

# Item # : AF30BON

## Assembly Instructions



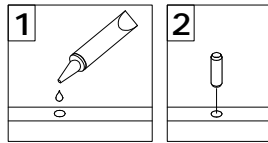
Walker Edison®

Please visit our website for the most current instructions, assembly tips, report damage, or request parts. [www.walkeredison.com](http://www.walkeredison.com)

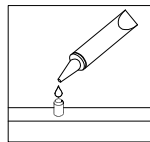
Revised 27/05/2020 (L)

# General Assembly Guidelines

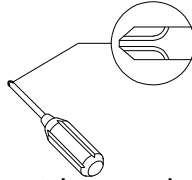
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are: wood dowels, screws and bolts.
- V. The provided glue is to secure wood dowels in place. When first inserting dowels, locate the appropriate hole for the dowel, place a small amount of glue in the hole and insert the dowel. Wipe away excess glue immediately.



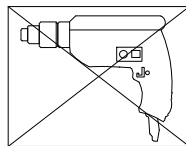
In future assembly steps when dowels are necessary to attach assembly parts together, place a small amount of glue on the end of the dowel before attaching parts together. Wipe away excess glue immediately.



- VI. A Phillips head screwdriver is required for the assembly of this product.

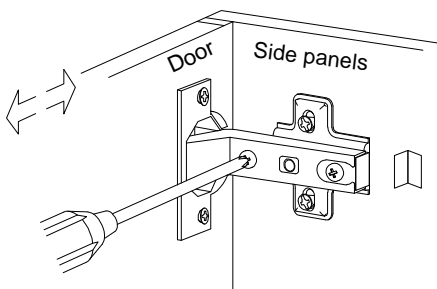


- VII. Power tools should not be used to assemble this product.

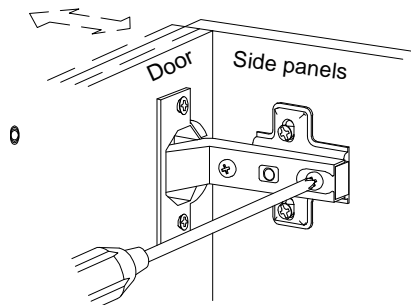


- VIII. Drill may be needed for securing product to wall.

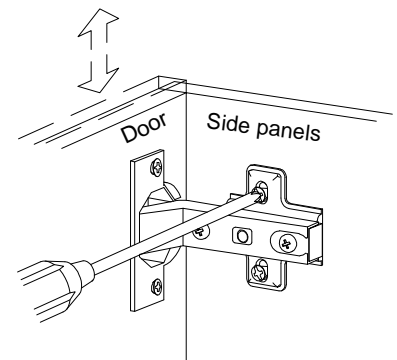
- IX. Concealed hinges are three-way adjustable.



Horizontal  
by screw adjustment

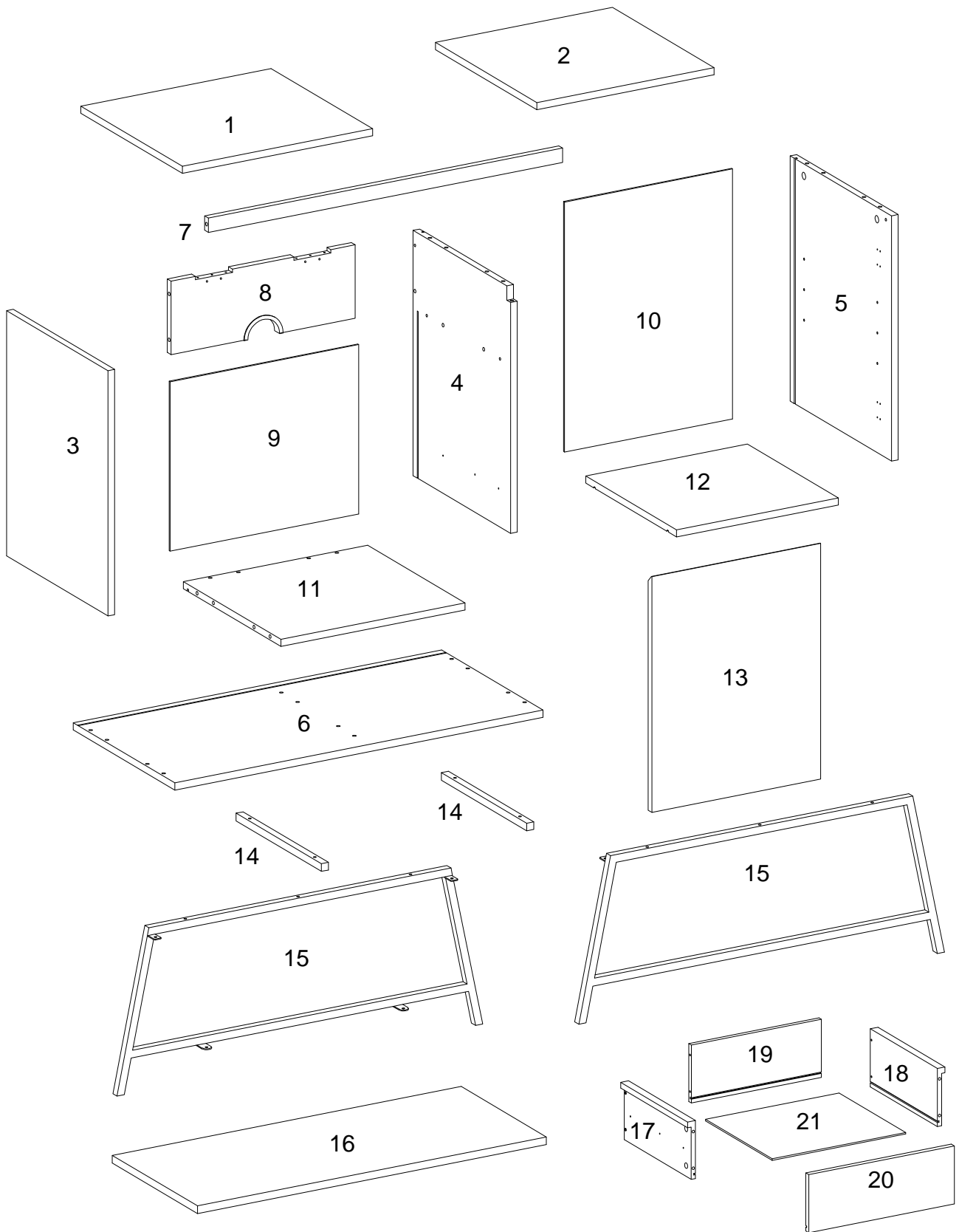


In-and-Out  
by loosening the hinge-arm  
mounting screw or via cam  
adjustment


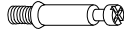










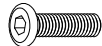




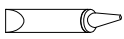
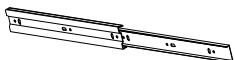


Vertical  
Via slots in the mounting  
plate or via cam adjustment

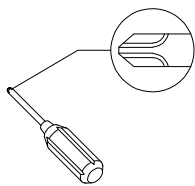
# Parts List



# Hardware List

A		Ø8x30mm	Wooden dowel	19 pcs
B		Ø6x35mm	Cam bolt	16 pcs
C		Ø15x11mm	Cam lock	12 pcs
D		Ø15x9mm	Cam lock	4 pcs
E		Ø30mm	Sticker	16 pcs
F		Ø6x50mm	Screw	8 pcs
G			Plastic wedge	8 pcs
H		Ø3x17mm	Screw	8 pcs
J		4mm	Hex Key	1 pc
K		Ø4x32mm	Screw	4 pcs
L		Ø3.5x12mm	Screw	44 pcs
M		Ø6x12mm	Bolt	8 pcs
N		Ø6x25mm	Bolt	10 pcs
P			Europe Hinge	2 pcs
Q			Shelf support pin	4 pcs
R			Hinge	1 pc
S			Hinge	2 pcs
T			Glue tube	1 pc
U			Drawer slider	1 set

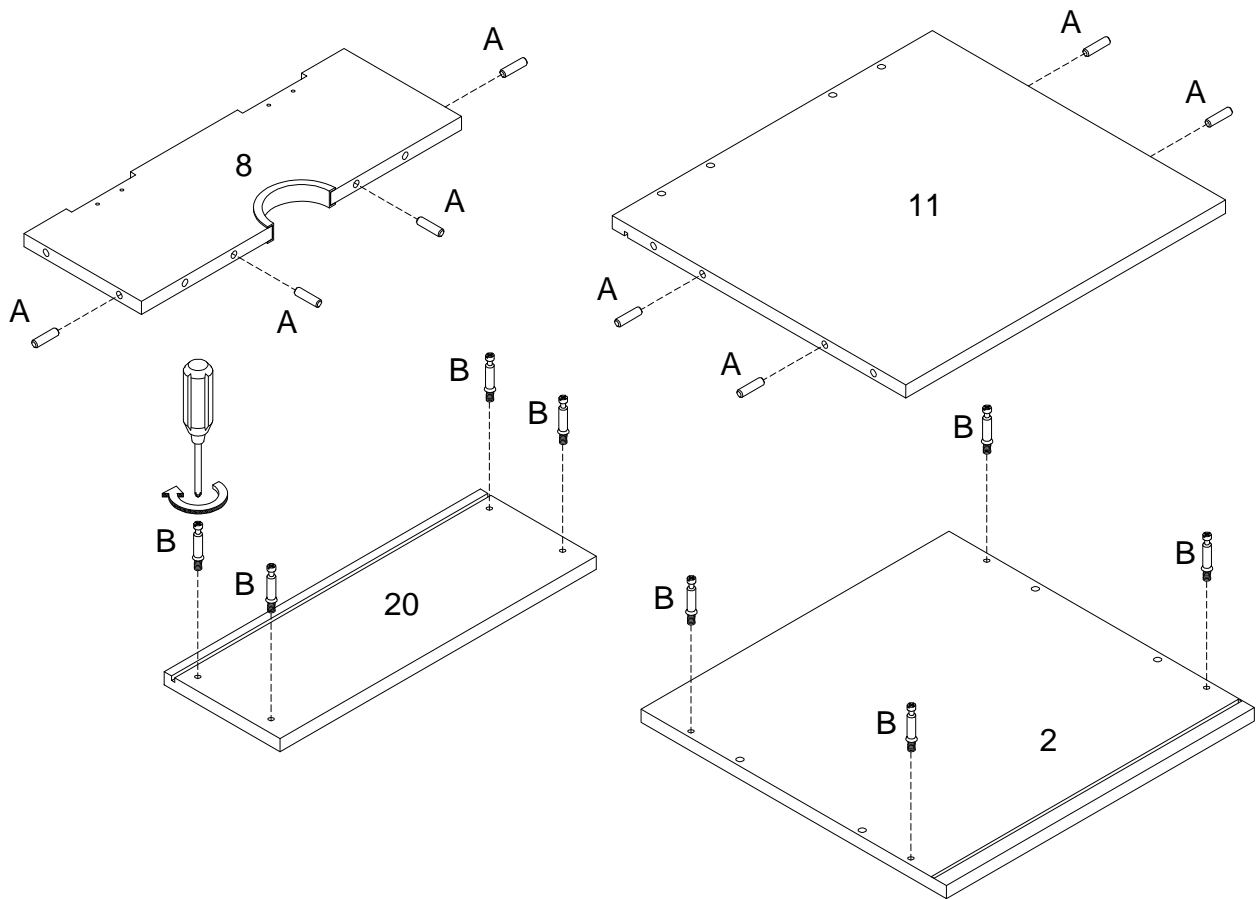
\* Note: This piece comes preassembled for shipping purposes and must be disassembled to complete the desk assembly.



Philips head screwdriver required for assembly  
(not included)

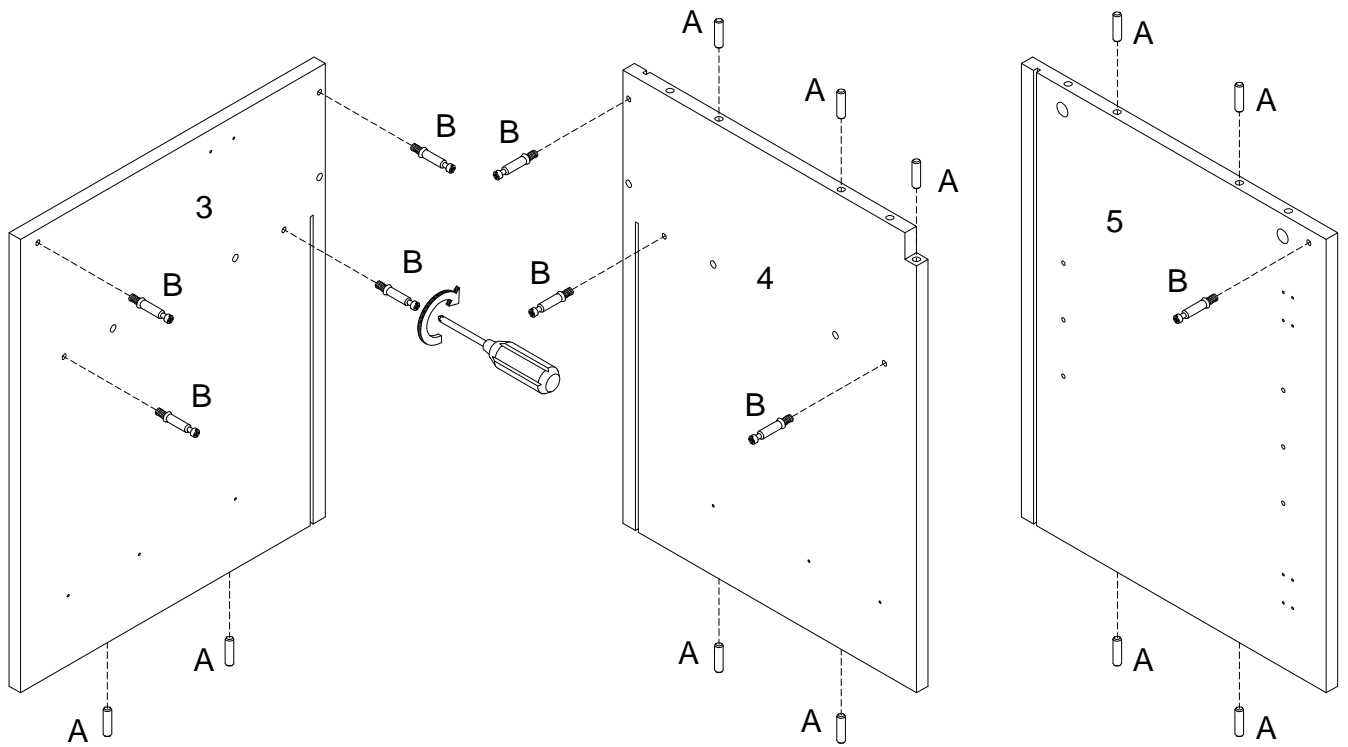
*The hardware quantities listed above are required for proper assembly.  
Some extra hardware may also have been included.*

# Step 1



Insert Wooden dowel (A) into parts (8,11) ,then secure Cam bolt (B) into parts (2,20) with Philips head screwdriver as per diagram.

## Step 2



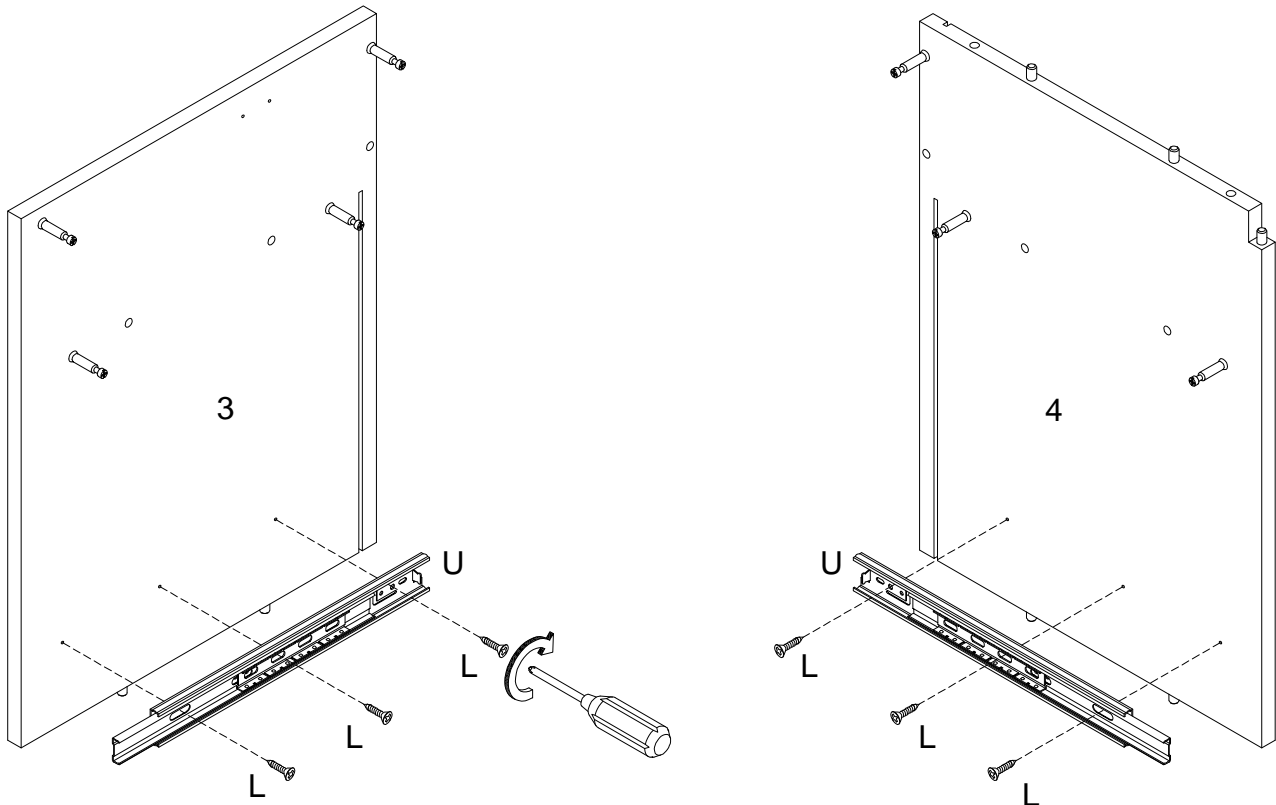
Insert Wooden dowel (A) into parts (3,4,5) ,then secure Cam bolt (B) into parts (3,4,5) with Philips head screwdriver as per diagram.

# Step 3



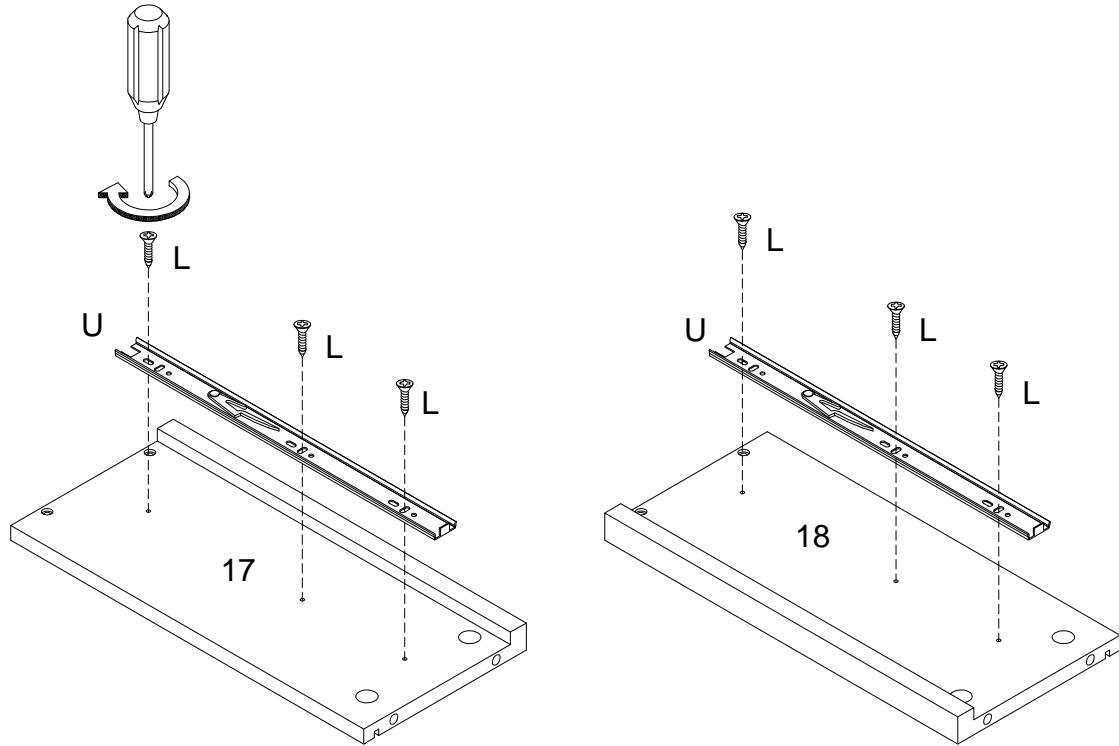
Pick up the slider arm (U) and separate the slide Runner for the following Steps. Extend the Slide Runner all the way forward, press the plastic release lever of the alider arm up and pull the Slide Runner Complete out .

# Step 4



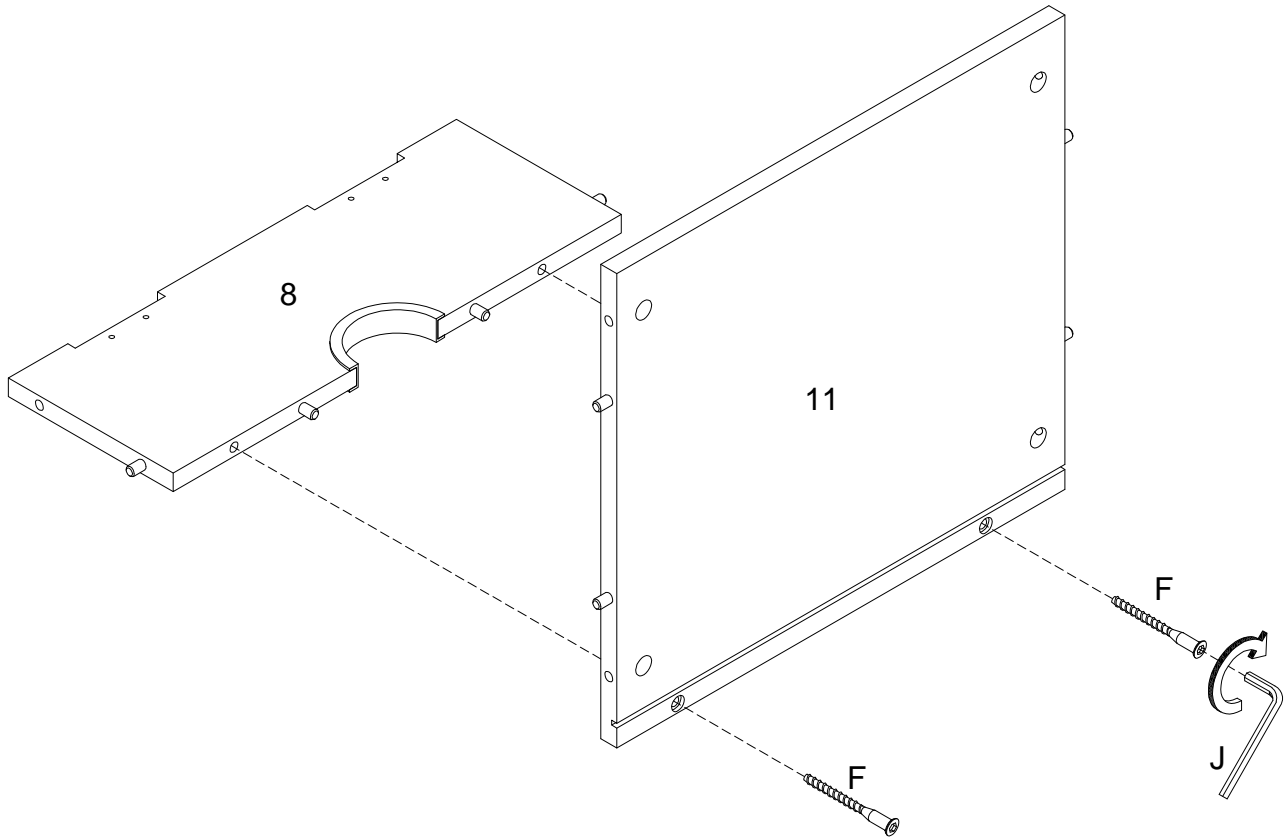
Using Screw (L) attach part (U) to parts (3,4) with Philips head screwdriver as per diagram.

# Step 5



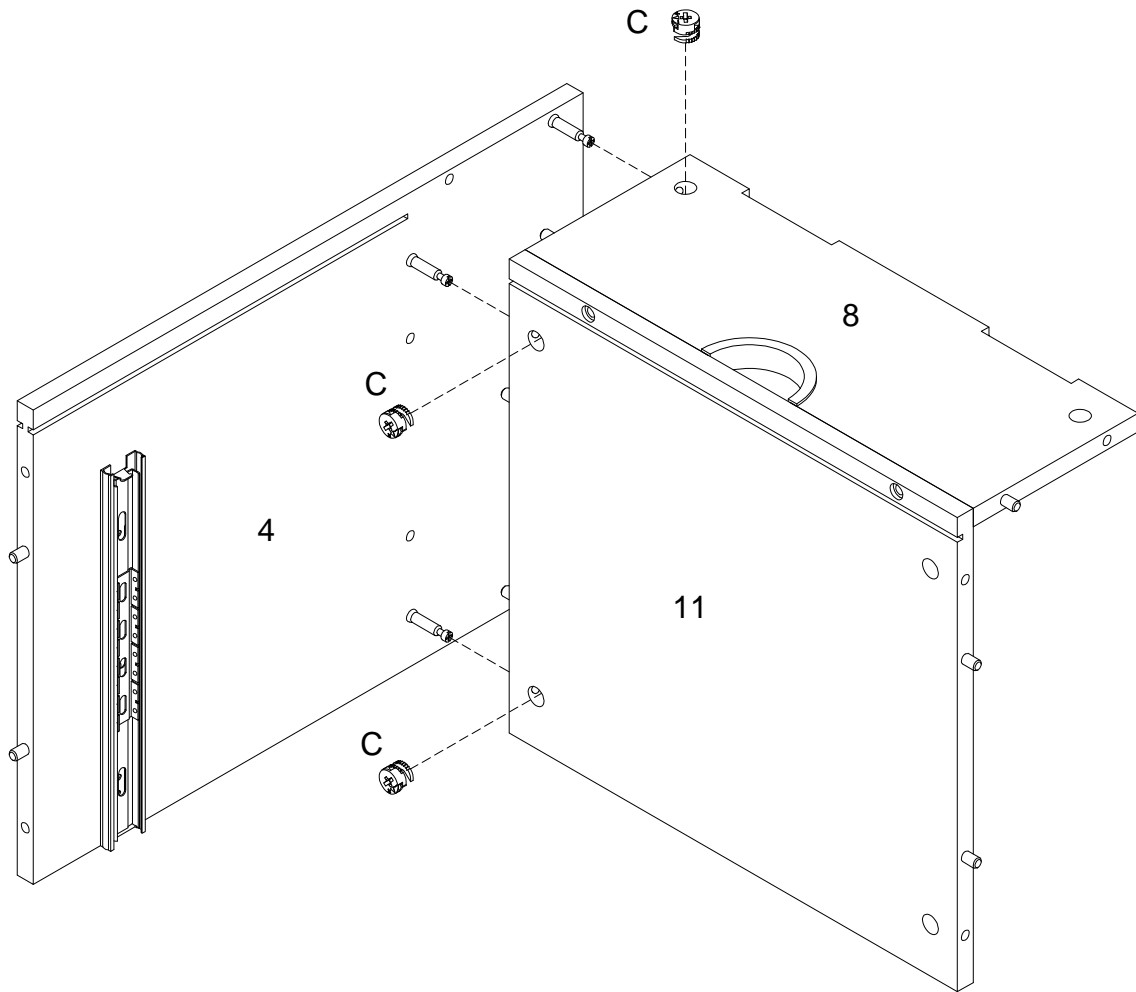
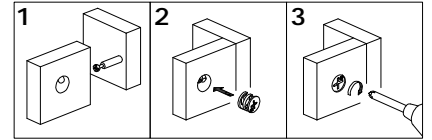
Using Screw (L) attach part (U) to parts (17,18) with Philips head screwdriver as per diagram.

# Step 6



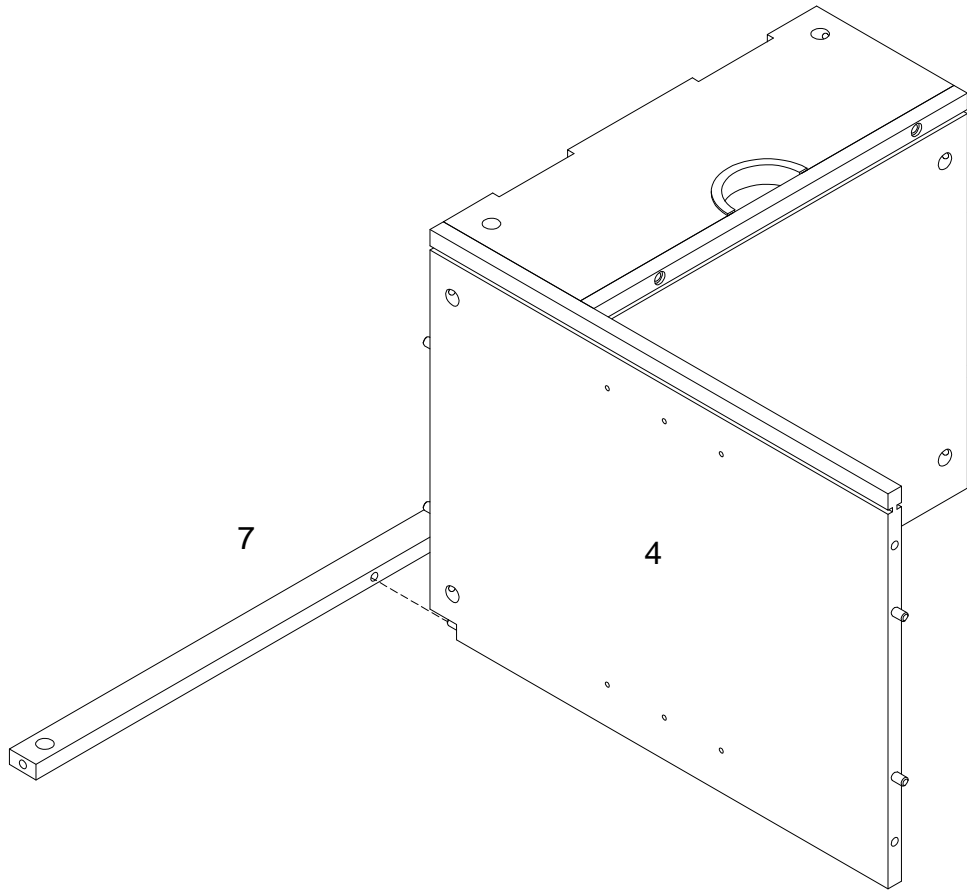
Using Screw (F) attach part (11) into part (8) with hex key (J) as per diagram.

# Step 7



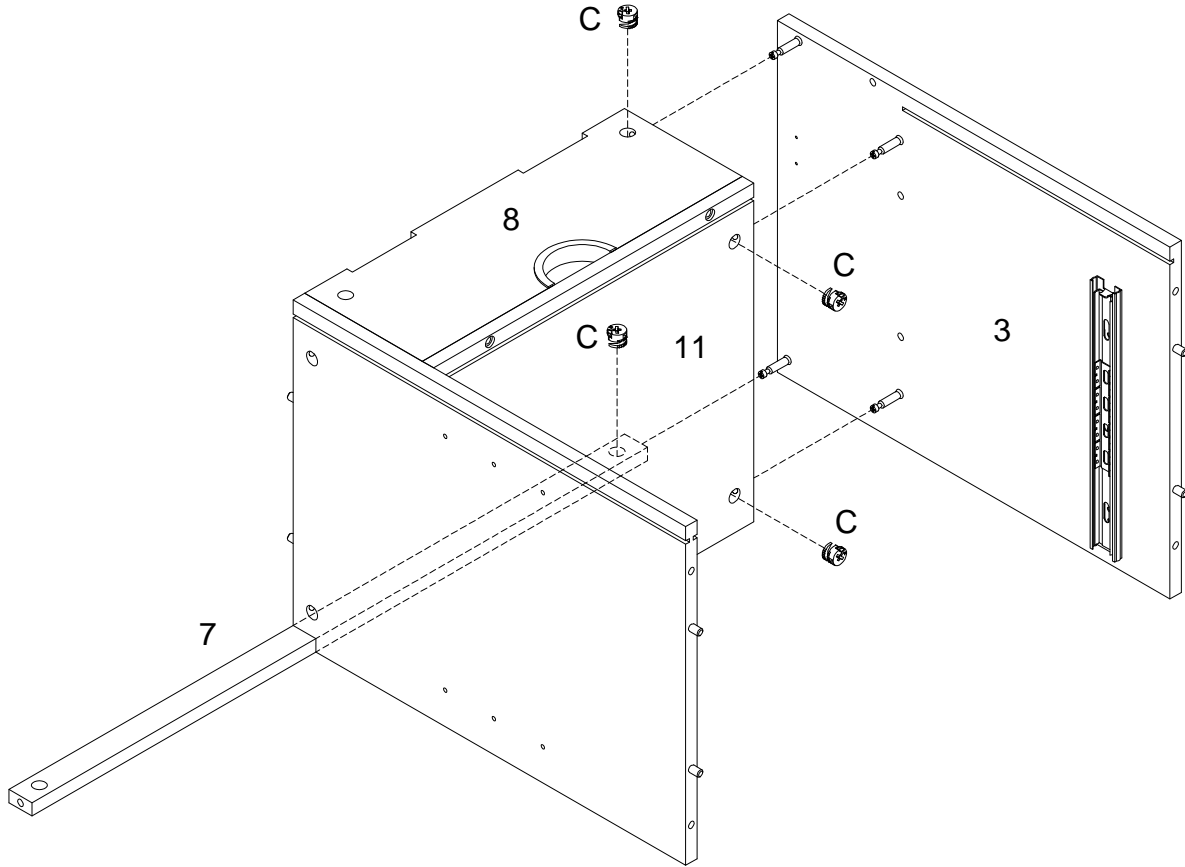
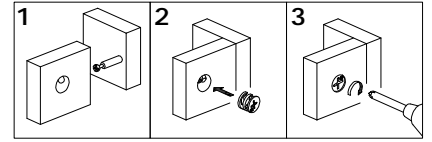
Using Cam lock(C) secure part (4) to parts (8,11) with Philips head screwdriver as per diagram.

# Step 8



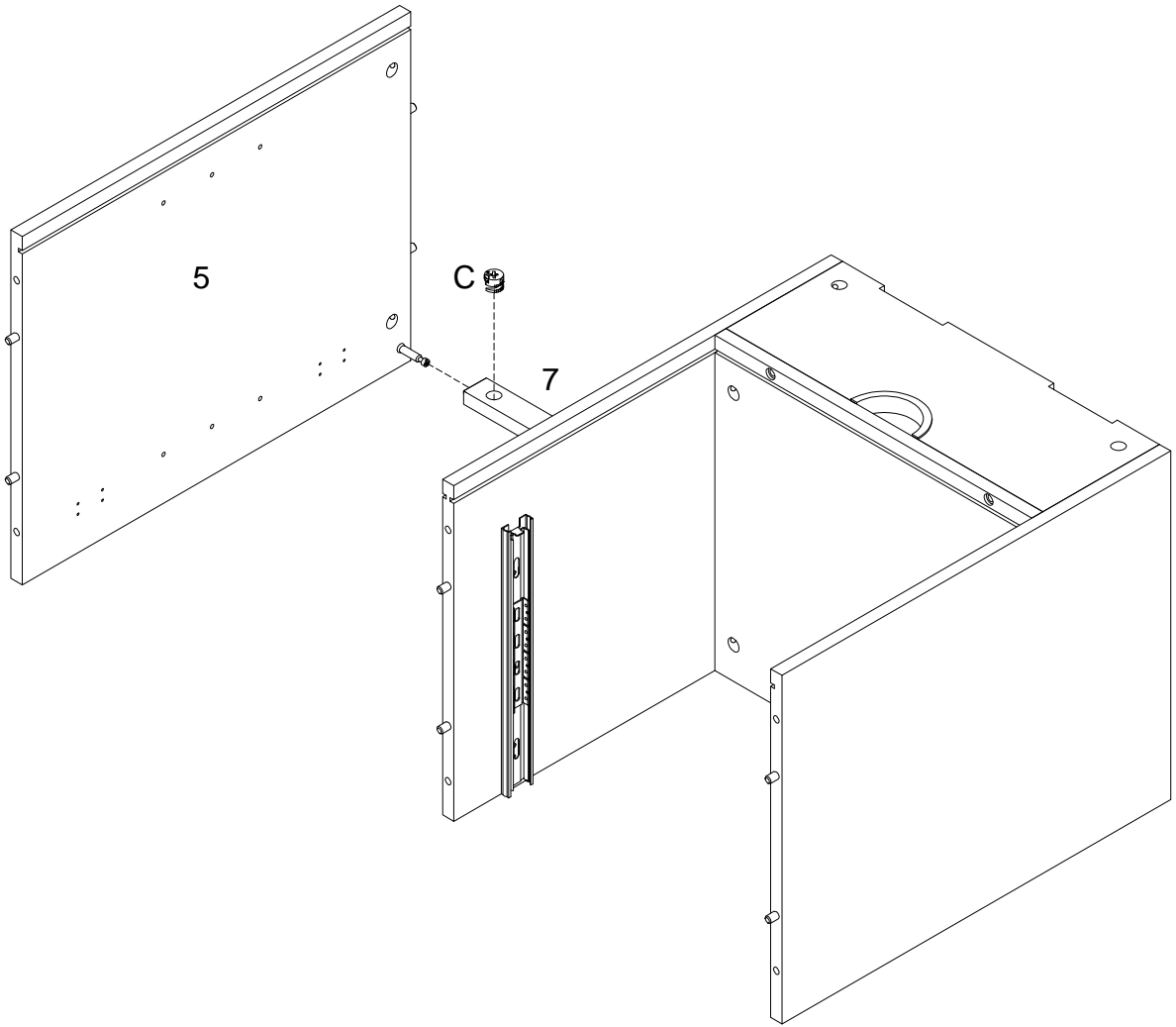
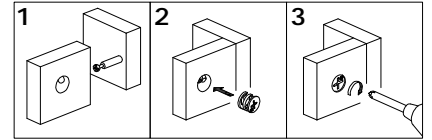
Attach part (7) to part (4) as per diagram.

# Step 9



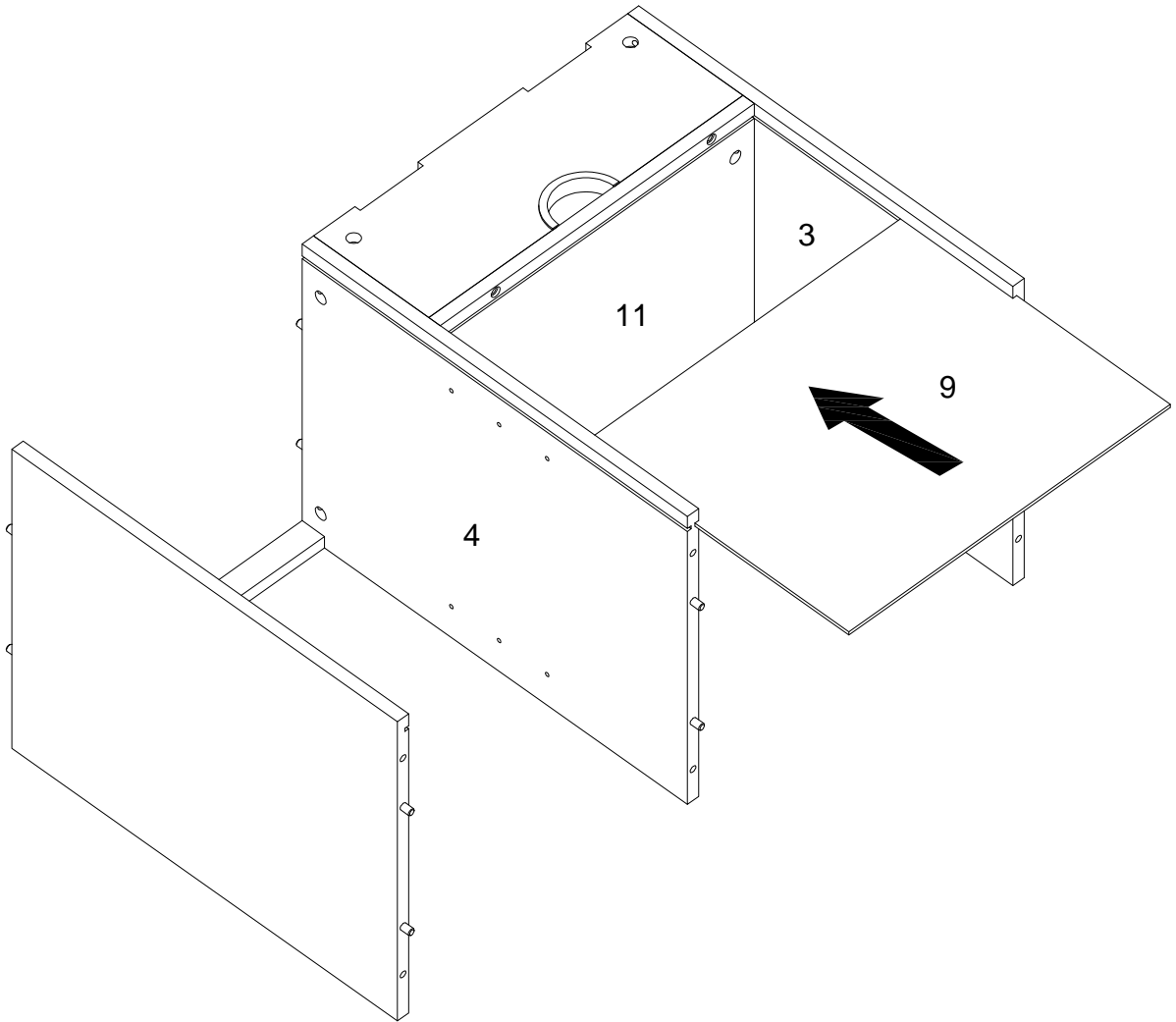
Using cam lock(C) secure part (3) to parts (7,8,11) with Philips head screwdriver as per diagram.

# Step 10



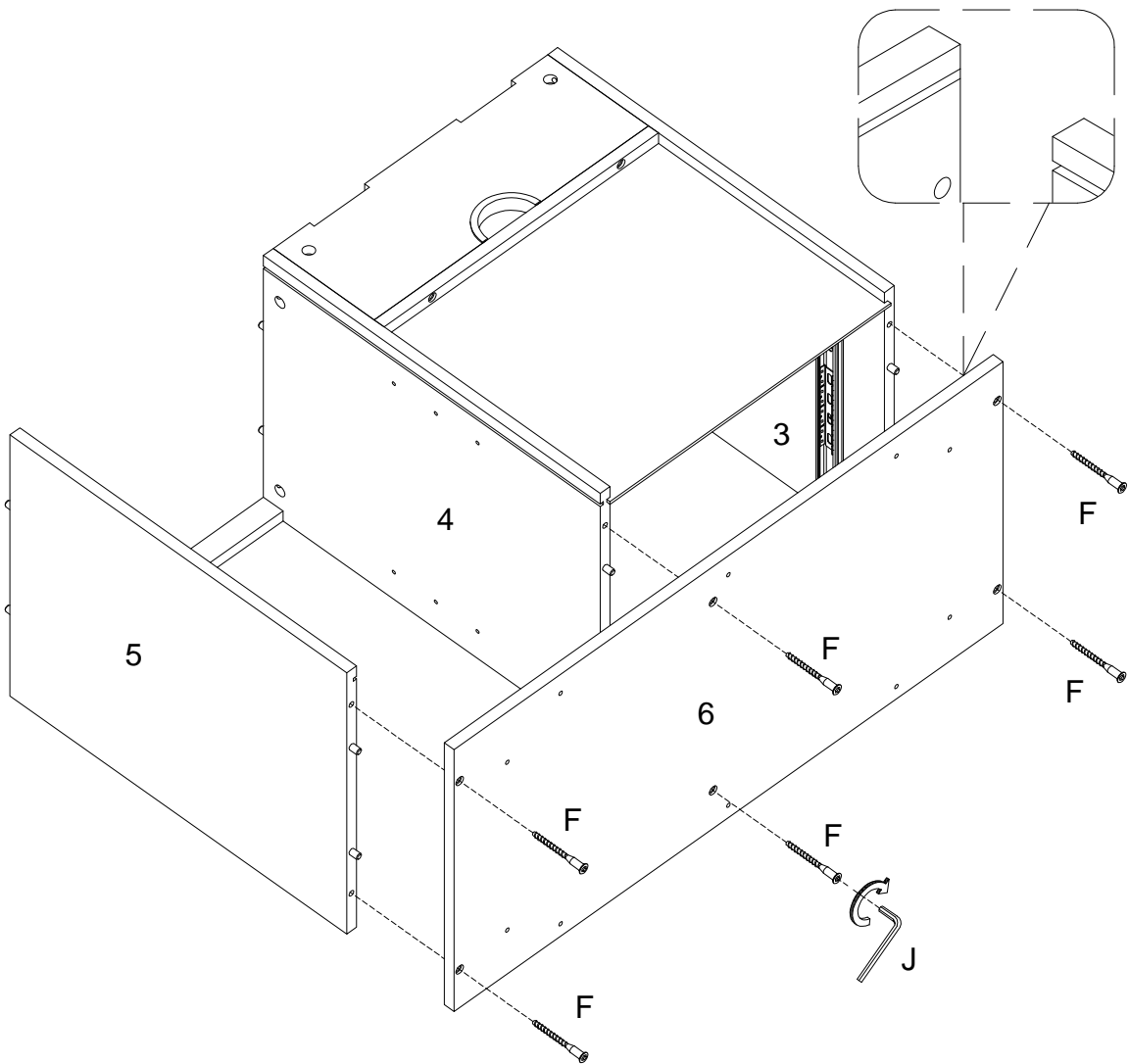
Using cam lock(C) secure part (5) to part (7) with Philips head screwdriver as per diagram.

# Step 11



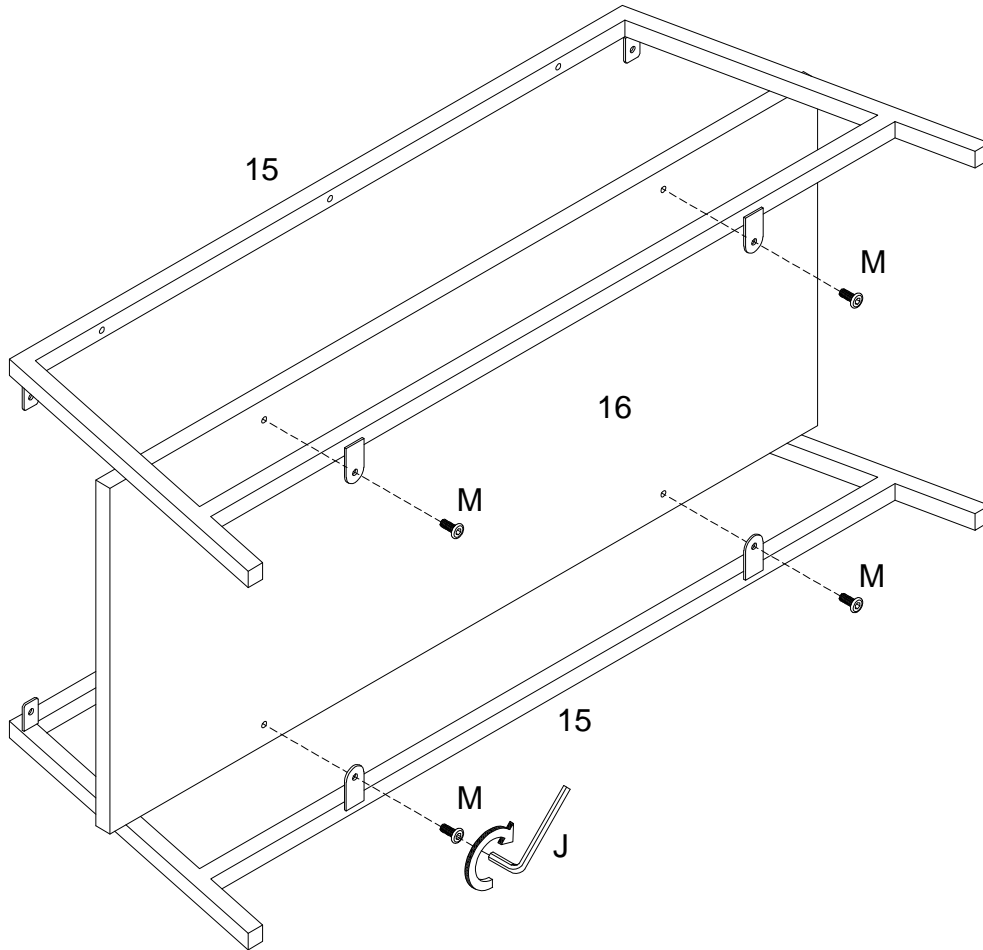
Put part (9) as per diagram.

# Step 12



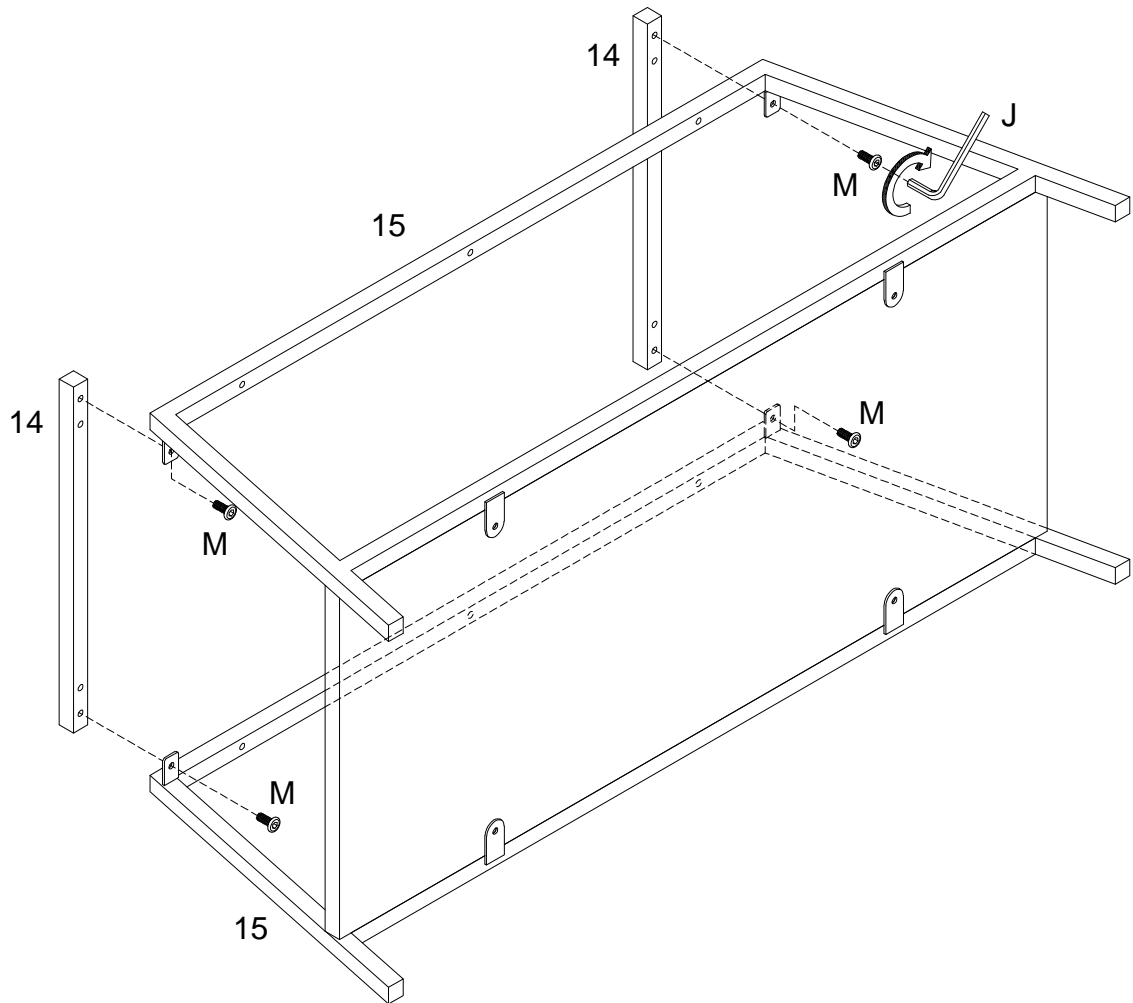
Using Screw (F) attach part (6) to parts (3,4,5) with hex key (J) as per diagram.

# Step 13



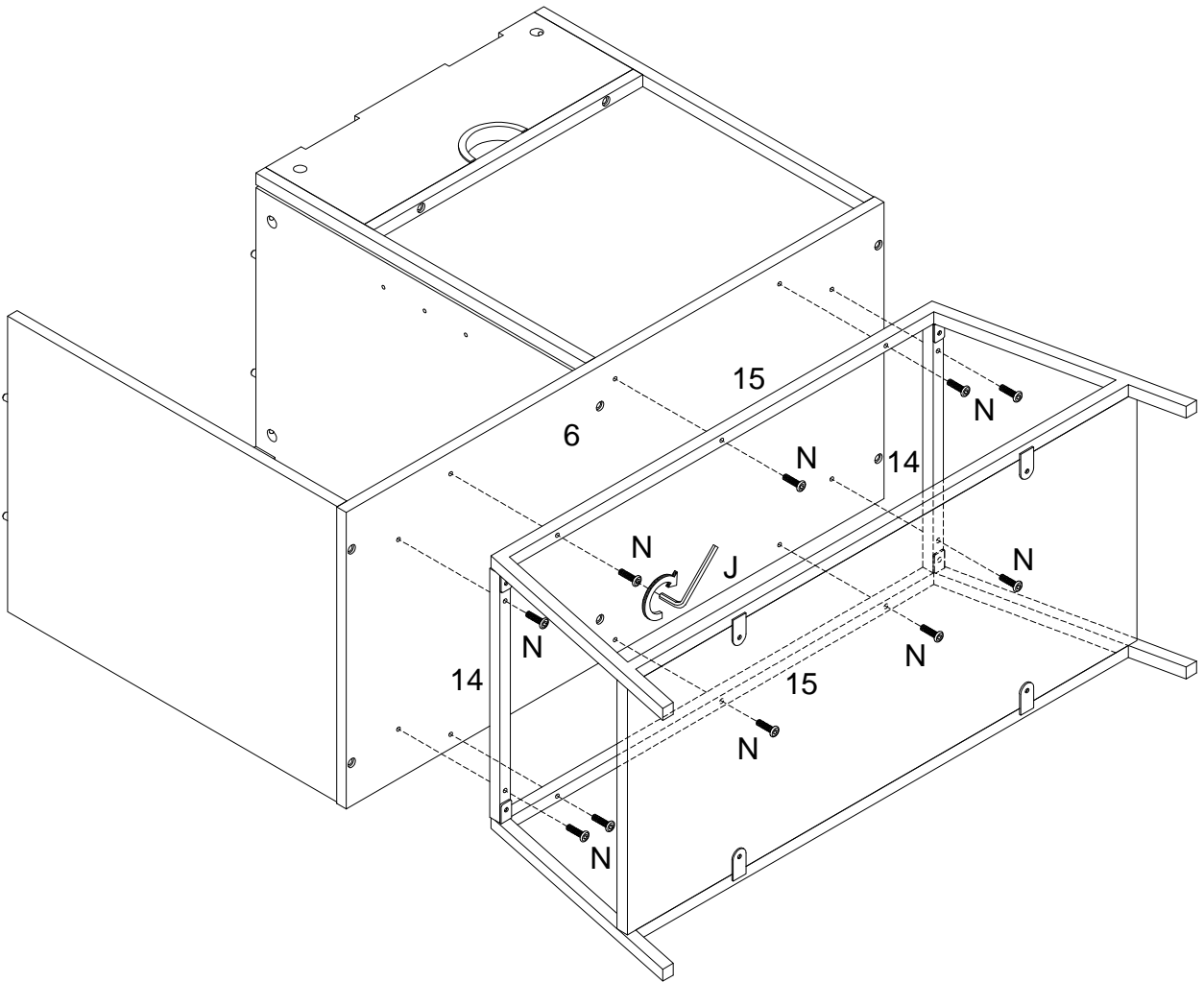
Using Bolt (M) attach part (15) to part (16) with hex key (J) as per diagram.

# Step 14



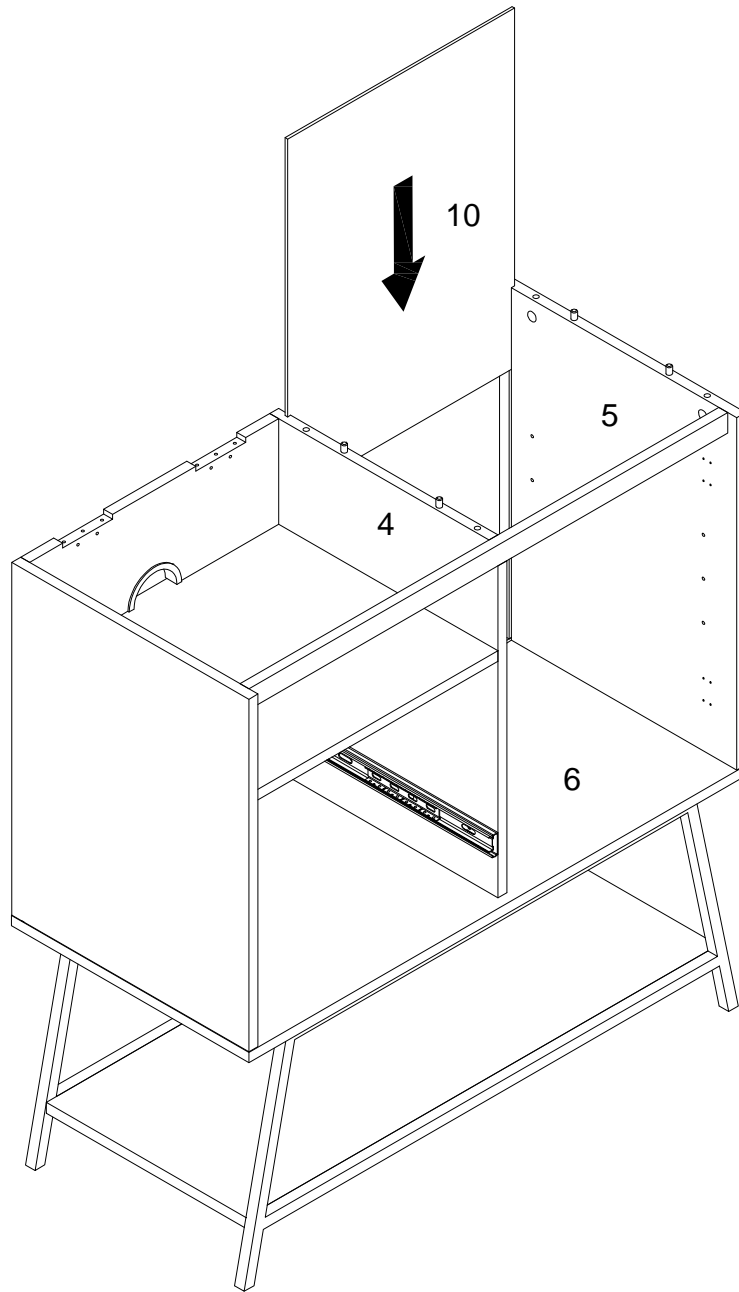
Using Bolt (M) attach part (14) to part (15) with hex key (J) as per diagram.

# Step 15



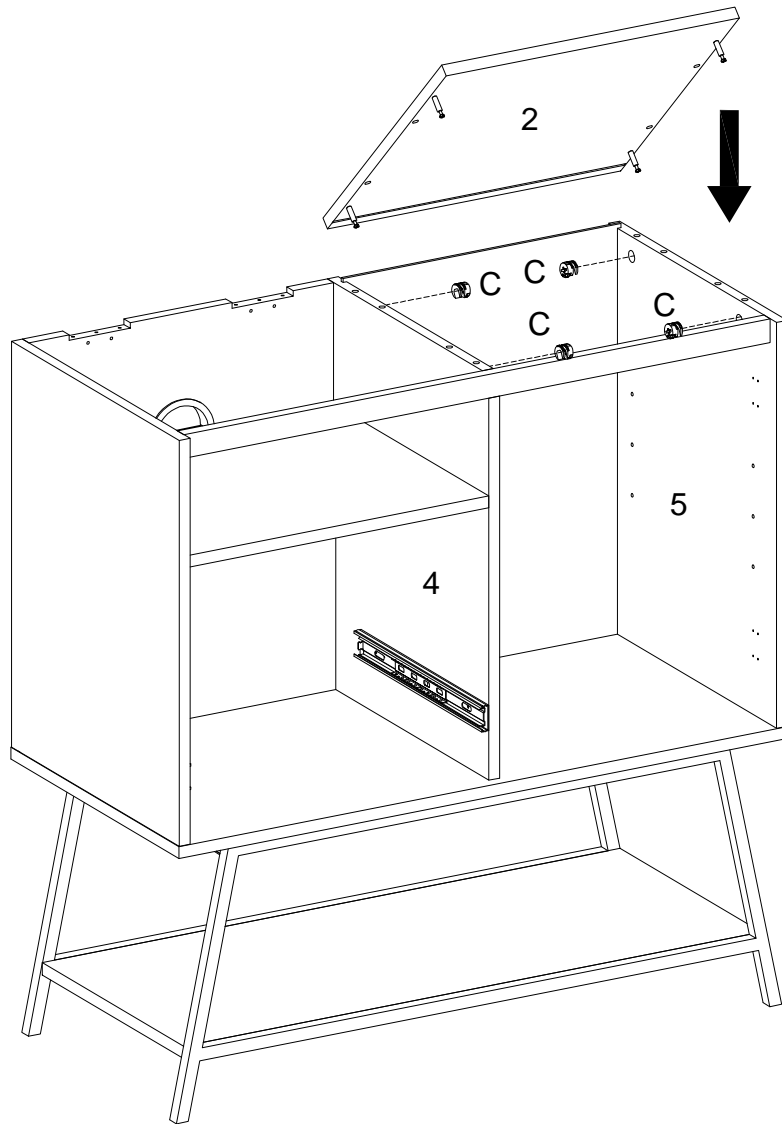
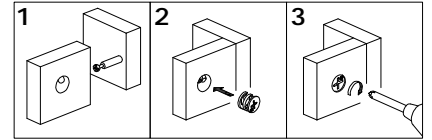
Using Bolt (N) attach parts (14,15) to part (6) with hex key (J) as per diagram.

# Step 16



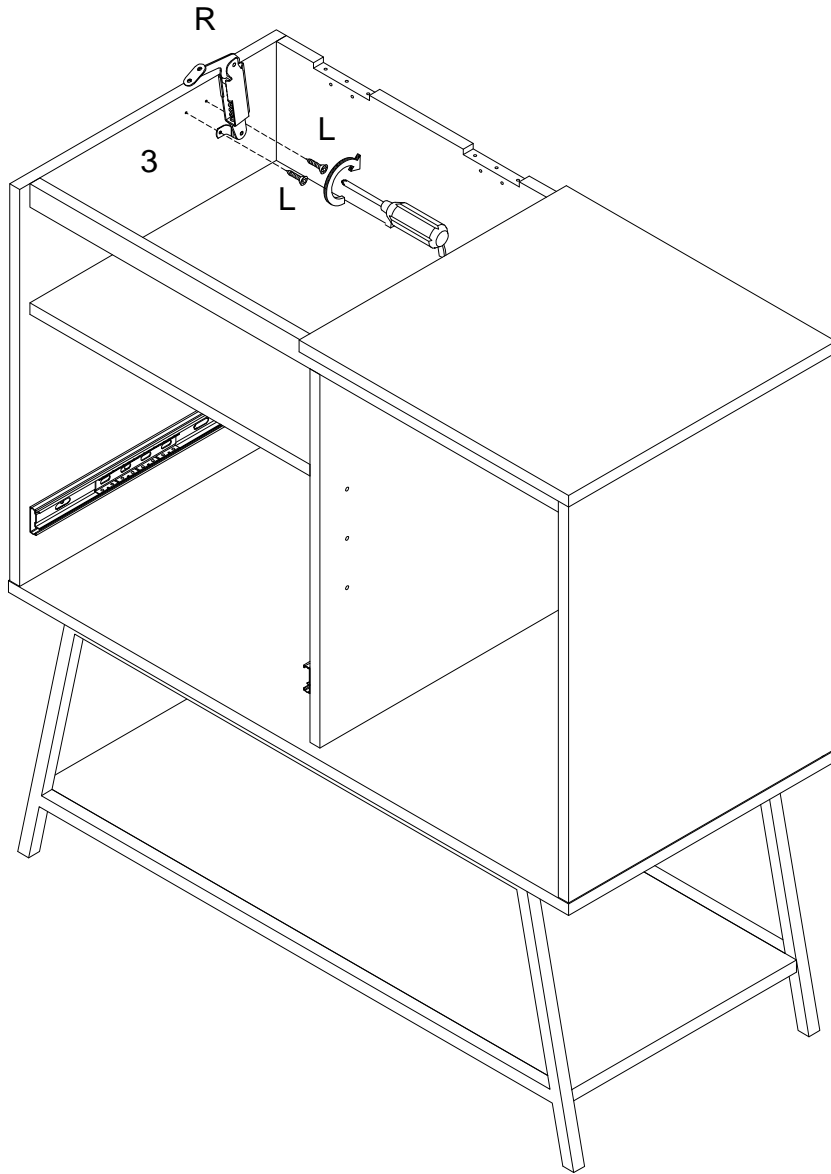
Put part (10) as per diagram.

# Step 17



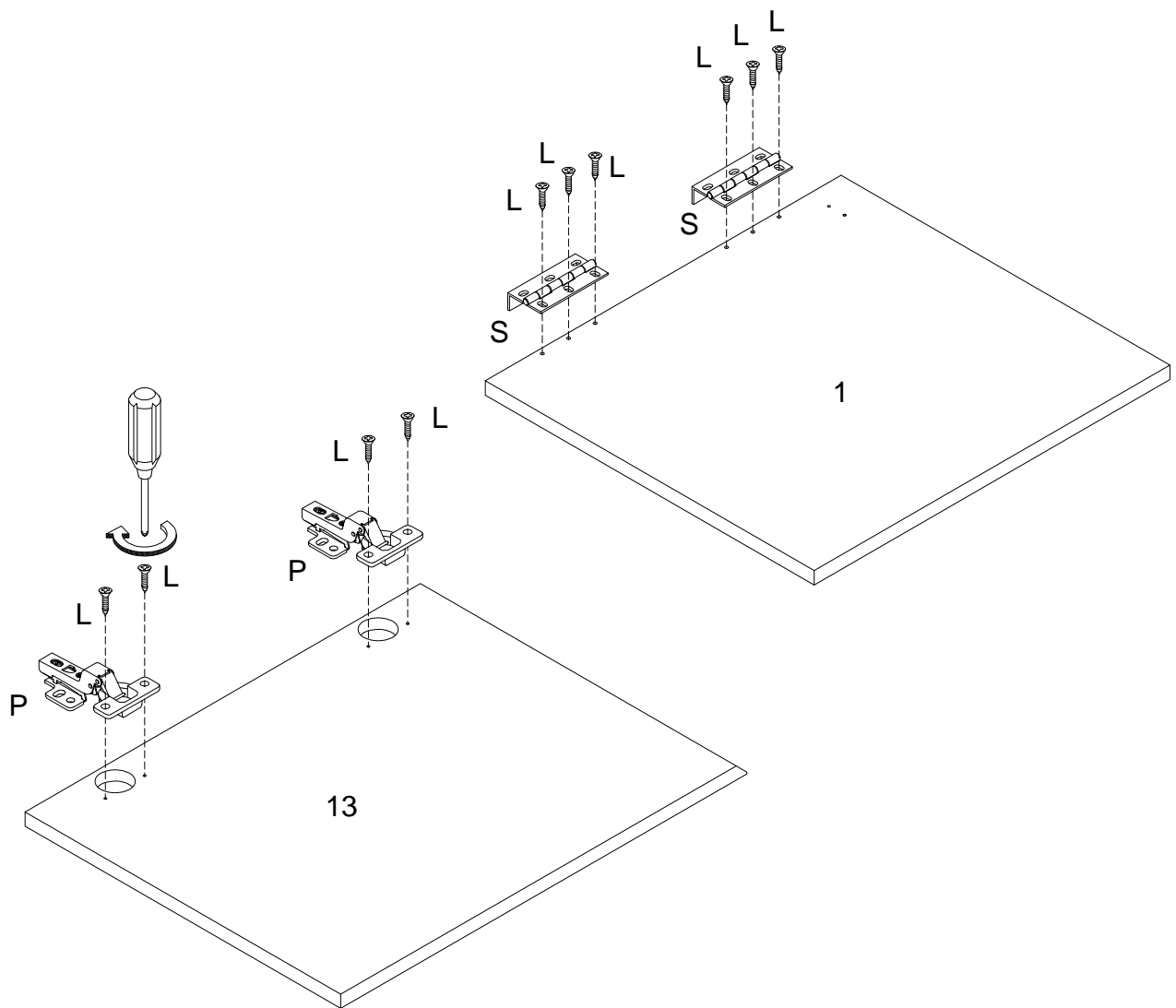
Using cam lock (C) secure part (2) into parts (4,5) with Philips head screwdriver as per diagram.

# Step 18



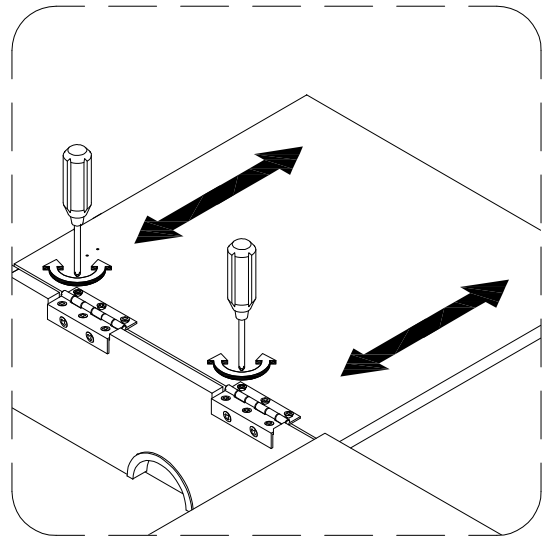
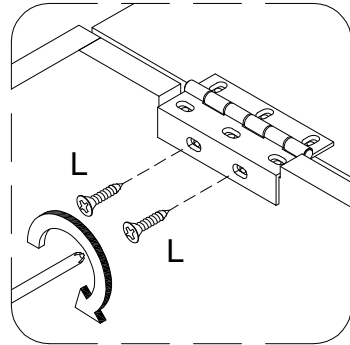
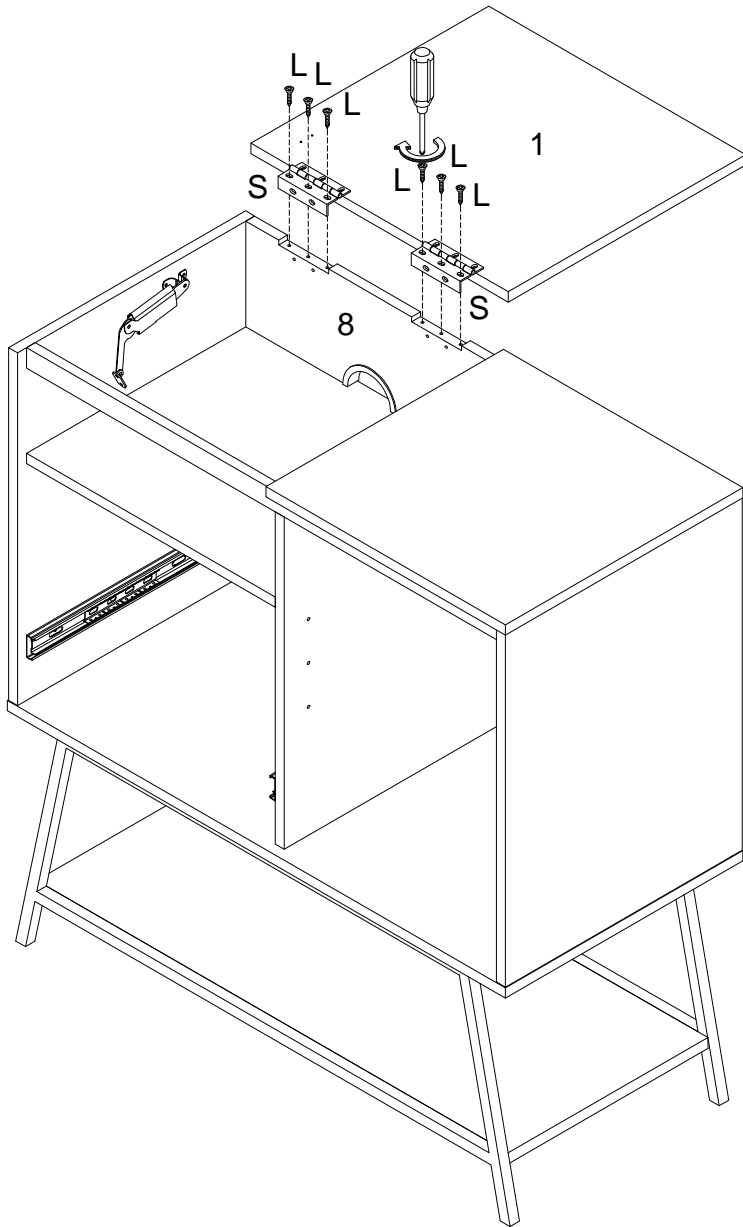
Using Screw (L) attach Hinge (R) to part (3) with Philips head screwdriver as per diagram.

# Step 19



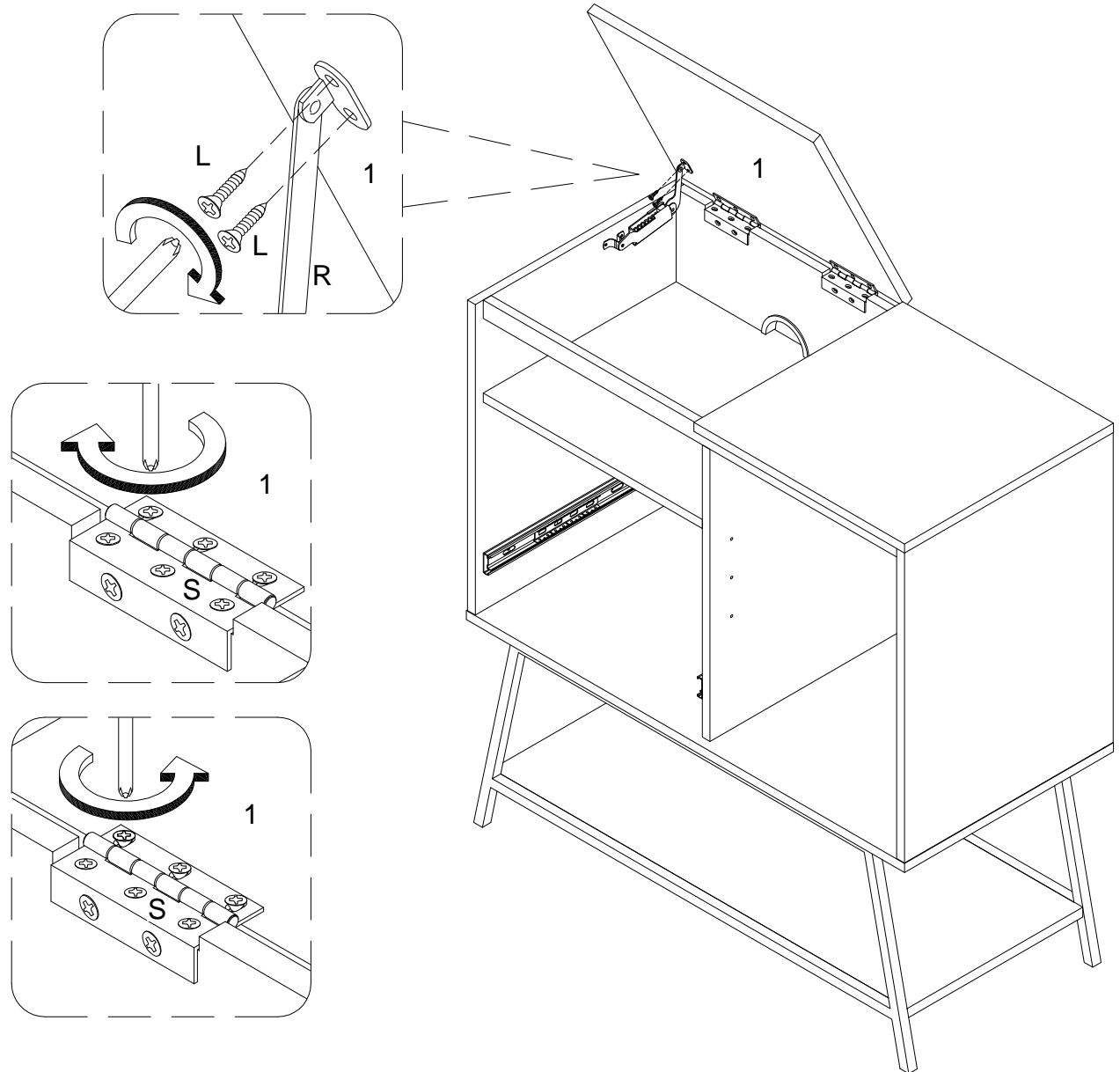
Using Screw (L) attach Europe Hinge (P) to part (13), Hinge (S) to part (1) with Philips head screwdriver as per diagram.

# Step 20



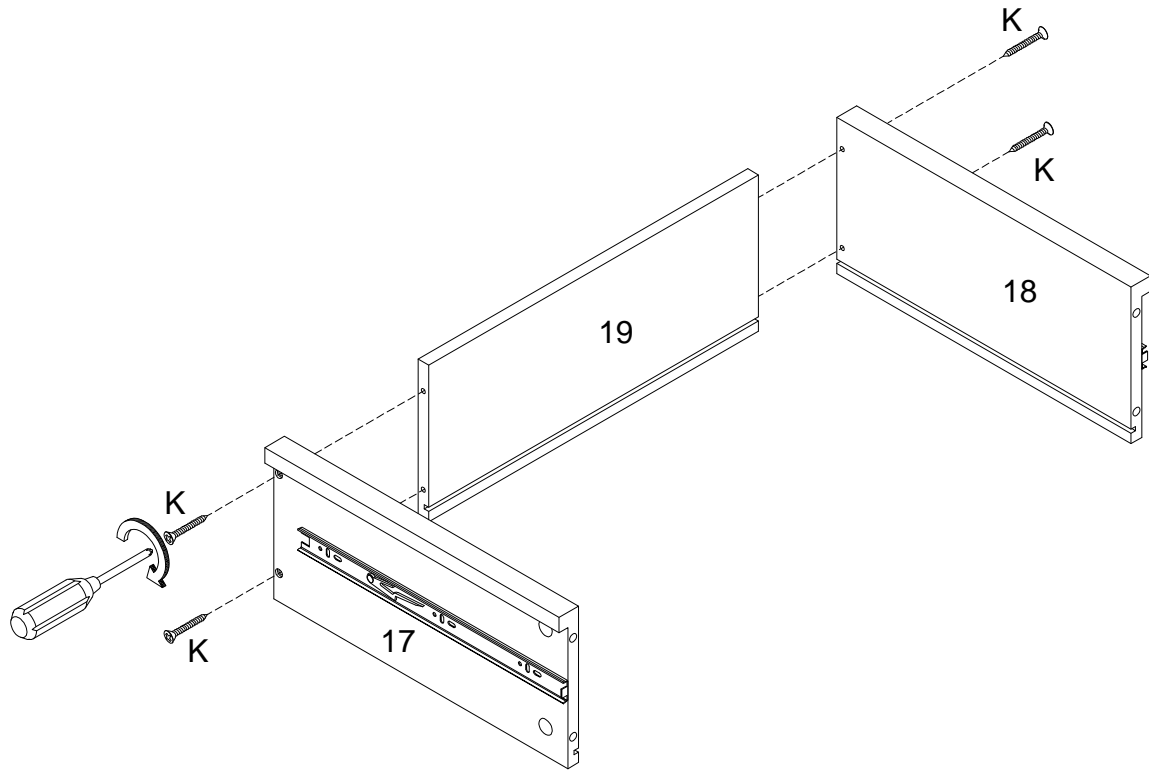
Using Screw (L) attach Hinge (S) to part (8) with Philips head screwdriver as per diagram.

# Step 21



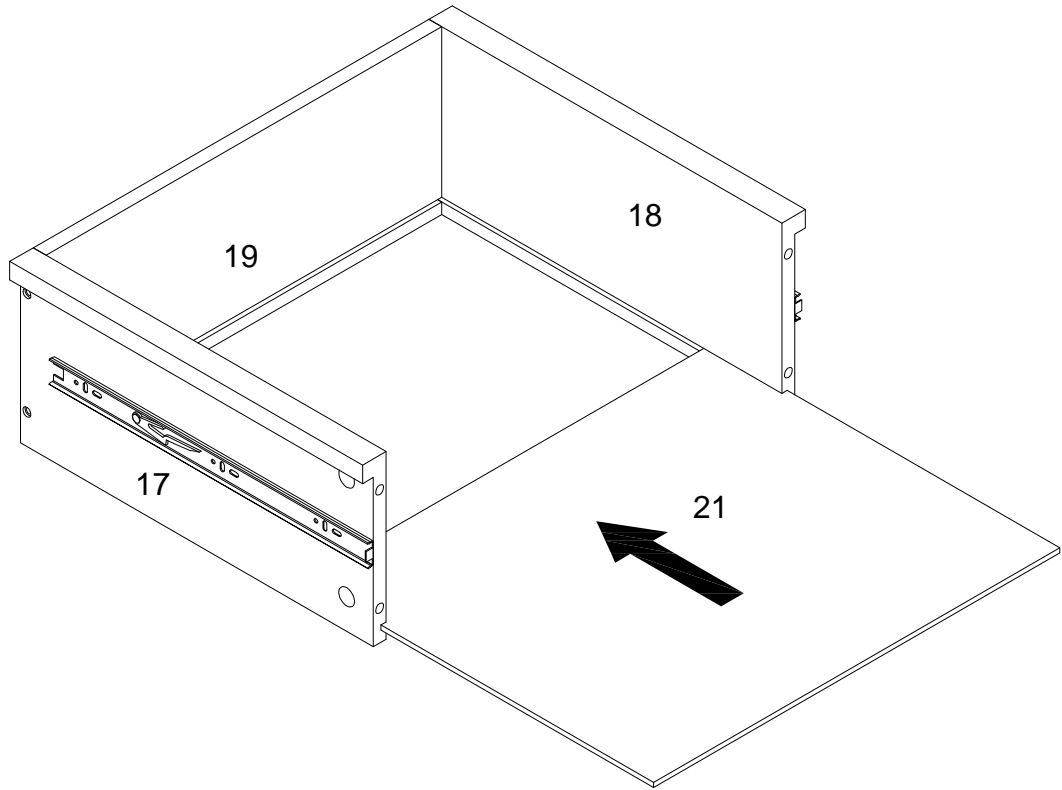
Using Screw (L) attach Hinge (R) to part (1) with Philips head screwdriver as per diagram.  
If the gap between the part (1) and part (8) need to be adjusted, please first loosen the screws  
fixing hinge (S) to the part (1). Finally adjust the part (8) up or down, and then lock the hinge (S).

# Step 22



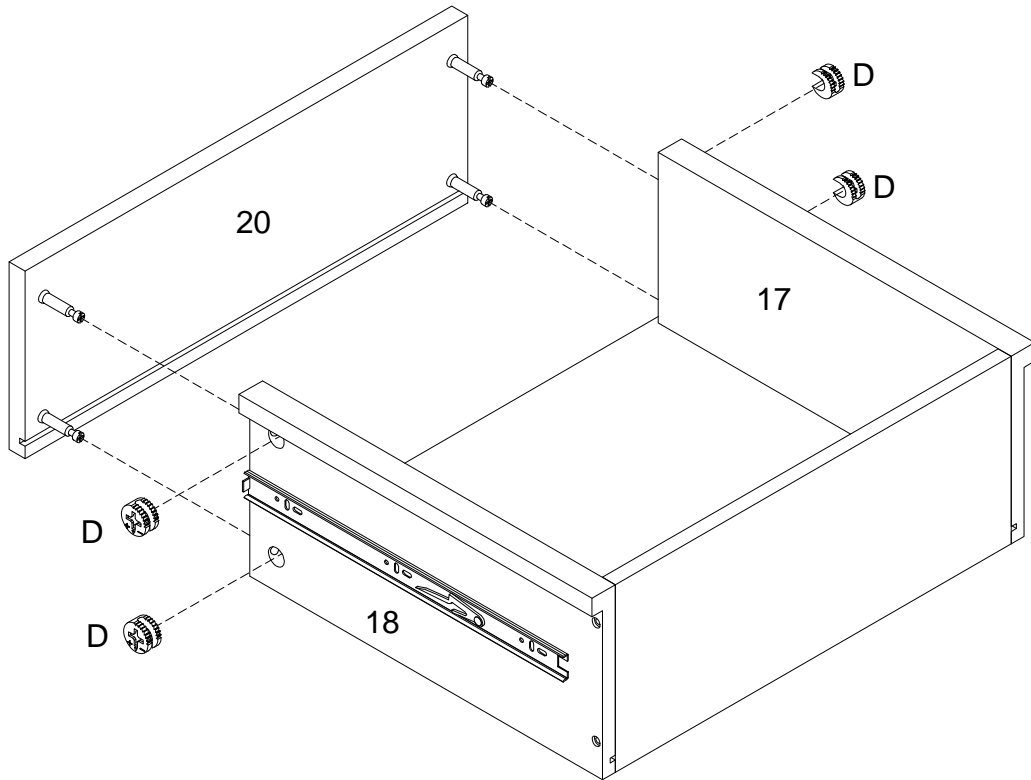
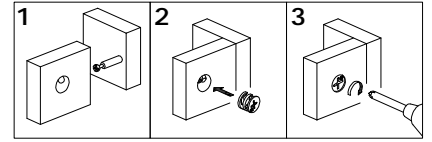
Using Screw(K) attach parts (17,18) to part (19) with Philips head screwdriver as per diagram.

# Step 23



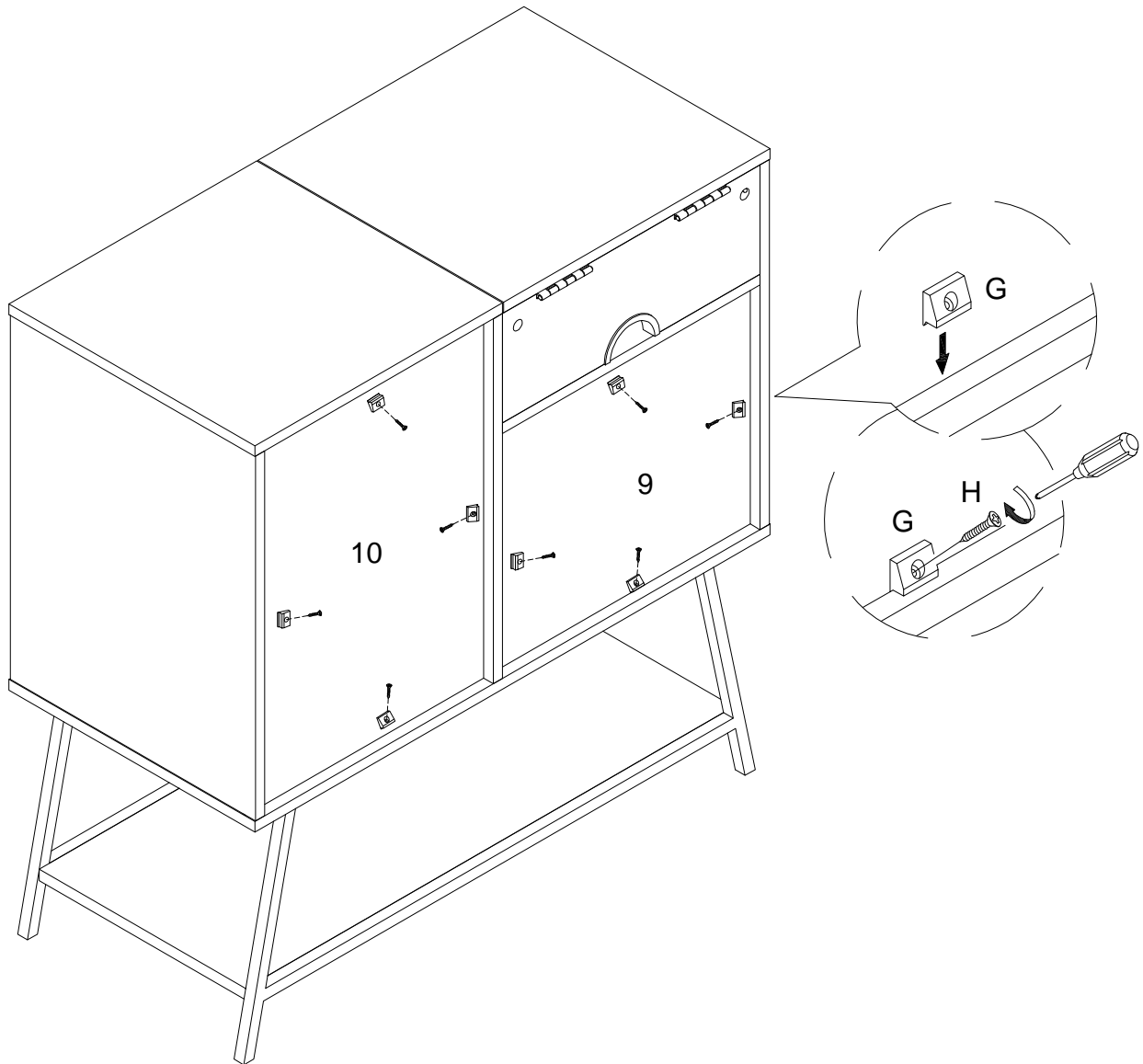
Put part (21) as per diagram.

# Step 24



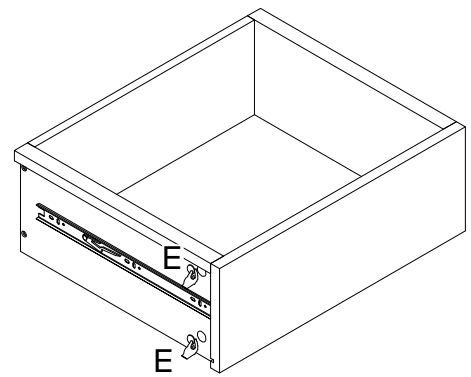
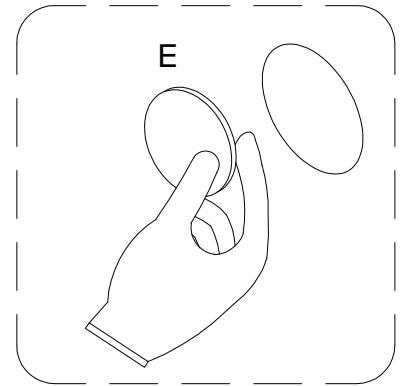
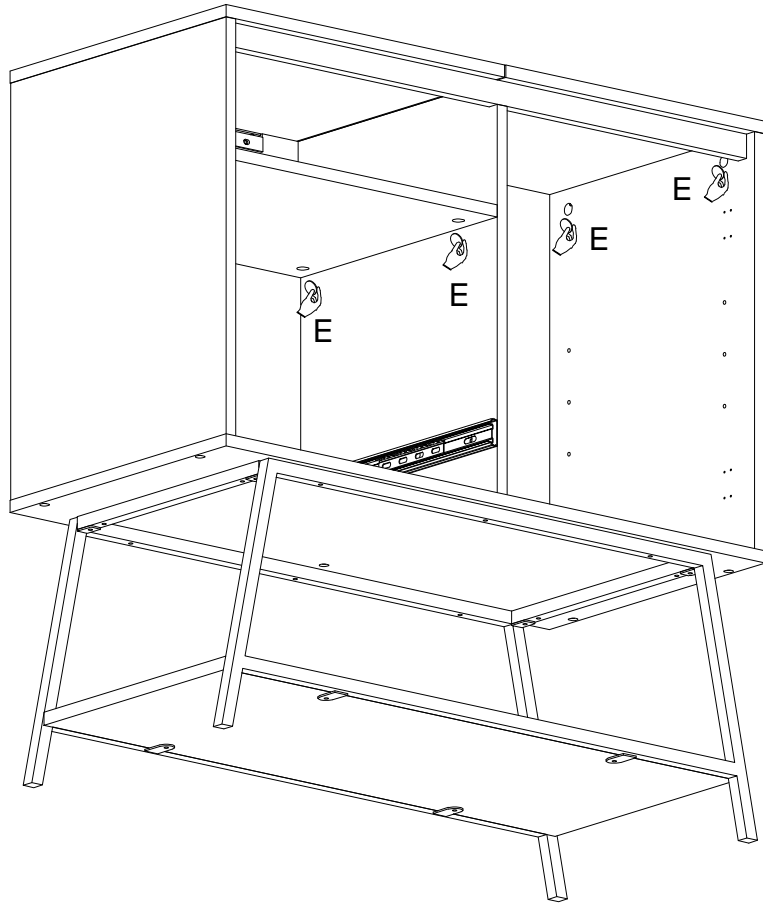
Using Cam lock(D) secure part(20) to parts (17,18) with Philips head screwdriver as per diagram.

# Step 25



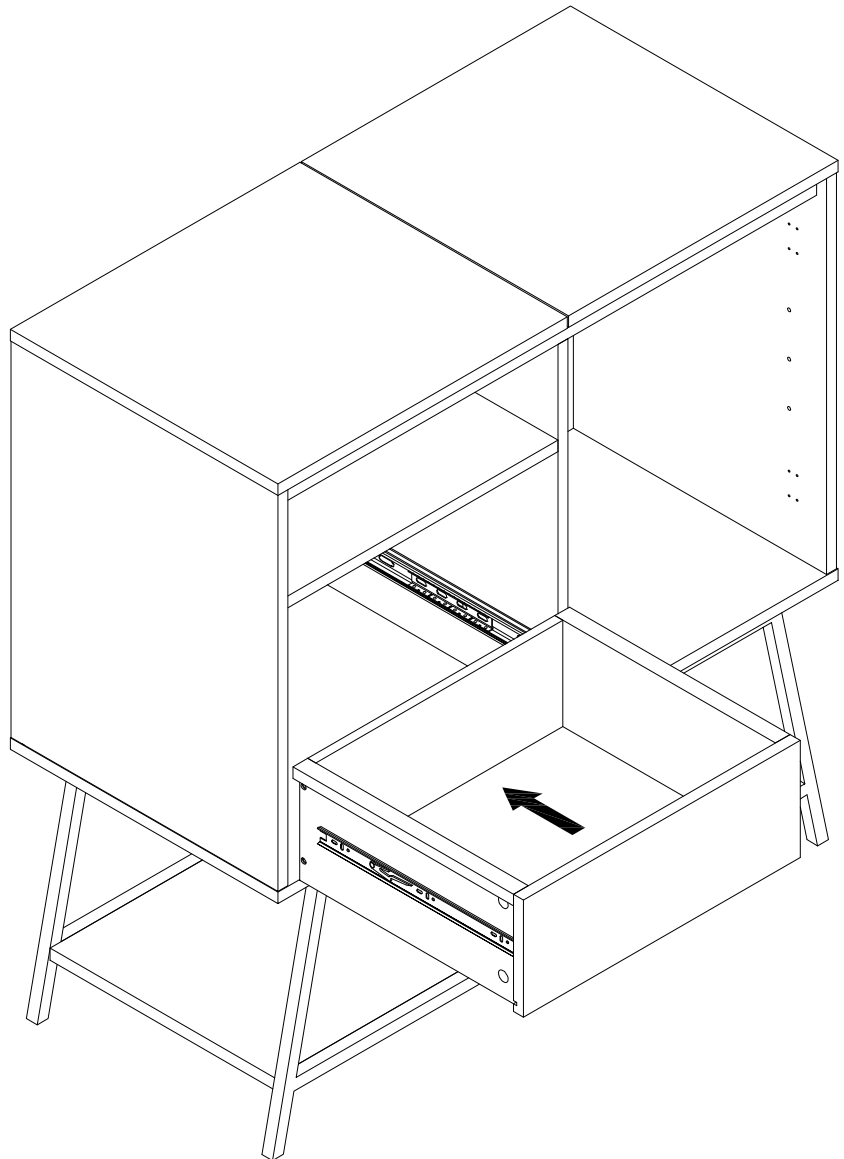
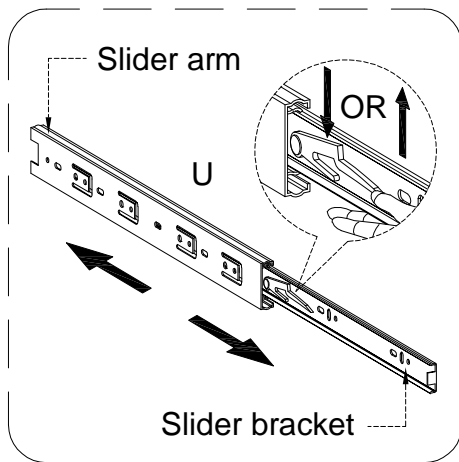
Using Screw (H) secure Plastic wedge (G) to parts (9,10) with Philips head screwdriver as per diagram.

# Step 26



Place Sticker (E) cover the holes as per diagram .

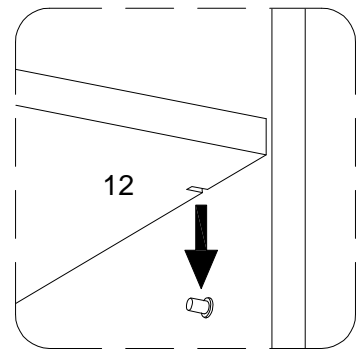
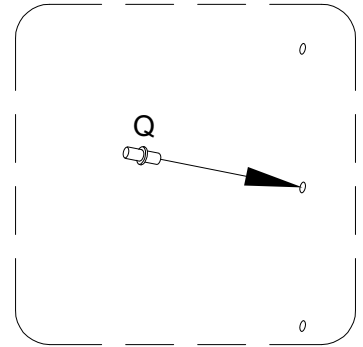
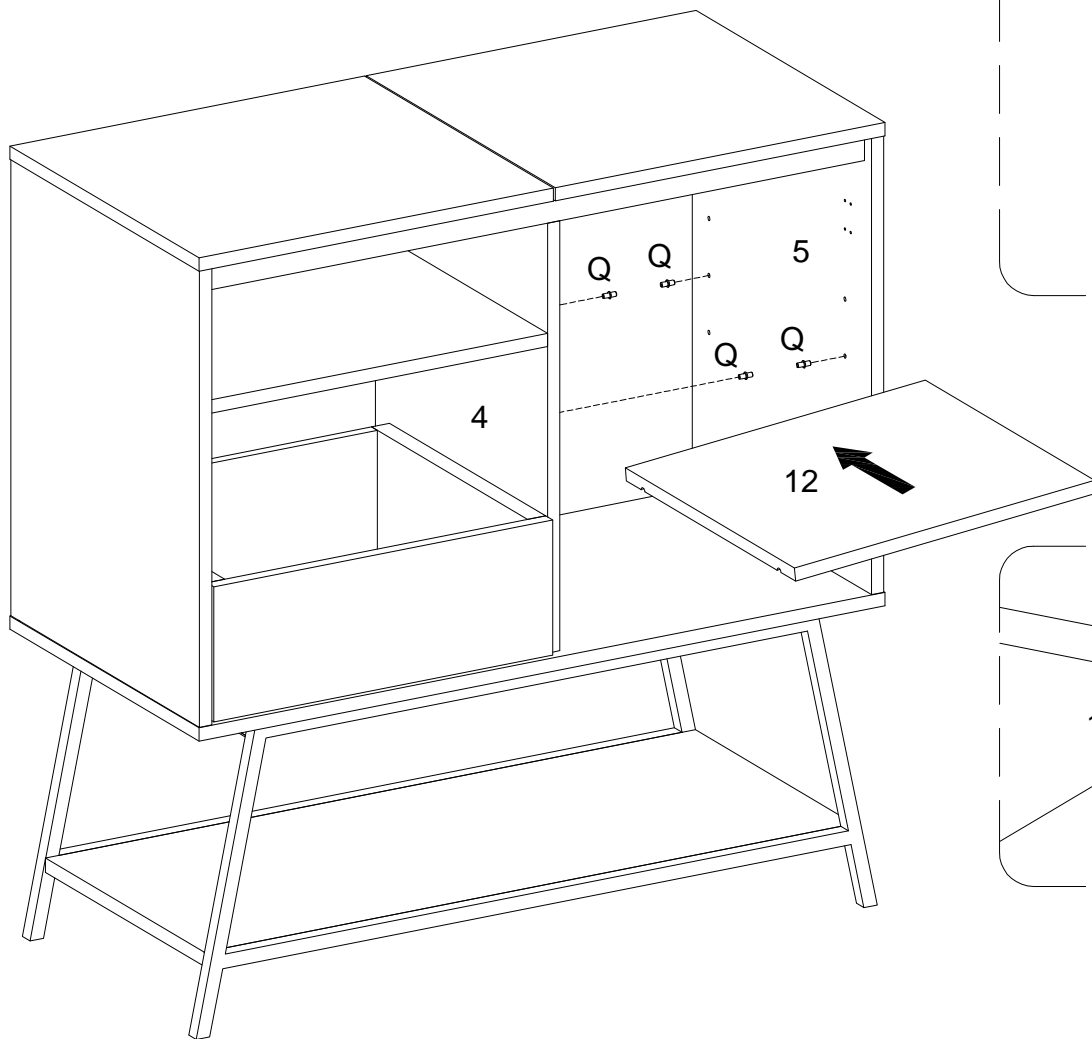
# Step 27



Assembled the drawer as per diagram

Note :If the drawer does not go in smoothly .Press or lift the plastic release lever .Pull out the slider bracket from the slider arm then re-assembled the drawer until they were going in smoothly well .

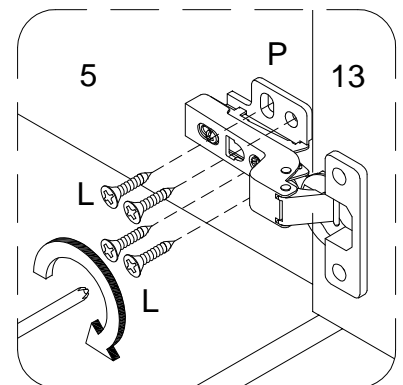
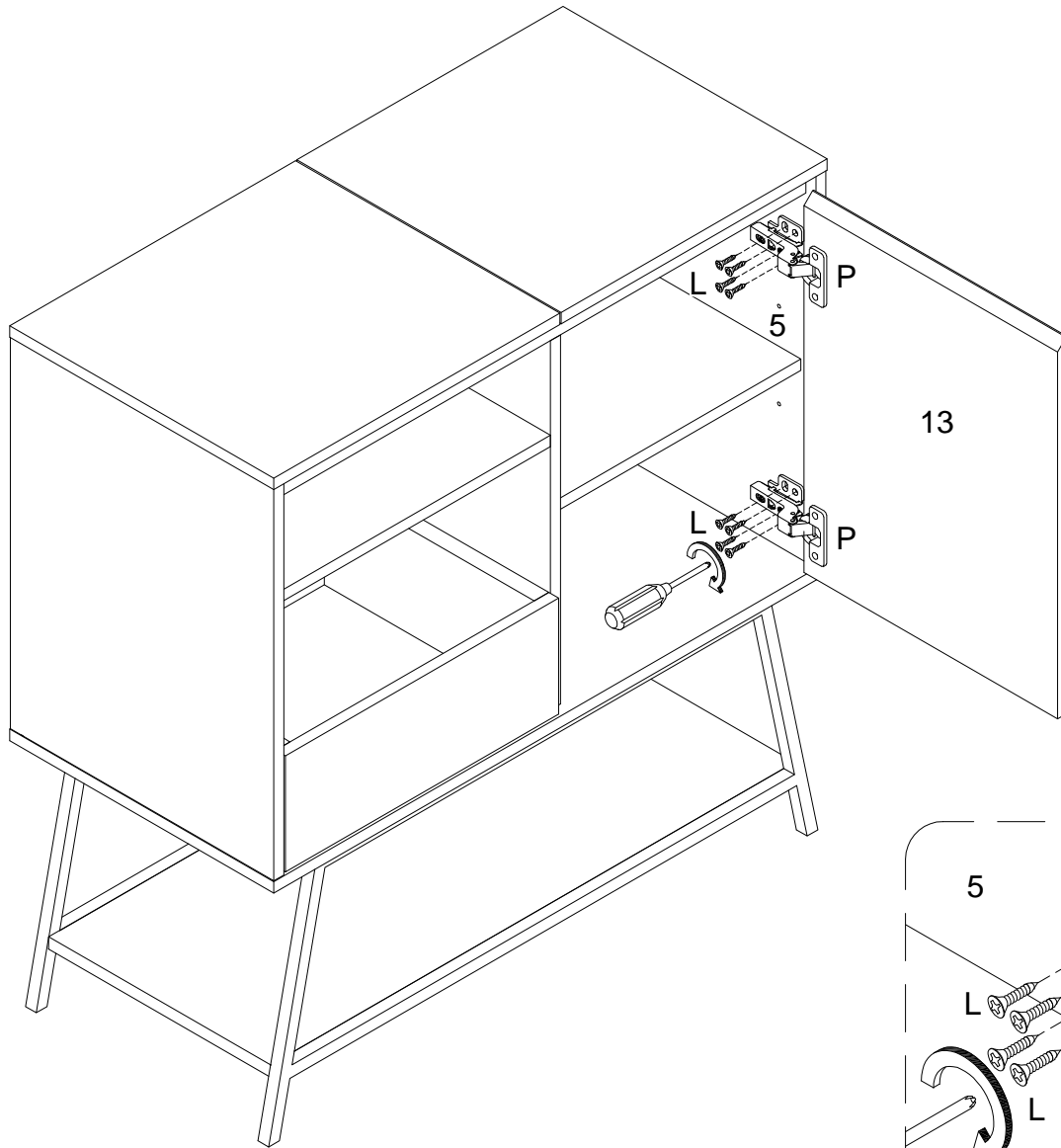
# Step 28



Insert shelf support pin (Q) into parts (4,5) as per diagram.

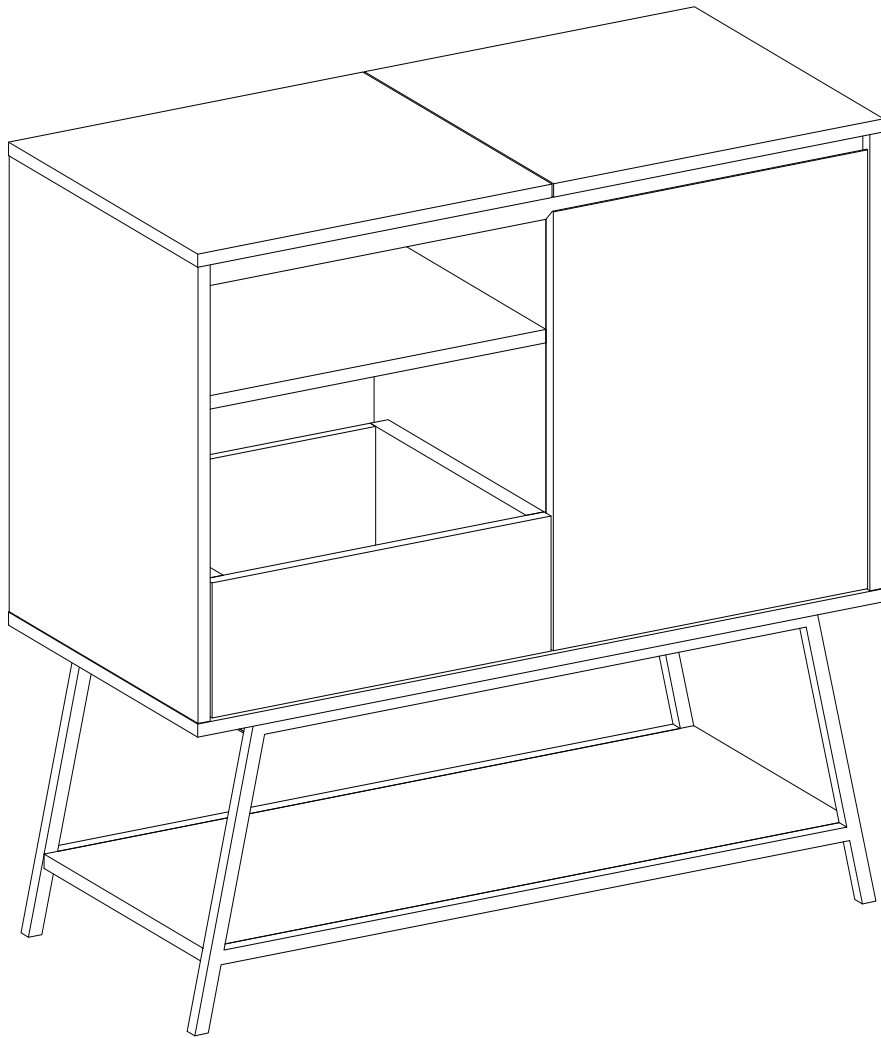
Make sure you place the shelf support pins (Q) in the same level. So the shelf is not tilted .Put part (12) into unit as per diagram. Tilt and rest the adjustable shelf(12) onto the shelf support pins .

# Step 29



Using Screw (L) attach Europe hinge (P) to part (5) with Philips head screwdriver as per diagram.

# Step 30



## Final Assembly