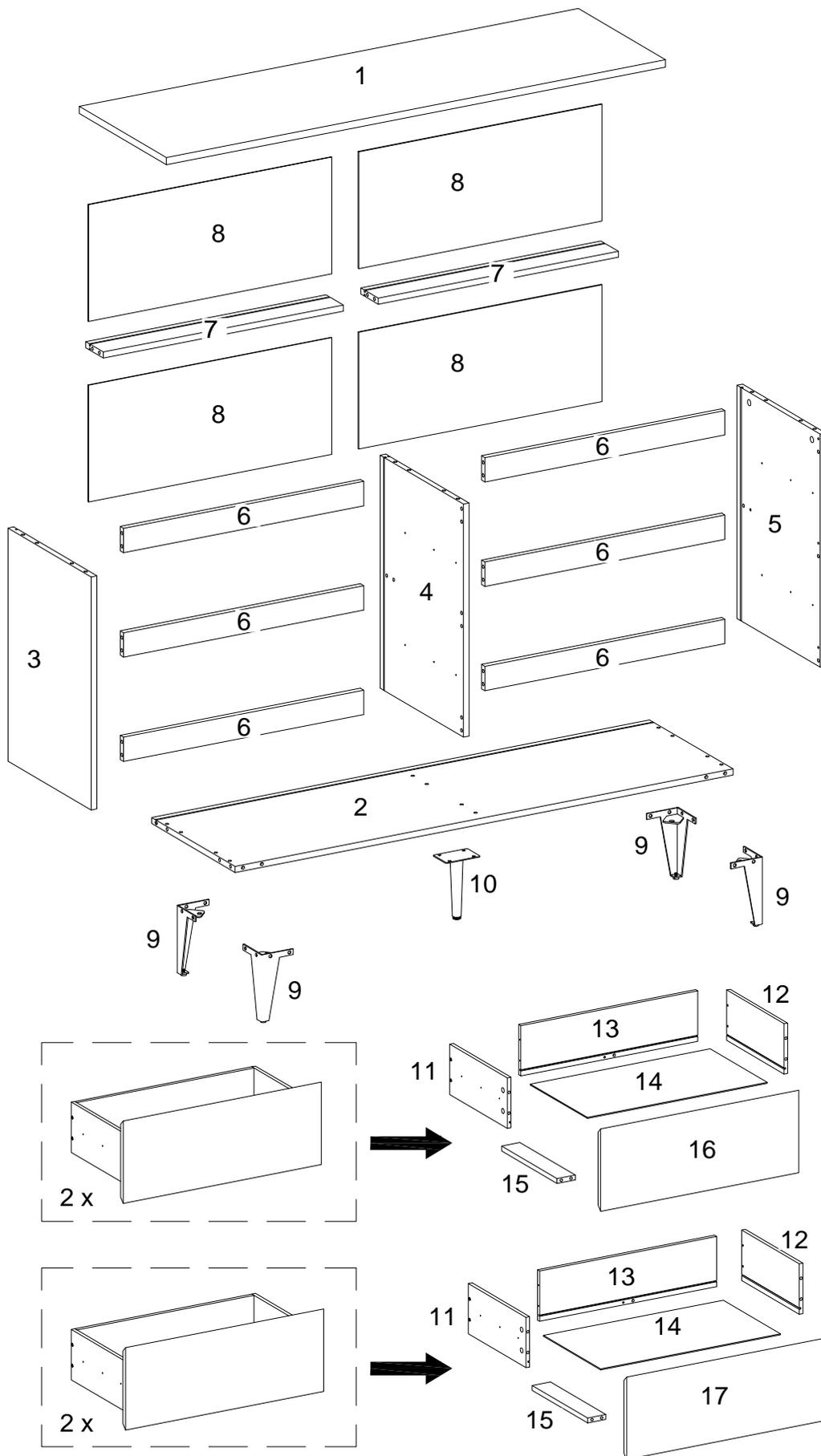


- VII. Power tools should not be used to assemble this product.

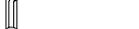
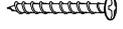
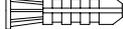
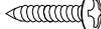


- VIII. Drill may be needed for securing product to wall.

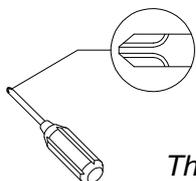
# Parts List



# Hardware List

A		Ø8x30mm	Wooden dowel	28 pcs
B		Ø8x40mm	Wooden dowel	4 pcs
C		Ø6x35mm	Cam bolt	34 pcs
D		Ø6x64mm	Cam bolt	4 pcs
E		Ø15x11mm	Cam lock	26 pcs
F		Ø15x9.5mm	Cam lock	16 pcs
G		Ø30mm	Sticker	42 pcs
H		Ø6x50mm	Screw	6 pcs
J			Plastic wedge	16 pcs
K		Ø3x17mm	Screw	16 pcs
L		4mm	Hex Key	1 pc
M		Ø4x32mm	Screw	20 pcs
N		Ø3x12mm	Screw	48 pcs
P		Ø5x15mm	Screw	16 pcs
Q		Ø6x12mm	Bolt	8 pcs
R			Velcro strap	2 pcs
S		Ø4x25mm	Screw	2 pcs
T			Nut	2 pcs
U		Ø4x12mm	Screw	2 pcs
V			Glue tube	2 pcs
W			Drawer slider	4 Set

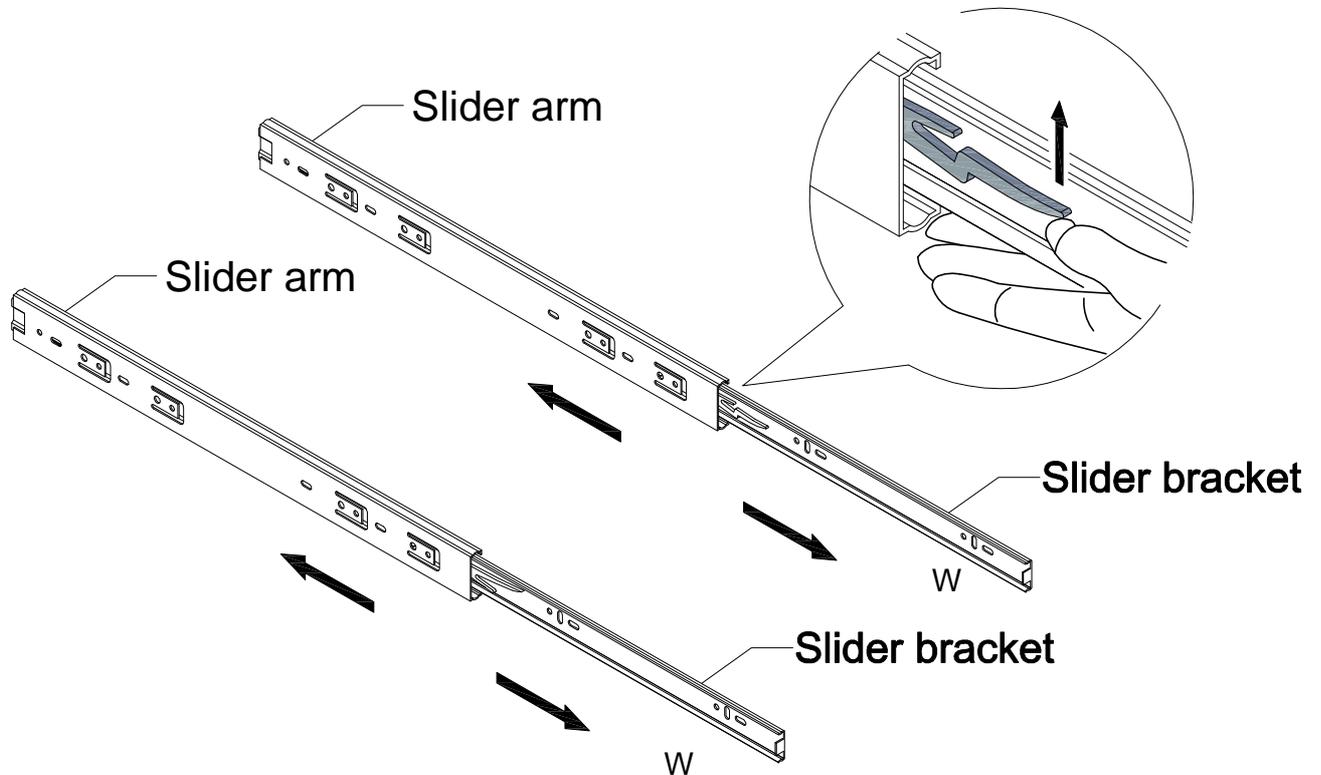
\* Note: This piece comes preassembled for shipping purposes and must be disassembled to complete the desk assembly.



**Philips head screwdriver required for assembly  
(not included)**

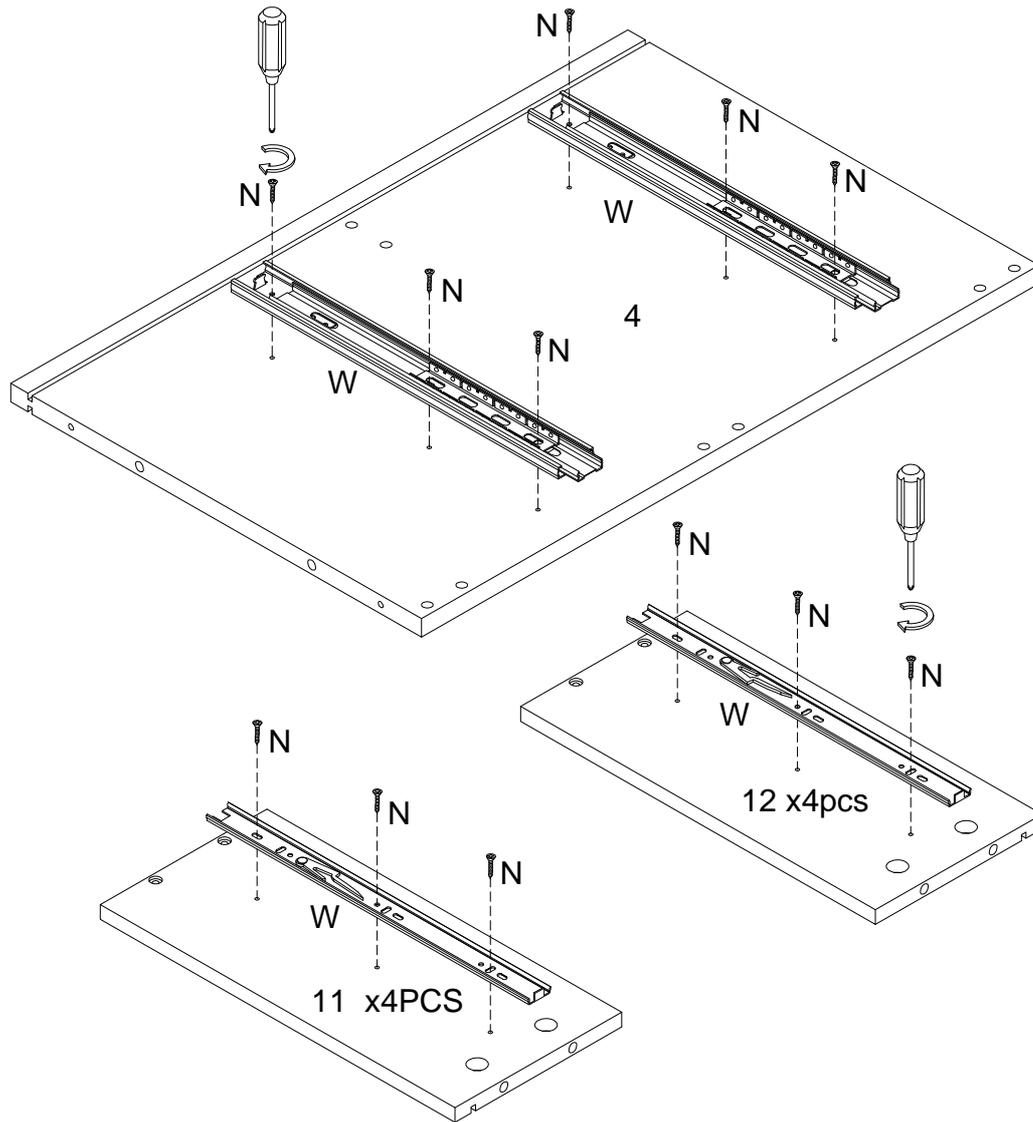
*The hardware quantities listed above are required for proper assembly.  
Some extra hardware may also have been included.*

# Step 1



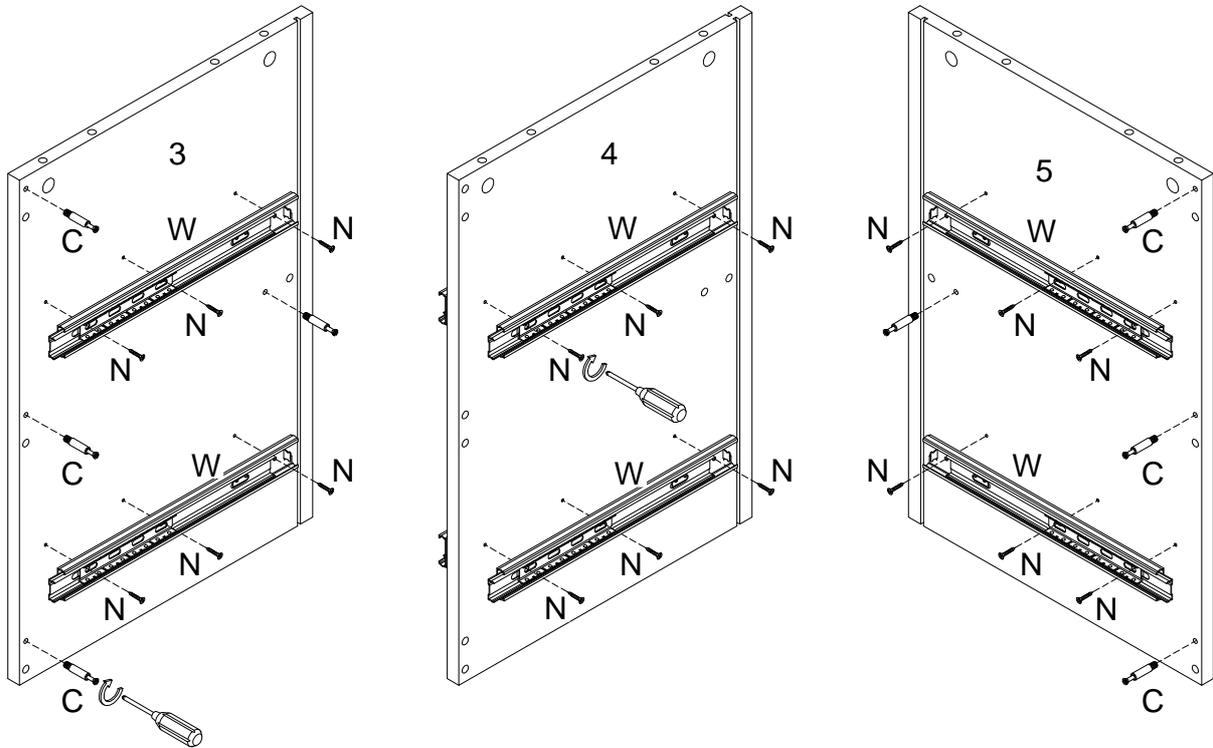
Pick up the slider arm (W) and separate the slide Runner for the following Steps. Extend the Slide .Runner all the way forward,press the plastic release lever of the alider arm up and pull the Slide Runner Complete out .

# Step 2



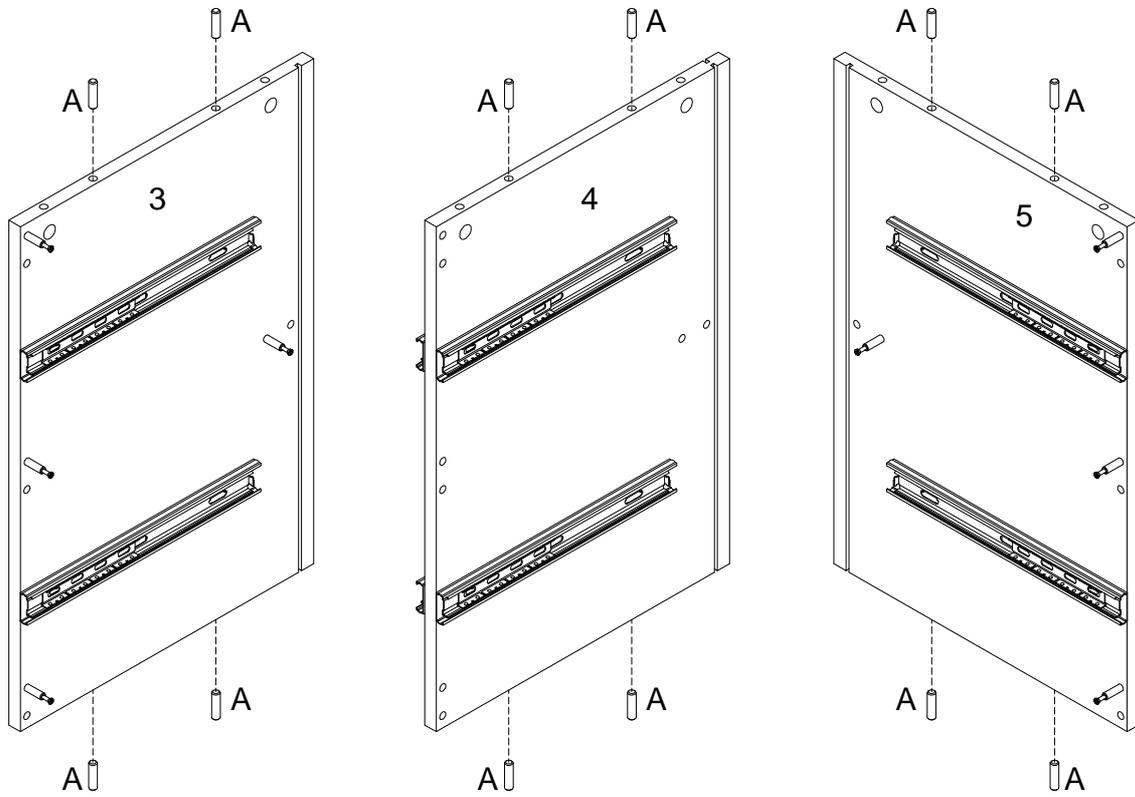
Using screw (N) attach slider (W) into parts (4,11,12) with Philips head screwdriver as per diagram.

# Step 3



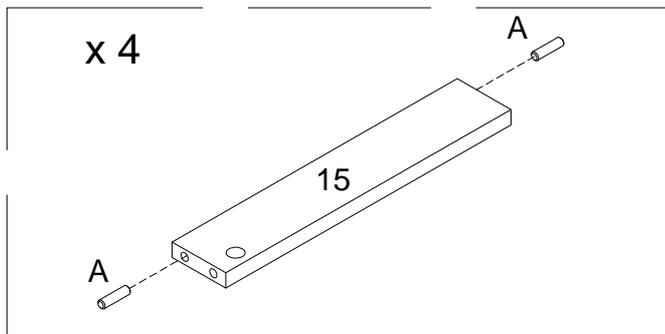
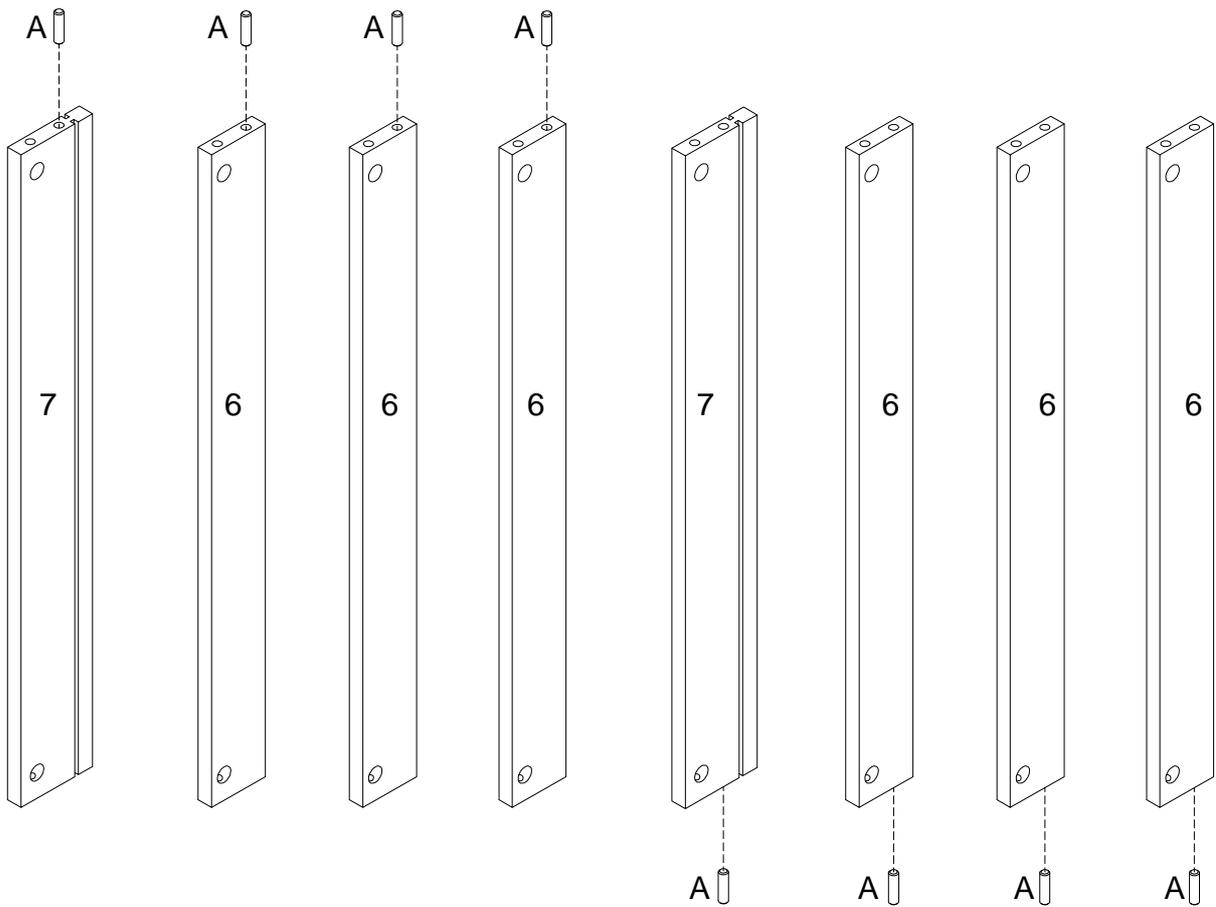
Using Cam bolt (C) secure parts (3,5) ,then using screw (N) attach slider(W) into parts (3,4,5) with Philips head screwdriver as per diagram.

# Step 4



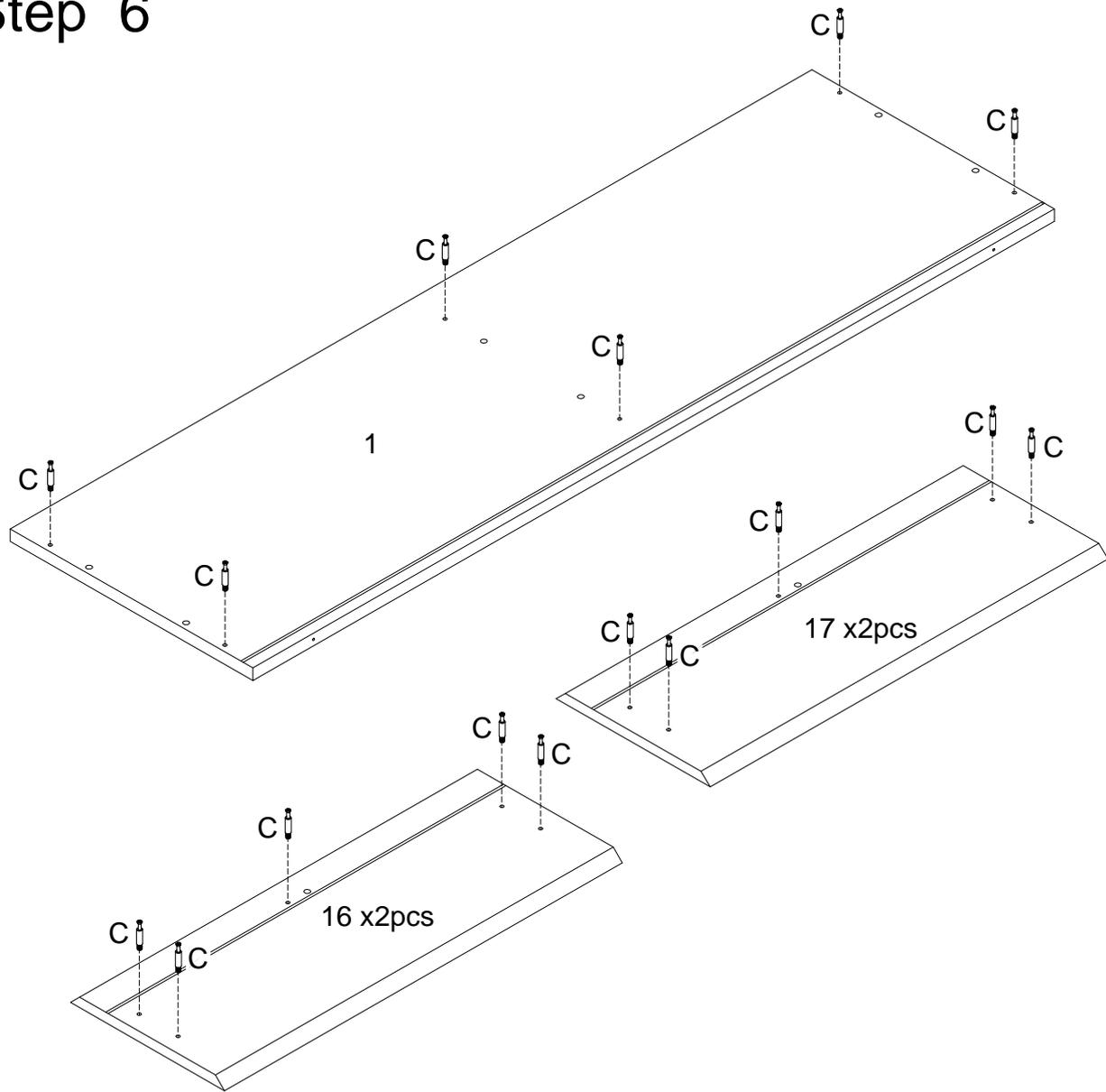
Insert wooden dowel (A) into parts (3,4,5) as per diagram.

# Step 5



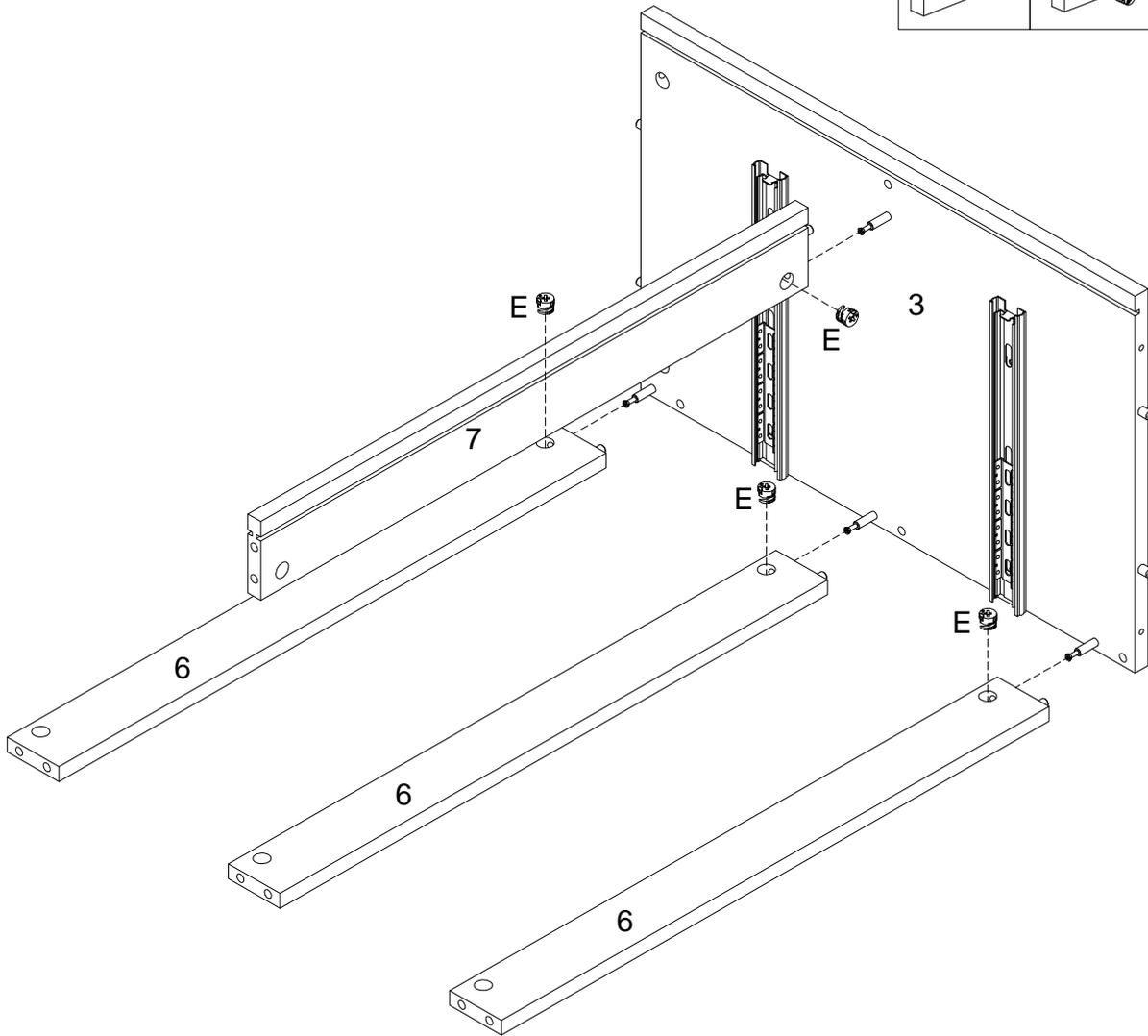
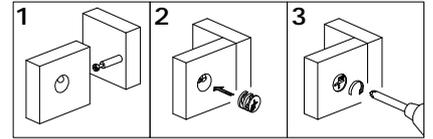
Insert wooden dowel (A) into parts (6,7,15) as per diagram.

# Step 6



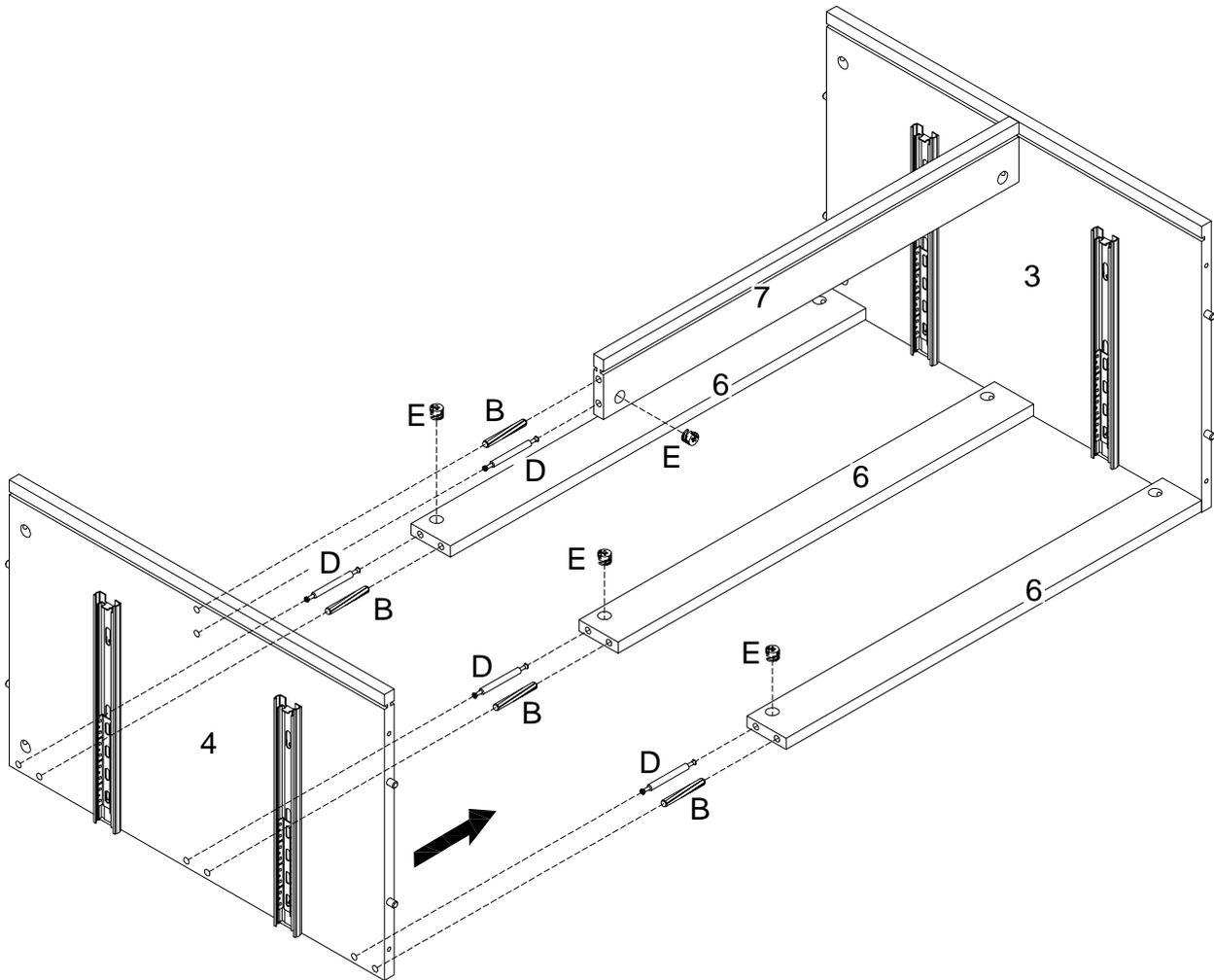
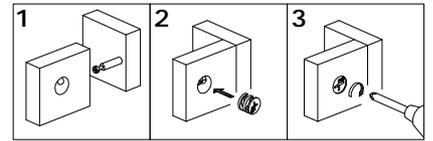
Secure cam bolt (C) into parts (1,16,17) with Philips head screwdriver as per diagram.

# Step 7



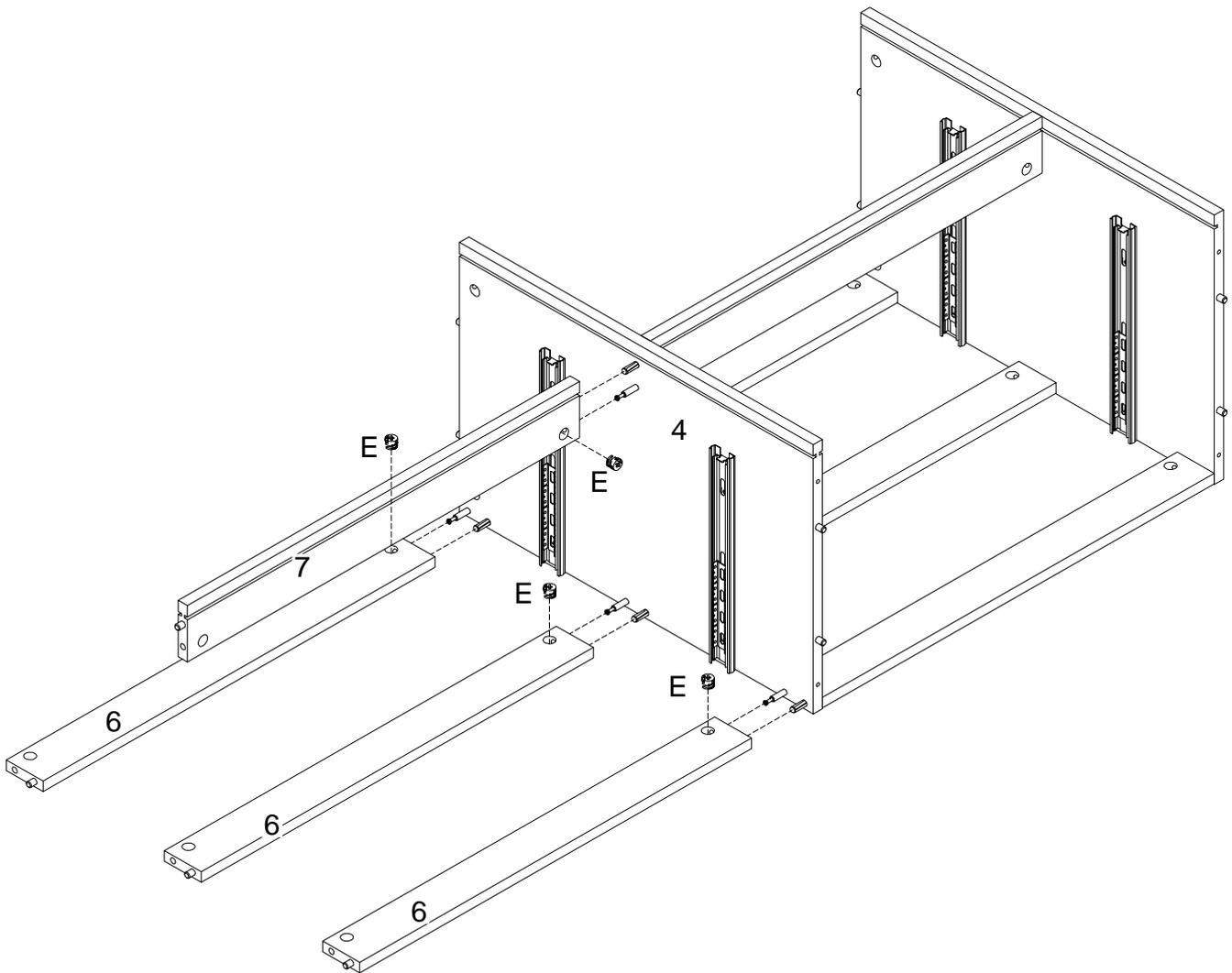
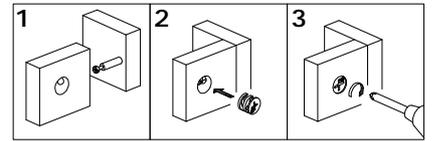
Using cam lock(E) secure parts (6,7) into part (3) with Philips head screwdriver as per diagram.

# Step 8



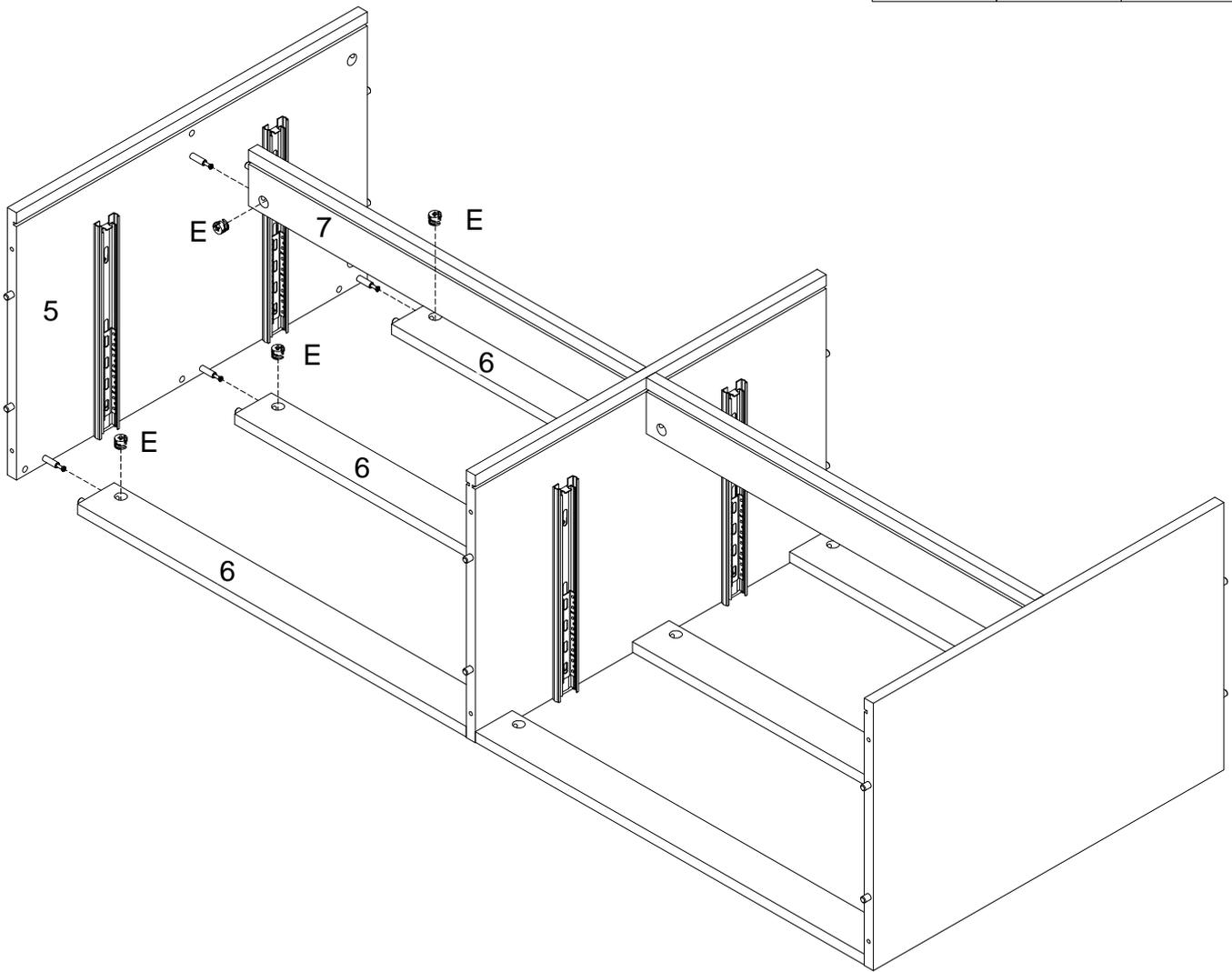
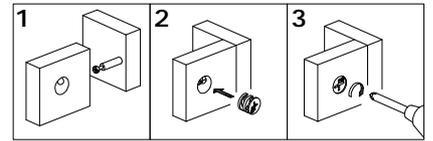
Insert wooden dowel (B) and cam bolt (D) into parts (6,7) first, then insert partition board (4) to parts (6,7), then insert and secure cam lock (E) to parts (6,7) to lock it.

# Step 9



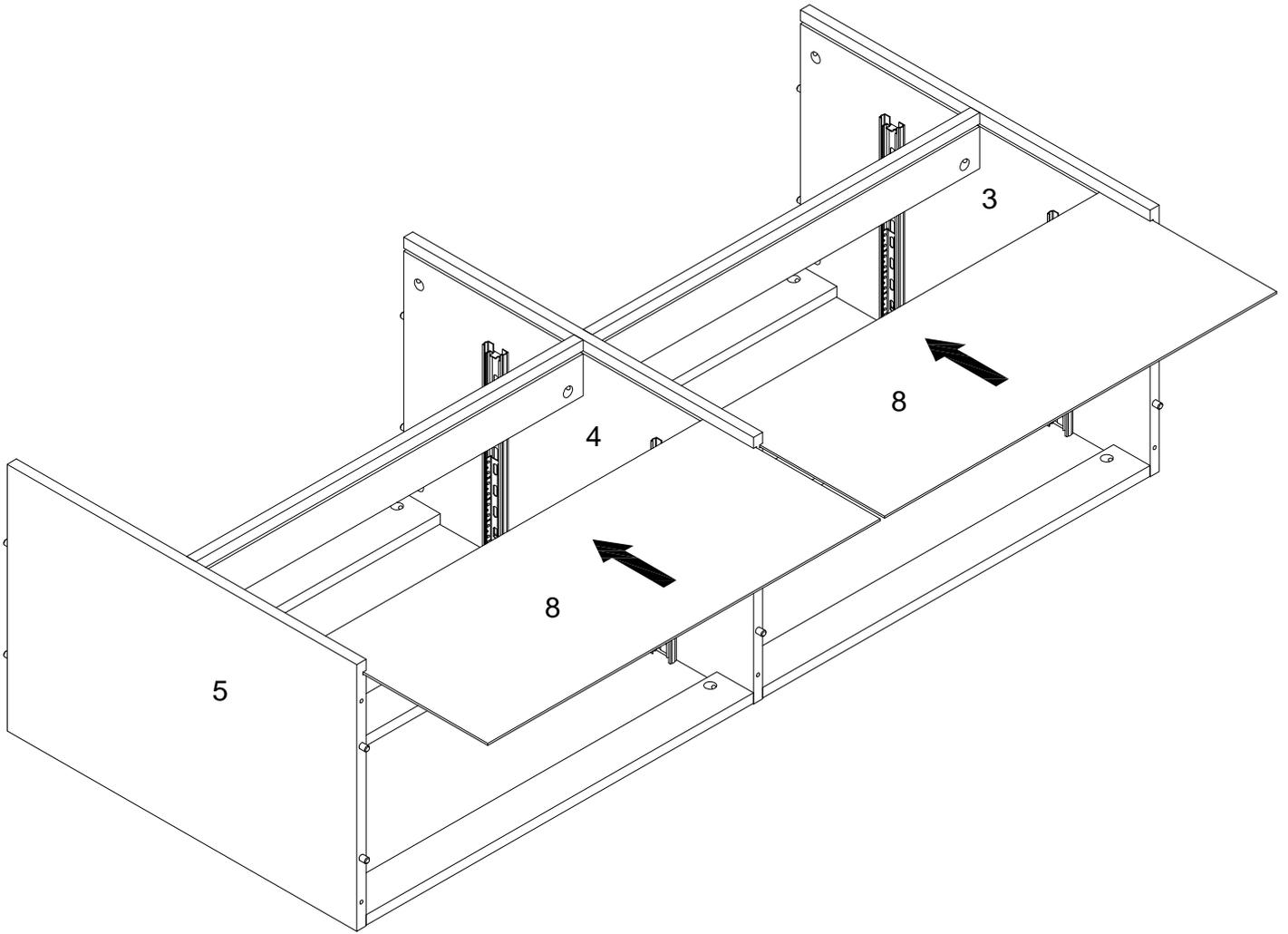
Using cam lock(E) secure part (4) into parts (6,7) with Philips head screwdriver as per diagram.

# Step 10



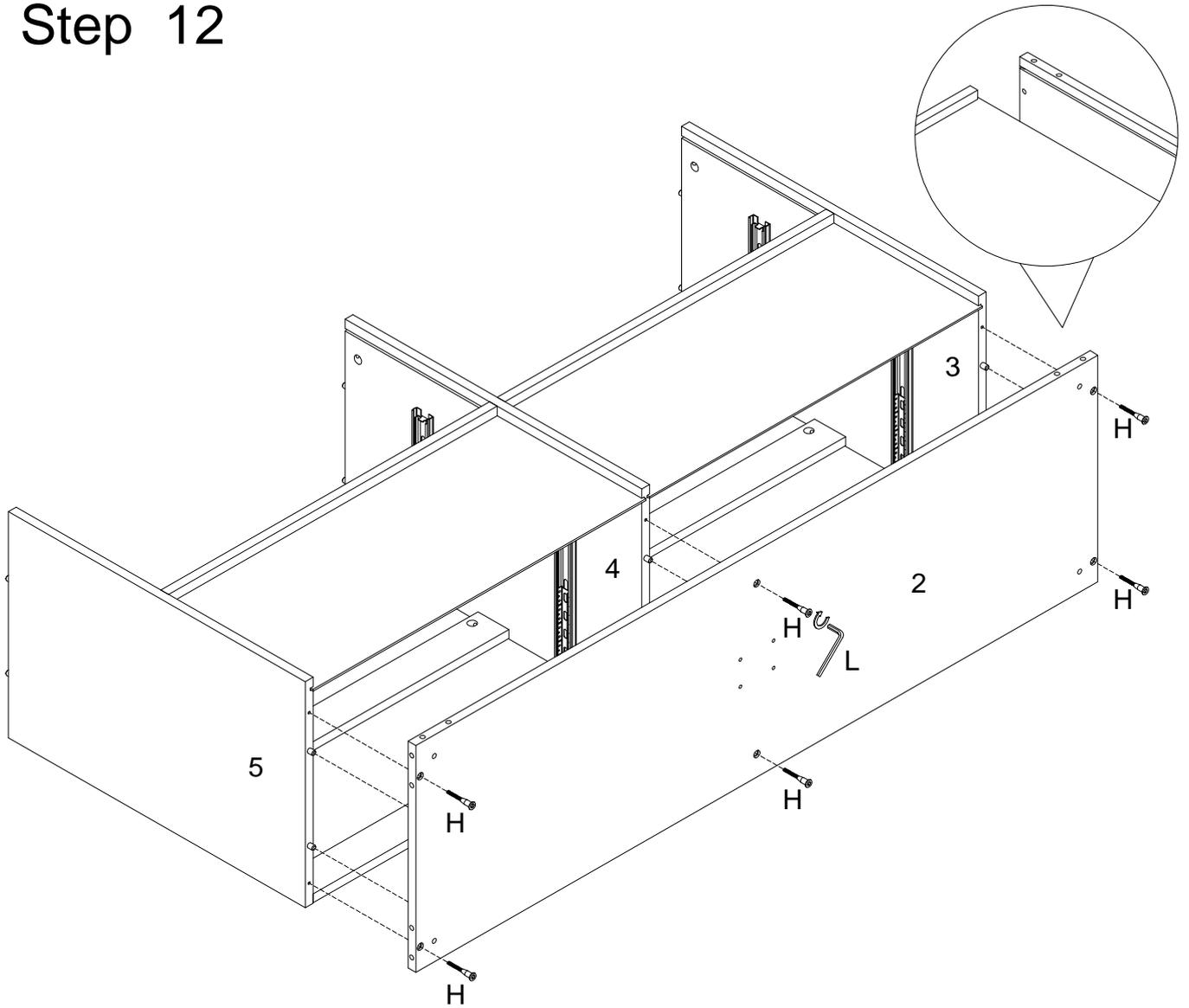
Using cam lock(E) secure part (5) into parts (6,7) with Philips head screwdriver as per diagram.

# Step 11



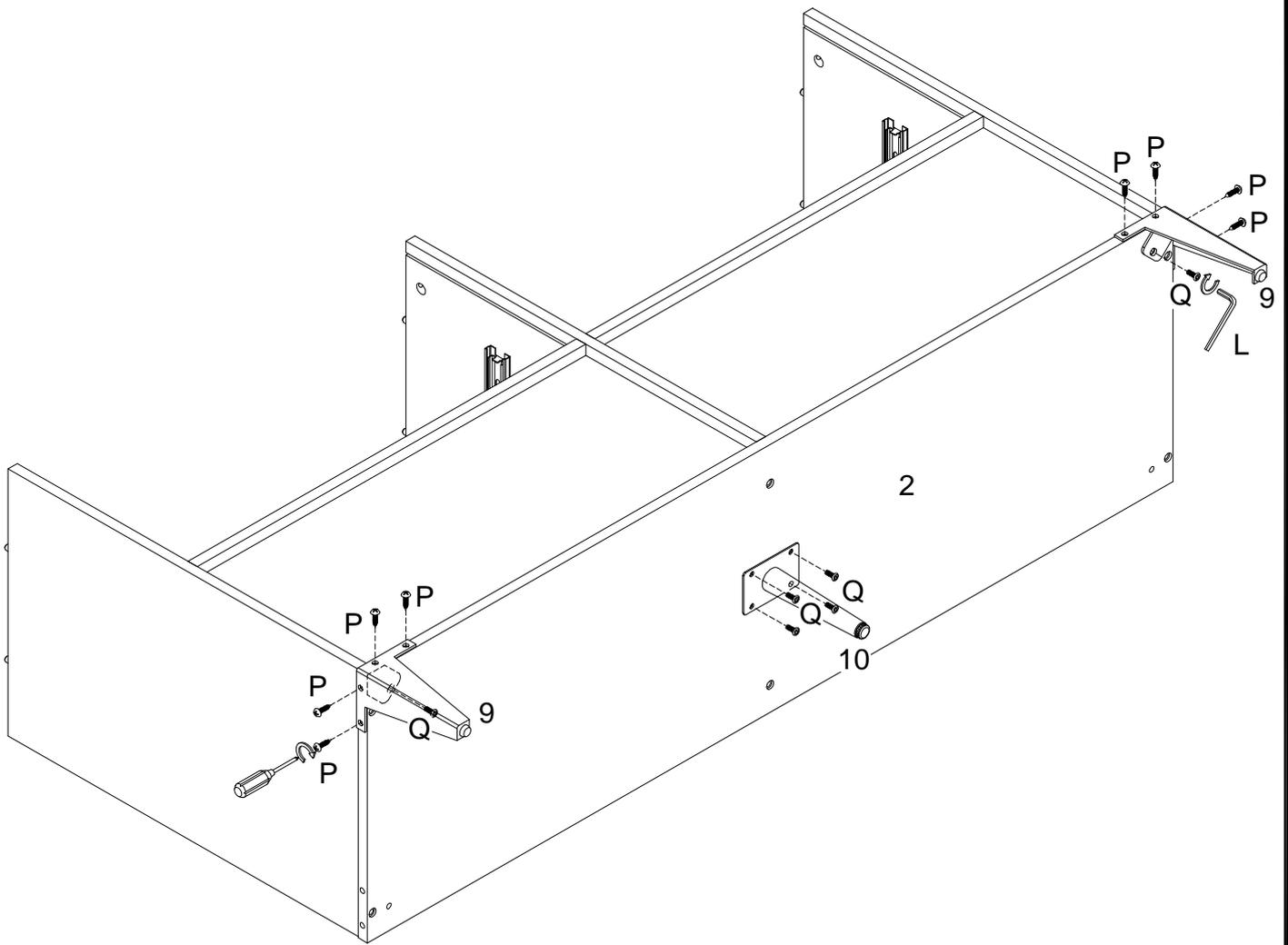
Put part (8) as per diagram.

# Step 12



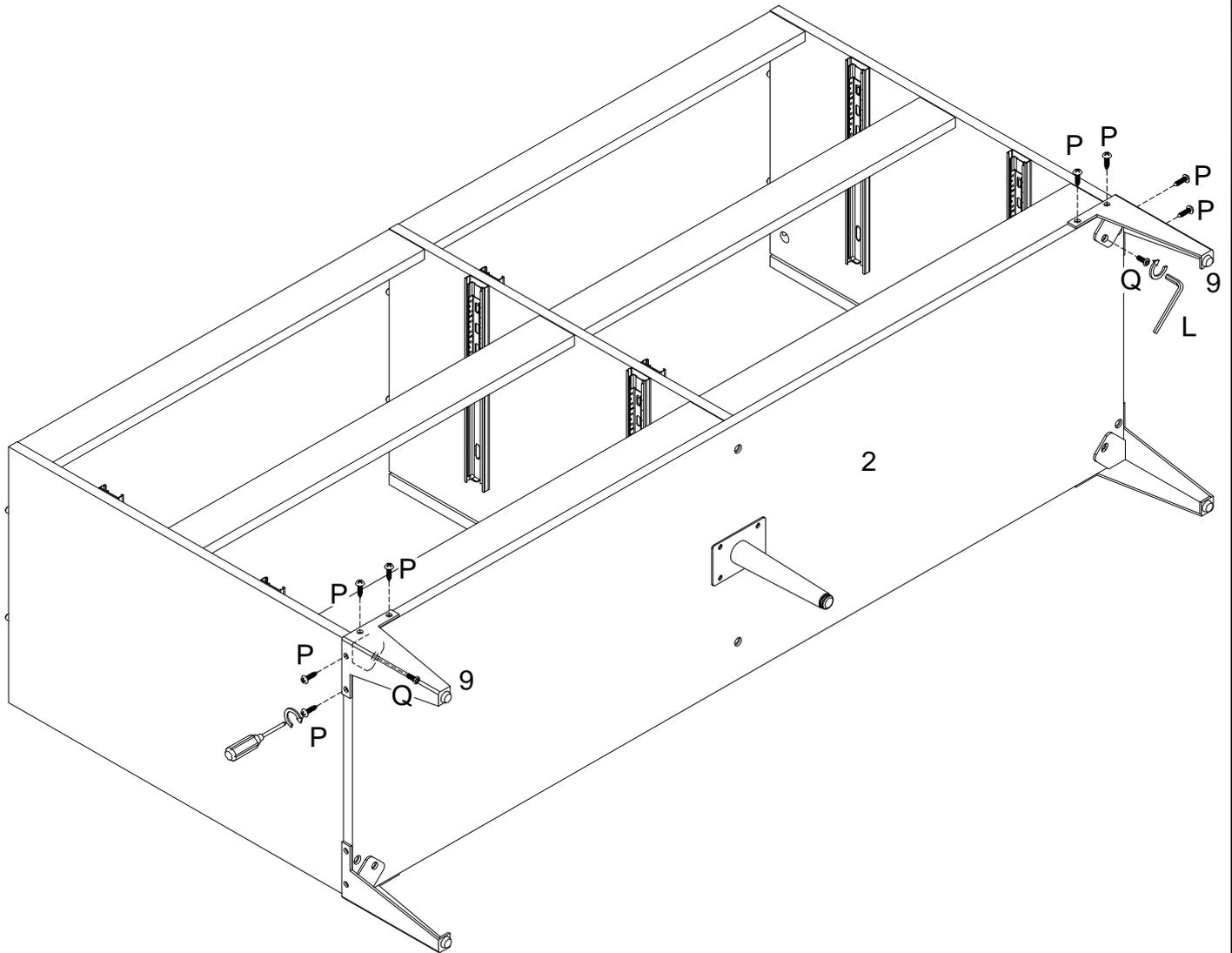
Using screw(H) attach part (2) into parts (3,4,5) with hex key (L) as per diagram.

# Step 13



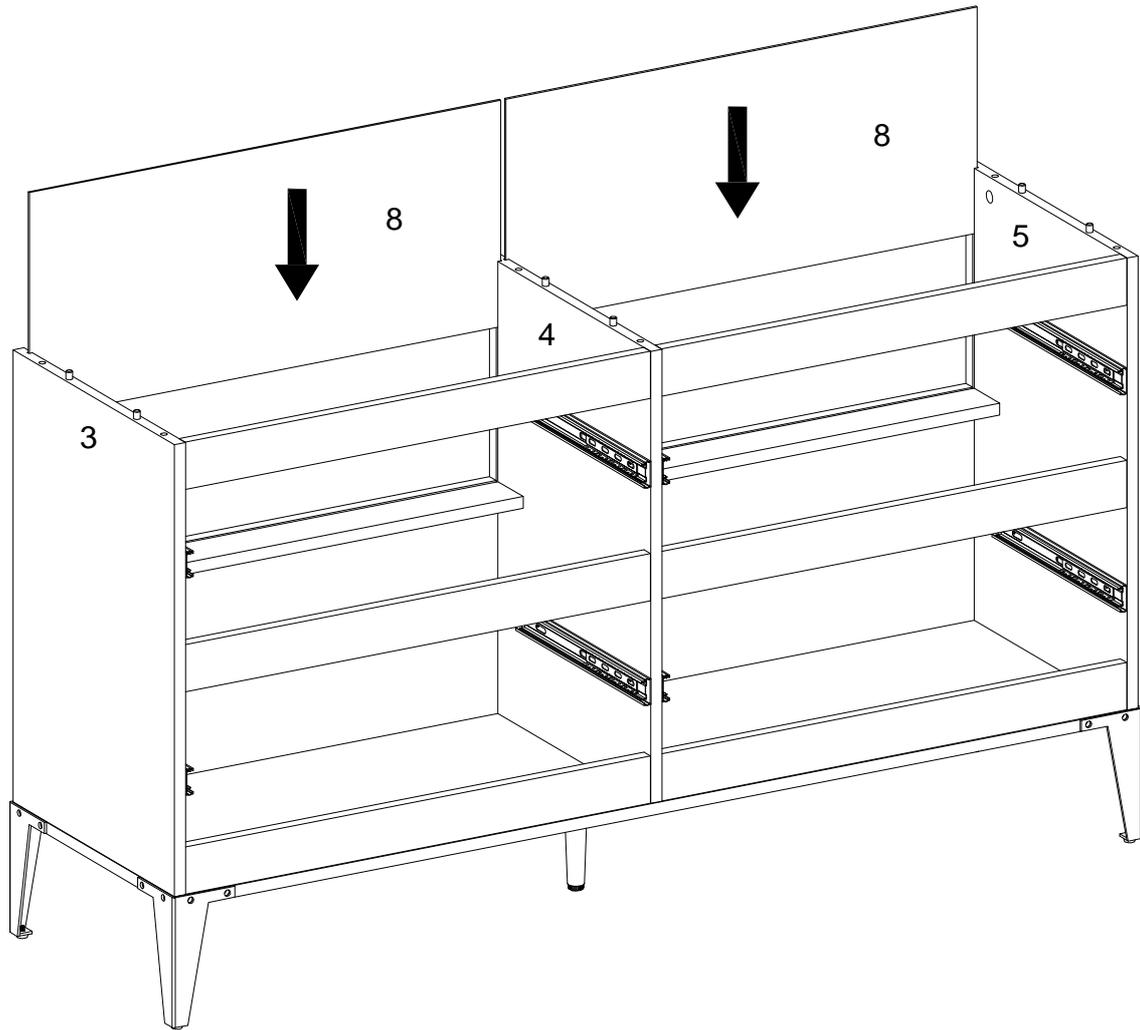
Using bolts (Q) and screw (P) attach part (9) ,bolt (Q) attach part (10) into part (2) with hex key (L) as per diagram.

# Step 14



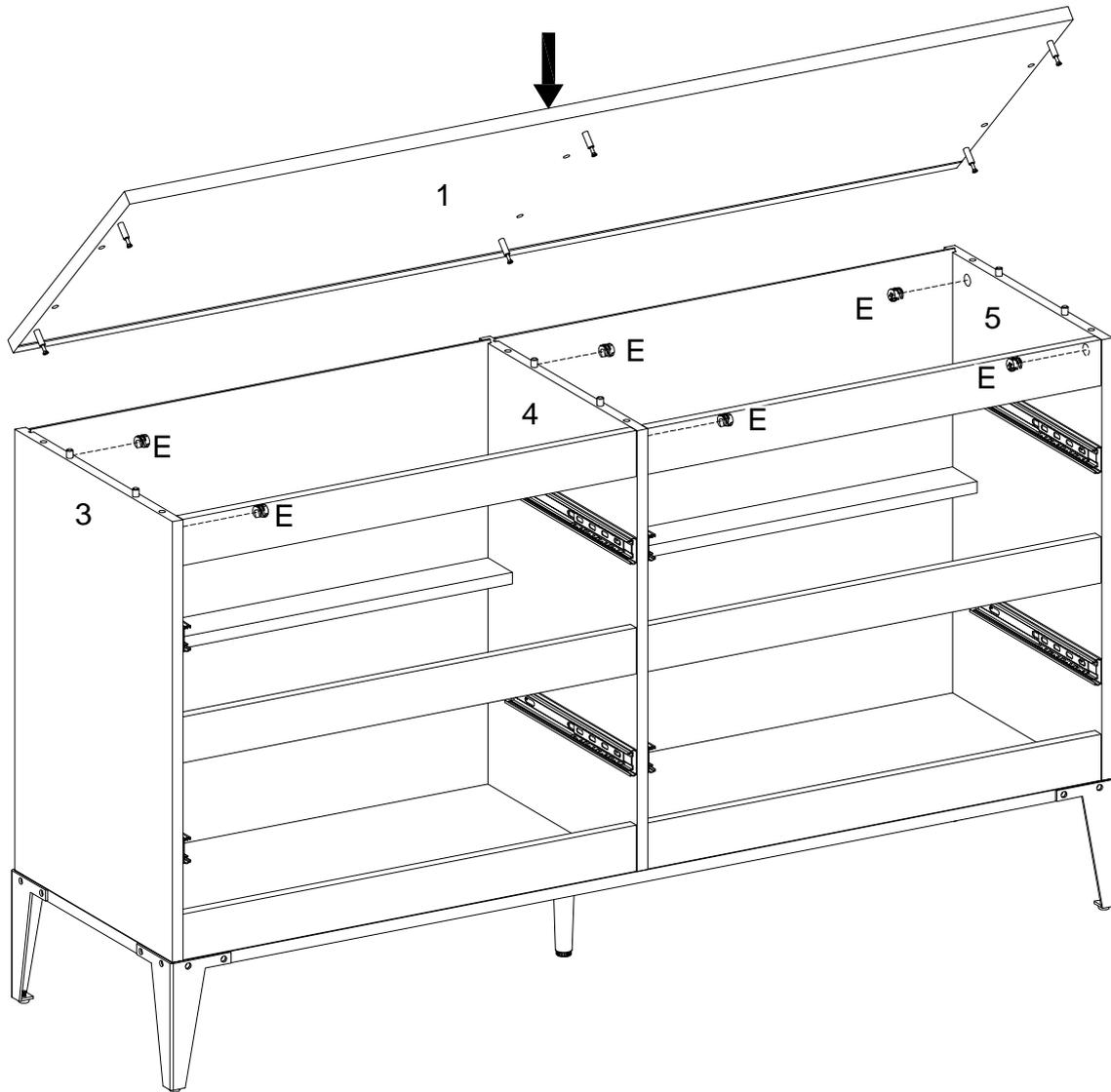
Using bolts (Q) and screw (P) attach part (9) into part (2) with hex key (L) as per diagram.

# Step 15



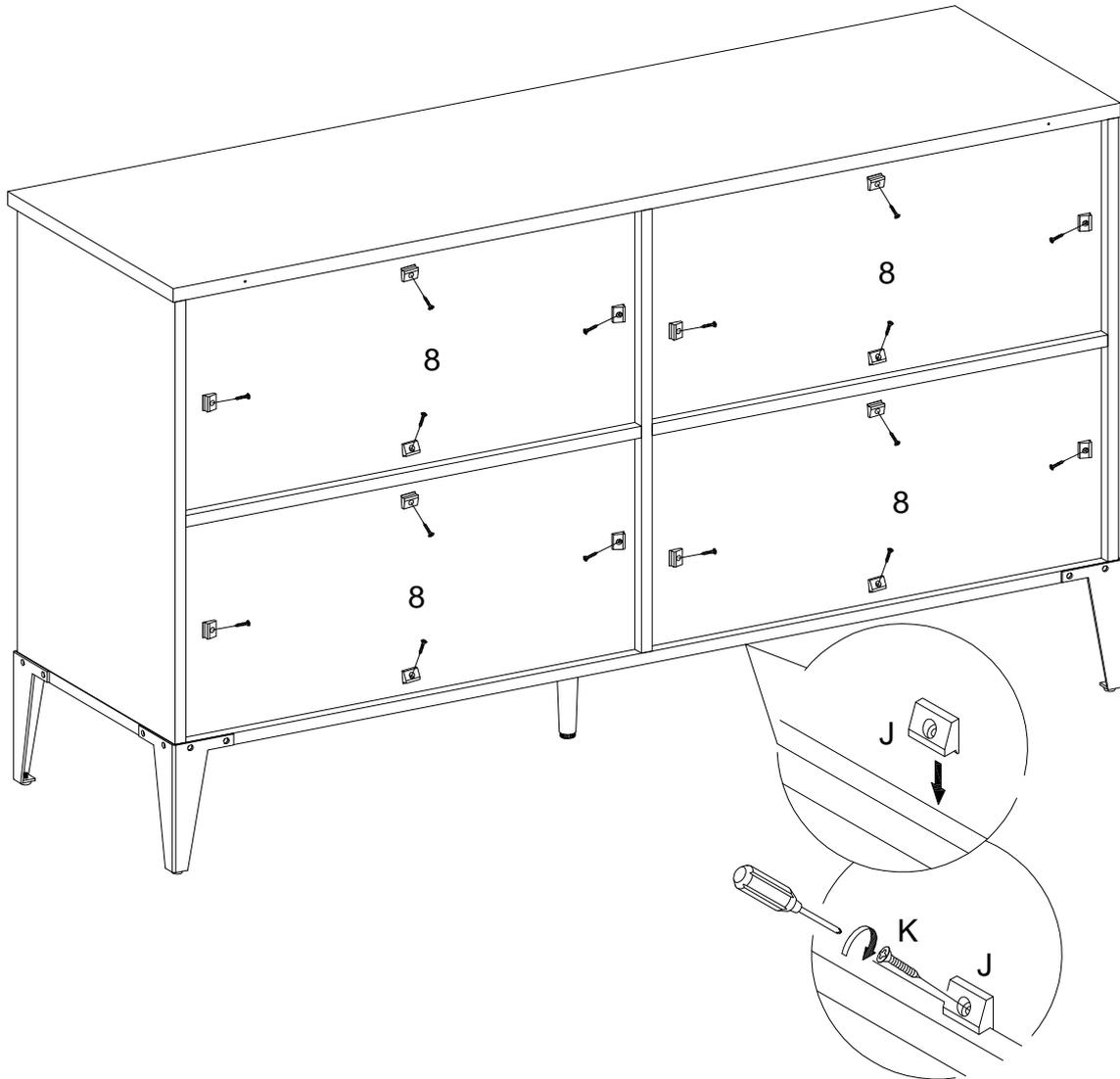
Put part (8) as per diagram.

# Step 16



Using cam lock(E) secure part (1) to parts (3,4,5) with Philips head screwdriver as per diagram.

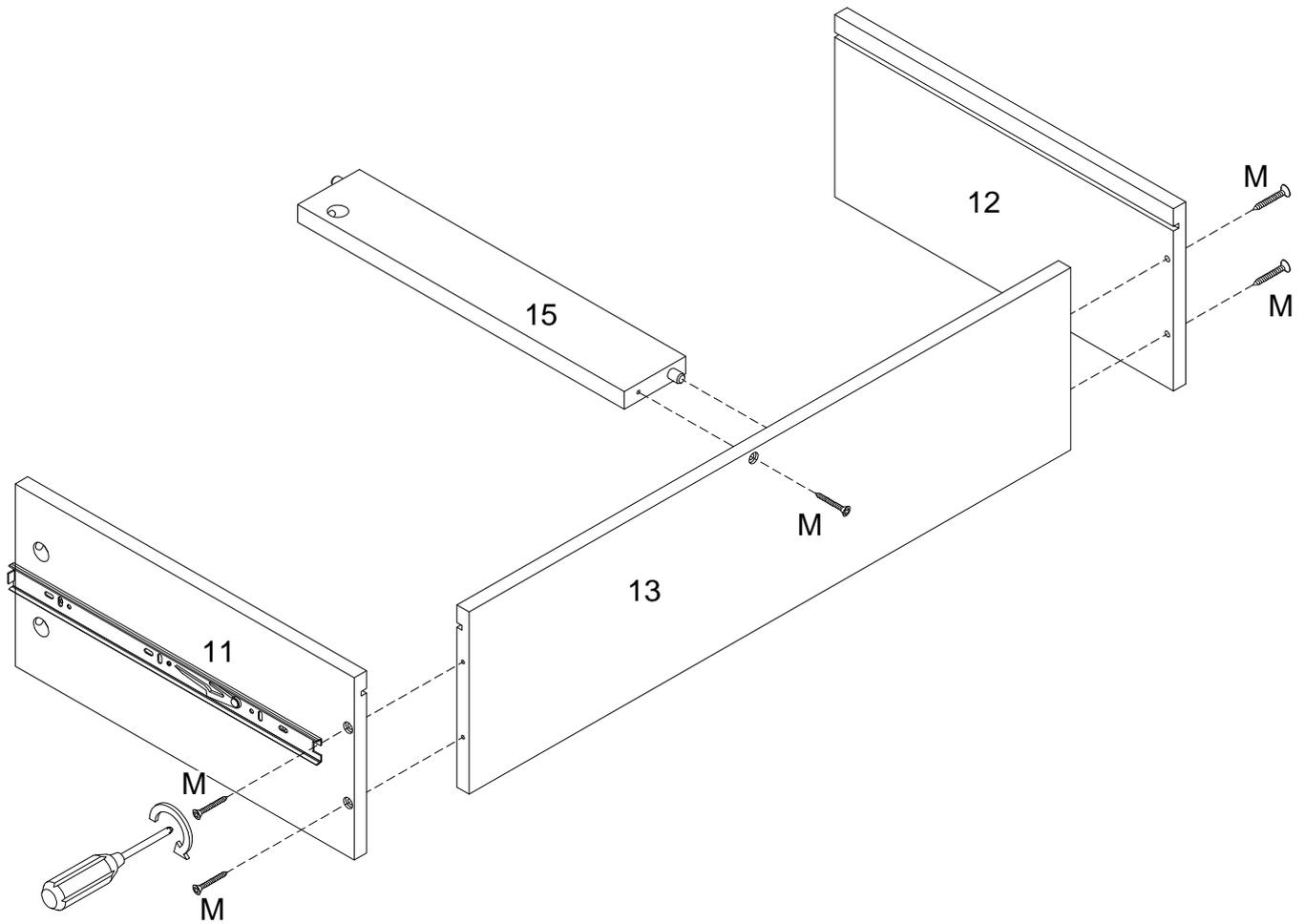
# Step 17



Using screw (K) secure plastic wedge (J) to part (8) with Philips head screwdriver as per diagram.

# Step 18

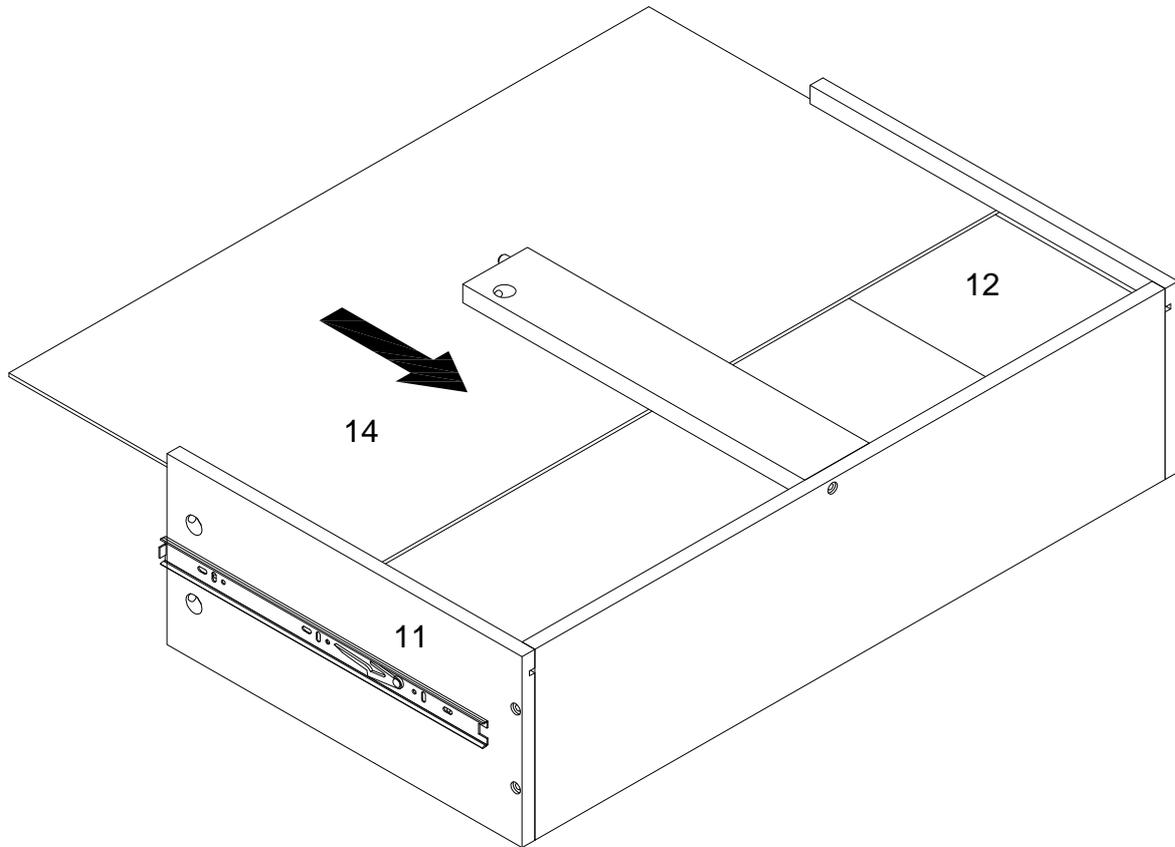
x 4



Using screw (M) attach parts (11,12,15) into part (13) with Philips head screwdriver as per diagram.

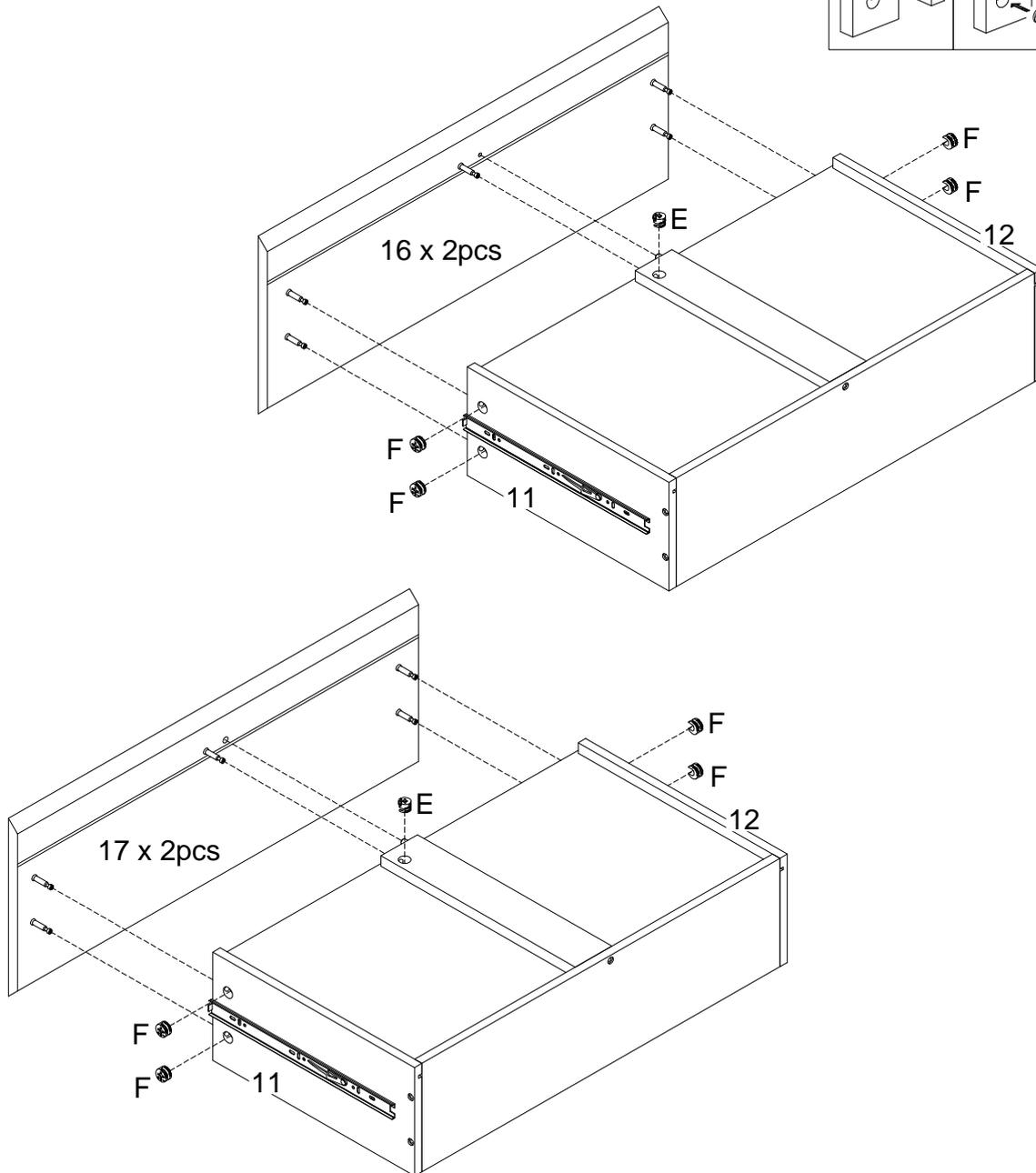
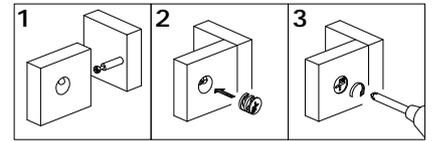
# Step 19

x 4



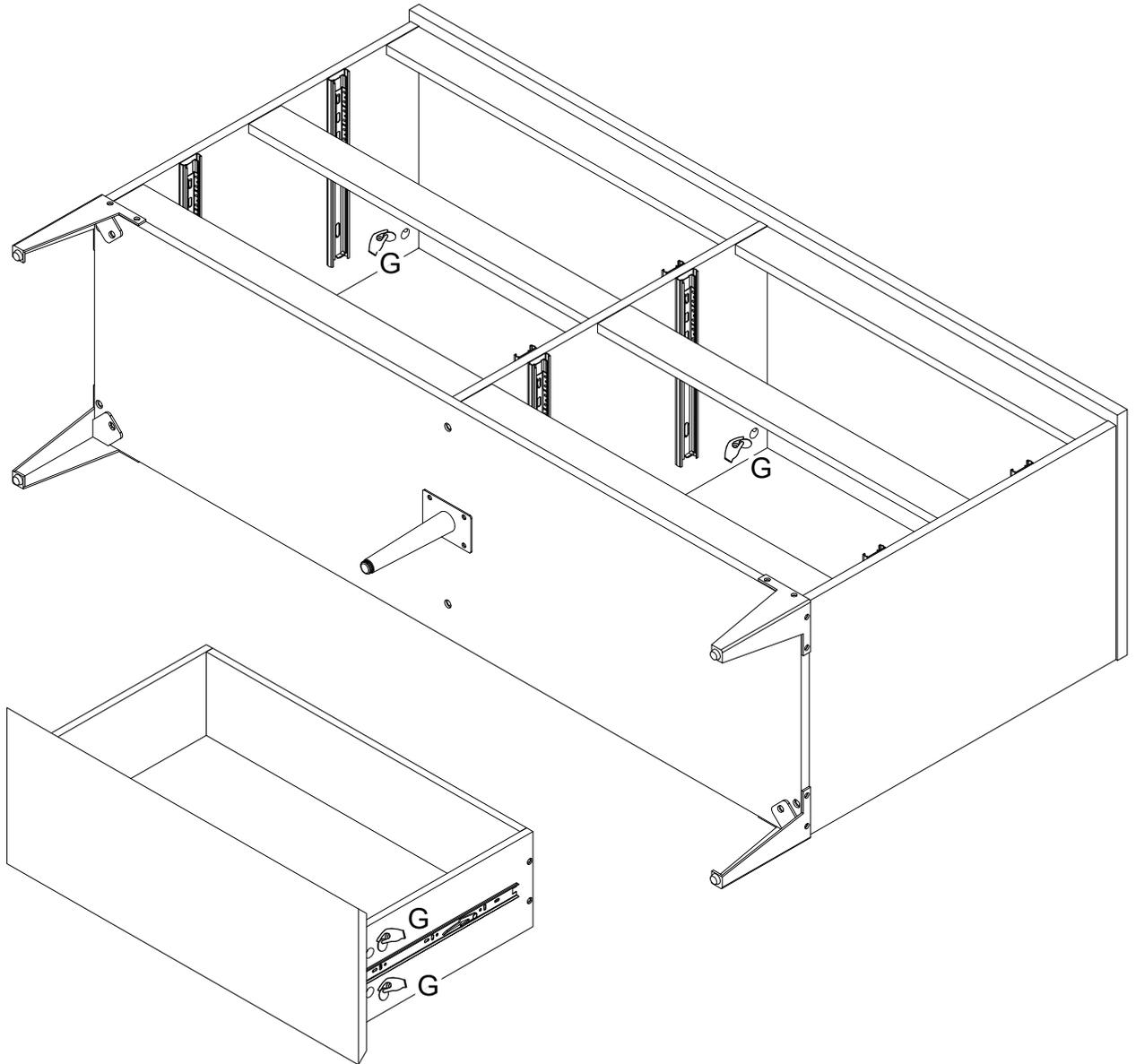
Put part (14) as per diagram.

# Step 20



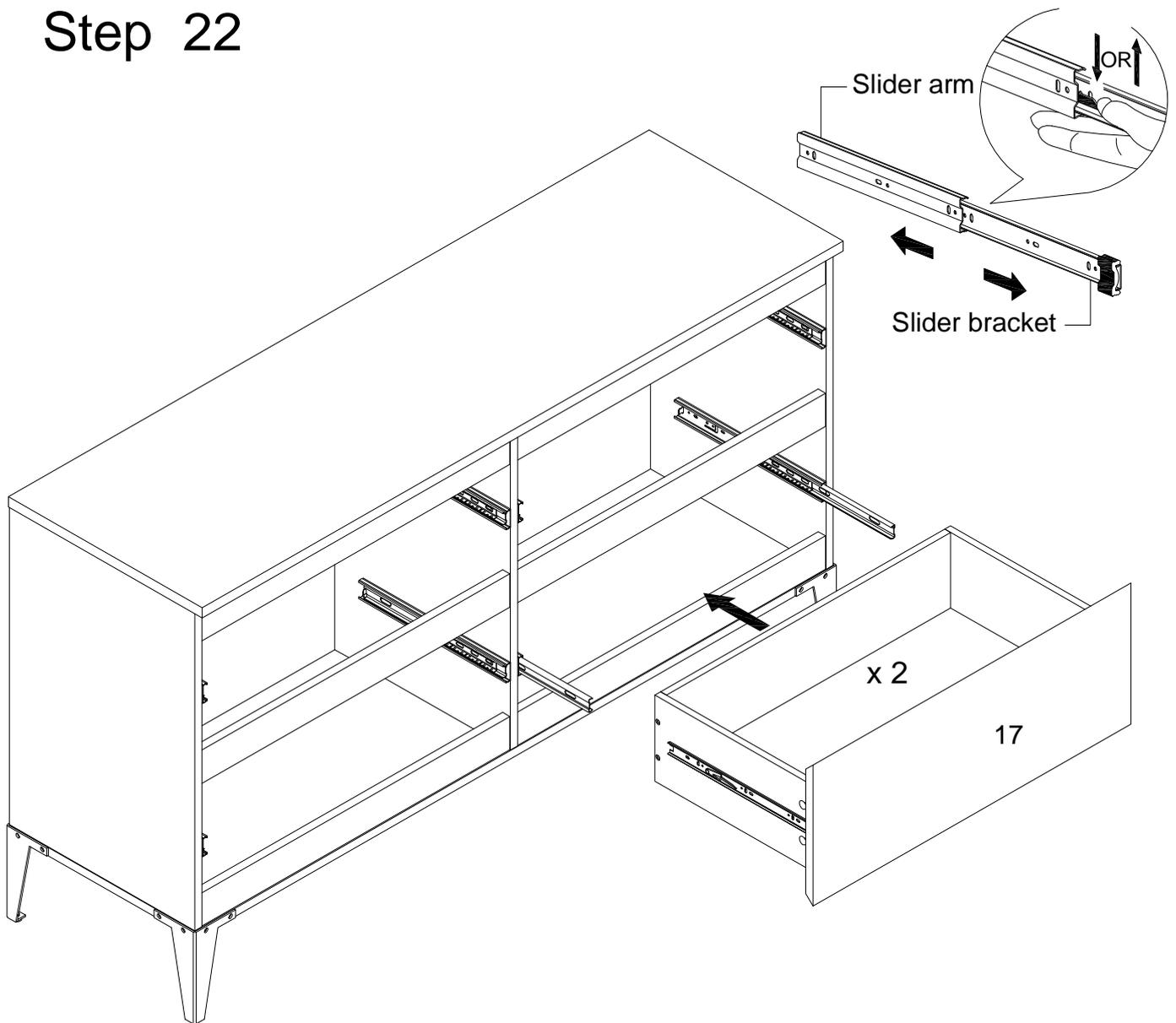
Using cam lock (E,F) attach part(16,17) with Philips head screwdriver as per diagram.

# Step 21



Place sticker (G) cover the holes as per diagram .

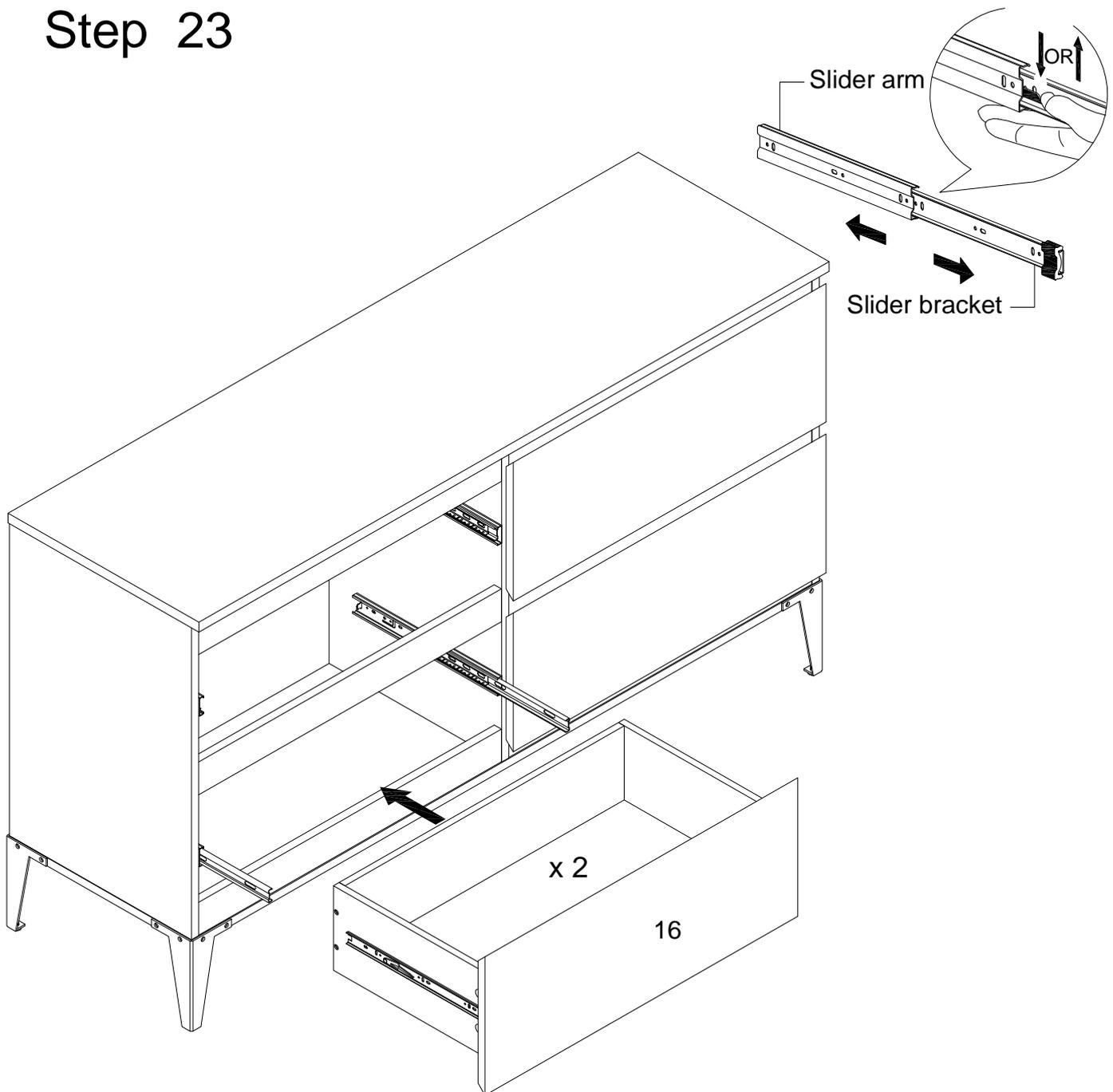
# Step 22



Insert the assembled drawer (17) into the unit frame, extend the Ball Bearing Slide Tracks on the pedestal Side Panel all the way forward .Then align the Slide Runners on the assembled drawers with the Slide Tracks and push the drawer carefully inside until it stops.

Note : if the drawer does not go in smoothly, please take it out and repeat the step. If you need to remove the drawer, please pull the drawer all the way out, then push the plastic release lever of the ball bearing slide up on one side and down on the other side, and then pull it completely out.

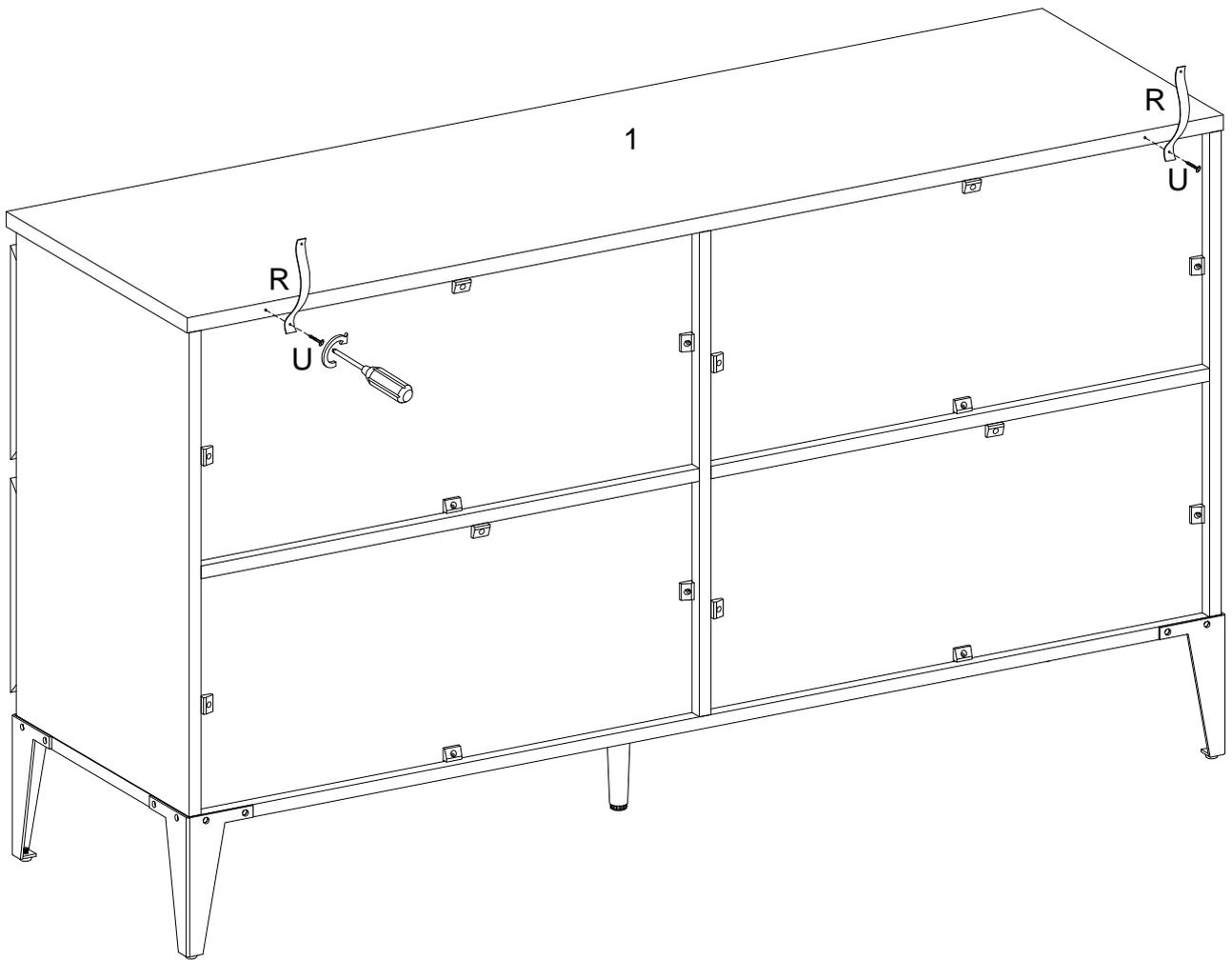
# Step 23



Insert the assembled drawer (16) into the unit frame, extend the Ball Bearing Slide Tracks on the pedestal Side Panel all the way forward. Then align the Slide Runners on the assembled drawers with the Slide Tracks and push the drawer carefully inside until it stops.

Note : if the drawer does not go in smoothly, please take it out and repeat the step. If you need to remove the drawer, please pull the drawer all the way out, then push the plastic release lever of the ball bearing slide up on one side and down on the other side, and then pull it completely out.

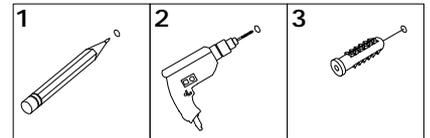
# Step 24



Using screw (U) attach plastic strap (R) into part (1) with Philips head screwdriver as per diagram.

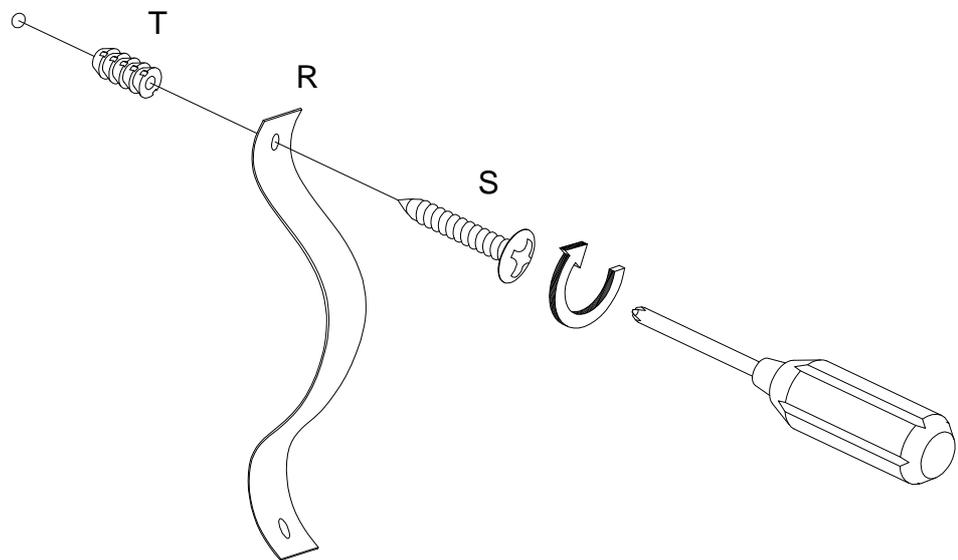
# Step 25

## WARNING



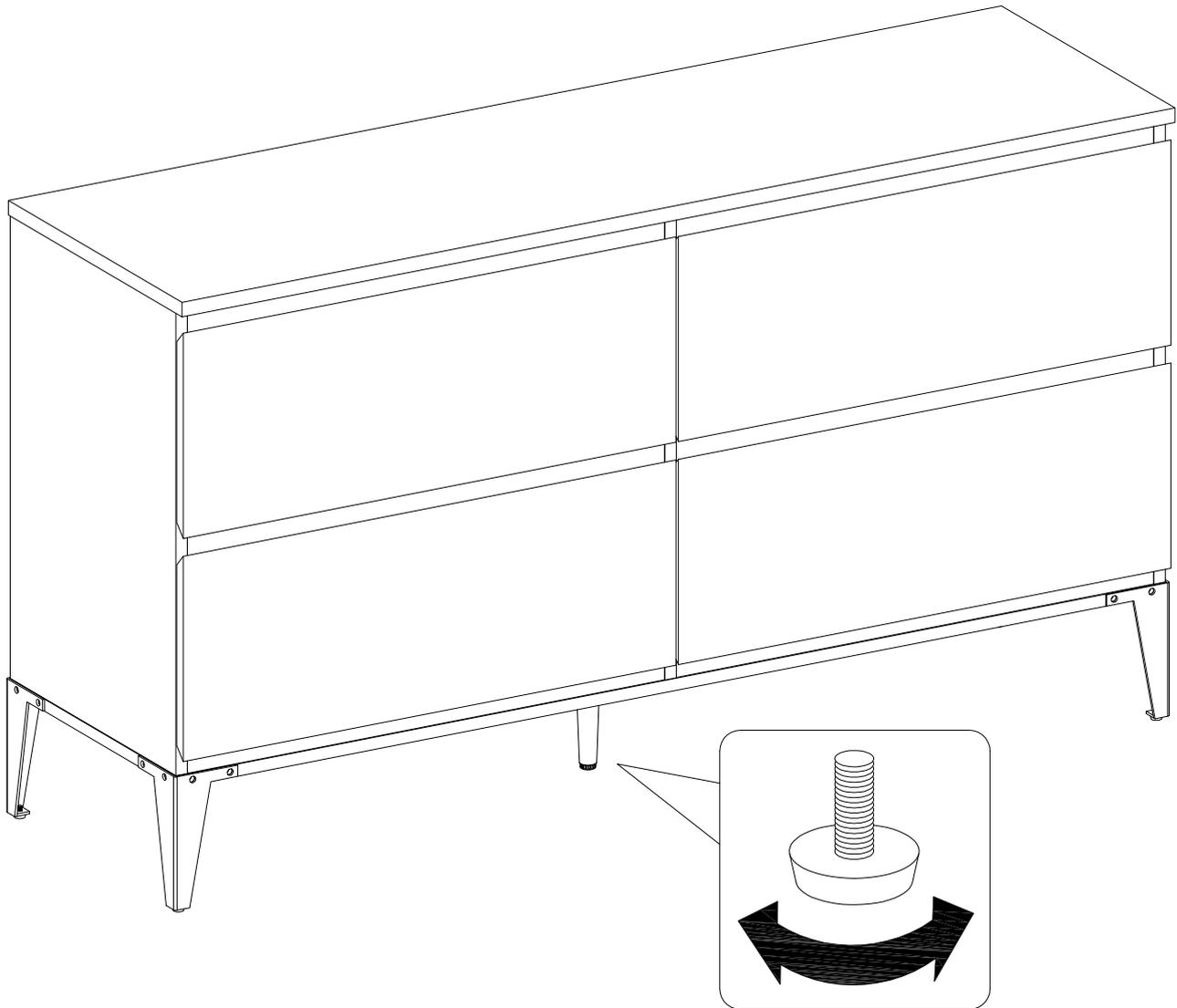
Serious or fatal injuries can occur from furniture tipping over. To prevent the furniture from tipping over we recommend that it is permanently fixed to the wall. Wall anchor and hardware are included with this product. Please make sure hardware is suitable for your walls before installing, as different wall materials may require different types of anchors.

Wall



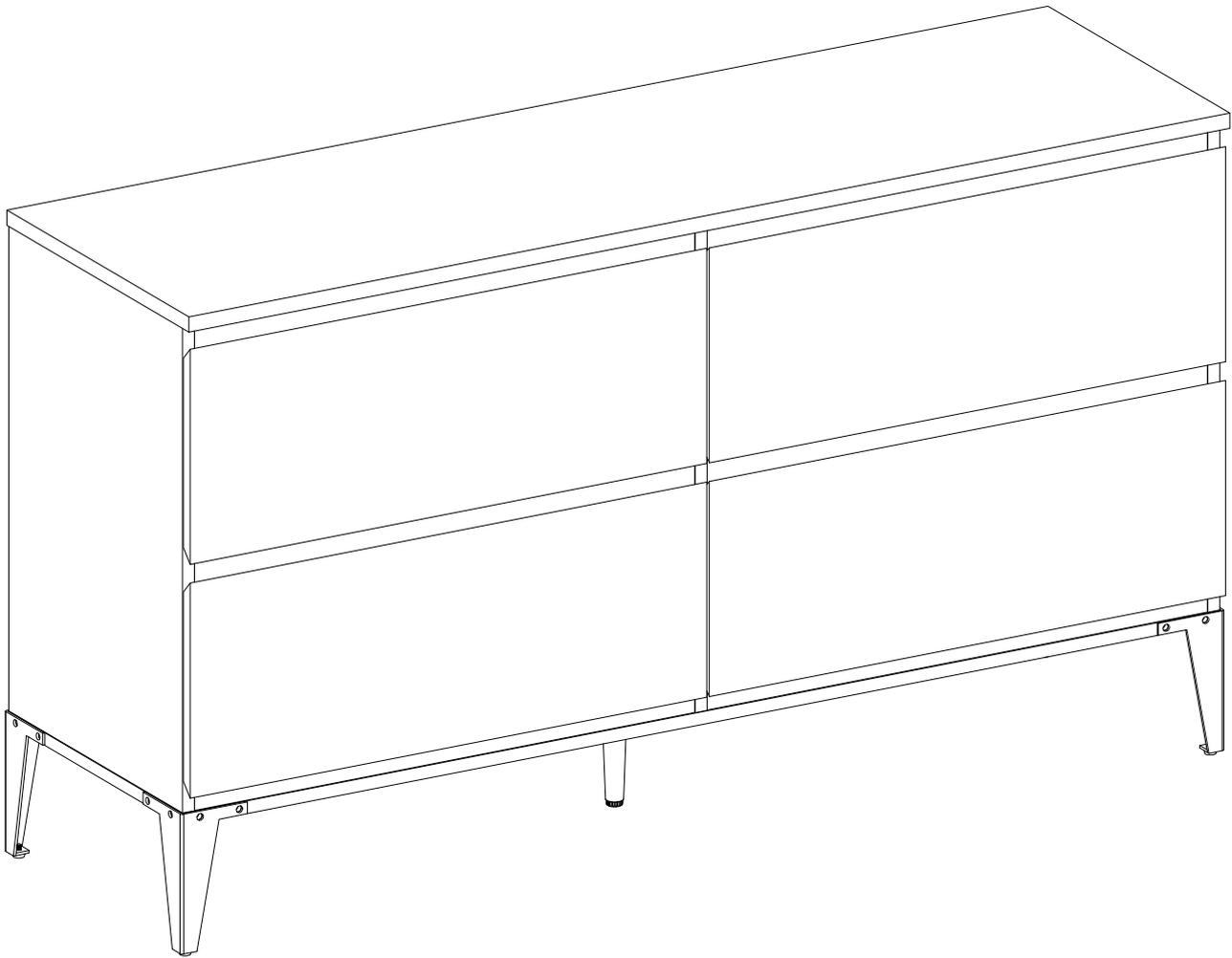
Using screw (S) attach plastic strap (R) into nut (T) to wall with Philips head screwdriver as per diagram.

# Step 26



If necessary, adjust the pre-attached Floor Levelers at the bottom to level the unit

# Step 27



## Final Assembly