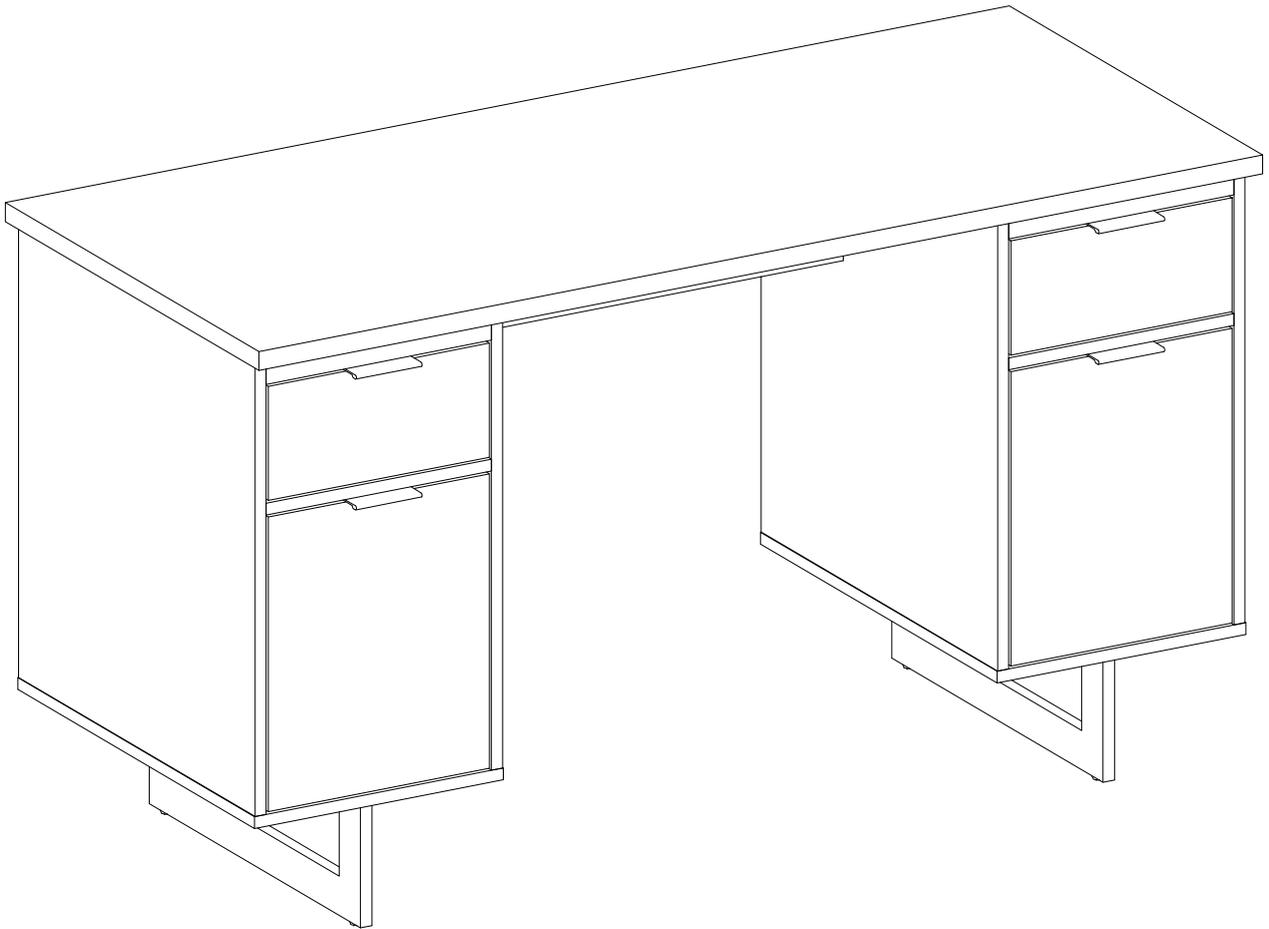


Item # : DW54PEREX Assembly Instructions



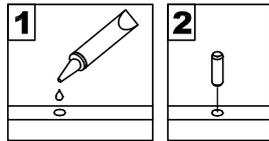
Walker Edison®

Please visit our website for the most current instructions, assembly tips, report damage, or request parts. www.walkeredison.com

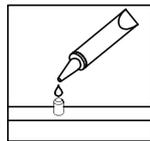
Revised 15/06/2020 (L)

General Assembly Guidelines

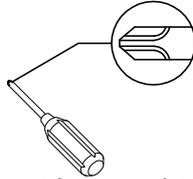
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are: wood dowels, screws and bolts.
- V. The provided glue is to secure wood dowels in place. When first inserting dowels, locate the appropriate hole for the dowel, place a small amount of glue in the hole and insert the dowel. Wipe away excess glue immediately.



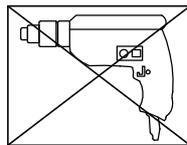
In future assembly steps when dowels are necessary to attach assembly parts together, place a small amount of glue on the end of the dowel before attaching parts together. Wipe away excess glue immediately.



- VI. A Phillips head screwdriver is required for the assembly of this product.

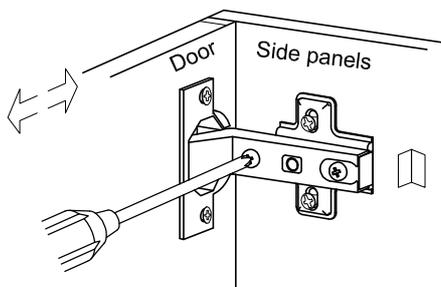


- VII. Power tools should not be used to assemble this product.

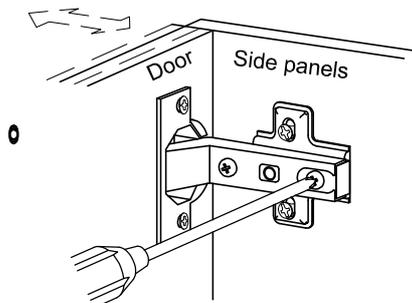


- VIII. Drill may be needed for securing product to wall.

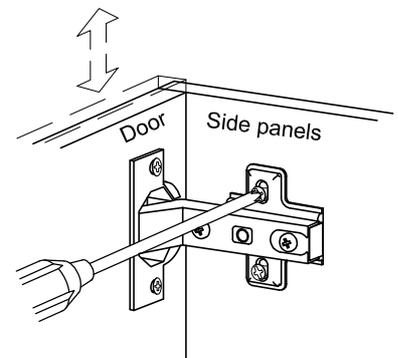
- IX. Concealed hinges are three-way adjustable.



Horizontal
by screw adjustment

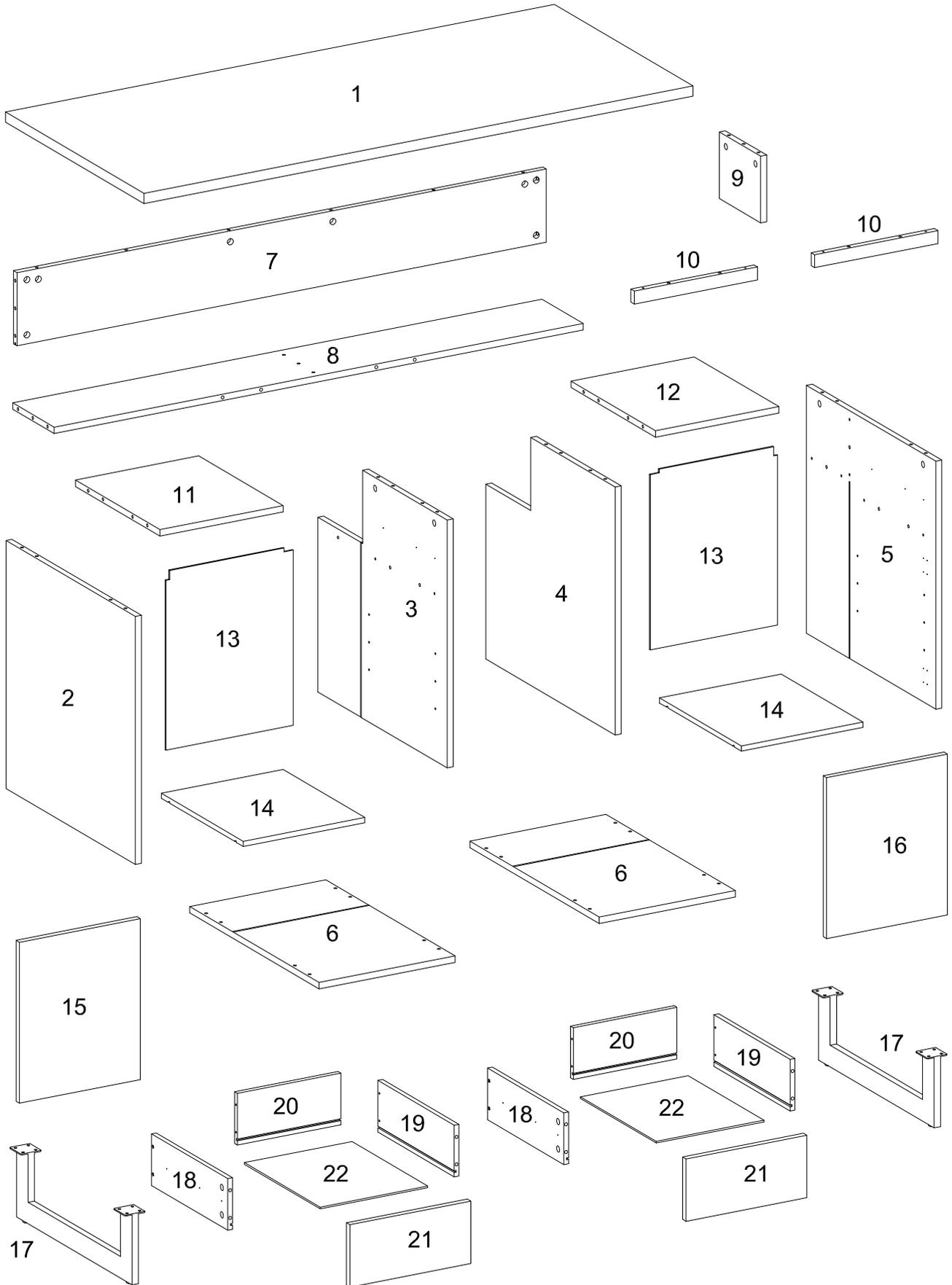


In-and-Out
by loosening the hinge-arm
mounting screw or via cam
adjustment

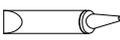
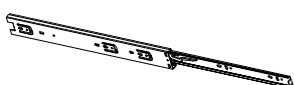


Vertical
Via slots in the mounting
plate or via cam adjustment

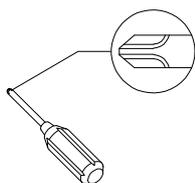
Parts List



Hardware List

A		Ø8x30mm	Wooden dowel	38 pcs
B		Ø6x35mm	Cam bolt	40 pcs
C		Ø15x11mm	Cam lock	32 pcs
D		Ø15x9.5mm	Cam lock	8 pcs
E		Ø30mm	Sticker	40 pcs
F		Ø6x50mm	Screw	10 pcs
G		4mm	Hex Key	1 pc
H		Ø6x12mm	Bolt	20 pcs
J			Connecting iron sheet	2 pcs
K			Handle	4 pcs
L		Ø3x12mm	Screw	36 pcs
M		Ø4x32mm	Screw	12 pcs
N			Shelf support pin	8 pcs
P			Door stopper	2 pcs
Q			Europe Hinge	4 pcs
R		Ø3.5x14mm	Screw	24 pcs
S			Glue tube	1 pc
T			Drawer slider	2 sets

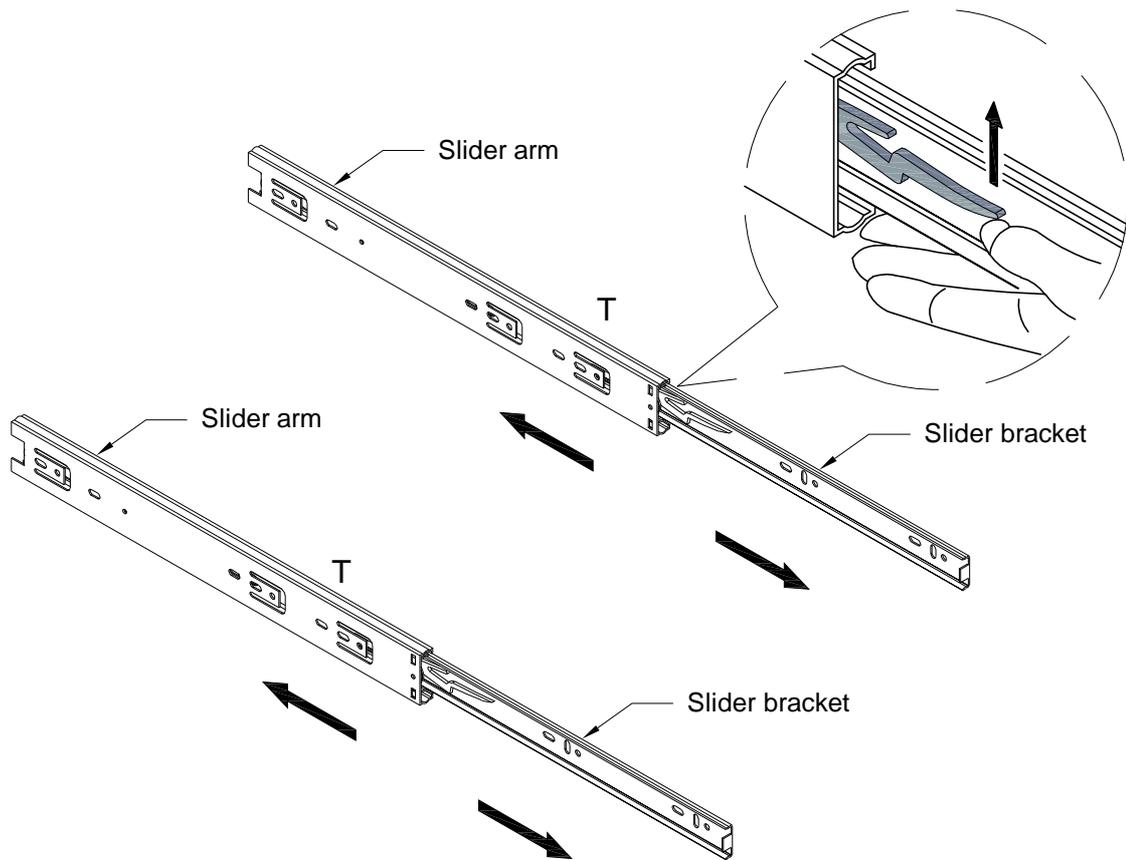
* Note: This piece comes preassembled for shipping purposes and must be disassembled to complete the desk assembly.



Philips head screwdriver required for assembly
(not included)

*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

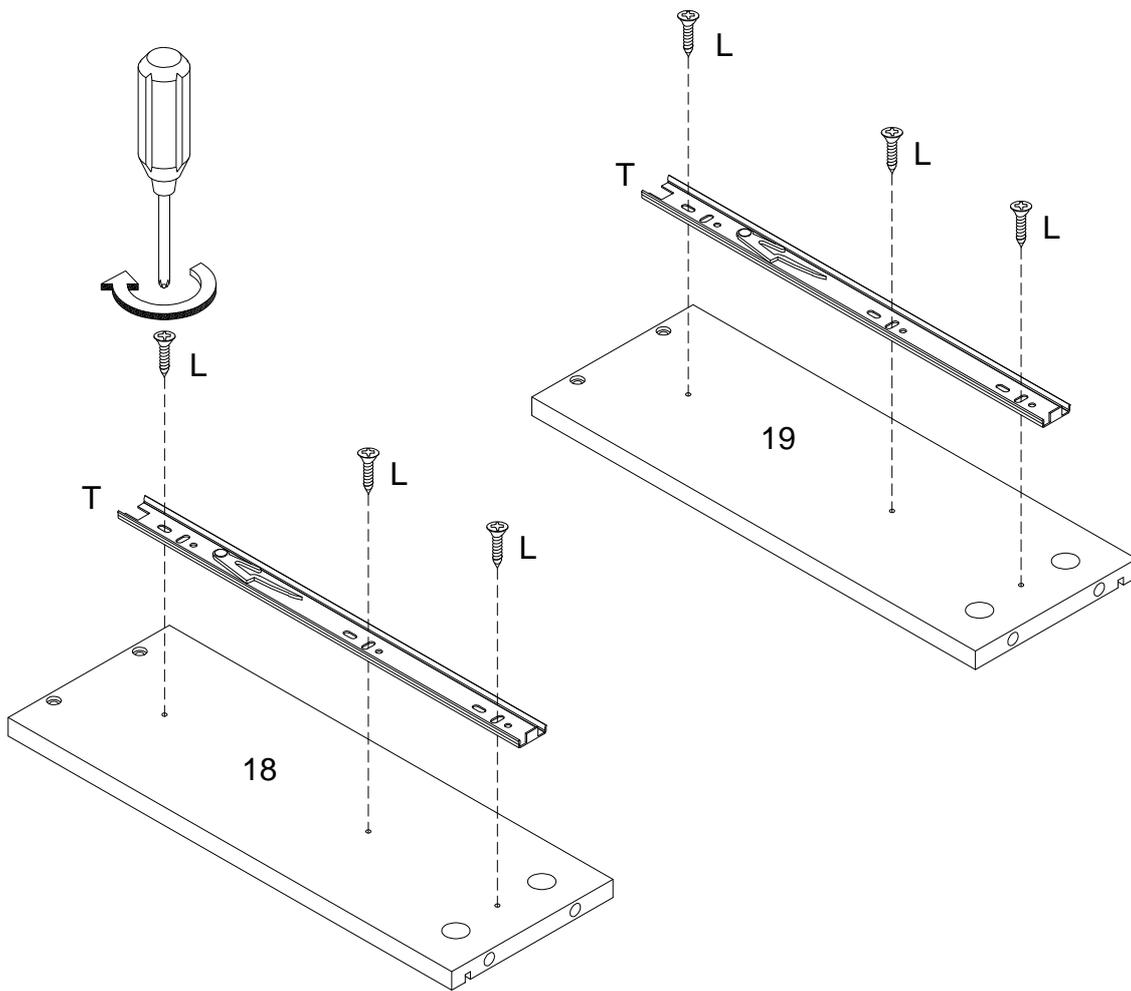
Step 1



Pick up the slider arm (T) and separate the slide Runner for the following Steps. Extend the Slide Runner all the way forward, press the plastic release lever of the slider arm up and pull the Slide Runner Complete out .

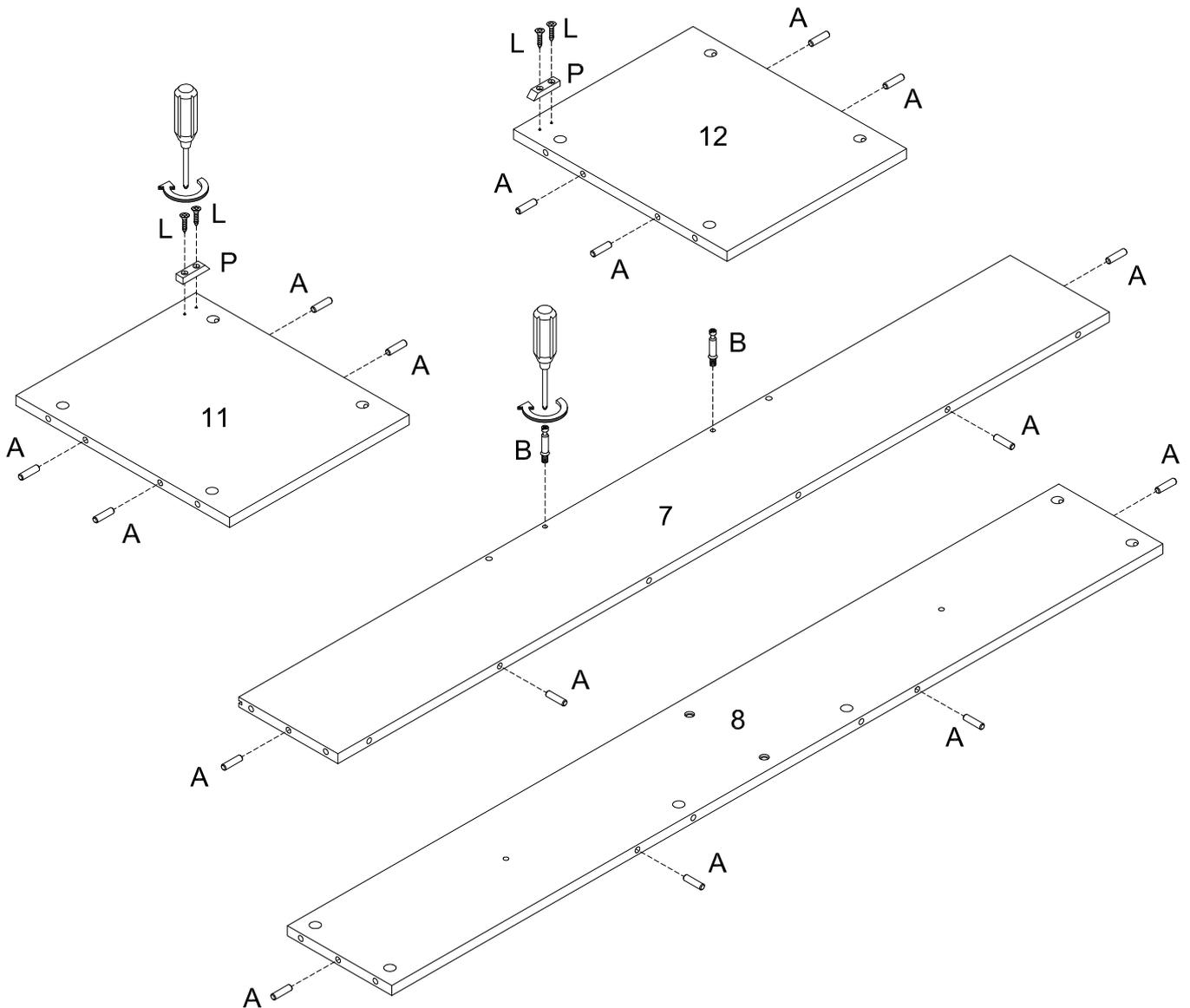
Step 2

x 2



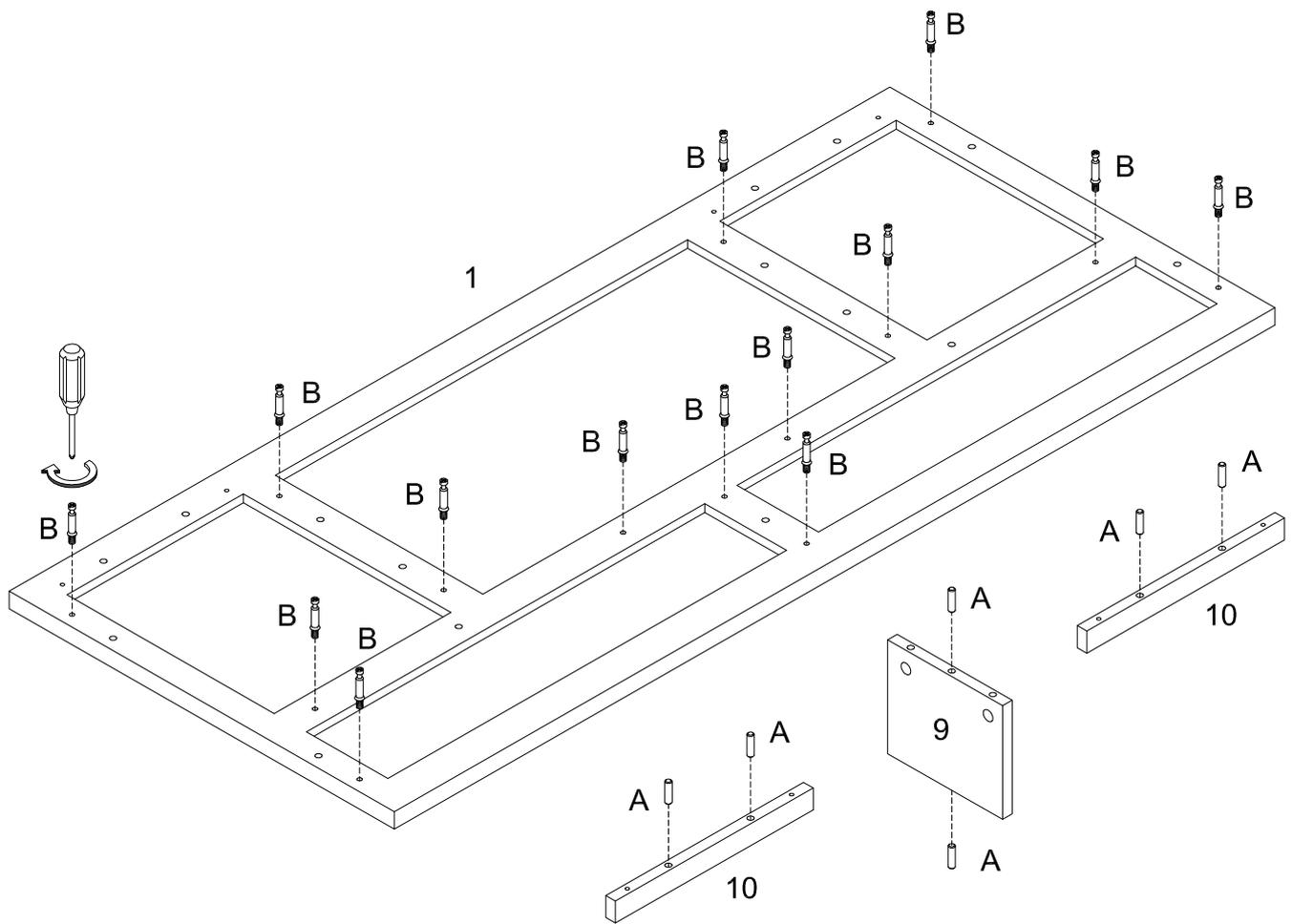
Using Screw (L) attach part (T) to parts (18,19) with Philips head screwdriver as per diagram.

Step 3



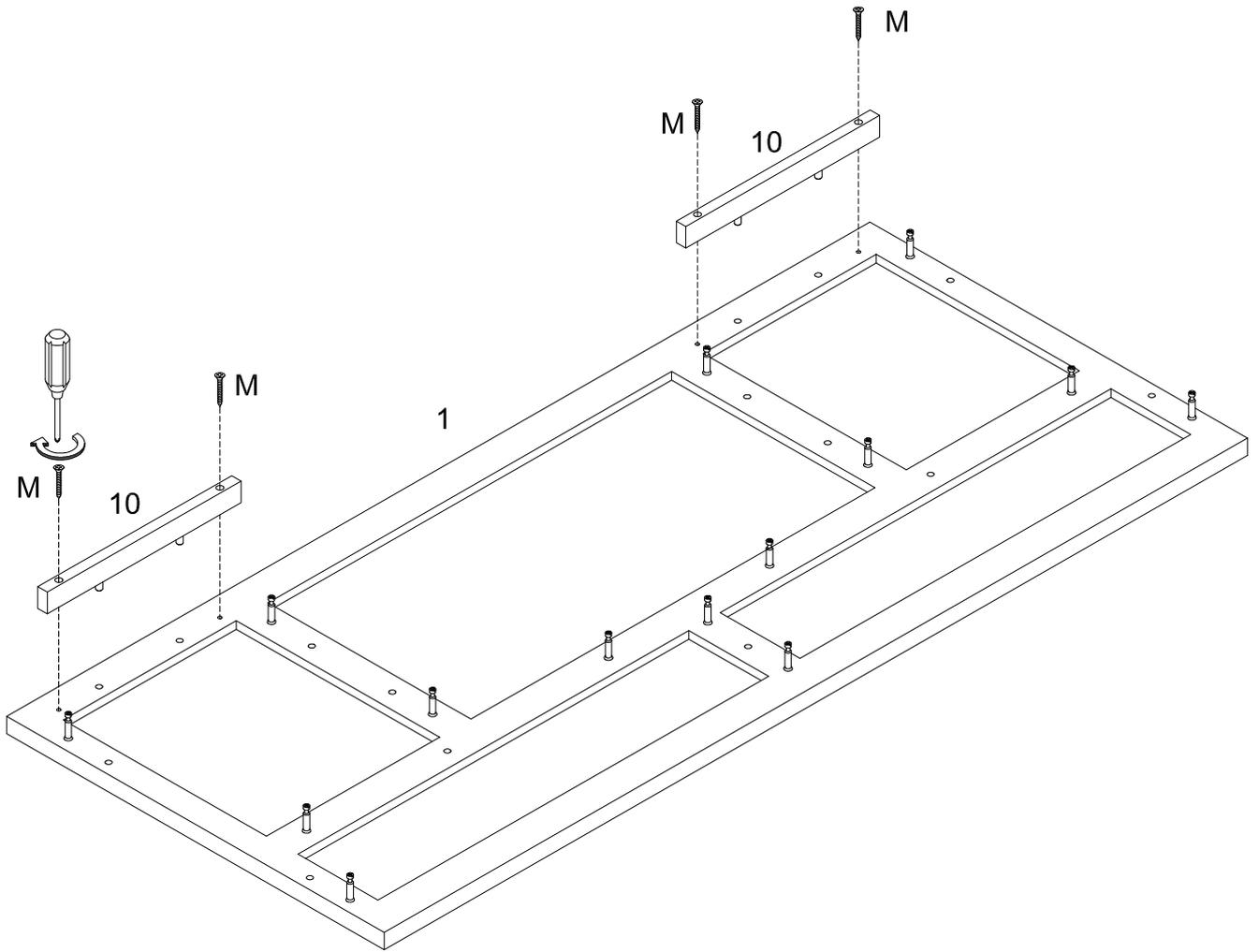
Insert wooden dowel (A) into parts (7,8,11,12) ,then secure Cam bolt (B) into part (7) and using Screw (L) attach door stopper (P) to parts (11,12) with Philips head screwdriver as per diagram.

Step 4



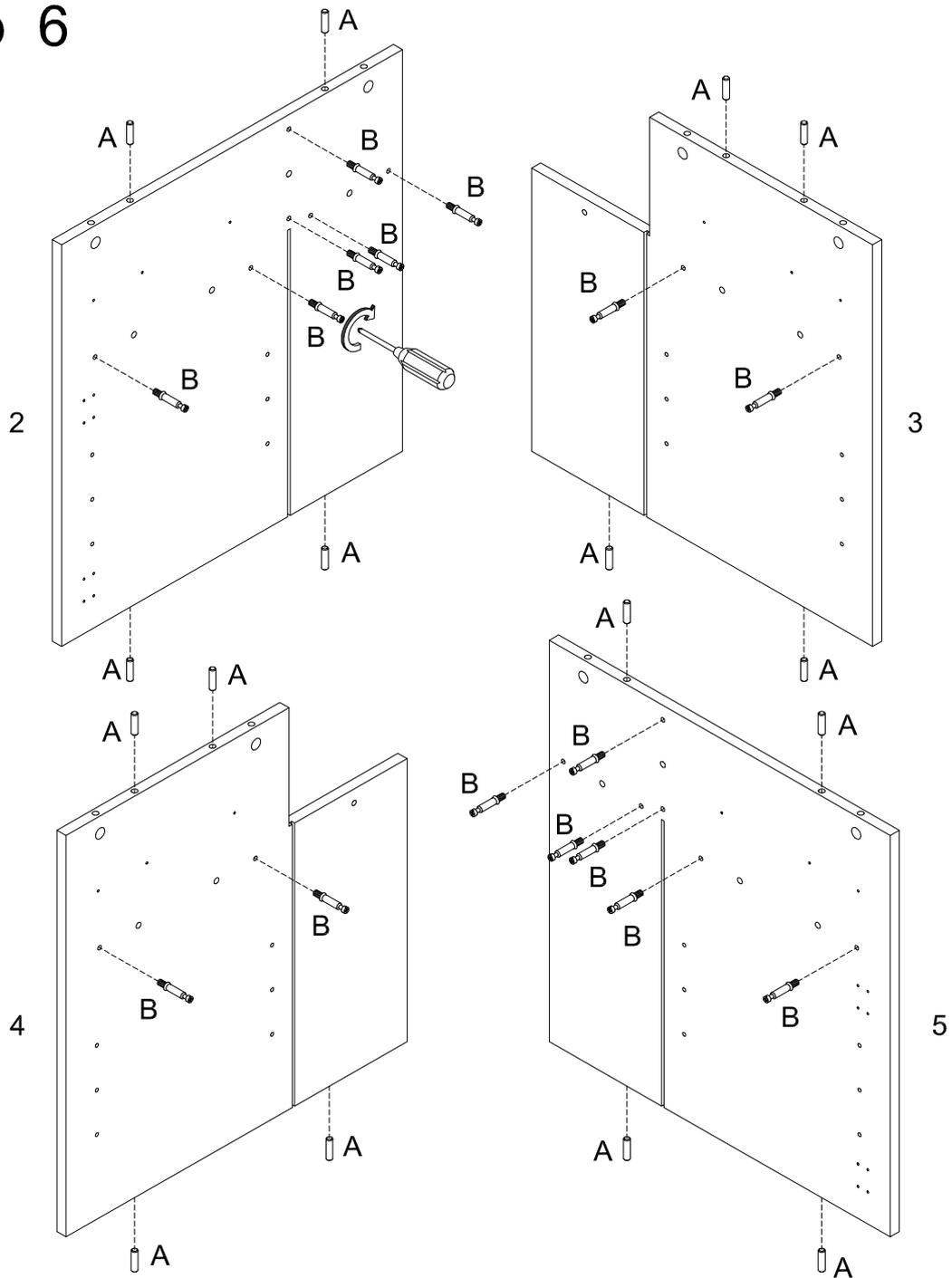
Insert wooden dowel (A) into parts (9,10) ,then secure Cam bolt (B) into part (1) with Philips head screwdriver as per diagram.

Step 5



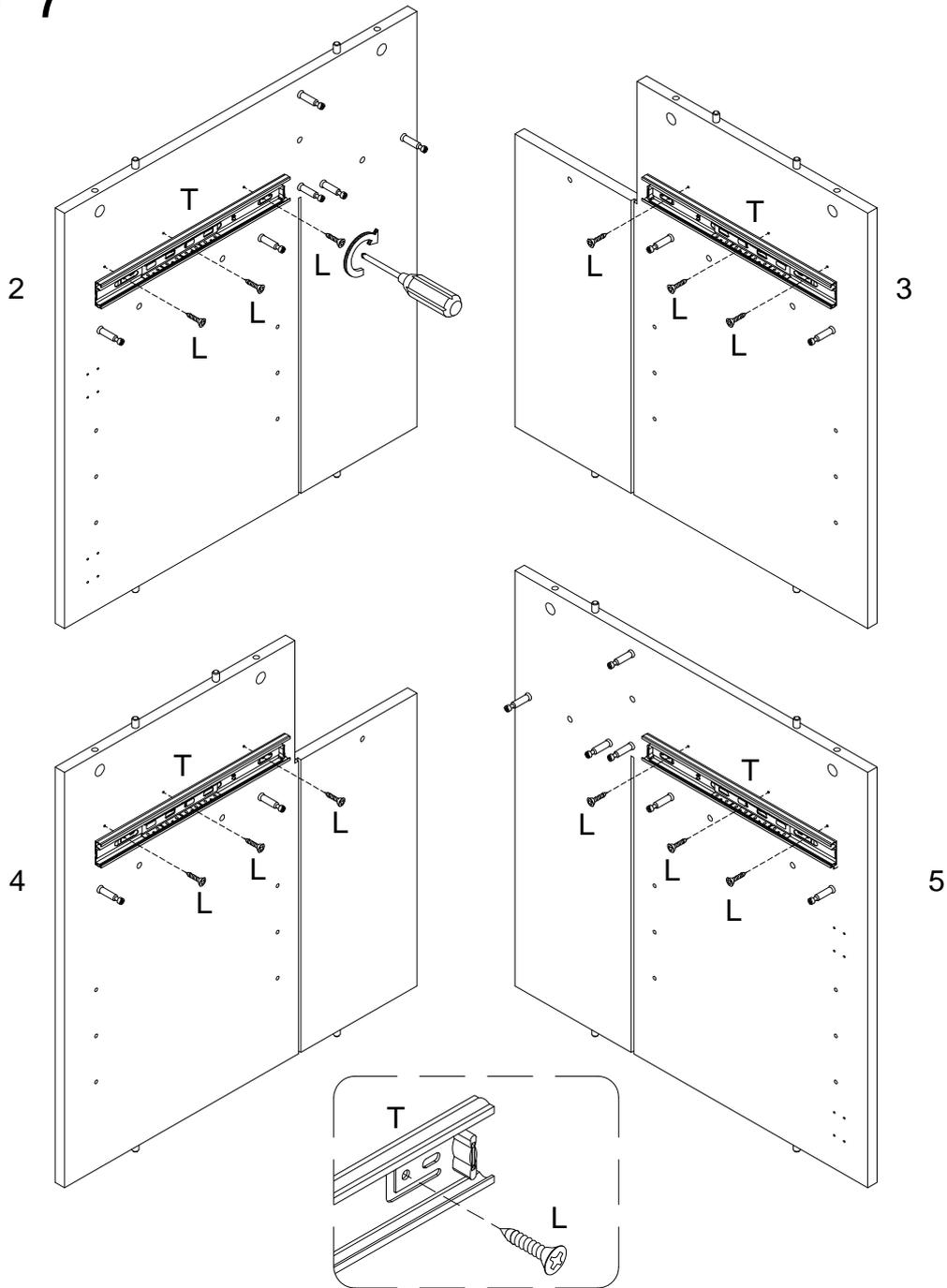
Using Screw (M) secure part (10) to part (1) with Philips head screwdriver as per diagram.

Step 6



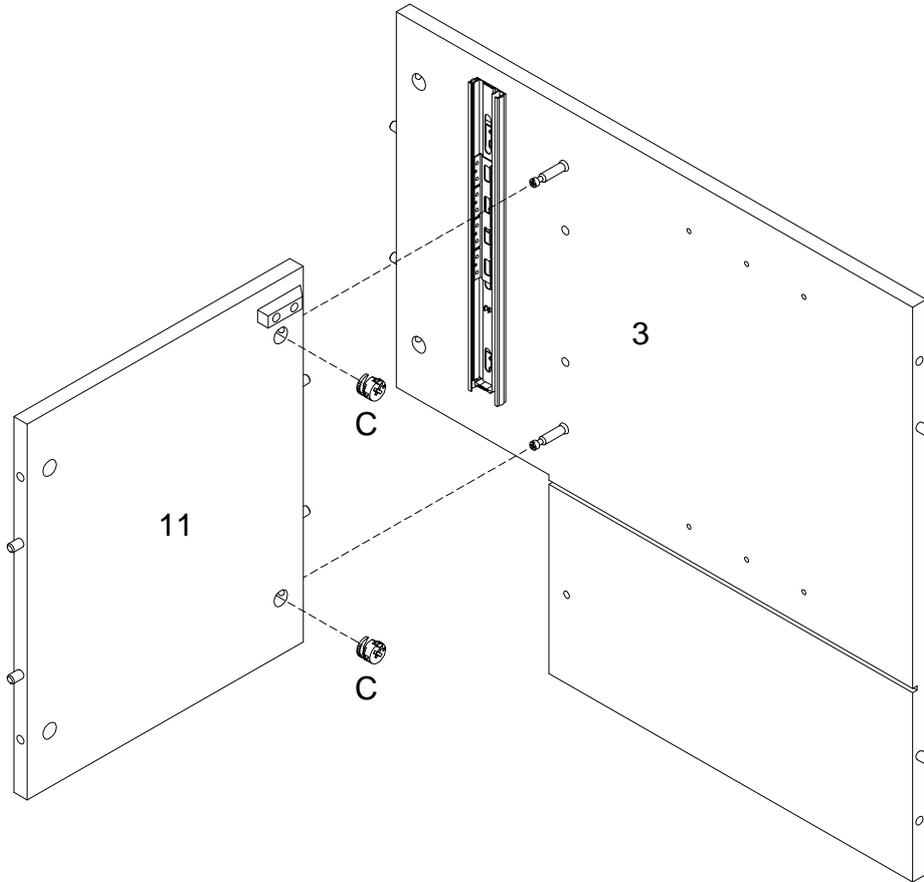
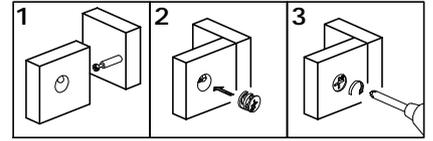
Insert wooden dowel (A) into parts (2,3,4,5) ,then secure Cam bolt (B) into parts (2,3,4,5) with Philips head screwdriver as per diagram.

Step 7



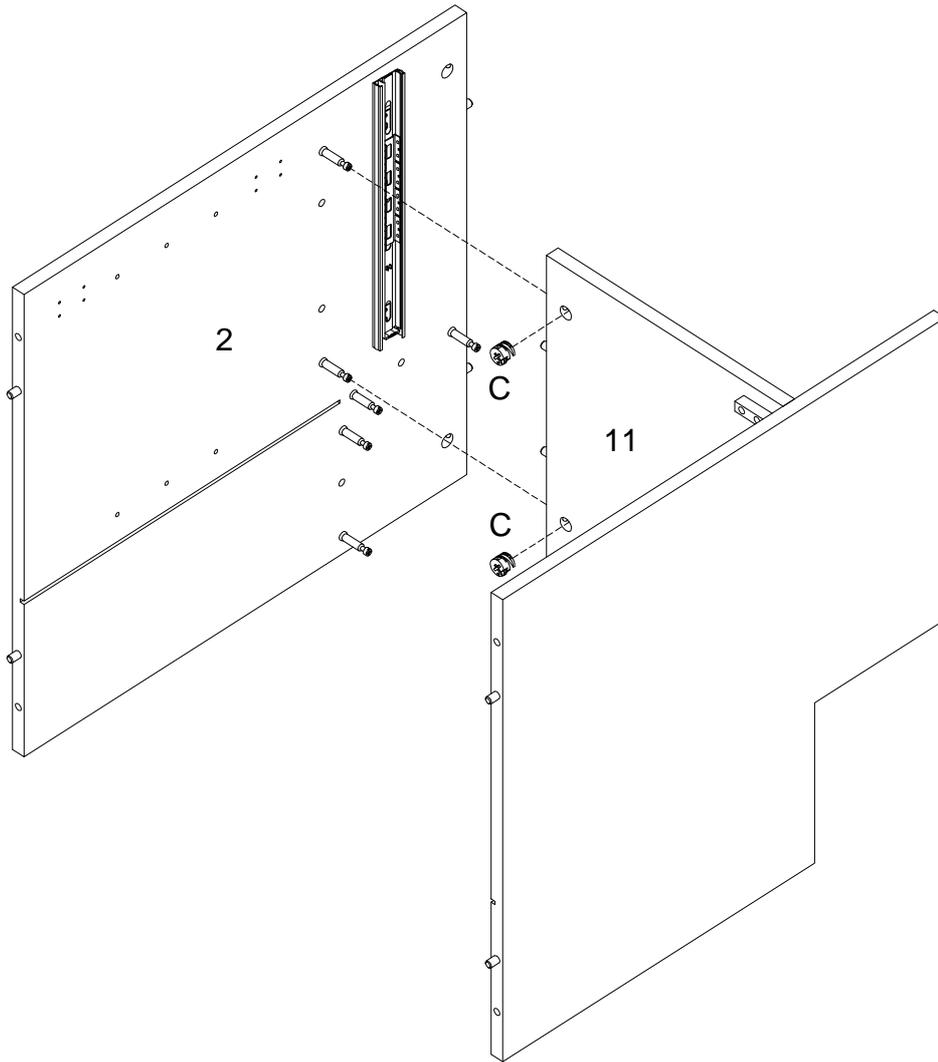
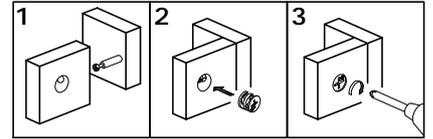
Using Screw (L) secure part (T) into parts (2,3,4,5) with Philips head screwdriver as per diagram.

Step 8



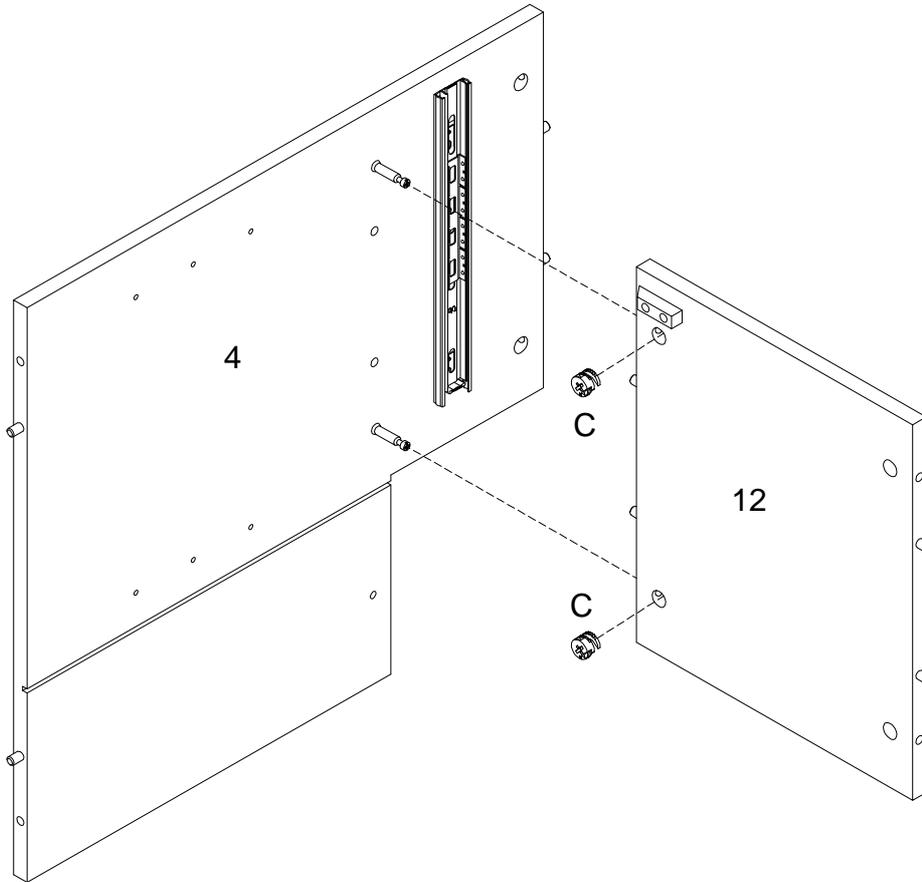
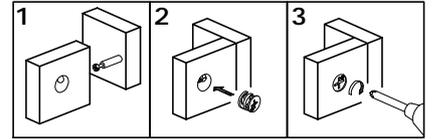
Using Cam lock (C) secure part (11) into part (3) with Philips head screwdriver as per diagram.

Step 9



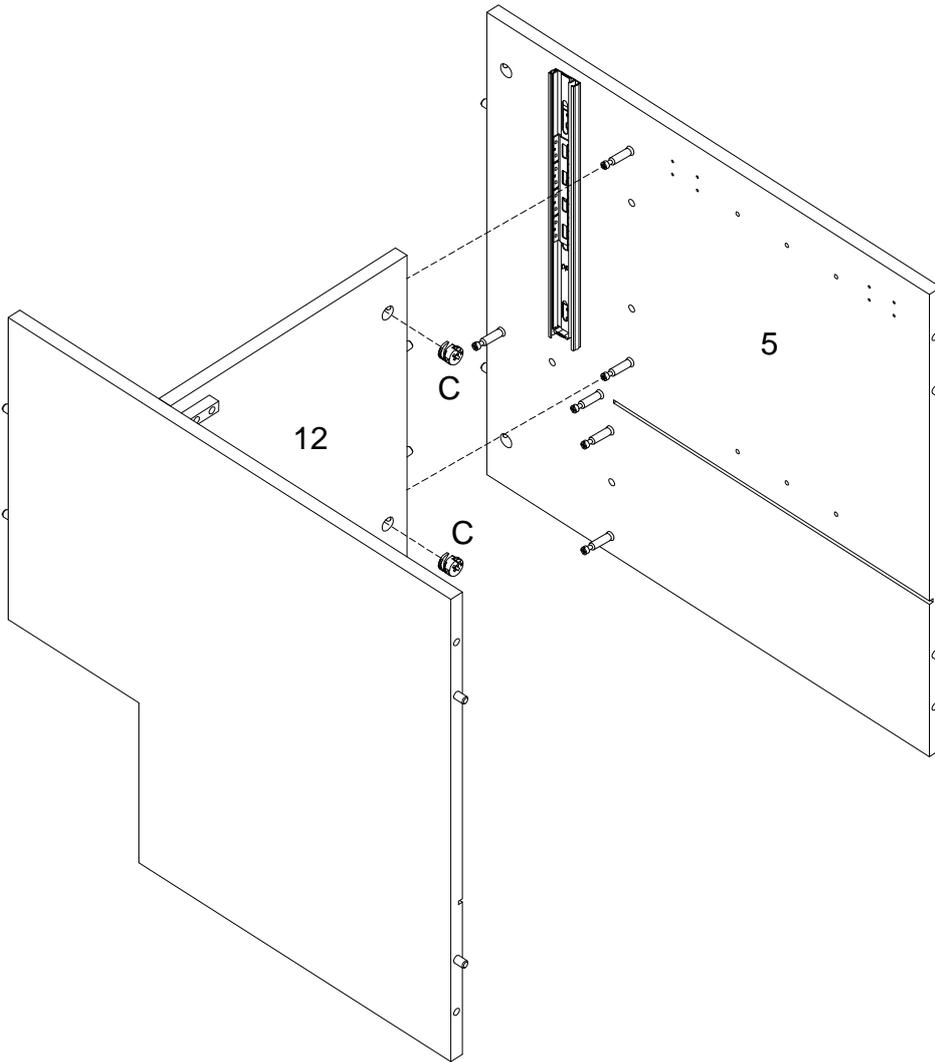
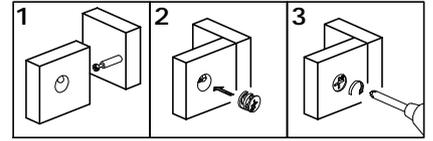
Using Cam lock (C) secure part (11) into part (2) with Philips head screwdriver as per diagram.

Step 10



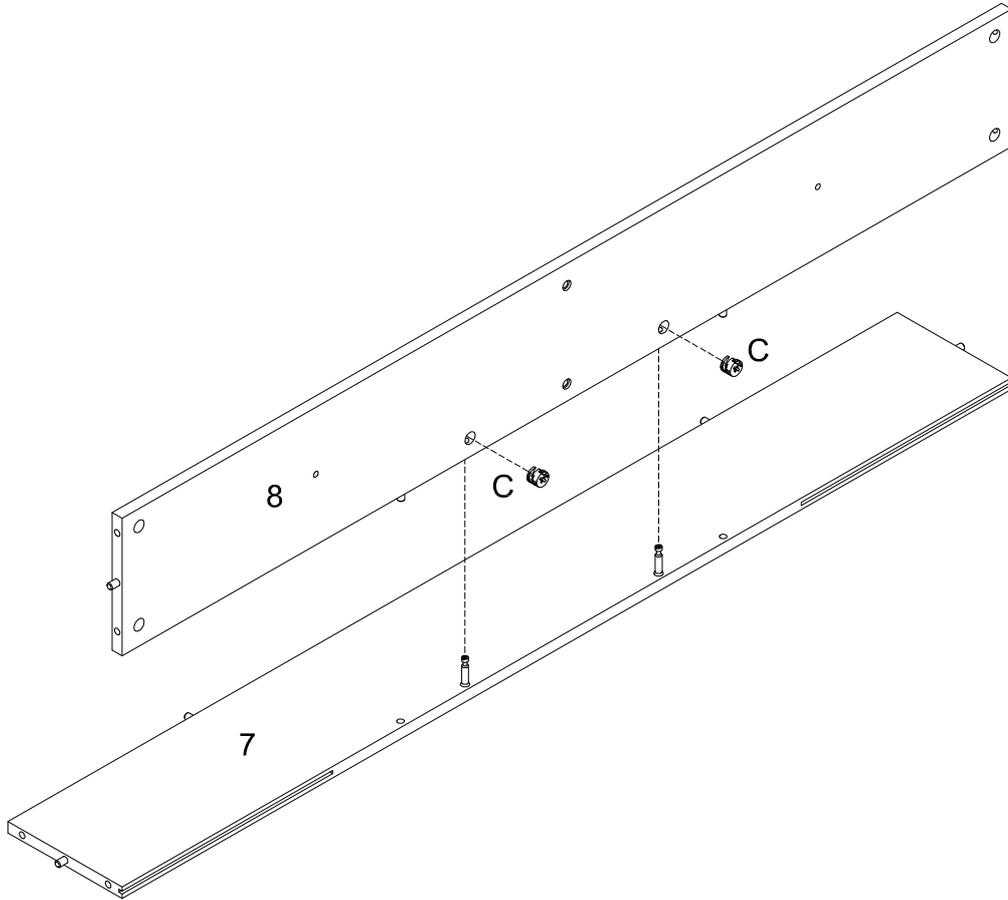
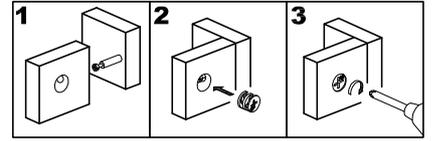
Using Cam lock (C) secure part (12) into part (4) with Philips head screwdriver as per diagram.

Step 11



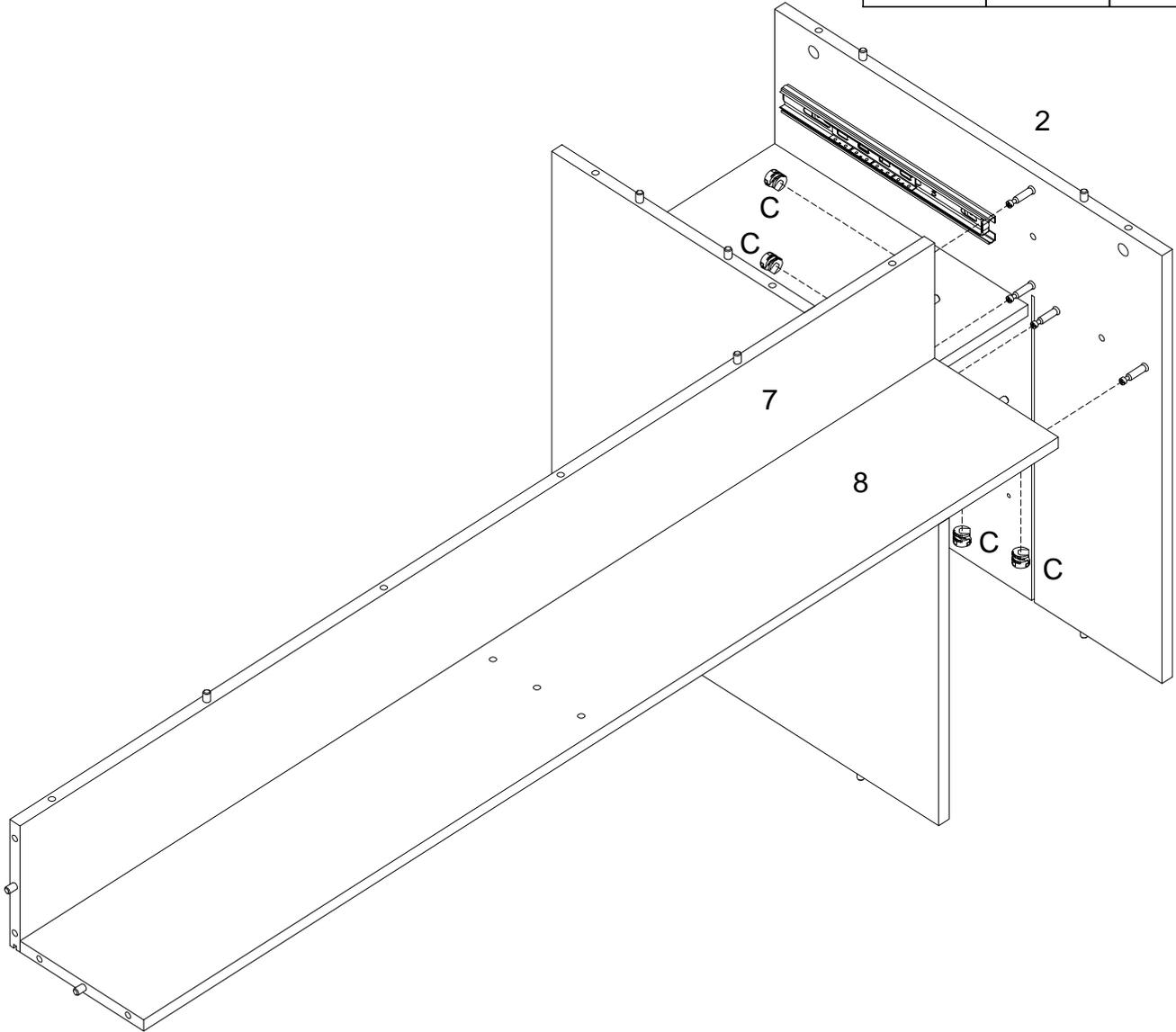
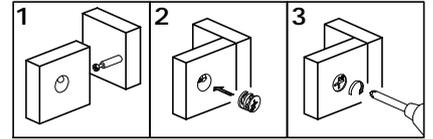
Using Cam lock (C) secure part (12) into part (5) with Philips head screwdriver as per diagram.

Step 12



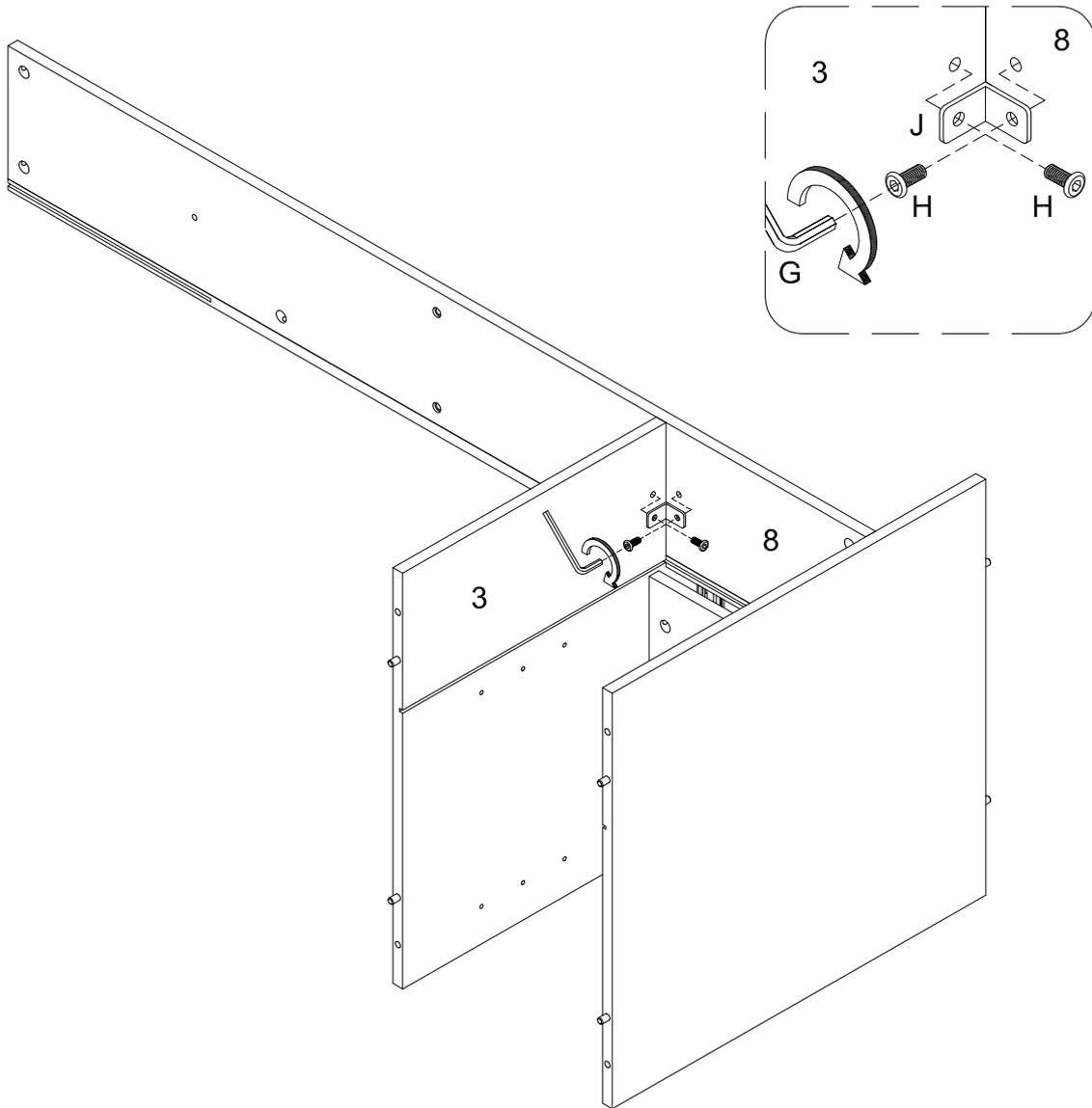
Using Cam lock (C) secure part (8) into part (7) with Philips head screwdriver as per diagram.

Step 13



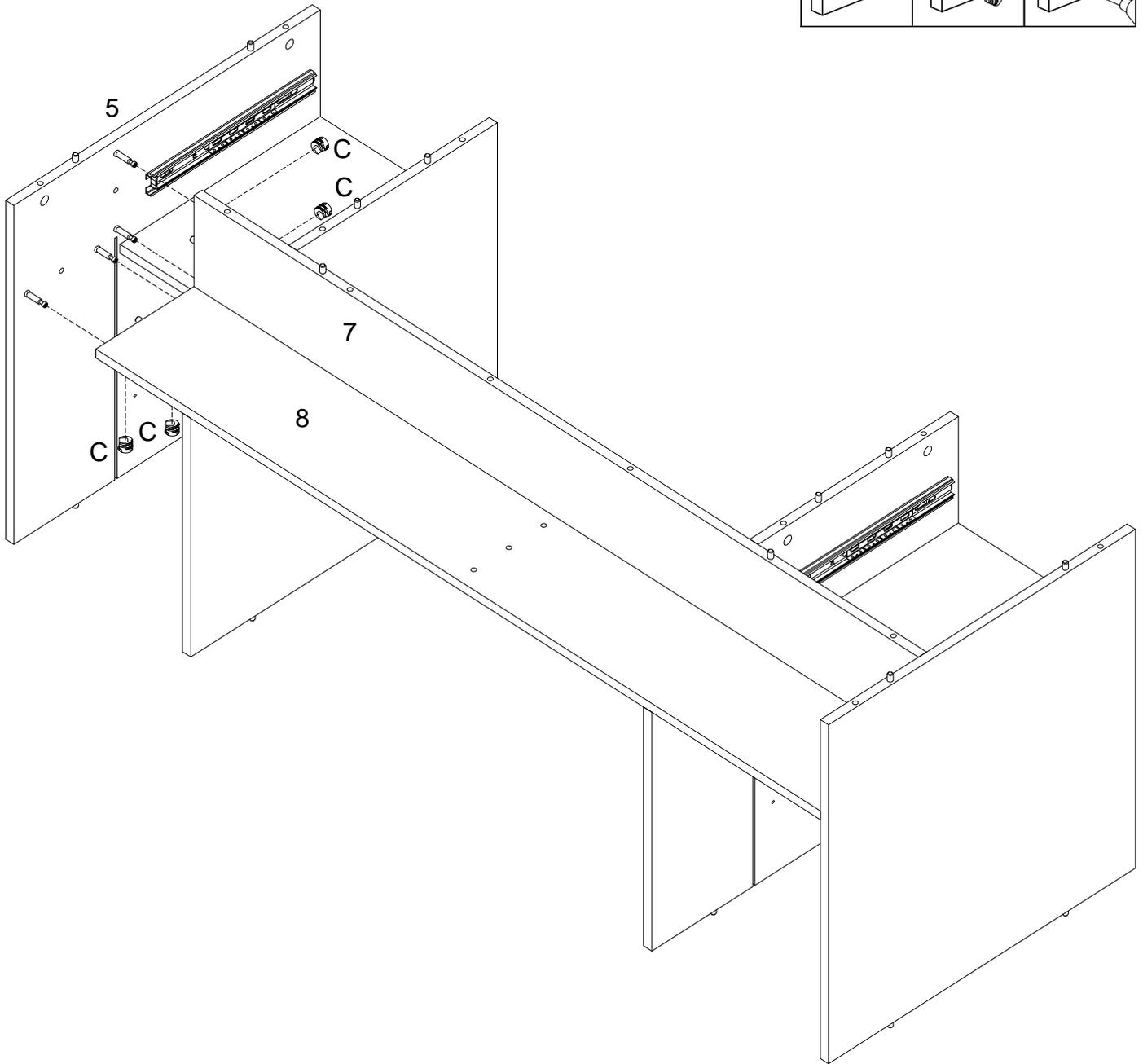
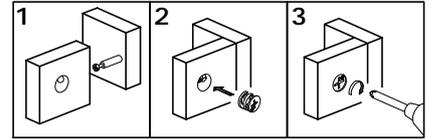
Using Cam lock (C) secure parts (7,8) into part (2) with Philips head screwdriver as per diagram.

Step 14



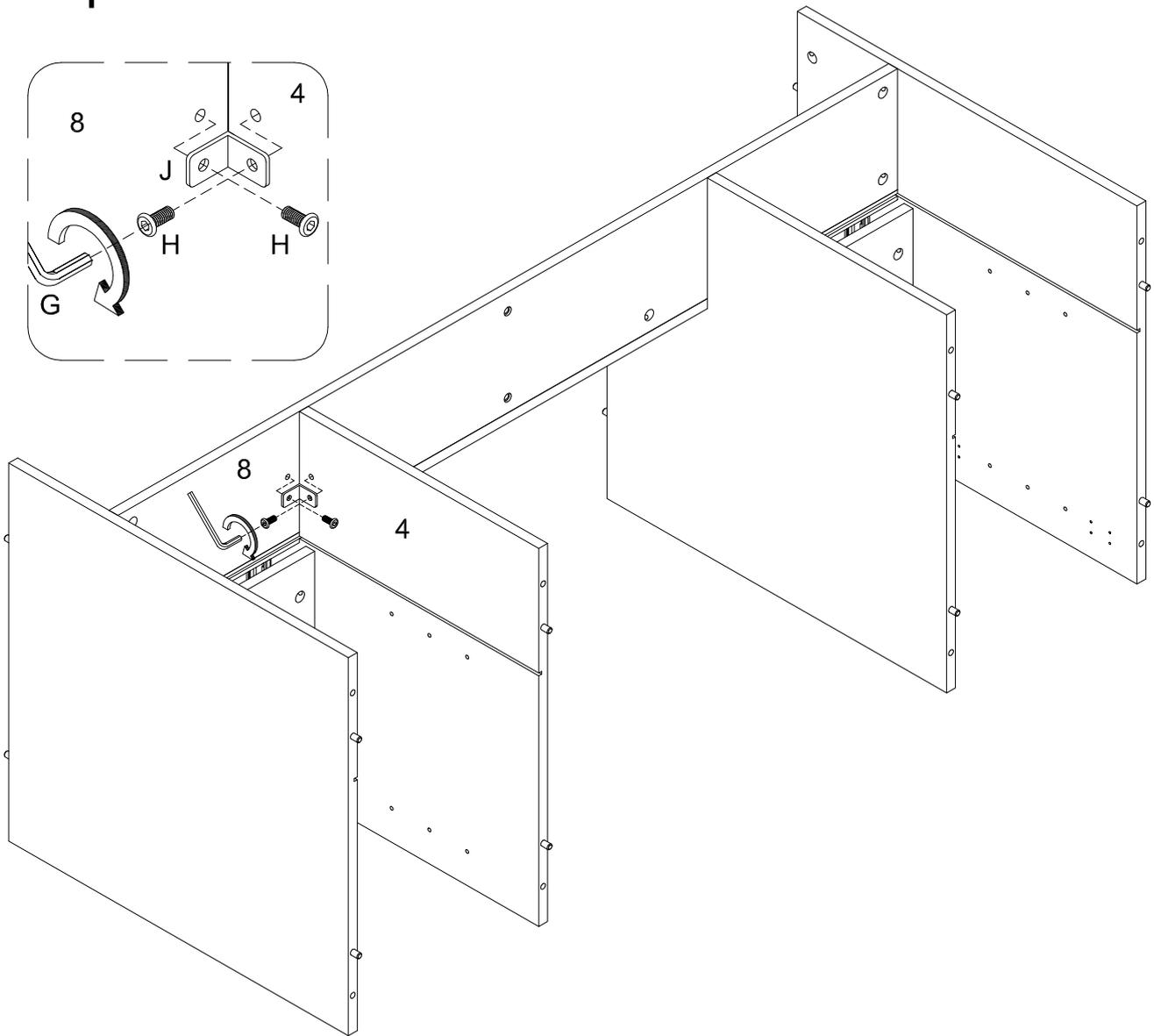
Using Bolt (H) attach Connecting Iron Sheet (J) to parts (3,8) with Hex Key (G) as per diagram.

Step 15



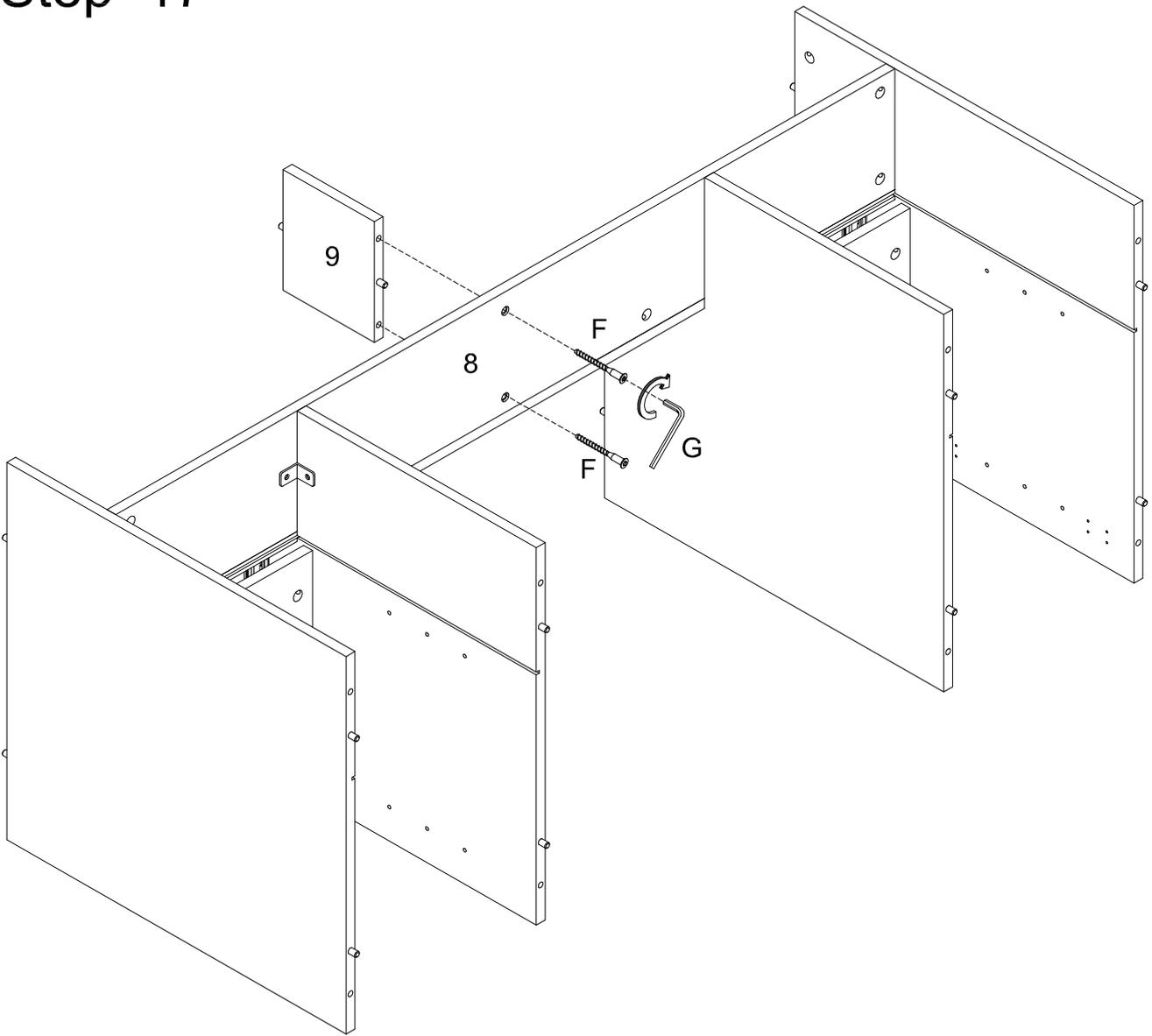
Using Cam lock (C) secure parts (7,8) into part (5) with Philips head screwdriver as per diagram.

Step 16



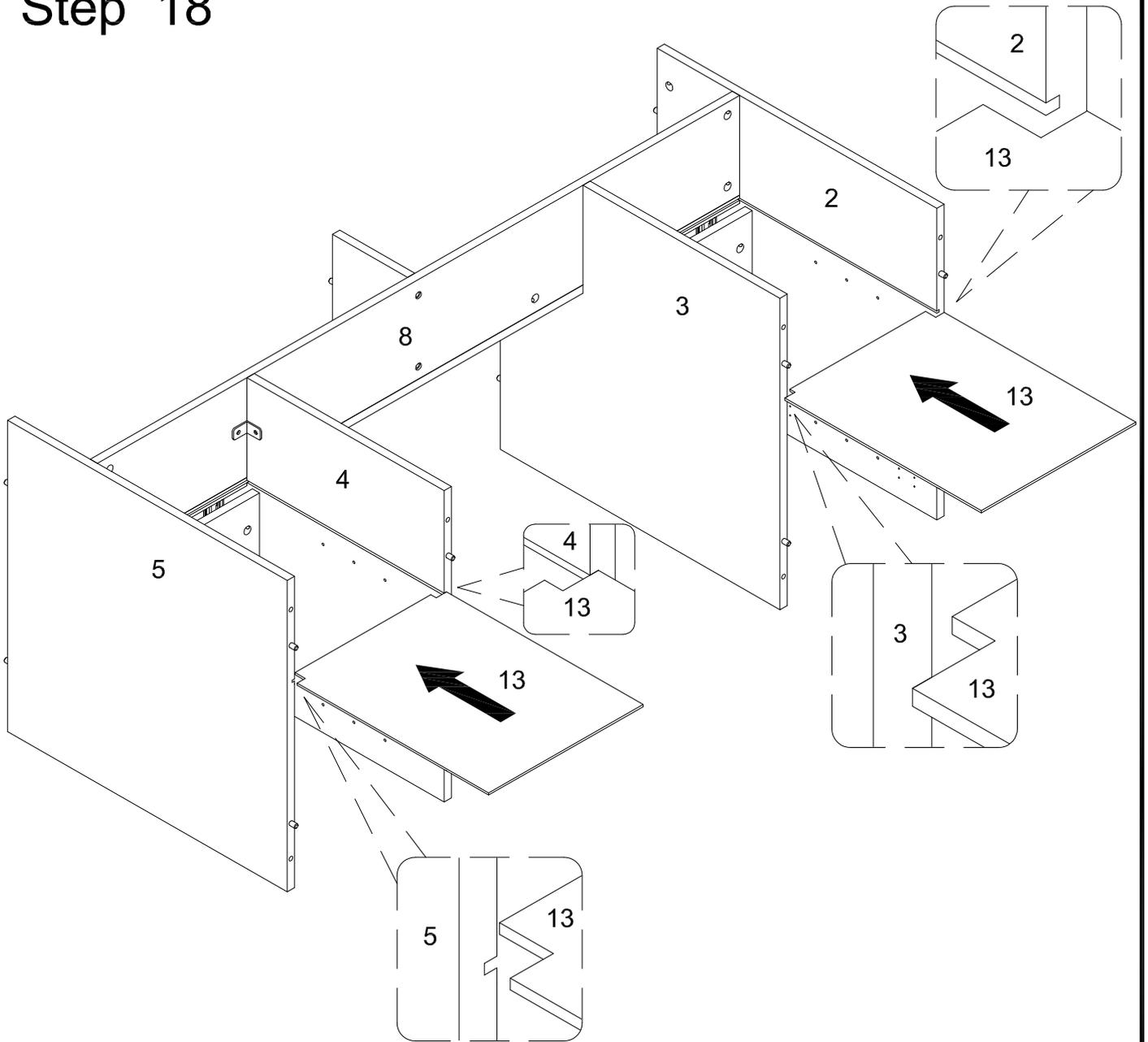
Using Bolt (H) attach Connecting Iron Sheet (J) to parts (4,8) with Hex Key (G) as per diagram.

Step 17



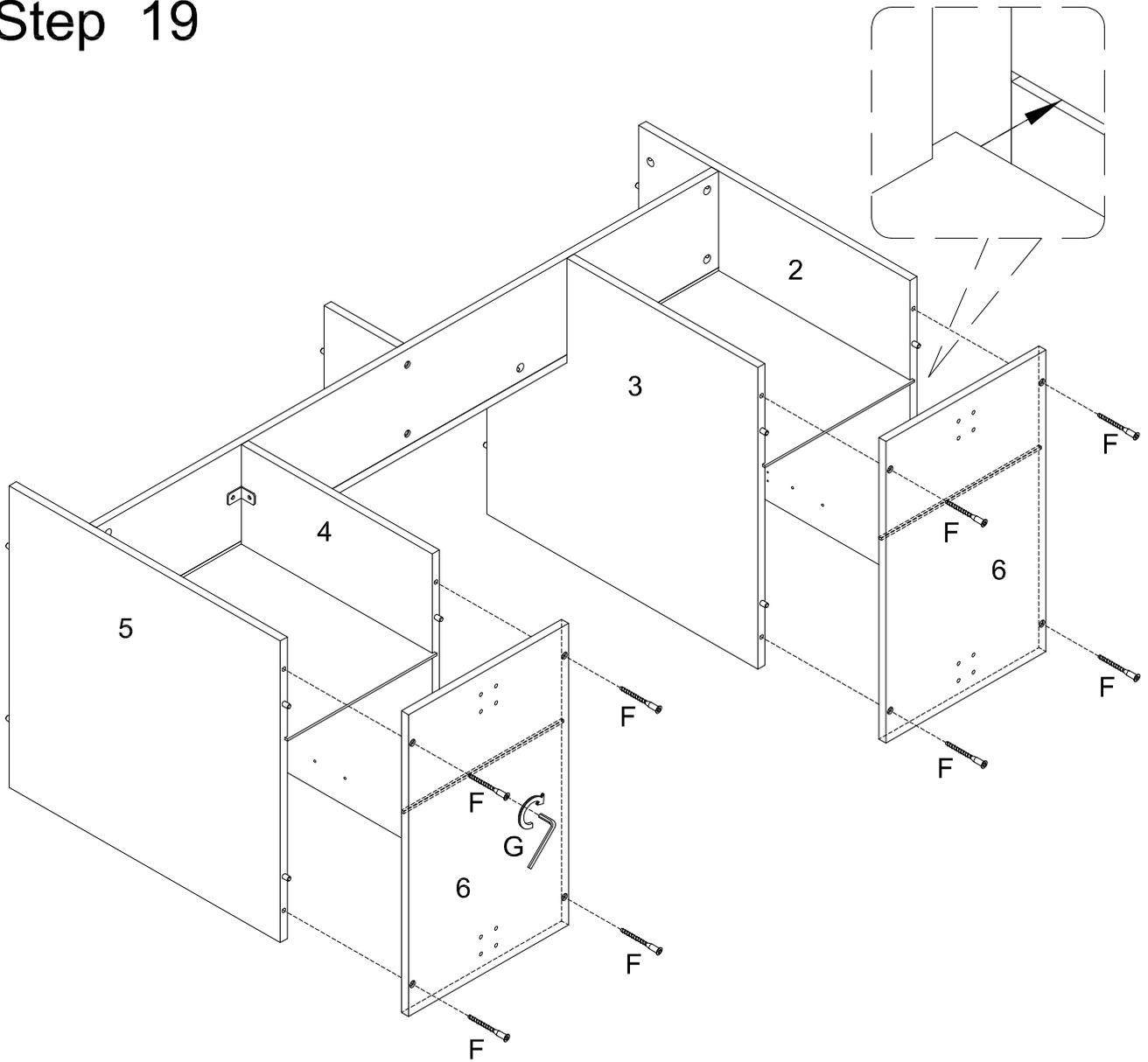
Using Screw (F) attach Part (8) to part (9) with Hex Key (G) as per diagram.

Step 18



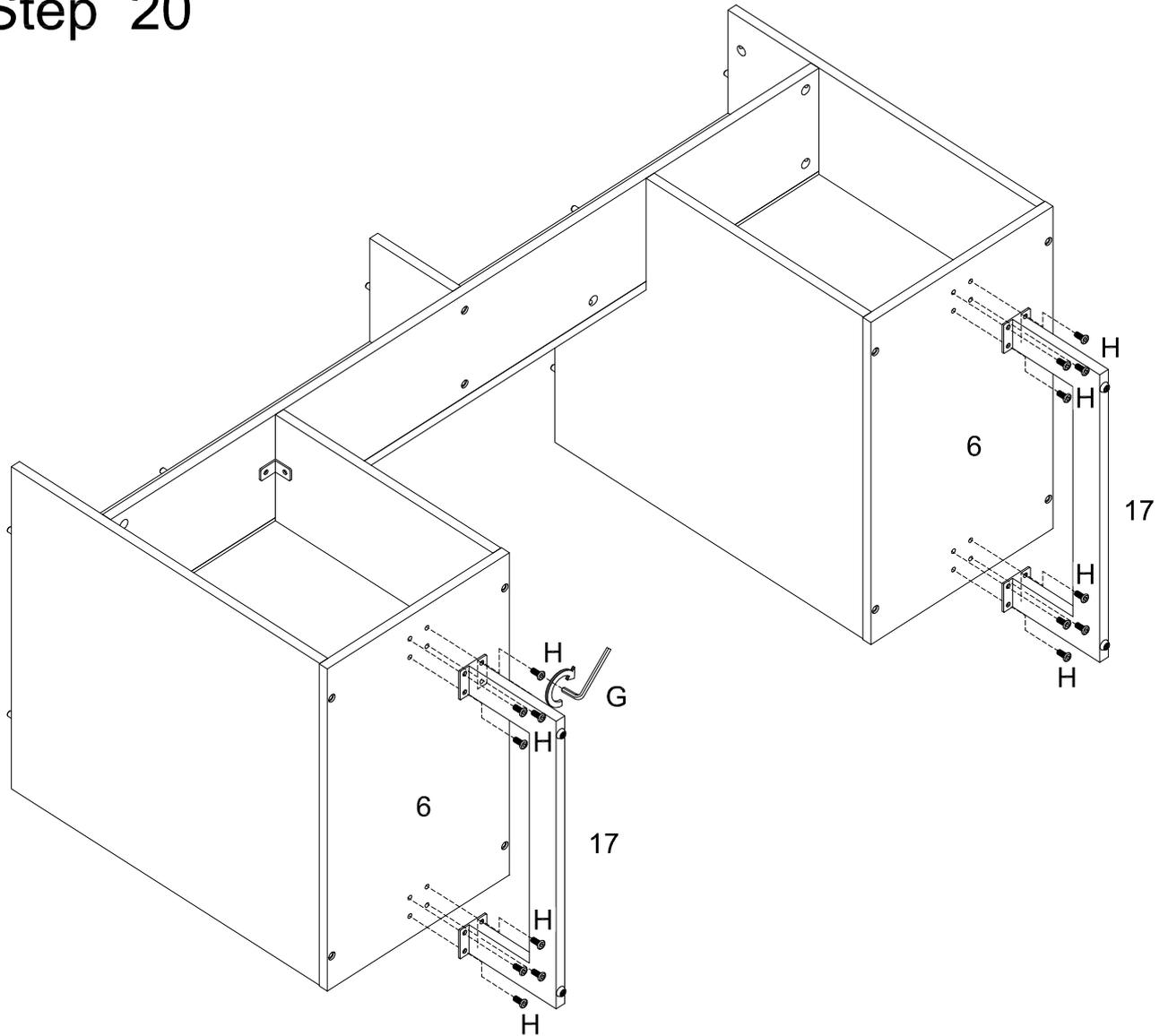
Put part (13) as per diagram.

Step 19



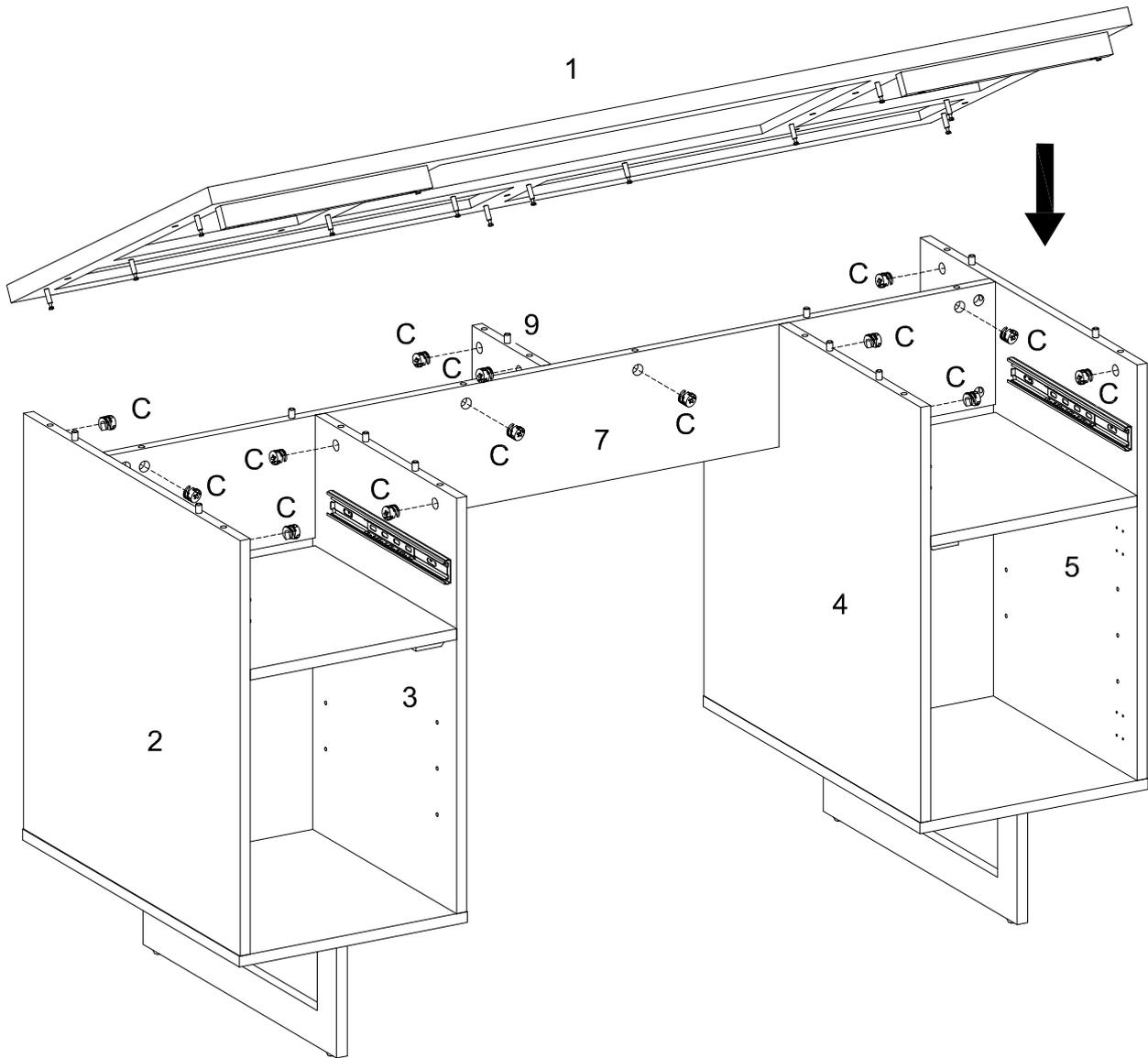
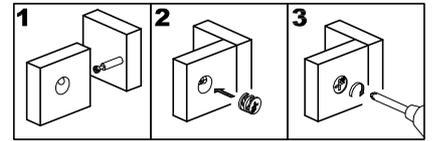
Using Screw (F) attach part (6) into parts (2,3,4,5) with Hex Key (G) as per diagram.

Step 20



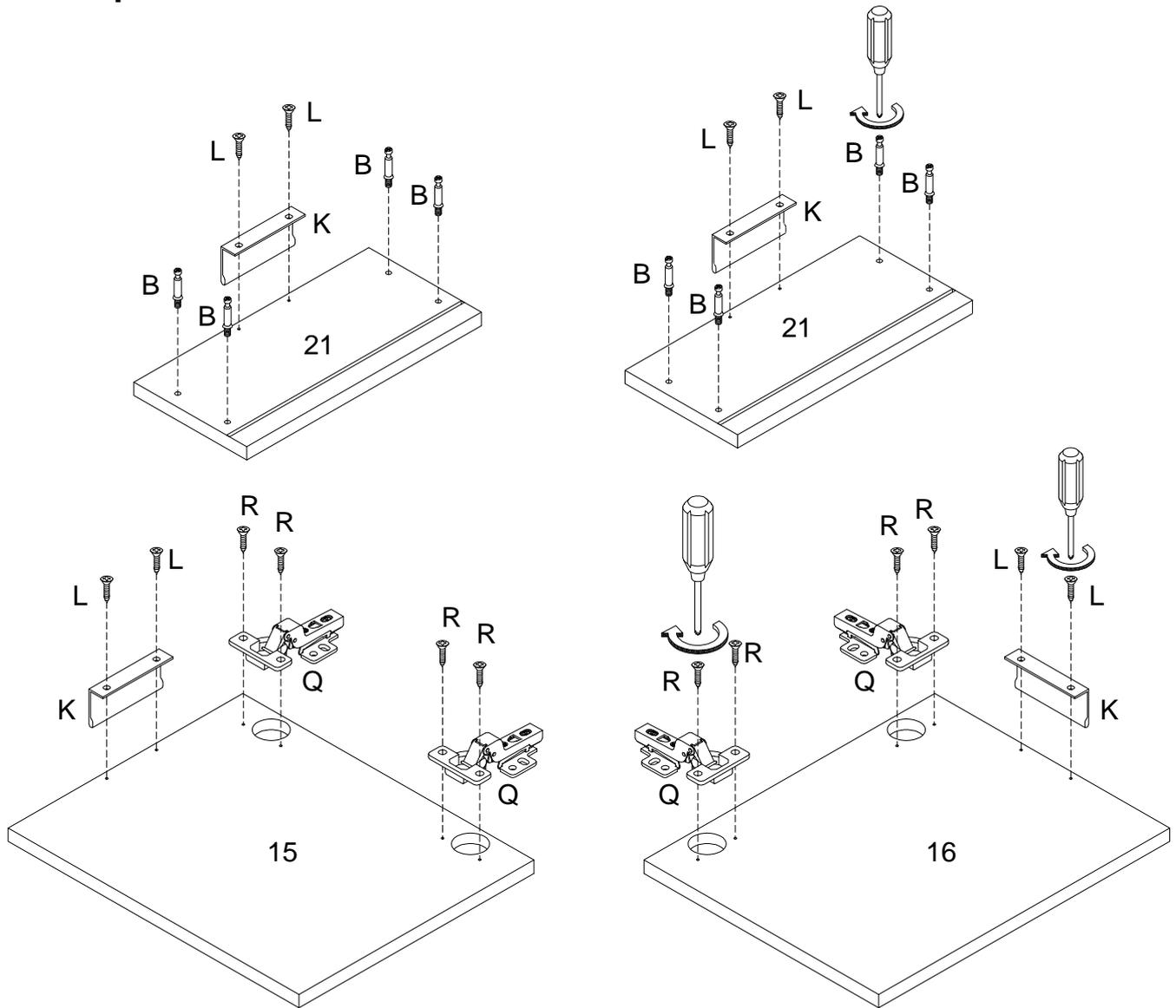
Using Bolt (H) attach part (17) to part (6) with Hex key (G) as per diagram.

Step 21



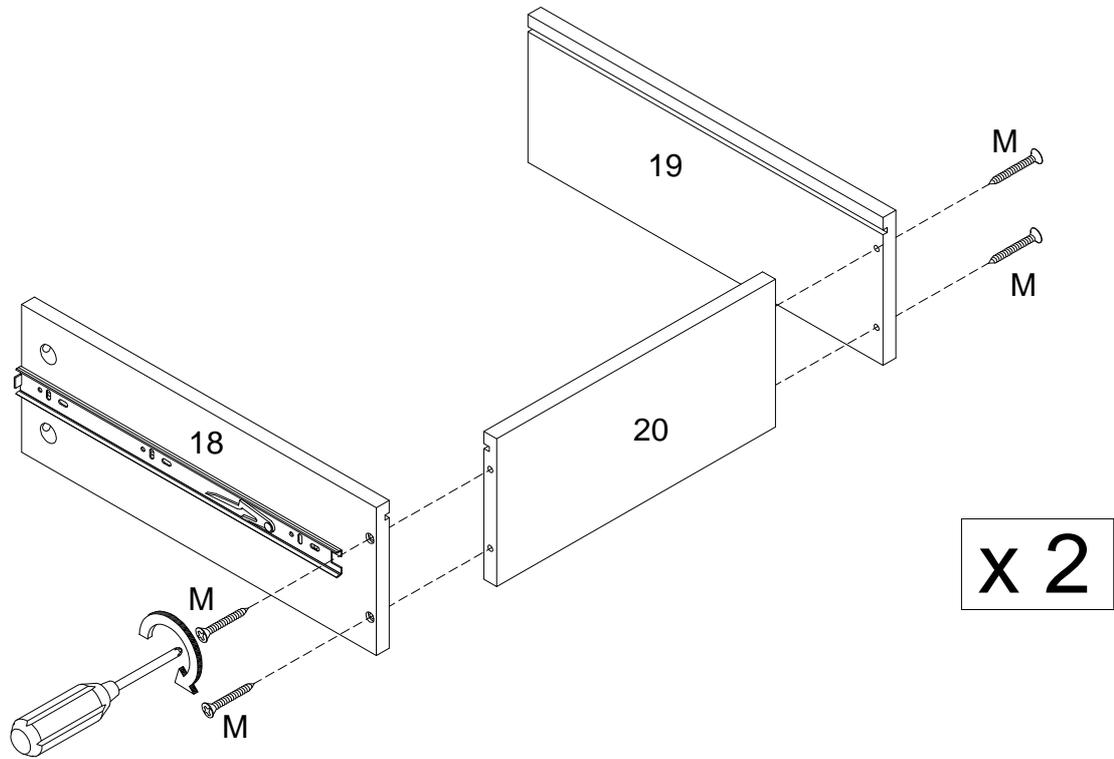
Using Cam lock (C) secure part (1) into parts (2,3,4,5,7,9) with Philips head screwdriver as per diagram.

Step 22



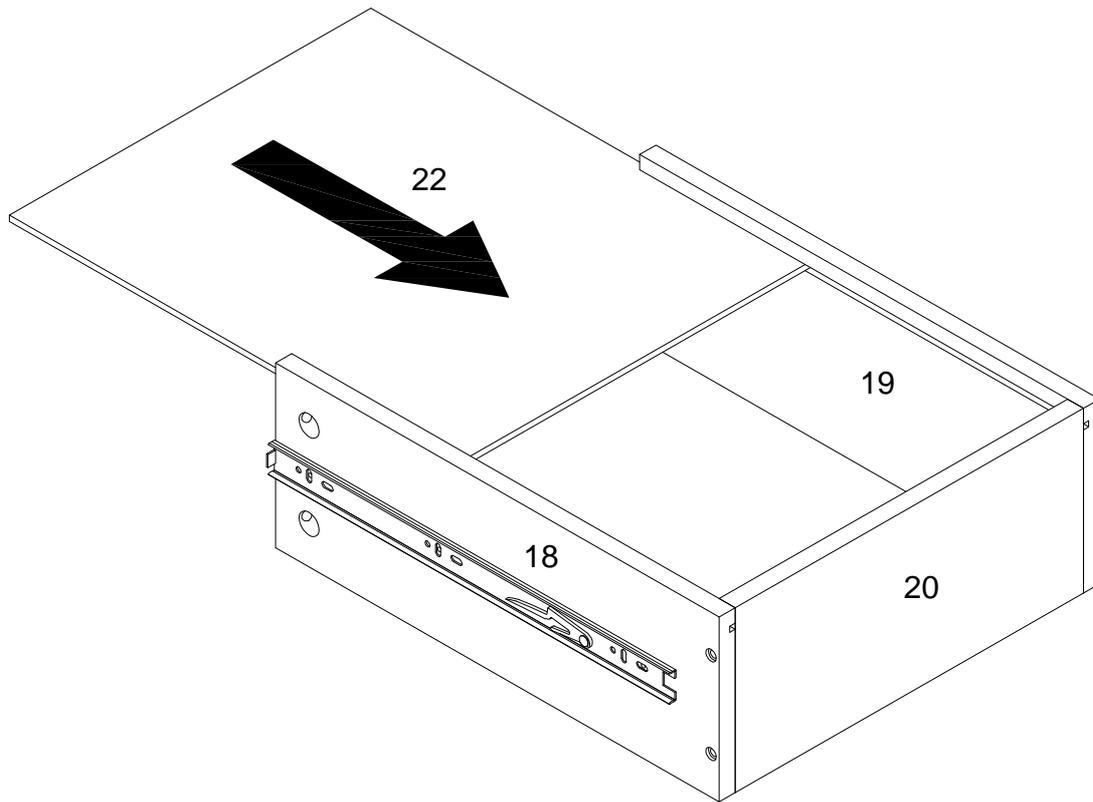
Secure Cam bolt (B) into part (21) and using Screw (L) attach Handle (K) to parts (15,16,21), finally using Screw (R) attach Europe Hinge (Q) to parts (15,16) with Philips head screwdriver as per diagram.

Step 23



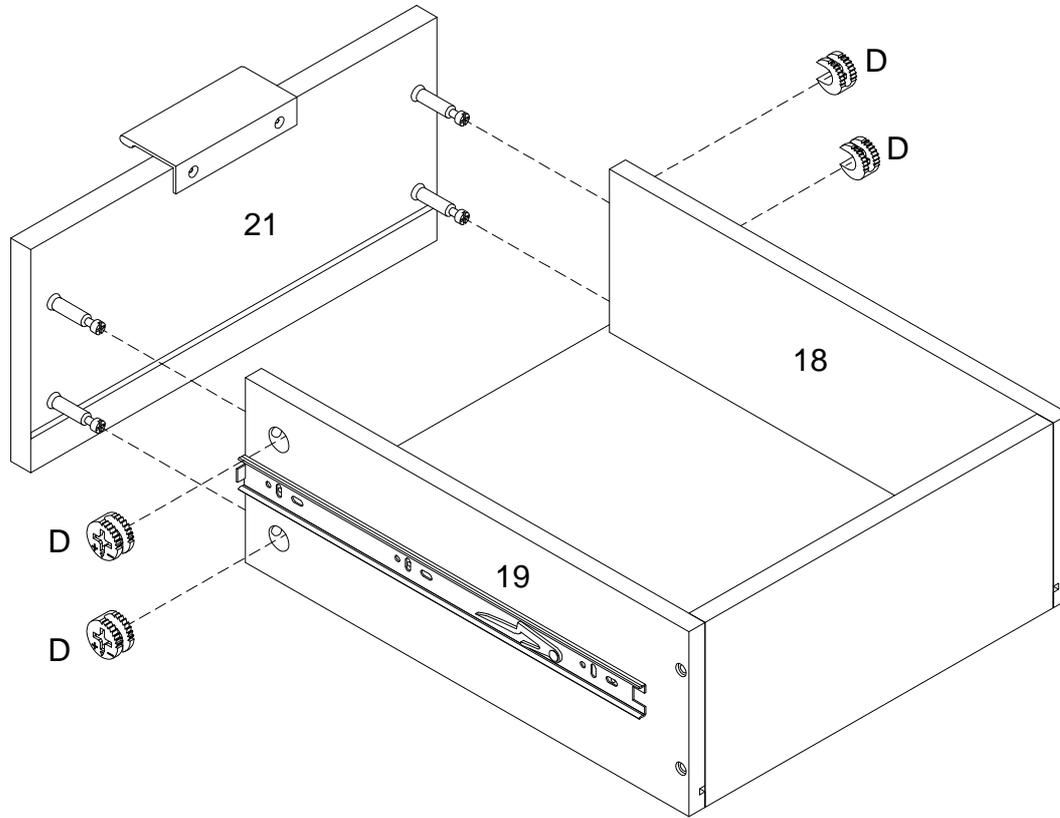
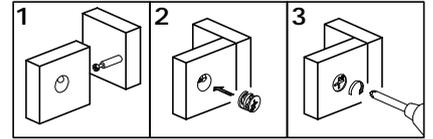
Using Screw (M) attach parts (18,19) to part (20) with Philips head screwdriver as per diagram.

Step 24



Put part (22) as per diagram.

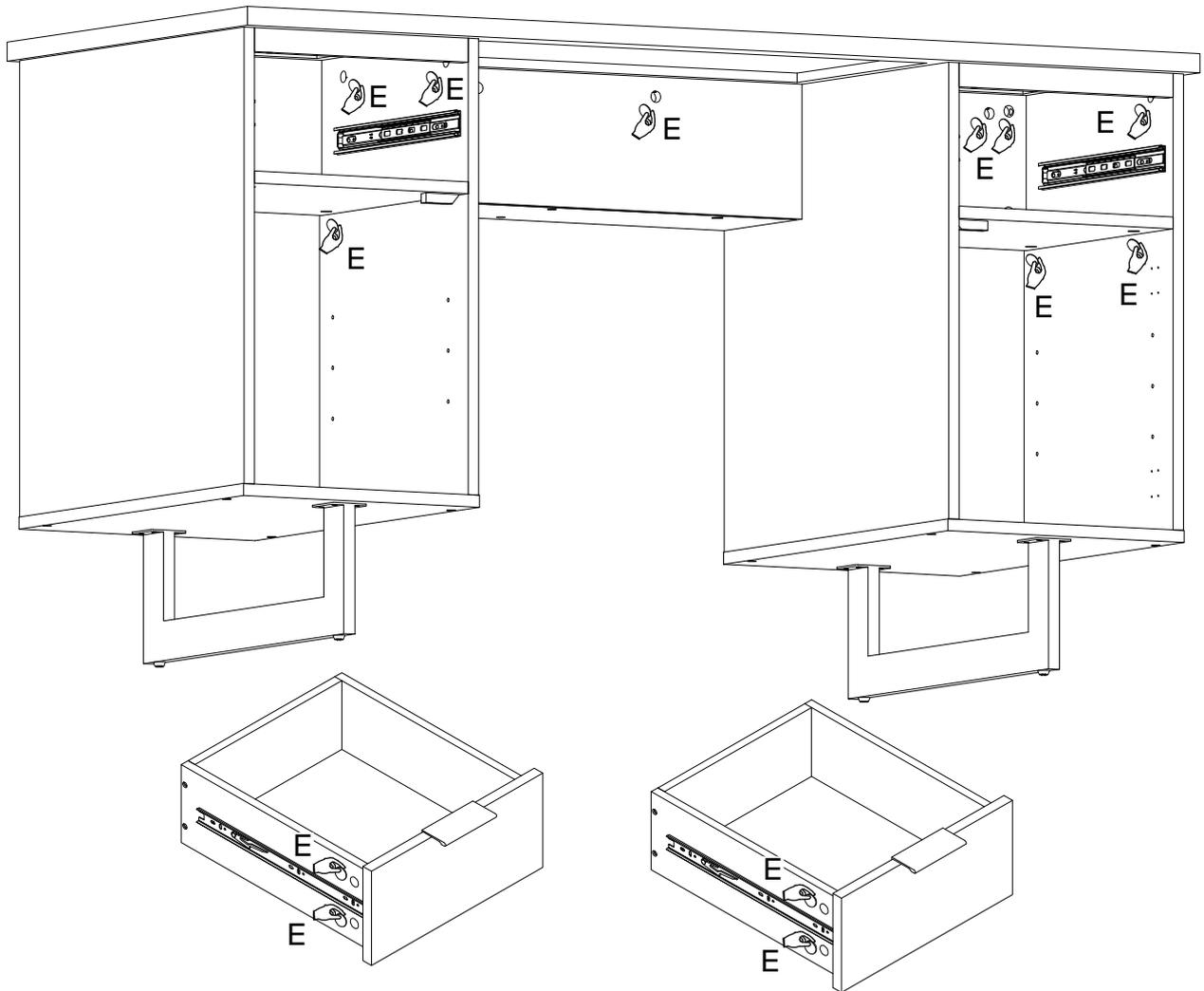
Step 25



x 2

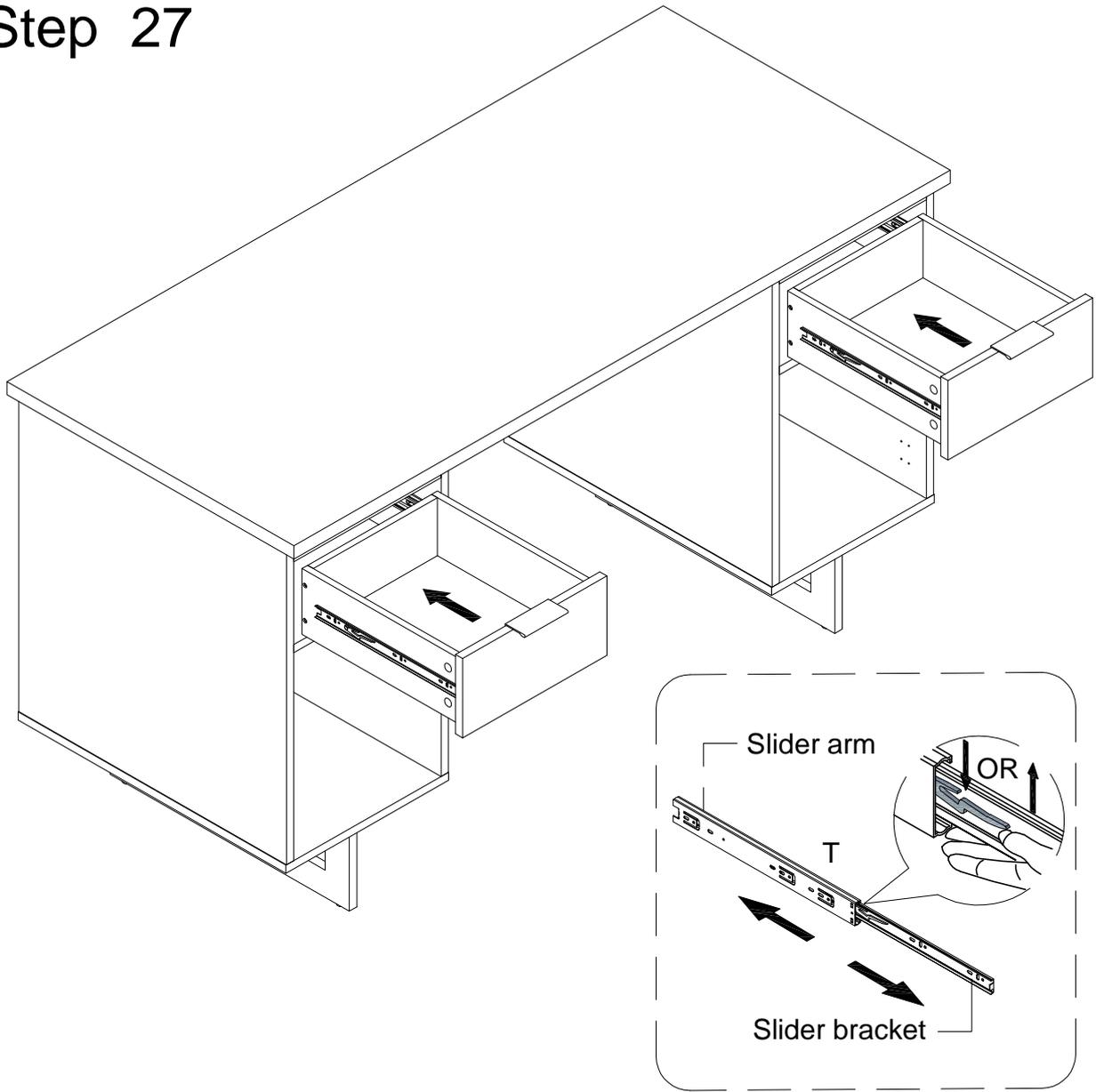
Using Cam lock(D) secure part (21) to parts (18,19) with Philips head screwdriver as per diagram.

Step 26



Place sticker (E) cover the holes as per diagram .

Step 27

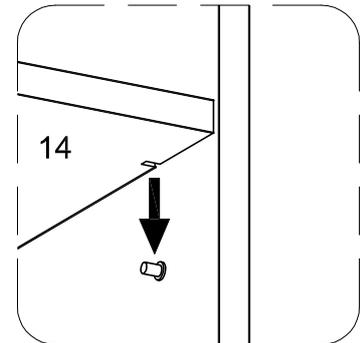
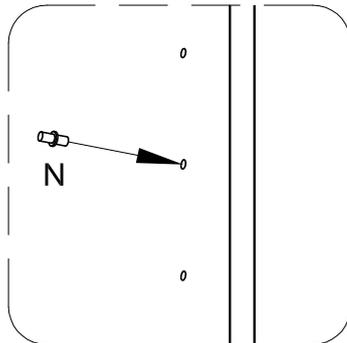
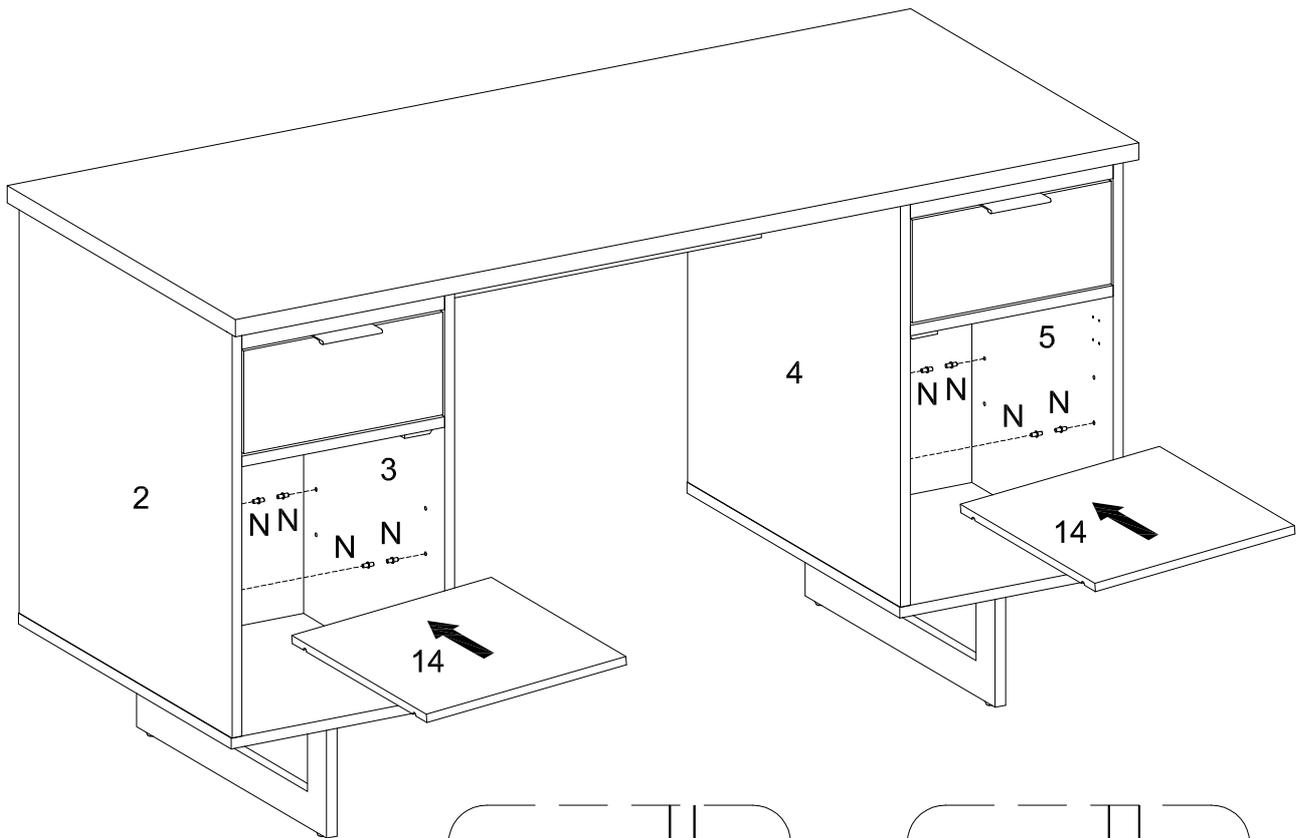


Assembled the drawers as per diagram

Note :If the drawer does not go in smoothly .Press or lift the plastic release lever .

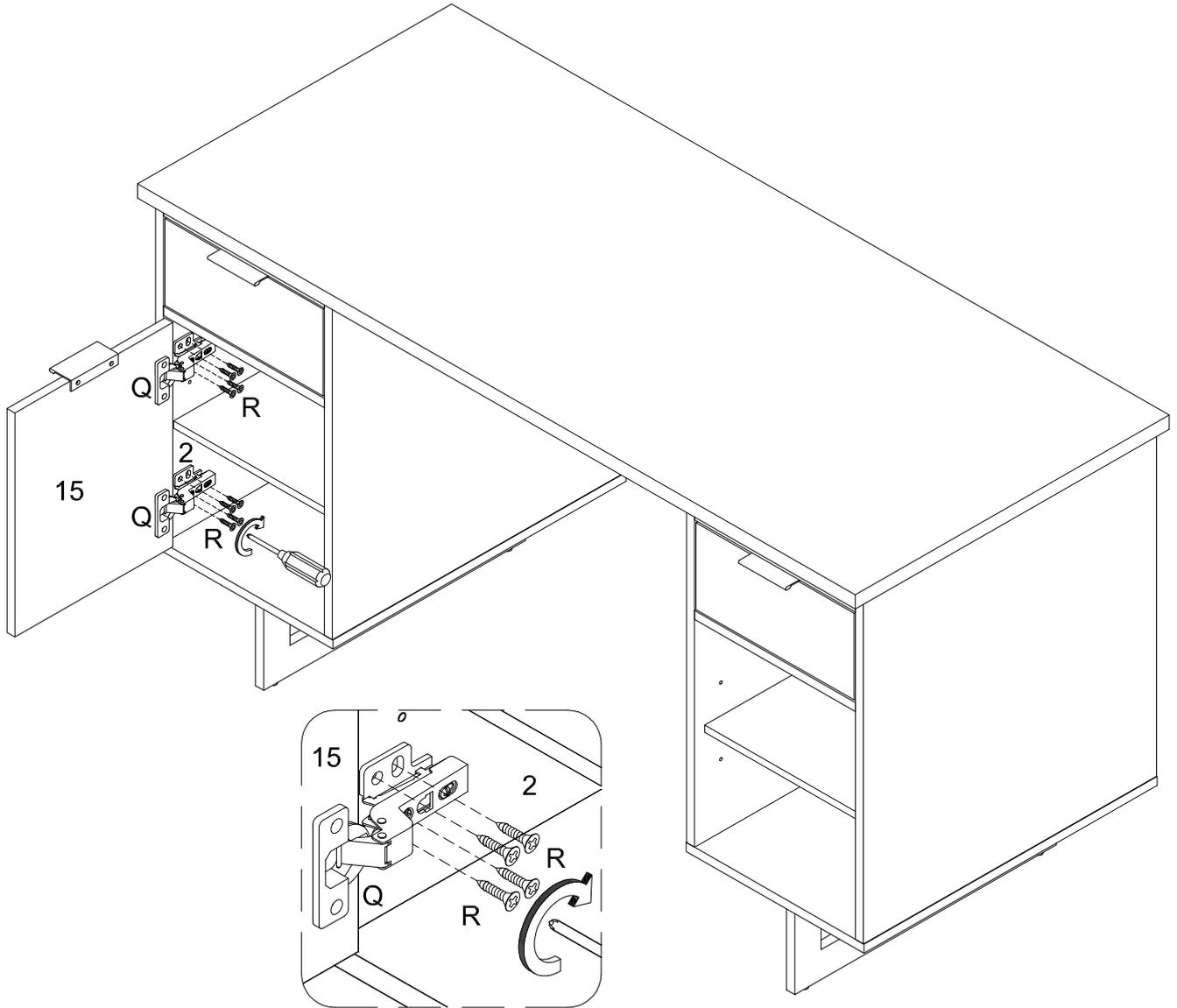
Pull out the slider bracket from the slider arm then re-assembled the drawer until they were going in smoothly well .

Step 28



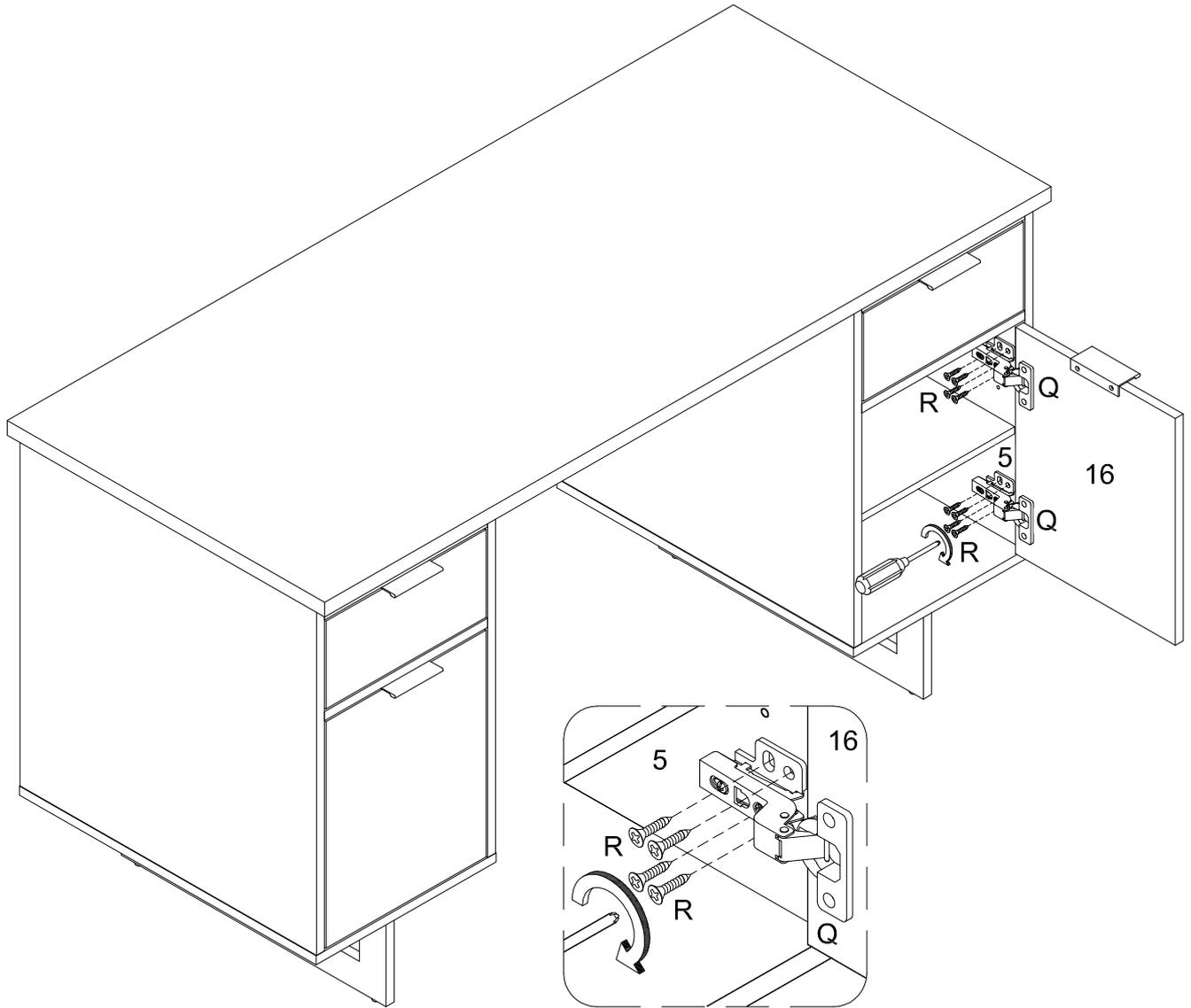
Insert shelf support pin (N) into parts (2,3,4,5) as per diagram. Make sure you place the shelf support pins (N) in the same level. So the shelf is not titled .Put part (14) into unit as per diagram. Tilt and rest the adjustable shelf(14) onto the shelf support pins .

Step 29



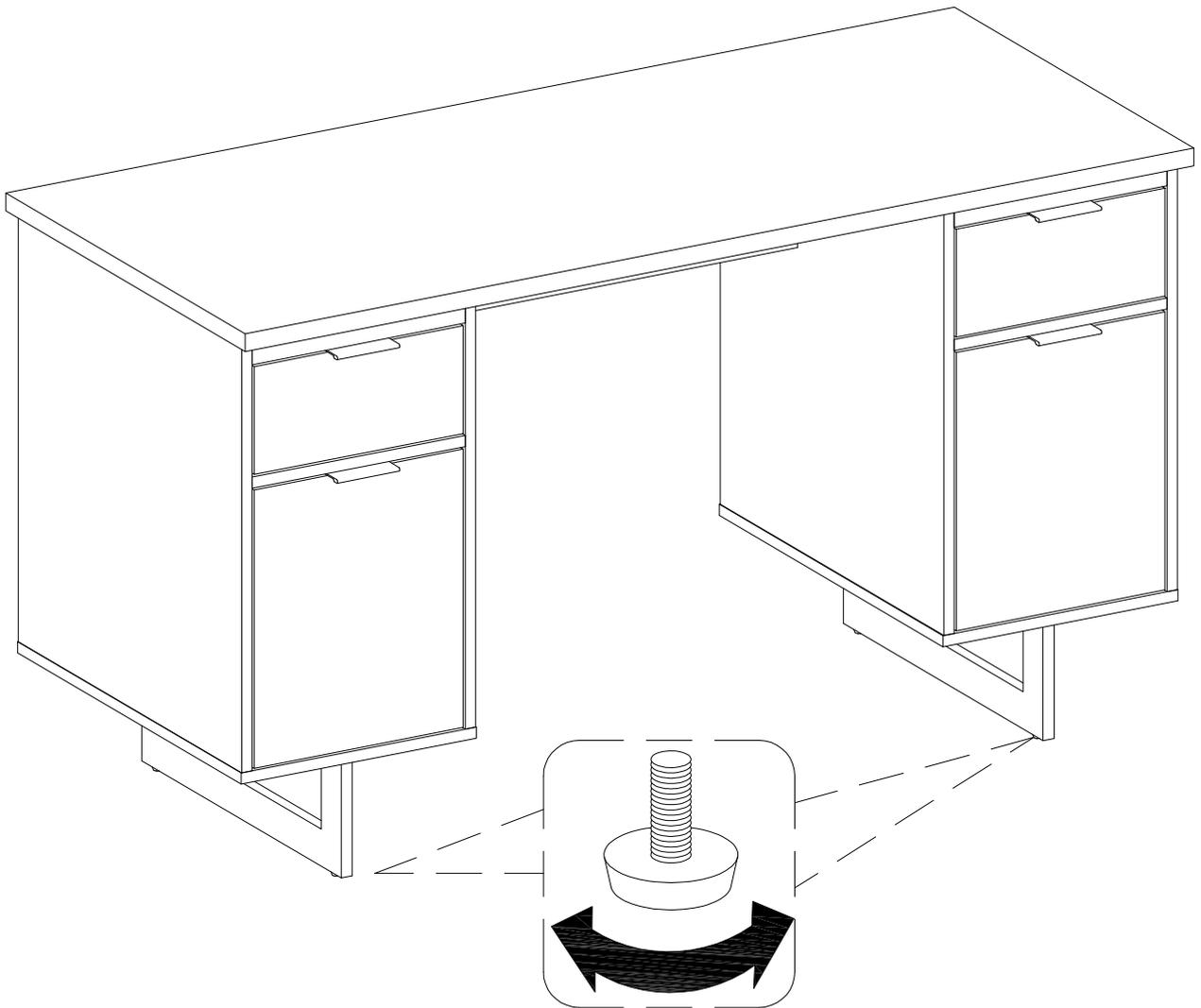
Using Screw (R) attach Europe Hinge (Q) to part (2) with Philips head screwdriver as per diagram.

Step 30



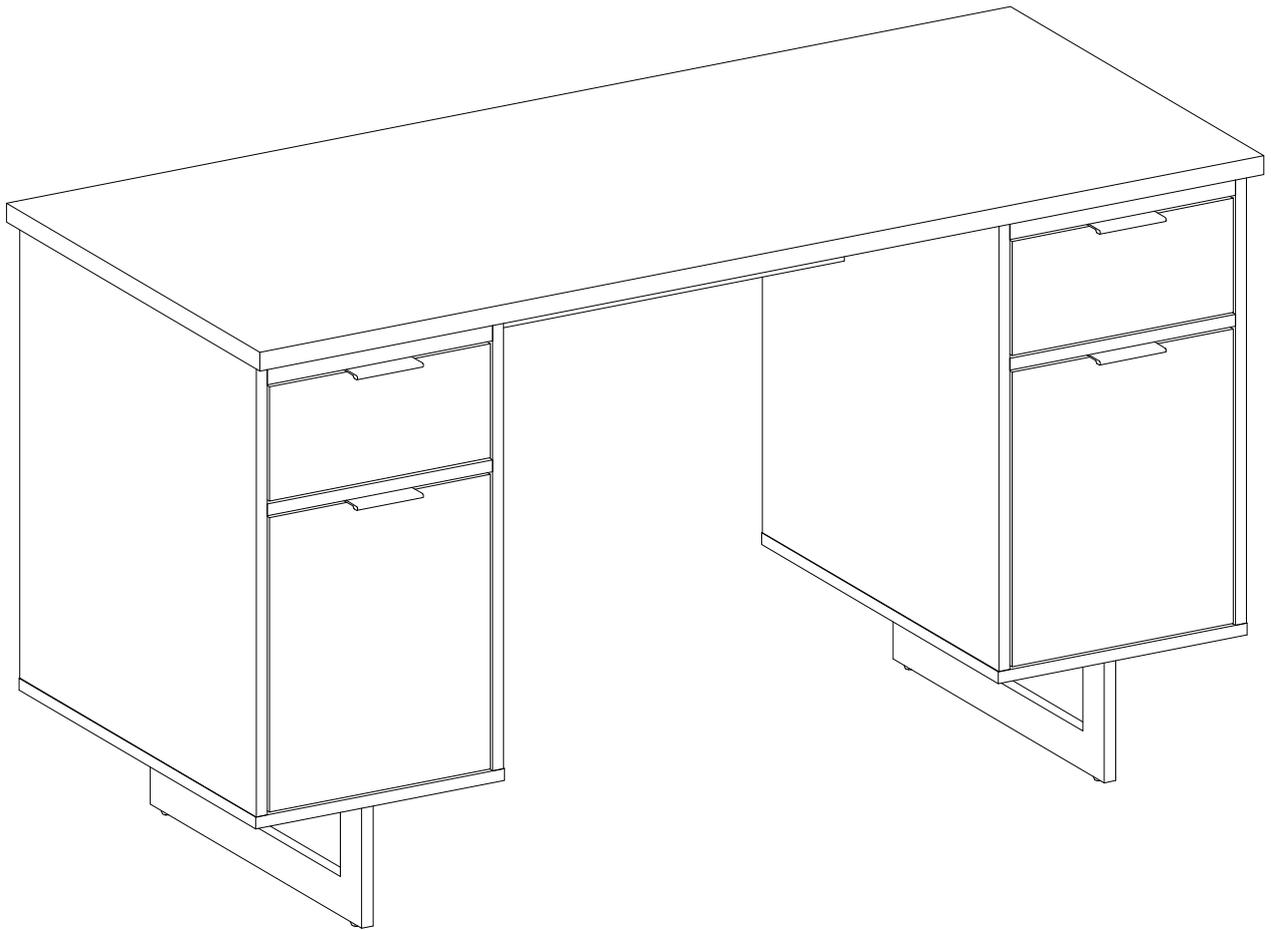
Using Screw (R) attach Europe Hinge (Q) to part (5) with Philips head screwdriver as per diagram.

Step 31



Position the assembled unit at the desired location ,if necessary adjust the floor leveler at the bottom of the leg to level the unit .

Step 32



Final Assembly