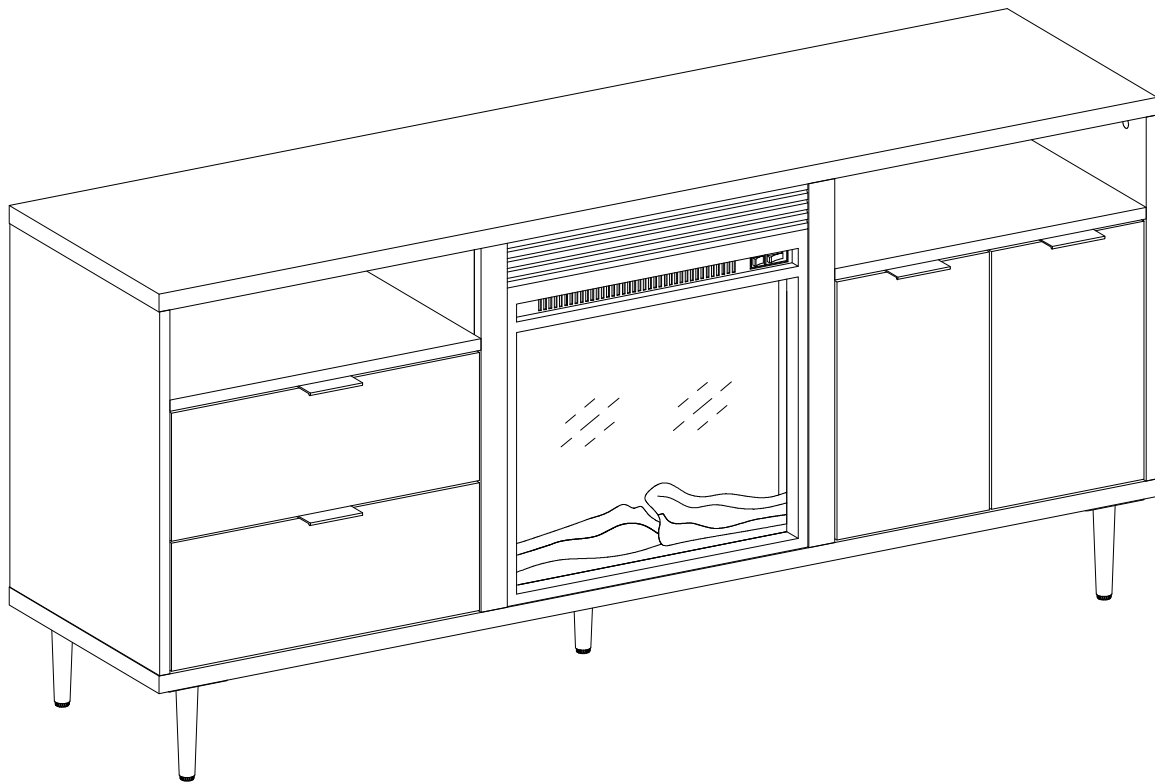


Item # : W60FPRTH

Assembly Instructions



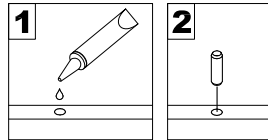
Walker Edison®

Please visit our website for the most current instructions, assembly tips, report damage, or request parts. www.walkerredison.com

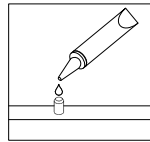
Revised 24/06/2019 (E)

General Assembly Guidelines

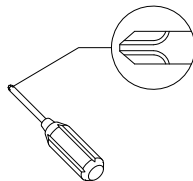
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are: wood dowels, screws and bolts.
- V. The provided glue is to secure wood dowels in place. When first inserting dowels, locate the appropriate hole for the dowel, place a small amount of glue in the hole and insert the dowel. Wipe away excess glue immediately.



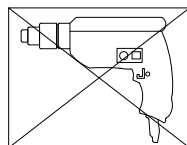
In future assembly steps when dowels are necessary to attach assembly parts together, place a small amount of glue on the end of the dowel before attaching parts together. Wipe away excess glue immediately.



- VI. A Phillips head screwdriver is required for the assembly of this product.

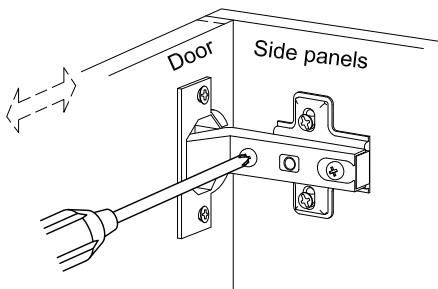


- VII. Power tools should not be used to assemble this product.

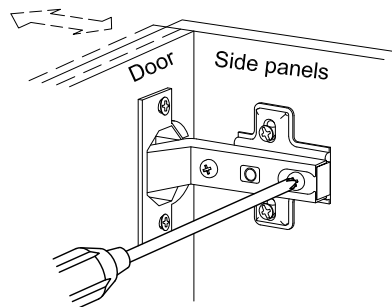


- VIII. Drill may be needed for securing product to wall.

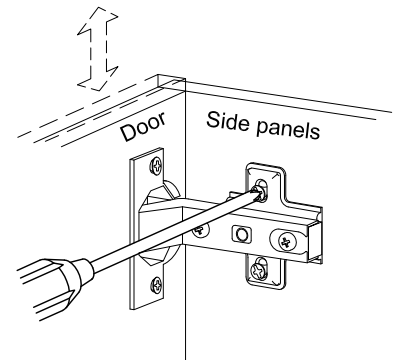
- IX. Concealed hinges are three-way adjustable.



Horizontal
by screw adjustment

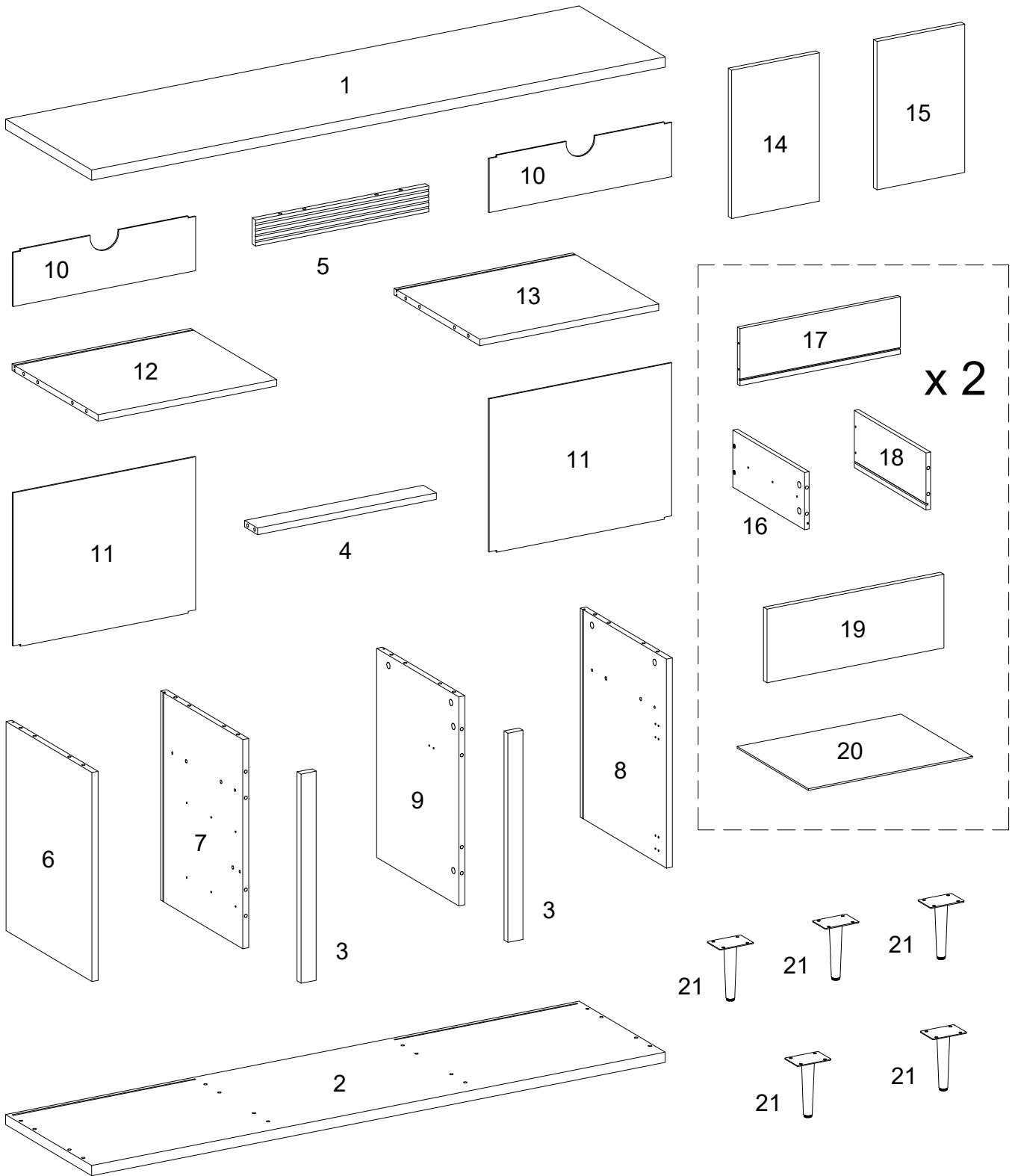


In-and-Out
by loosening the hinge-arm
mounting screw or via cam
adjustment






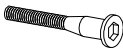











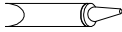


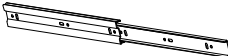



Vertical
Via slots in the mounting
plate or via cam adjustment

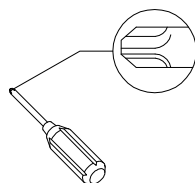
Parts List



Hardware List

A		Ø8x30mm	Wooden dowel	32 pcs
B		Ø15x11mm	Cam lock	24 pcs
C		Ø6x35mm	Cam bolt	32 pcs
D		Ø30mm	Sticker	32 pcs
E		Ø15x9mm	Cam lock	8 pcs
F		Ø6x50mm	Bolt	8 pcs
G		M 4	Hex Key	1 pc
H		Ø6x12mm	Bolt	20 pcs
J			Handle	4 pcs
K		Ø3x17mm	Screw	16 pcs
L			Plastic wedge	16 pcs
M			Door stopper	1 pc
N			Europe hinge	4 pcs
P		Ø3.5x14mm	Screw	24 pcs
Q		Ø4x12mm	Screw	4 pcs
R			L shape bracket	2 pcs
S		F18V66L	Fireplace Insert	1 pc
T			Glue tube	1 pc
U		Ø3x12mm	Screw	24 pcs
V		Ø4x32mm	Screw	8 pcs
W			Drawer slider	2 Sets
X		Ø3.5x14mm	Screw	10 pcs

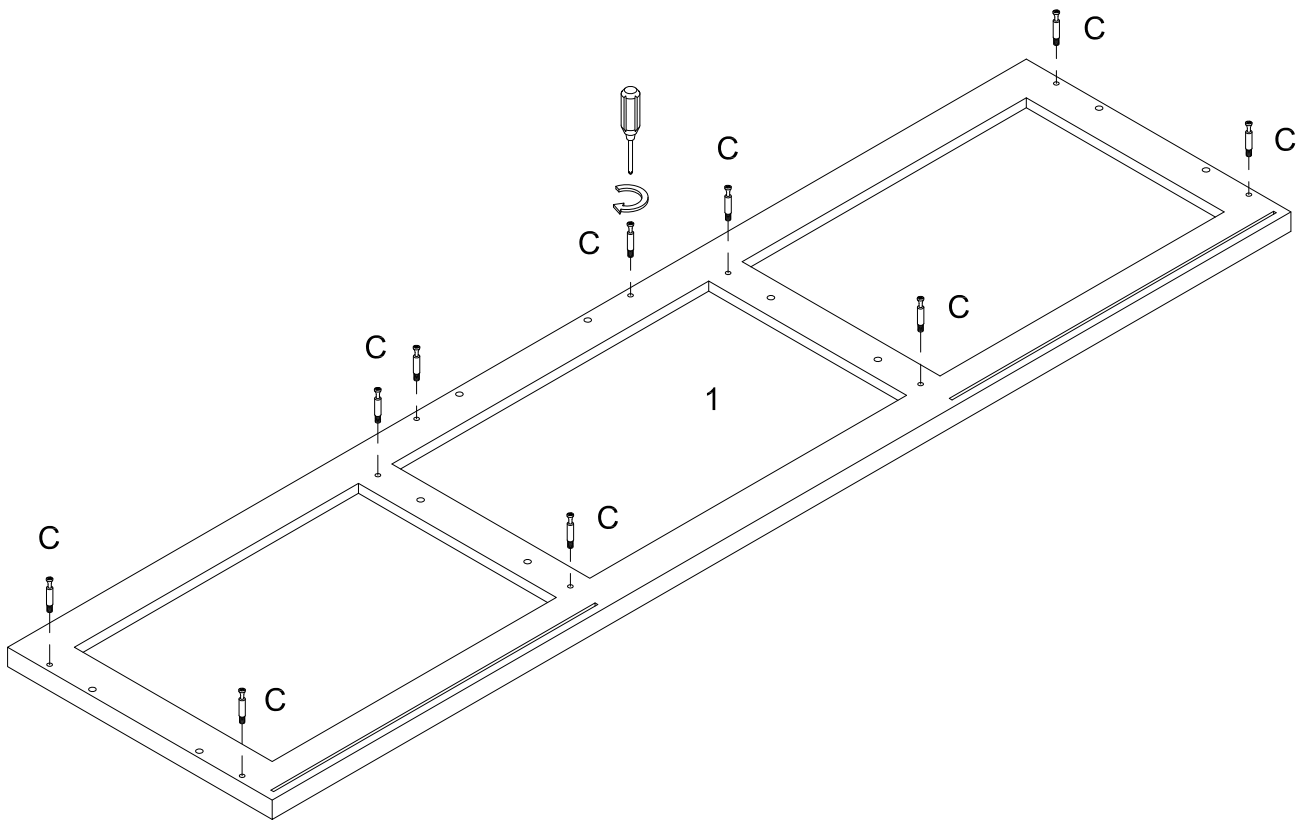
* Note: This piece comes preassembled for shipping purposes and must be disassembled to complete the desk assembly.



Philips head screwdriver required for assembly
(not included)

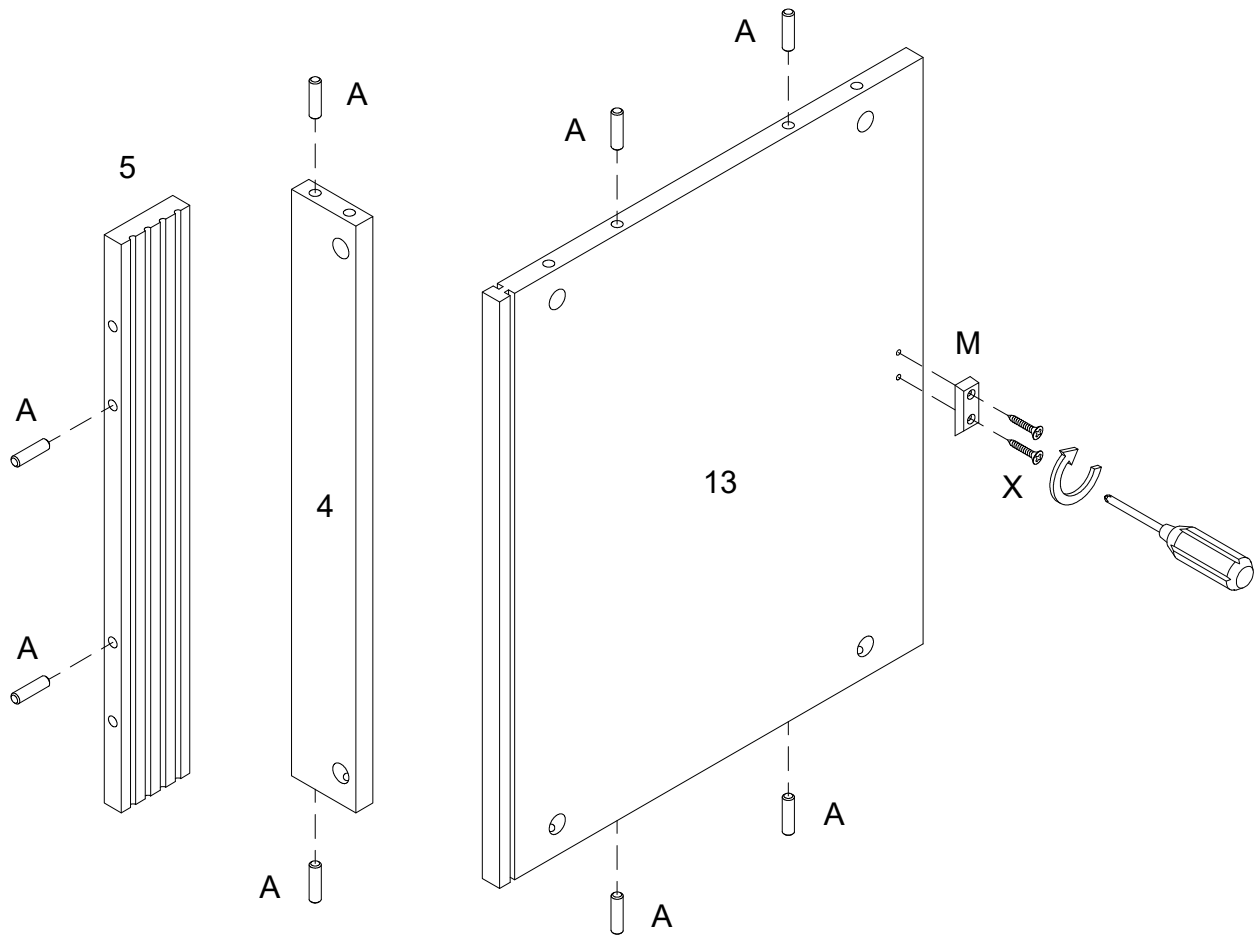
*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

Step 1



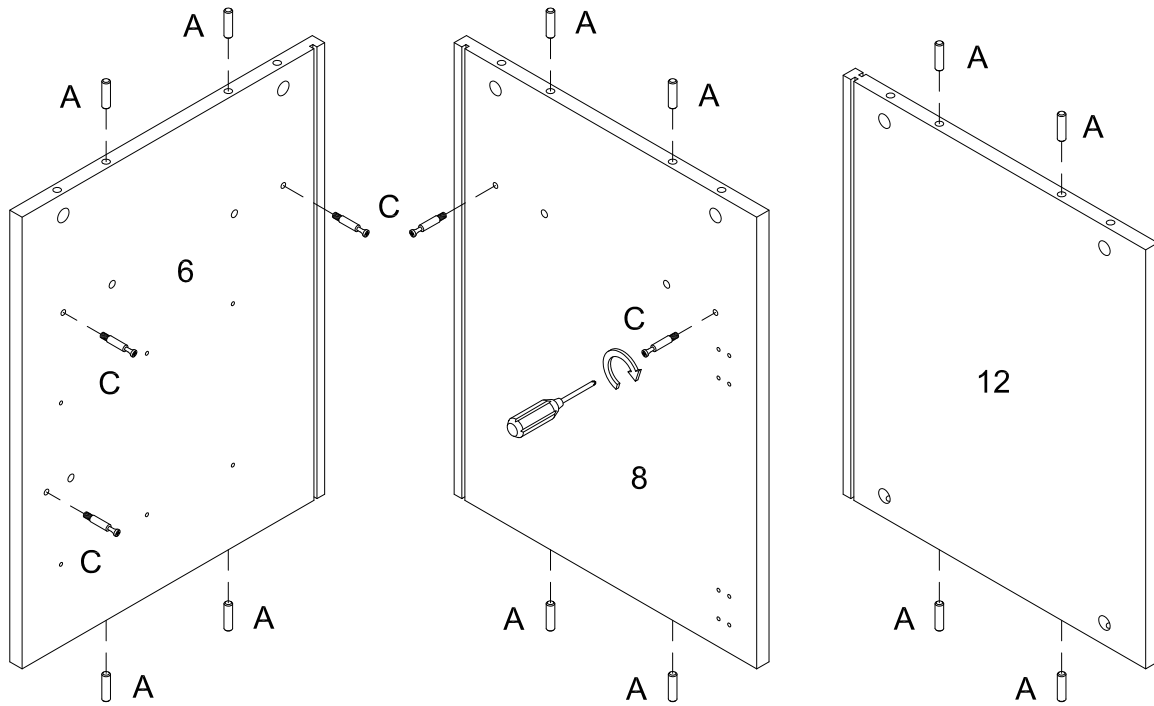
Using cam bolt (C) secure part (1) as per diagram.

Step 2



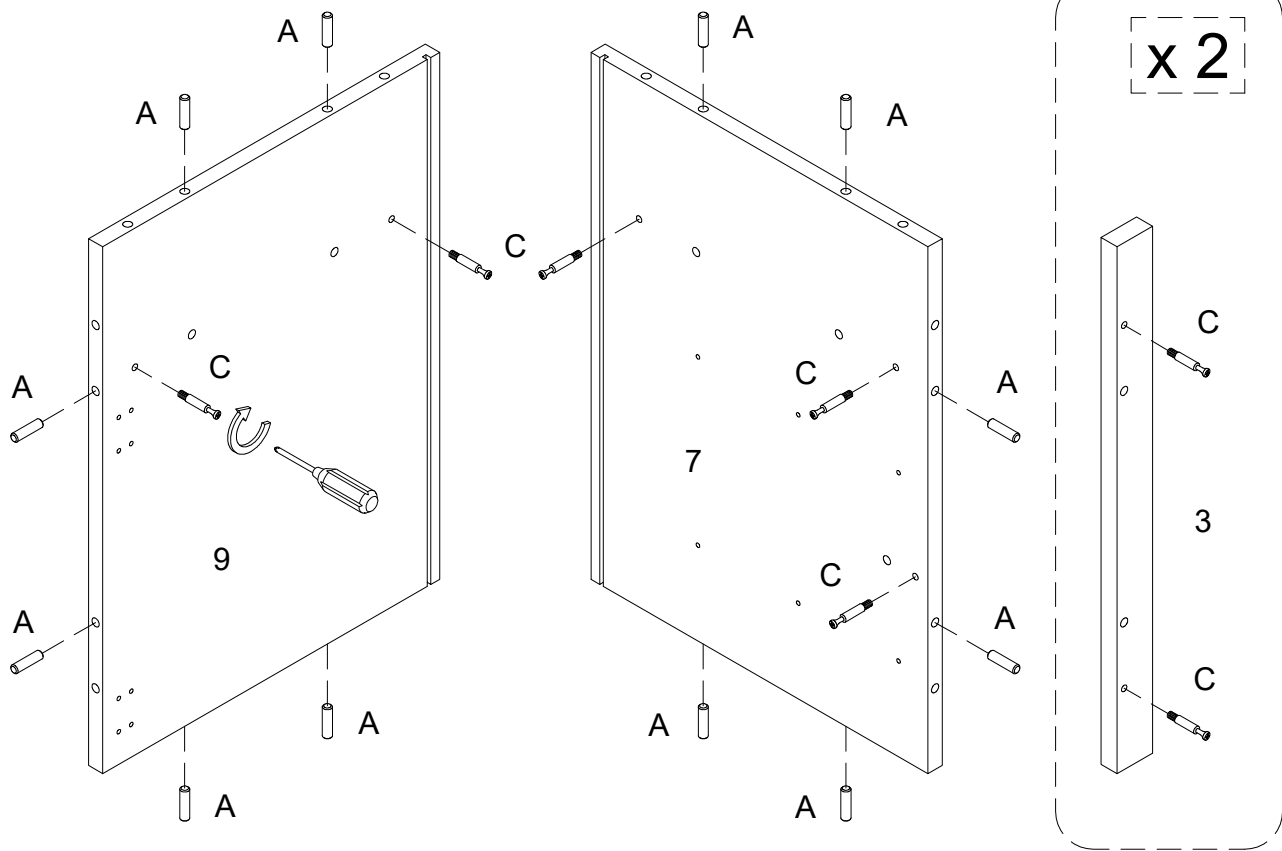
Insert wooden dowel (A) into parts (4,5,13), using screw (X) secure door stopper (M) to part (13) with Philips head screwdriver as per diagram.

Step 3



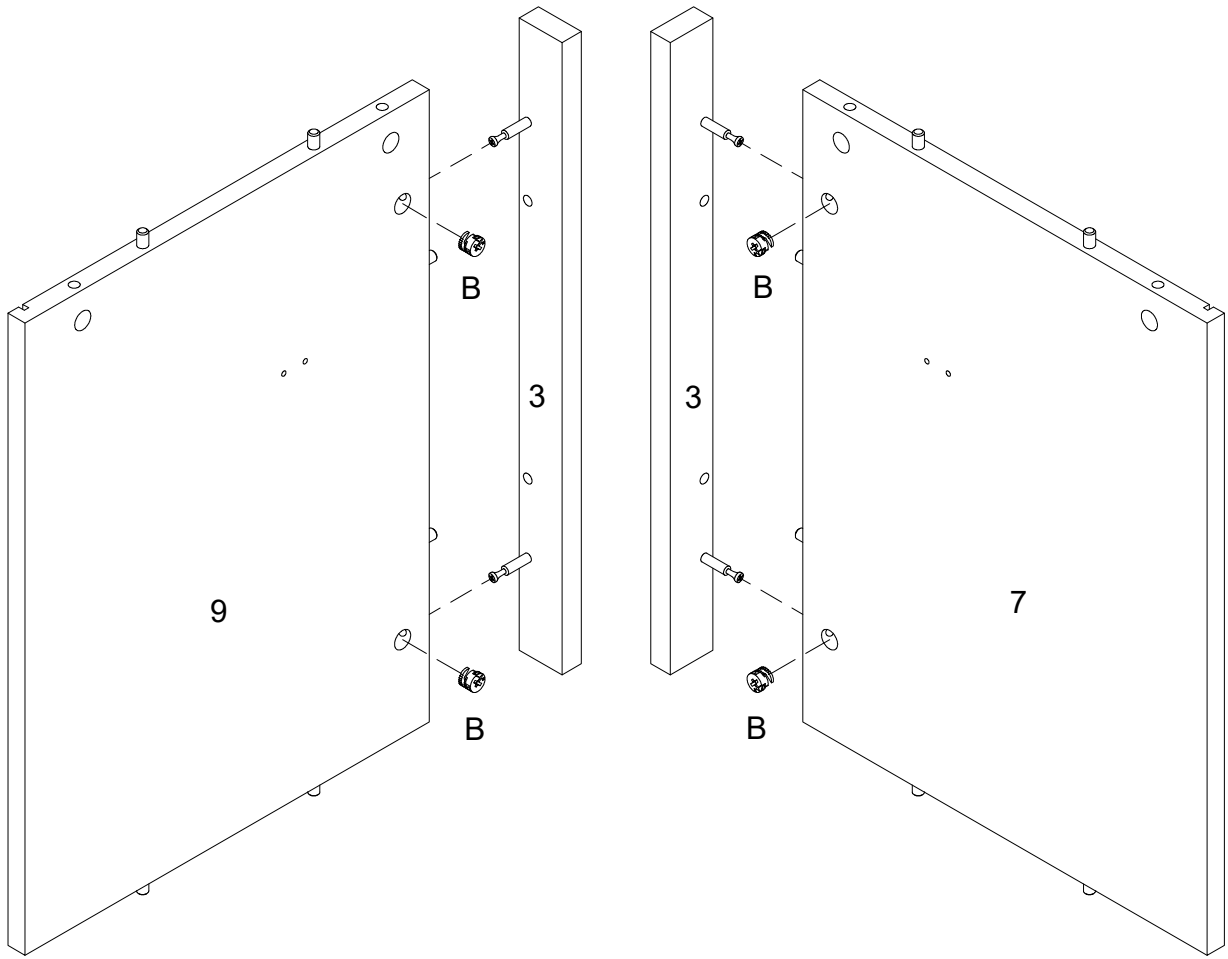
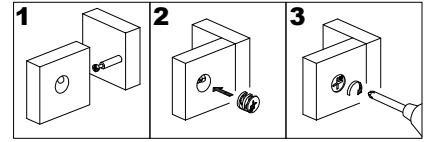
Insert wooden dowel (A) to parts (6,8,12) ,then using cam bolt (C) secure parts (6,8) with Philips head screwdriver as per diagram.

Step 4



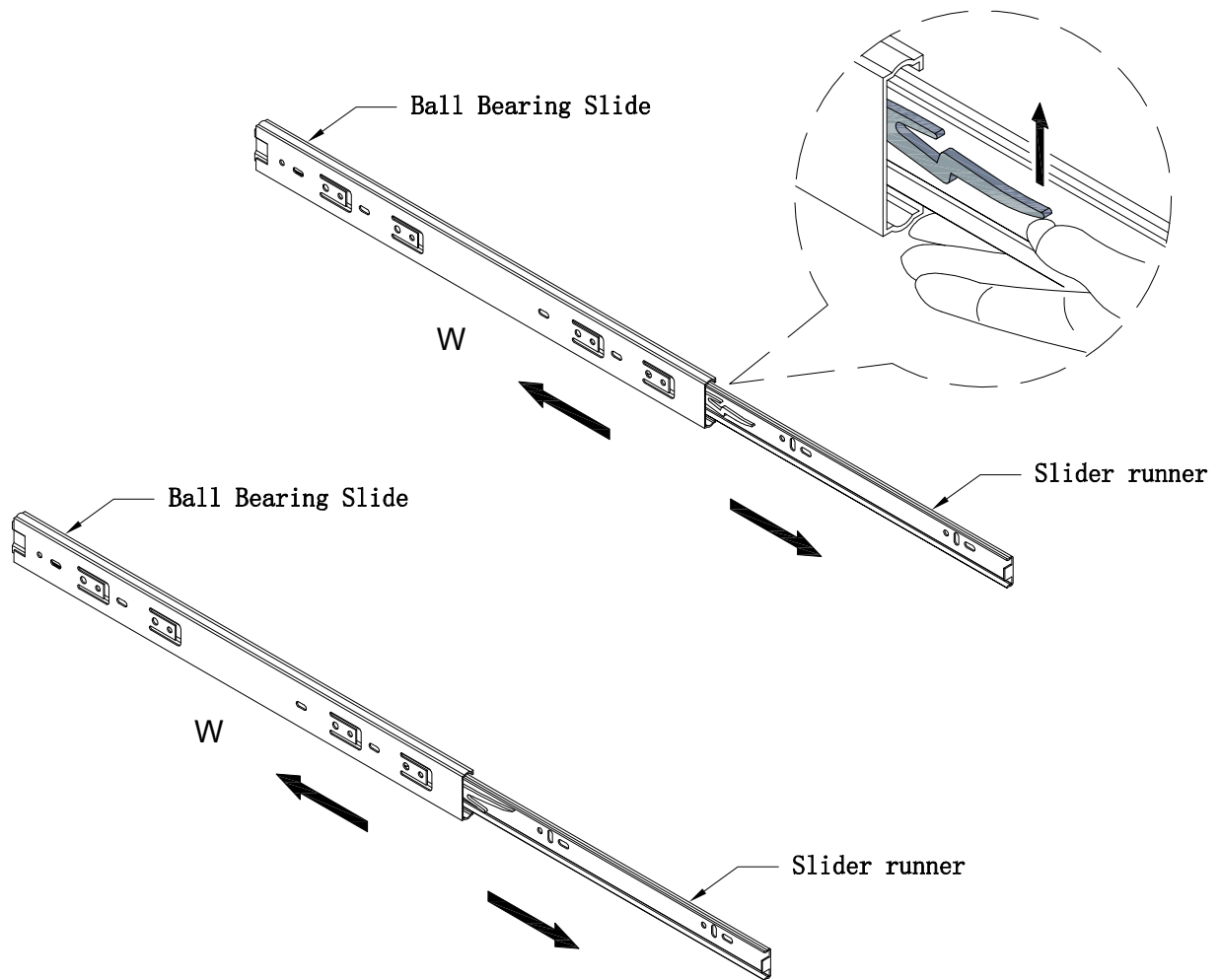
Insert wooden dowel (A) to parts (7,9) ,then using cam bolt (C) secure parts (3,7,9) with Philips head screwdriver as per diagram.

Step 5



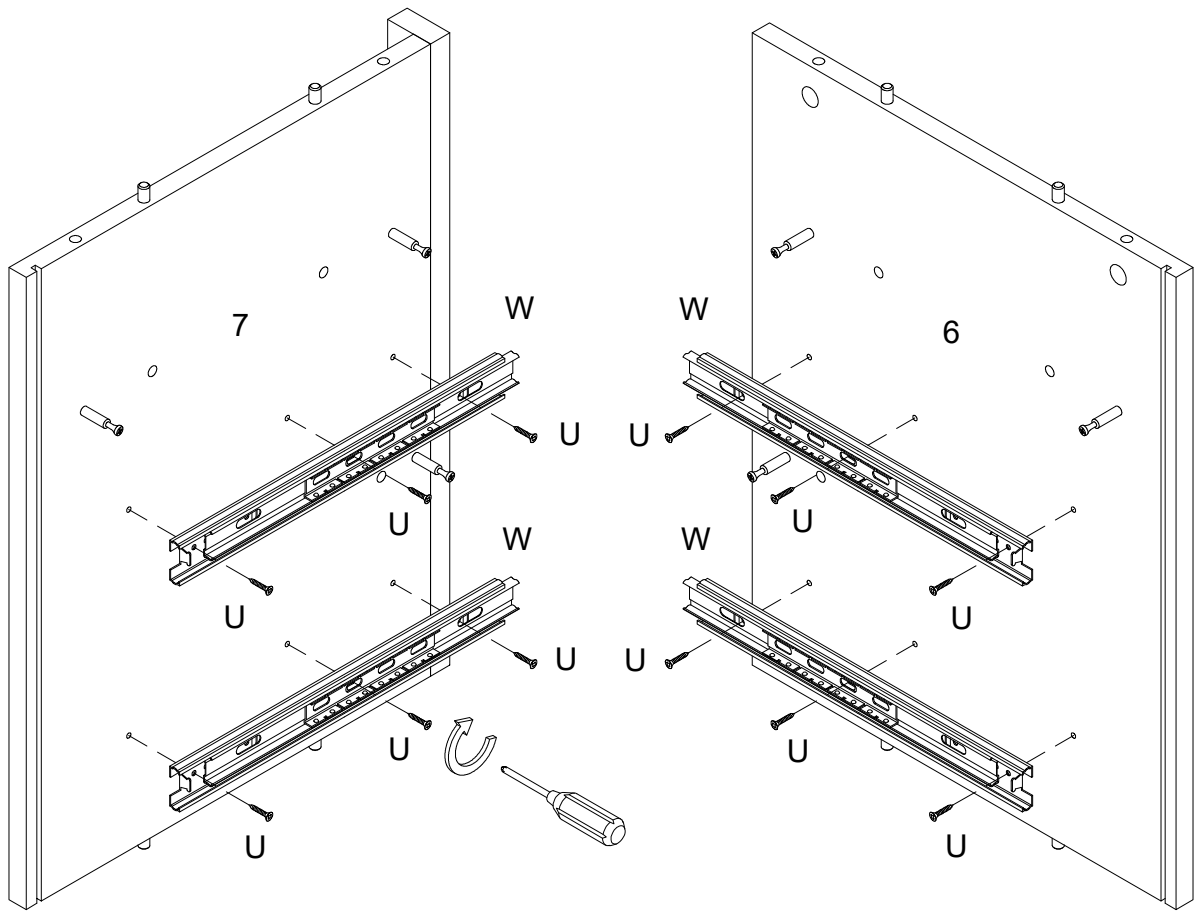
Using cam lock(B) secure part (3) to parts (7,9) with Philips head screwdriver as per diagram.

Step 6



Pick up the Ball Bearing Slides (W) and separate the slide Runner for the following Steps. Extend the Slide Runner all the way forward, press the plastic release lever of the ball bearing Slides up and pull the Slide Runner Complete out .

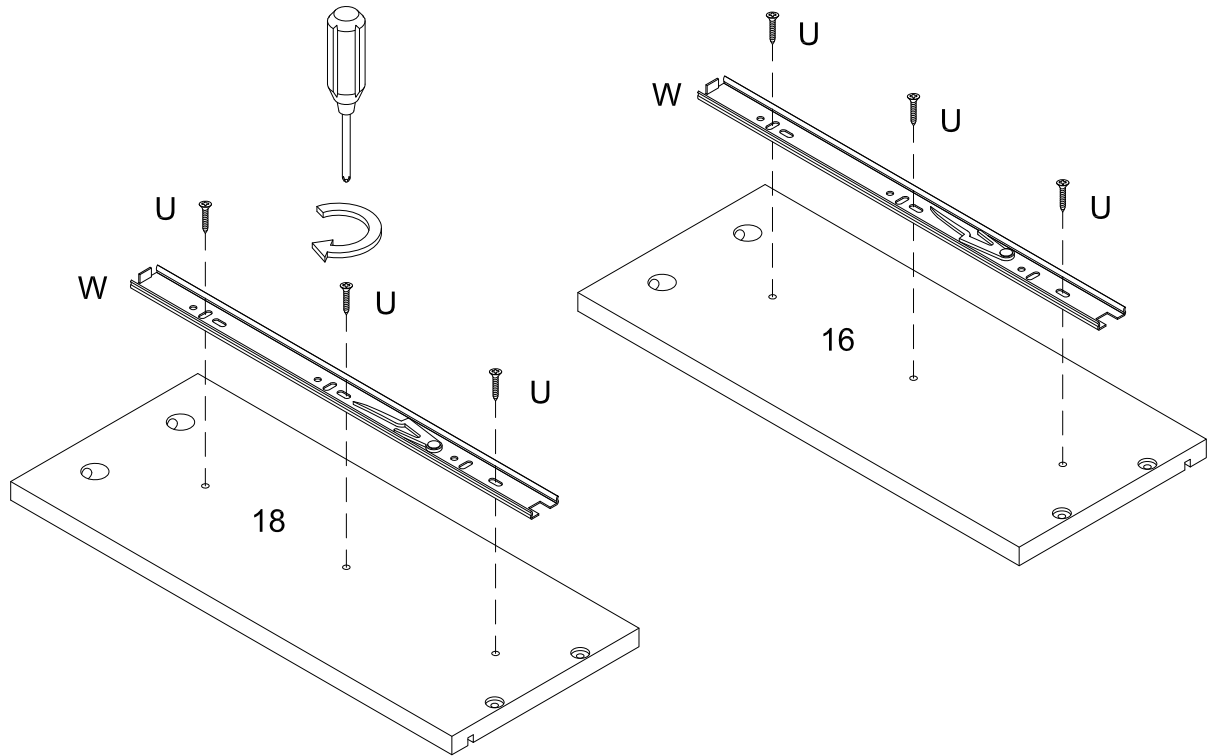
Step 7



Using screw (U) secure drawer slider (W) to parts (6,7) with Philips head screwdriver as per diagram.

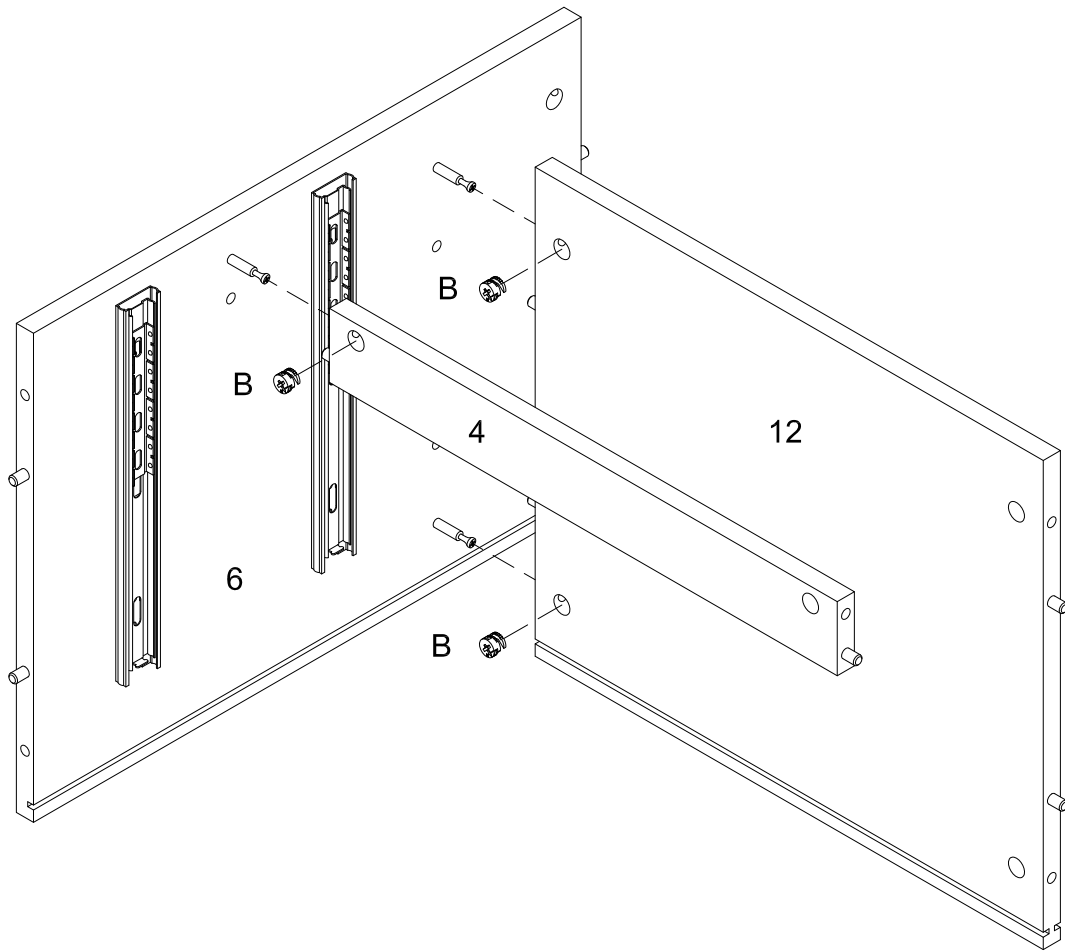
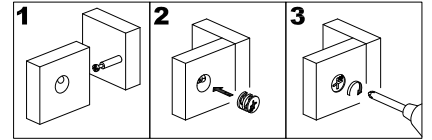
Step 8

x 2



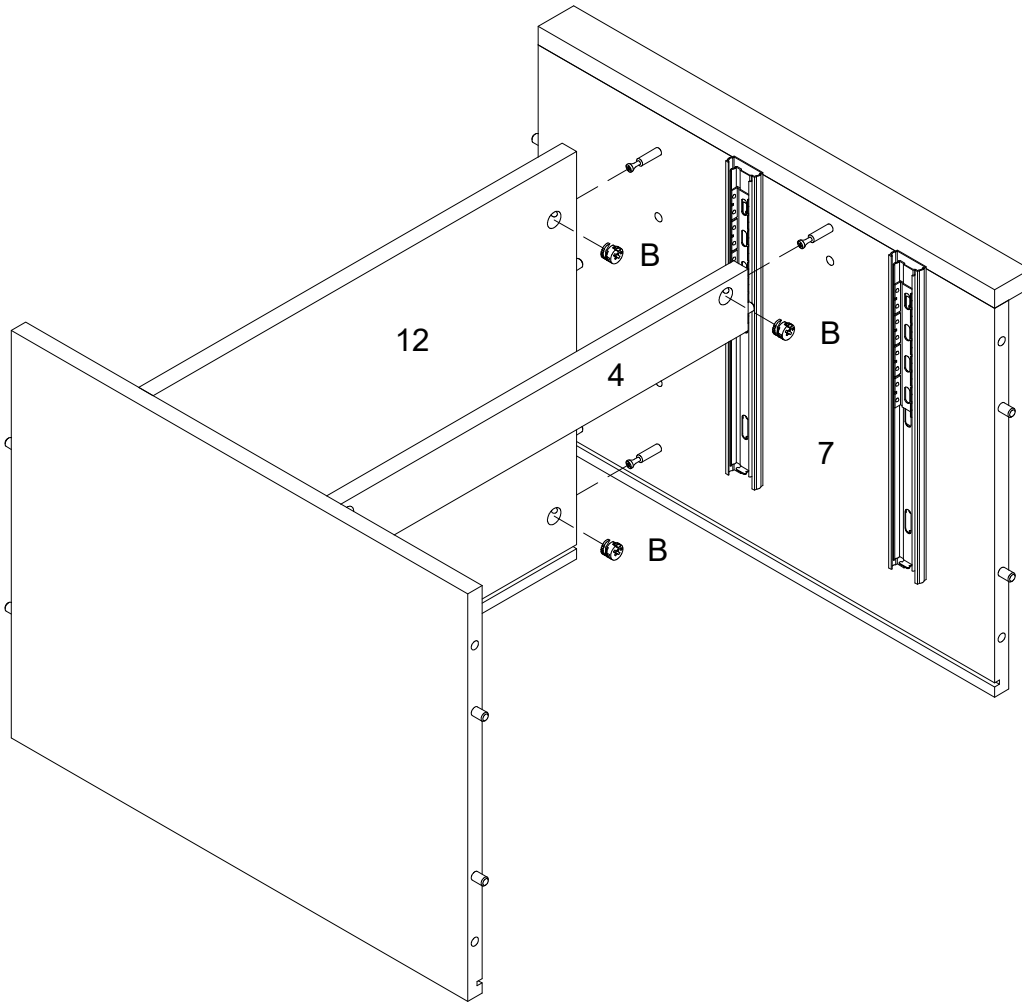
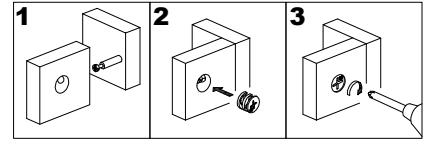
Using screw (U) secure drawer slider (W) to parts (16,18) with Philips head screwdriver as per diagram.

Step 9



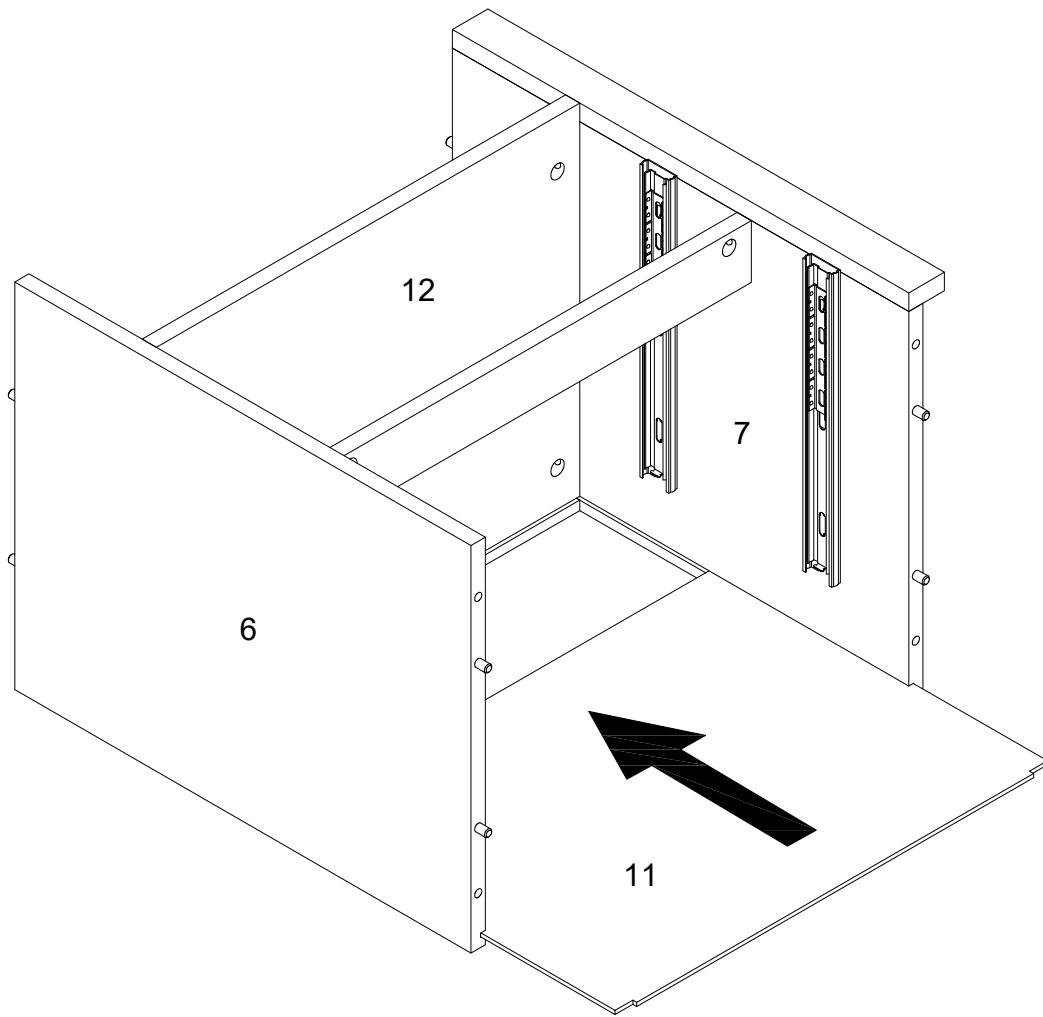
Using cam lock (B) secure parts (4,12) to part (6) with Philips head screwdriver as per diagram.

Step 10



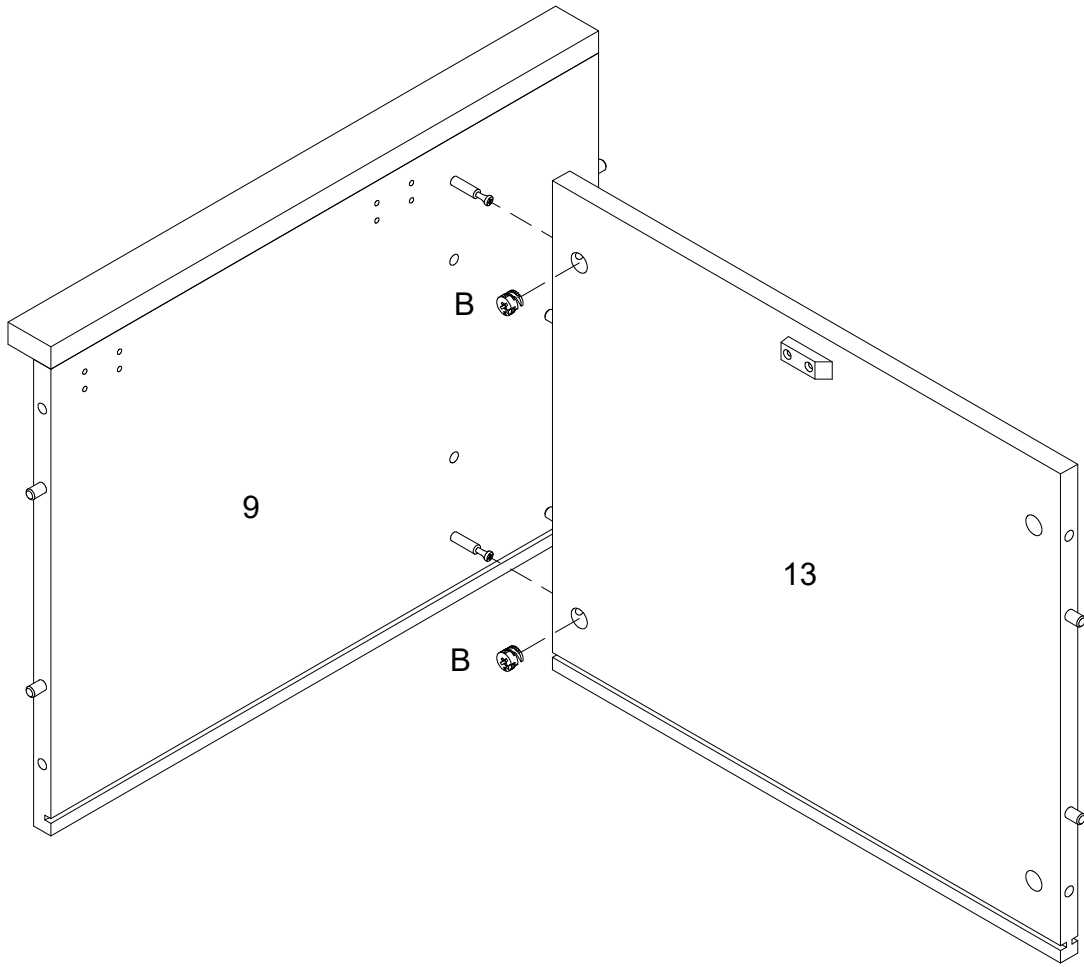
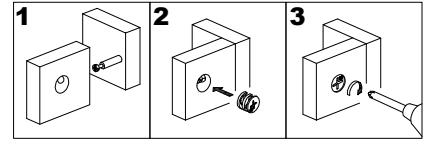
Using cam lock (B) secure parts (4,12) to part (7) with Philips head screwdriver as per diagram.

Step 11



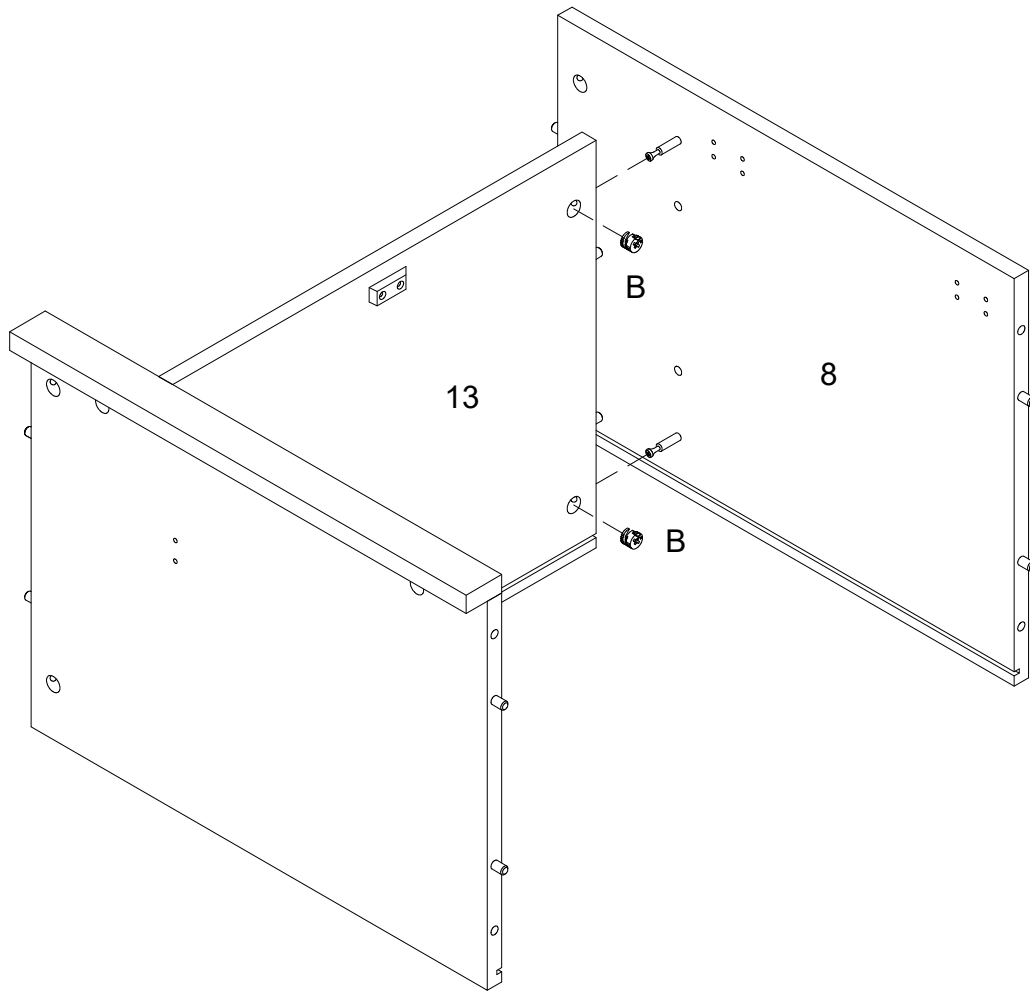
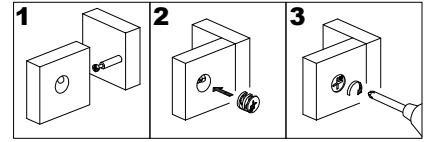
Put part (11) into parts (6,7,12) as per diagram.

Step 12



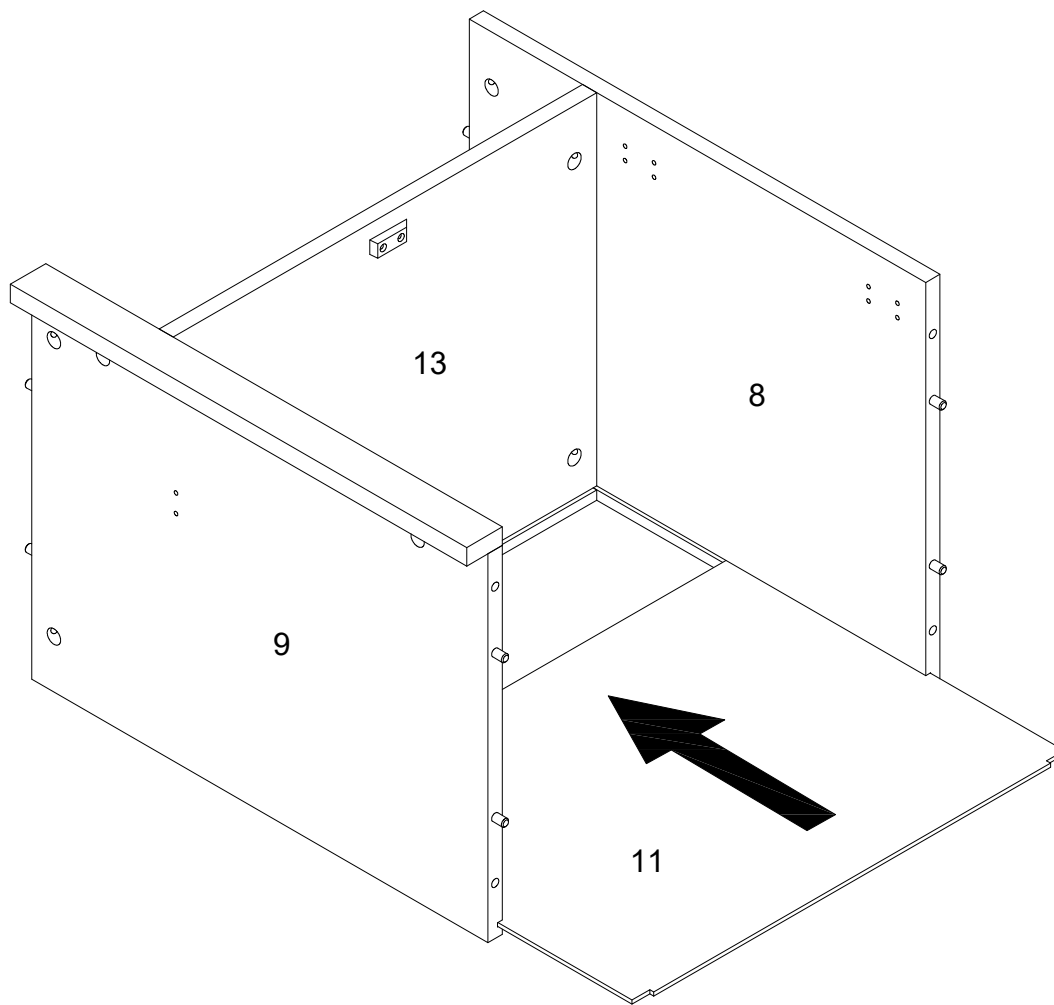
Using cam lock (B) secure part (13) to part (9) with Philips head screwdriver as per diagram.

Step 13



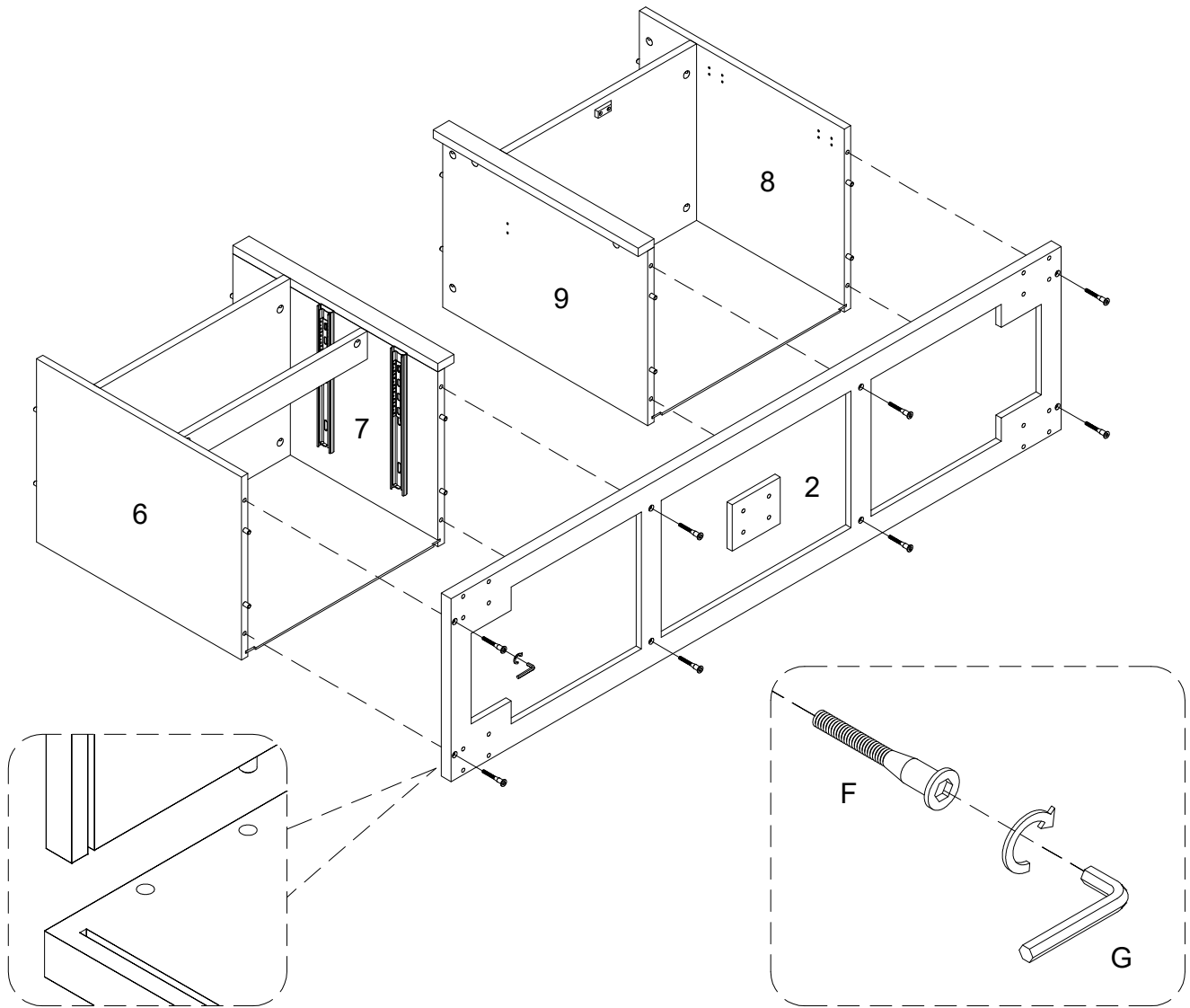
Using cam lock (B) secure part (13) to part (8) with Philips head screwdriver as per diagram.

Step 14



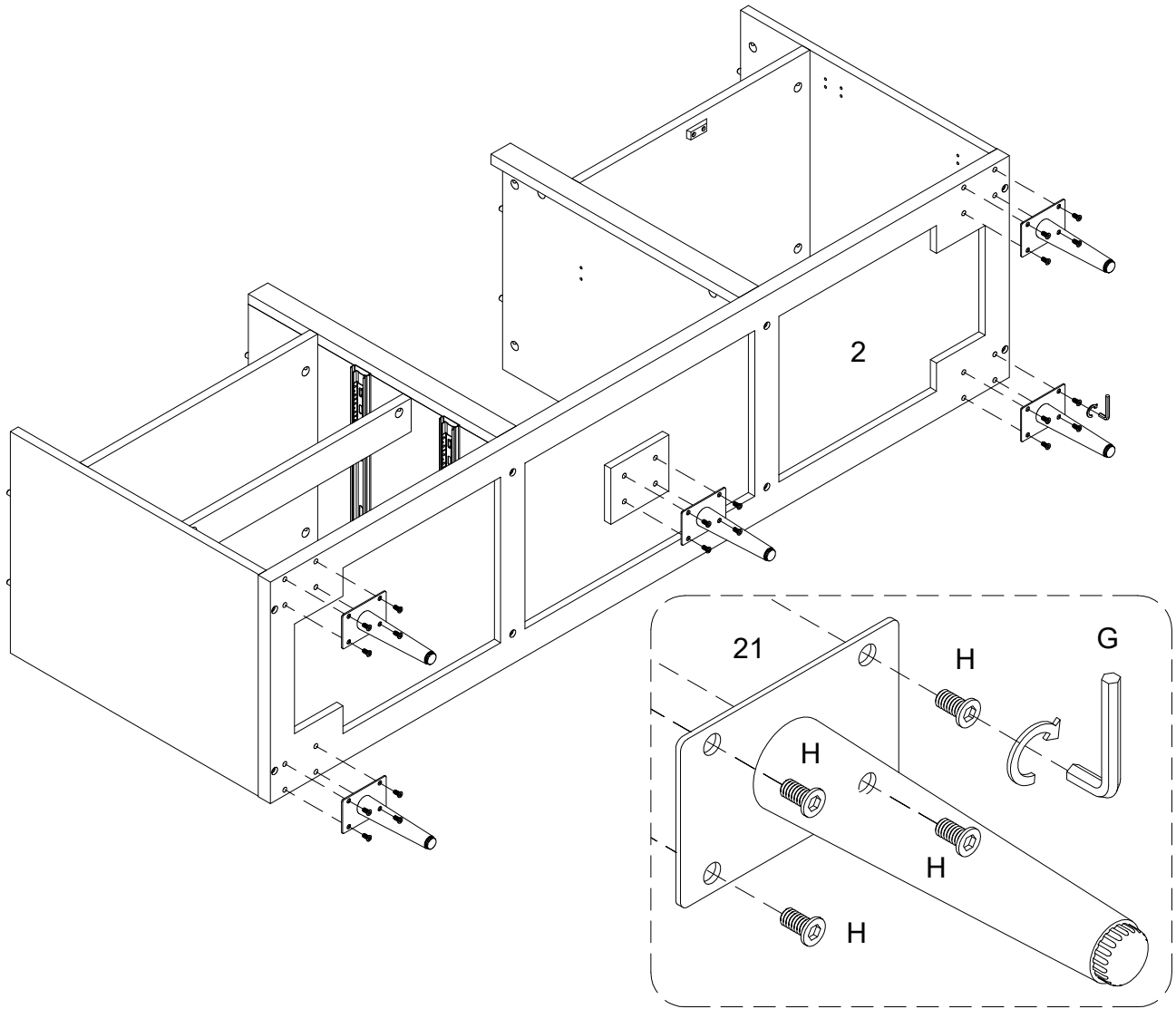
Put part (11) into parts (8,9,13) as per diagram.

Step 15



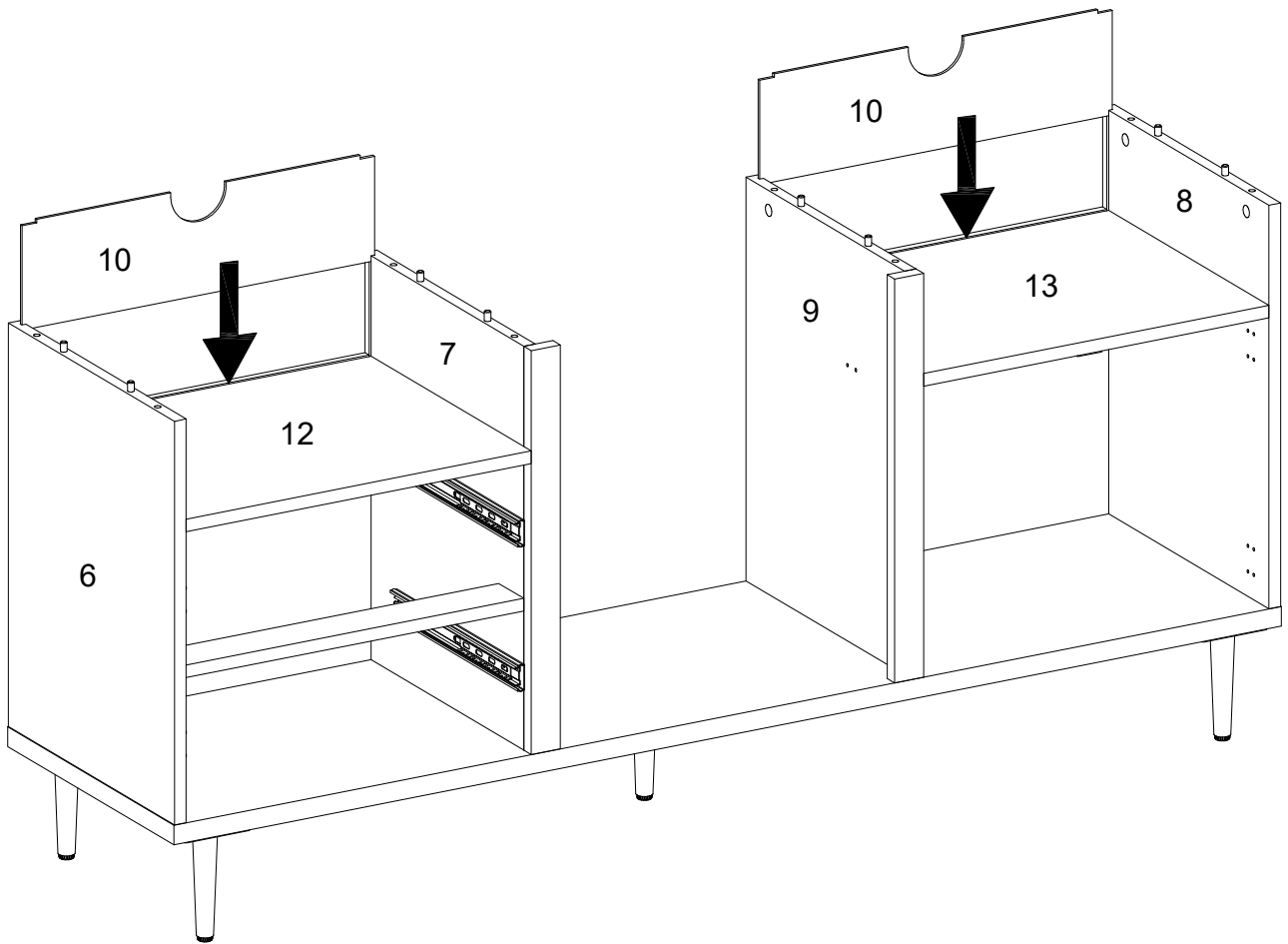
Using bolt (F) secure part (2) to parts (6,7,8,9) with hex key (G) as per diagram.

Step 16



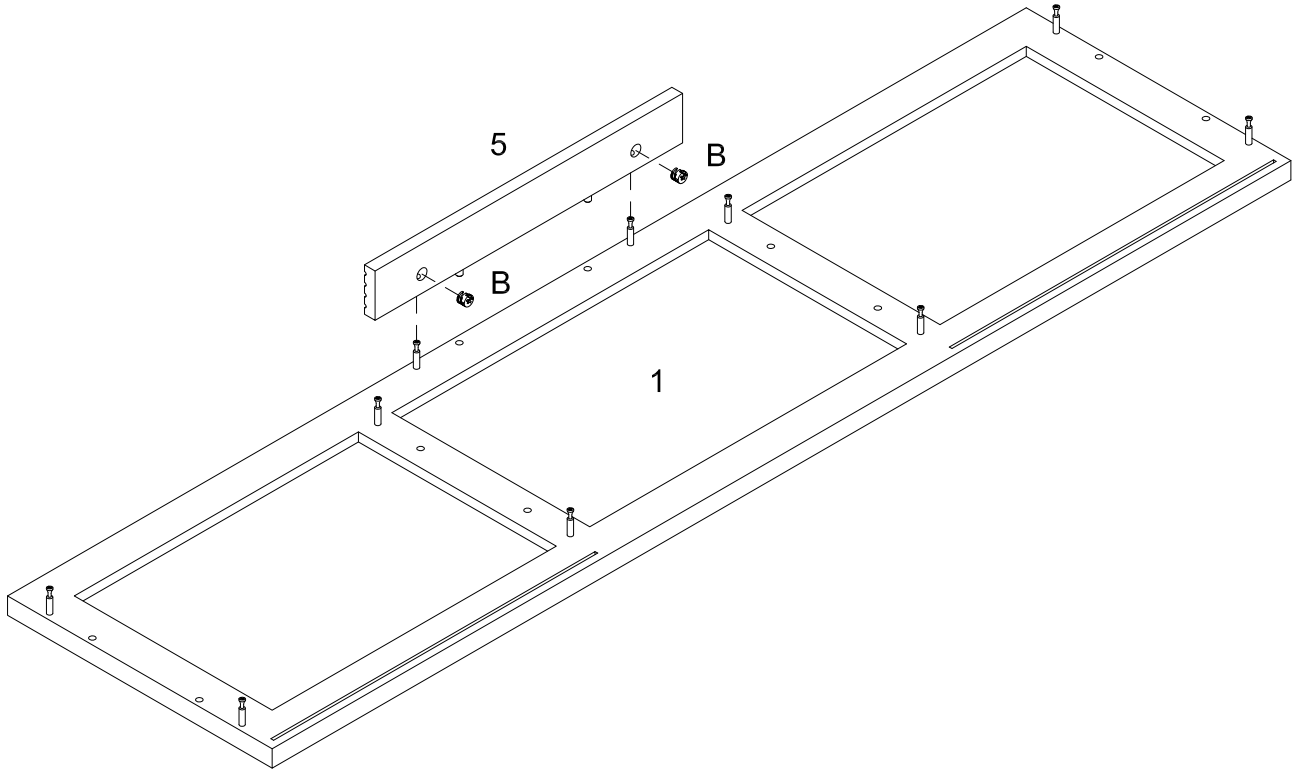
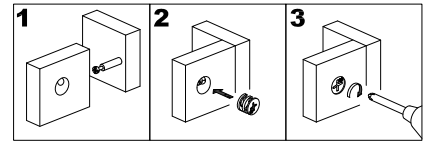
Using bolt (H) secure part (21) to part (2) with hex key (G) as per diagram.

Step 17



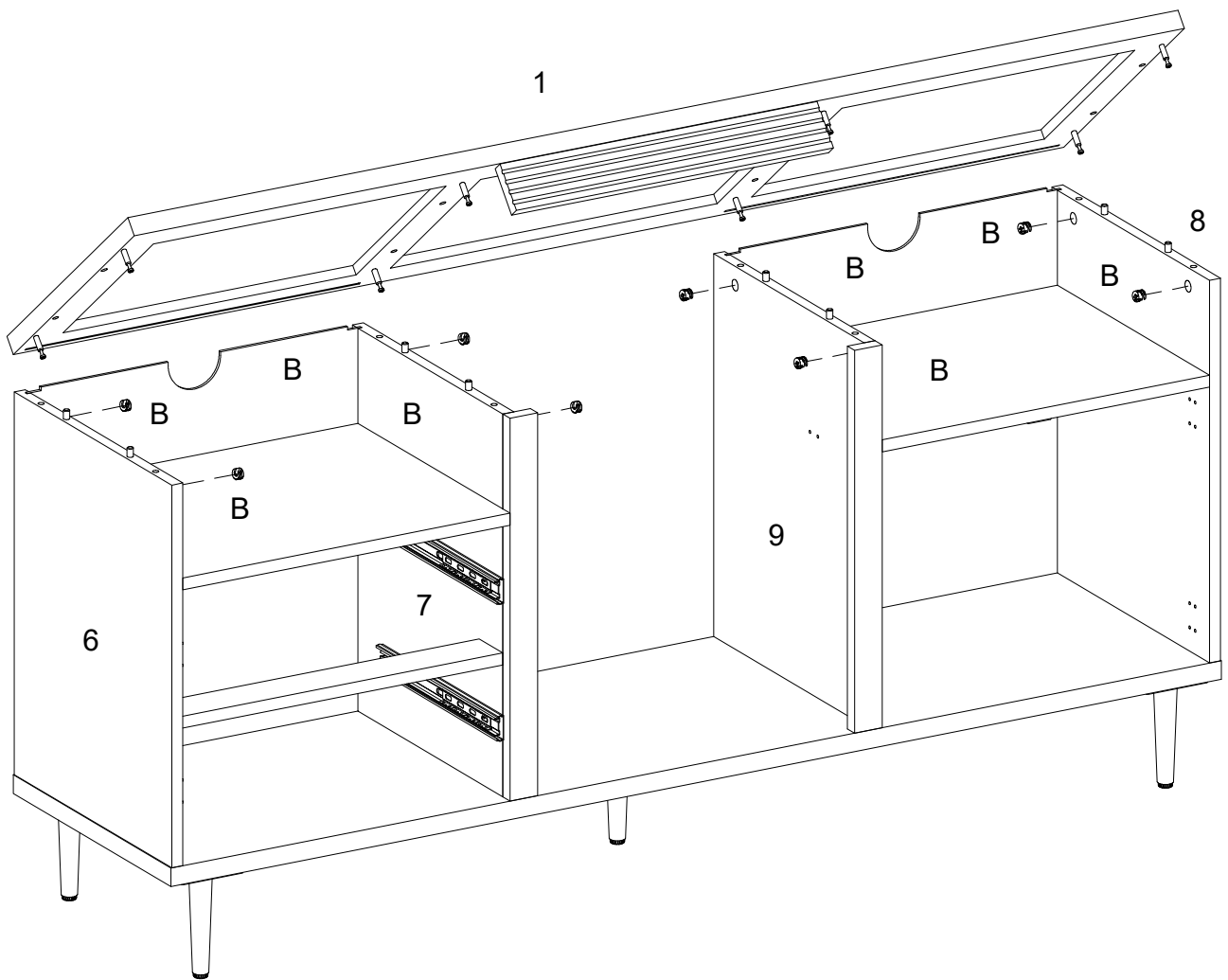
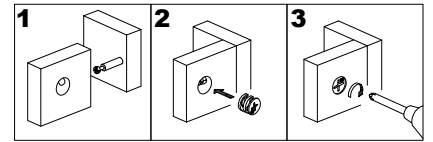
Put part (10) into part (6,7,12) and (8,9,13) as per diagram.

Step 18



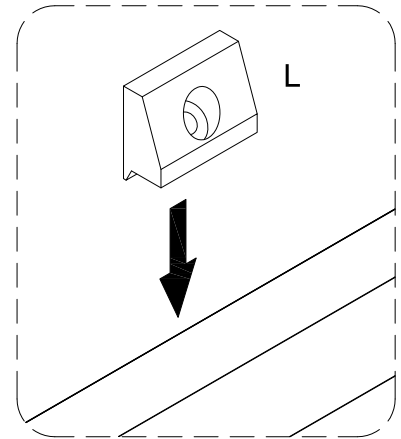
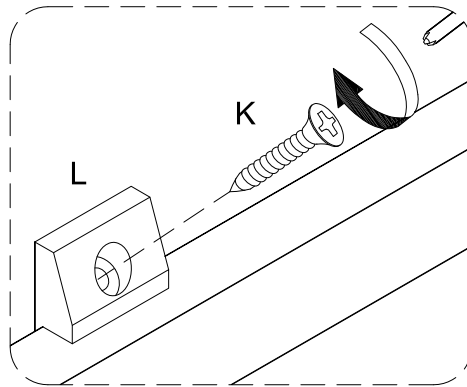
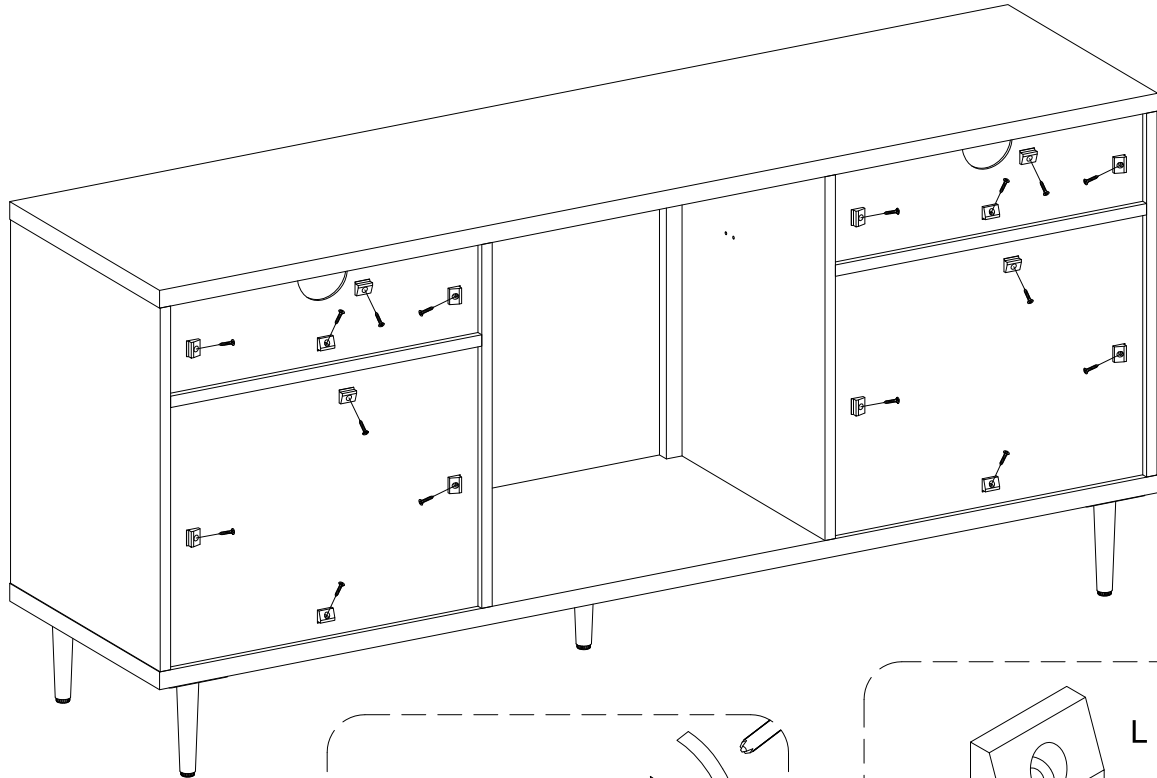
Using cam lock (B) secure part (5) to part (1) with Philips head screwdriver as per diagram.

Step 19



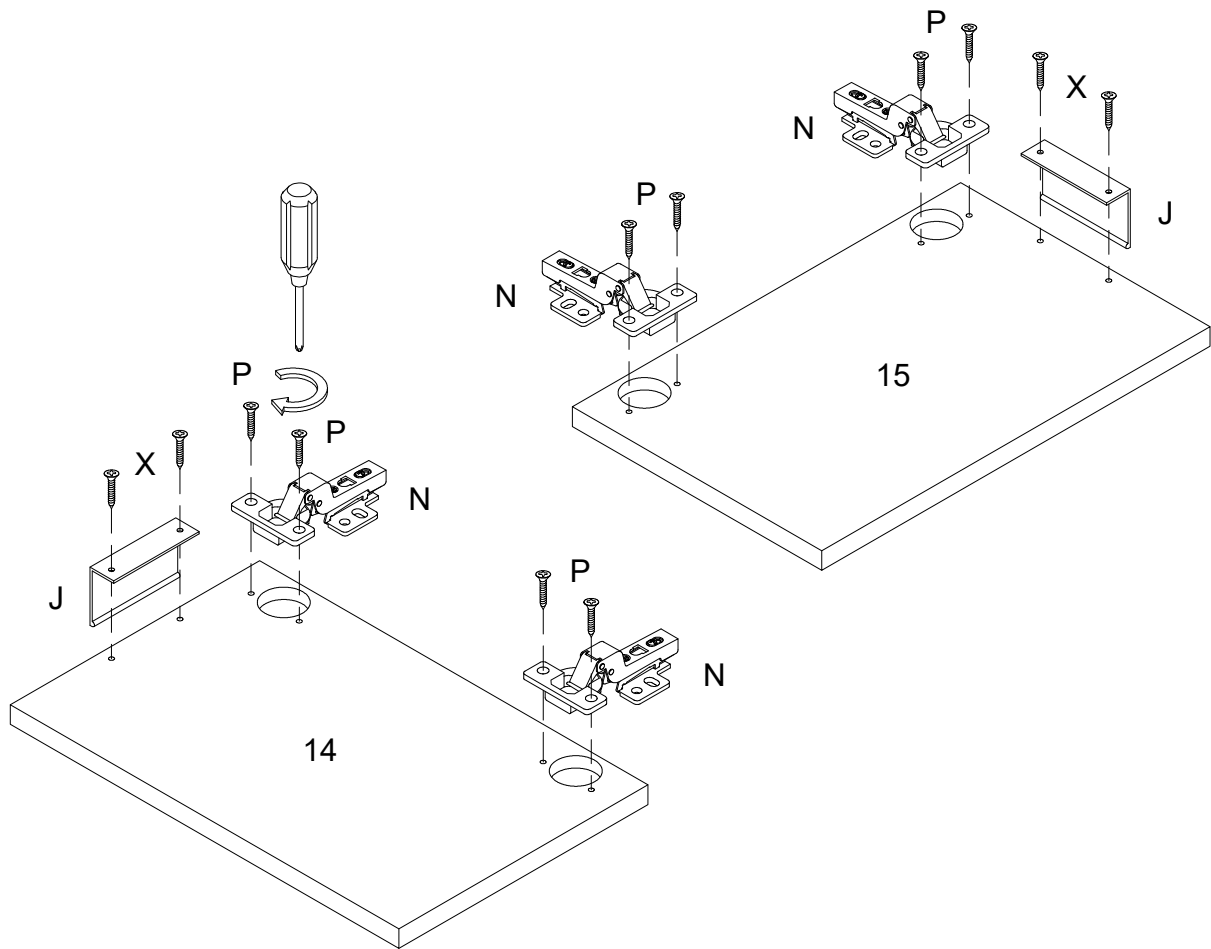
Using cam lock (B) secure part (1) to parts (6,7,8,9) with Philips head screwdriver as per diagram.

Step 20



Using screw (K) secure plastic wedge (L) with Philips head screwdriver as per diagram.

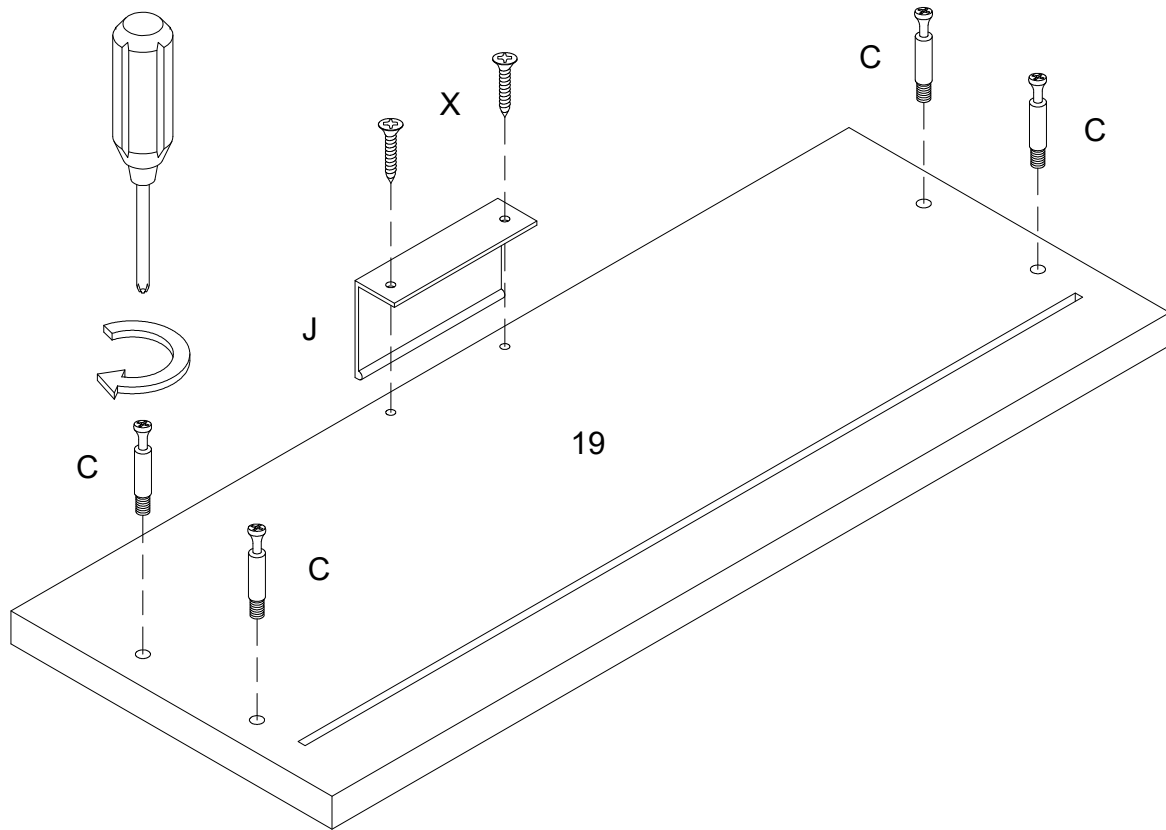
Step 21



Using screw (P) secure Europe hinge (N) to parts (14,15) ,then using screw (X) secure handle (J) to parts (14,15) with Philips head screwdriver as per diagram.

Step 22

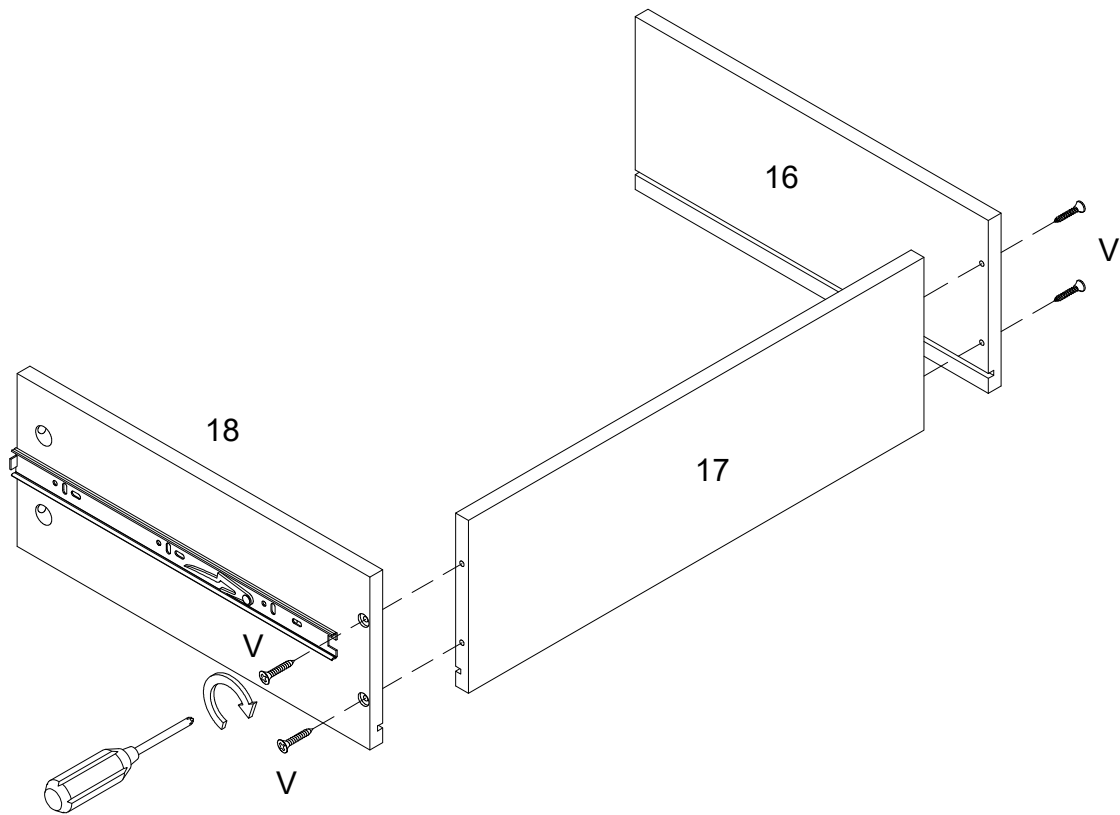
x 2



Using cam bolt (C) secure part (19) ,then using screw (X) secure handle (J) to part (19) with Philips head screwdriver as per diagram.

Step 23

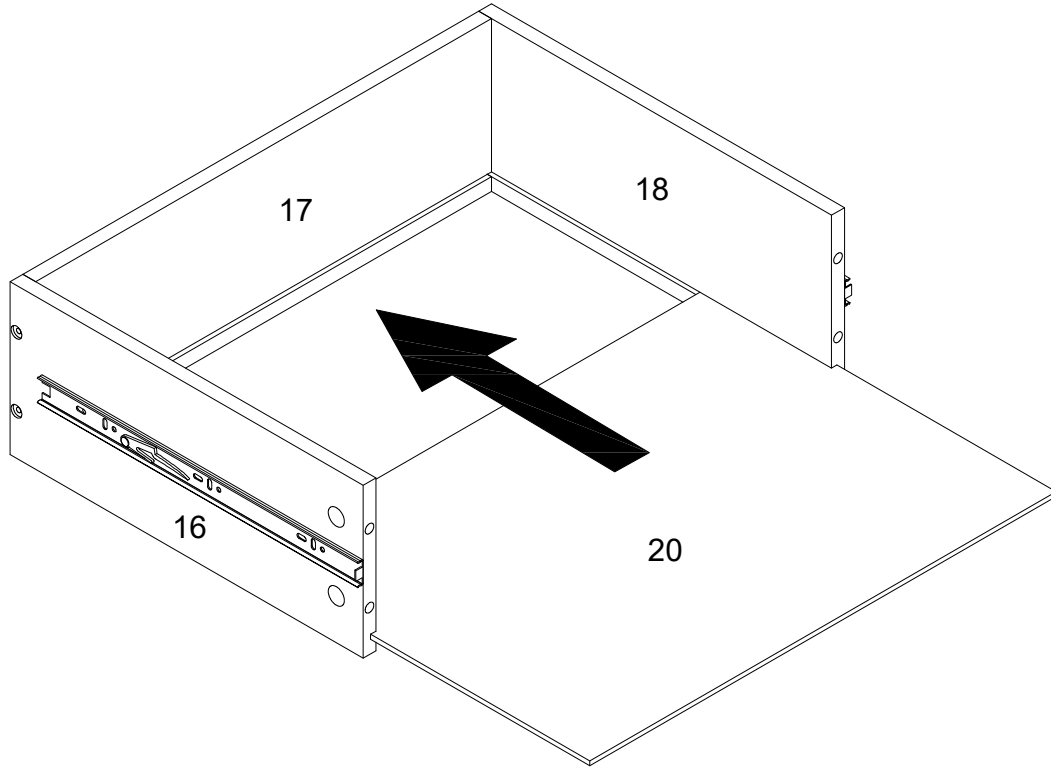
x 2



Using screw (V) secure parts (16,18) to part (17) with Philips head screwdriver as per diagram.

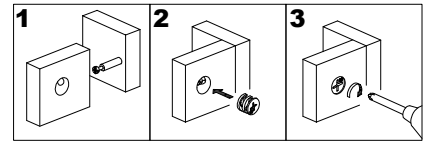
Step 24

x 2

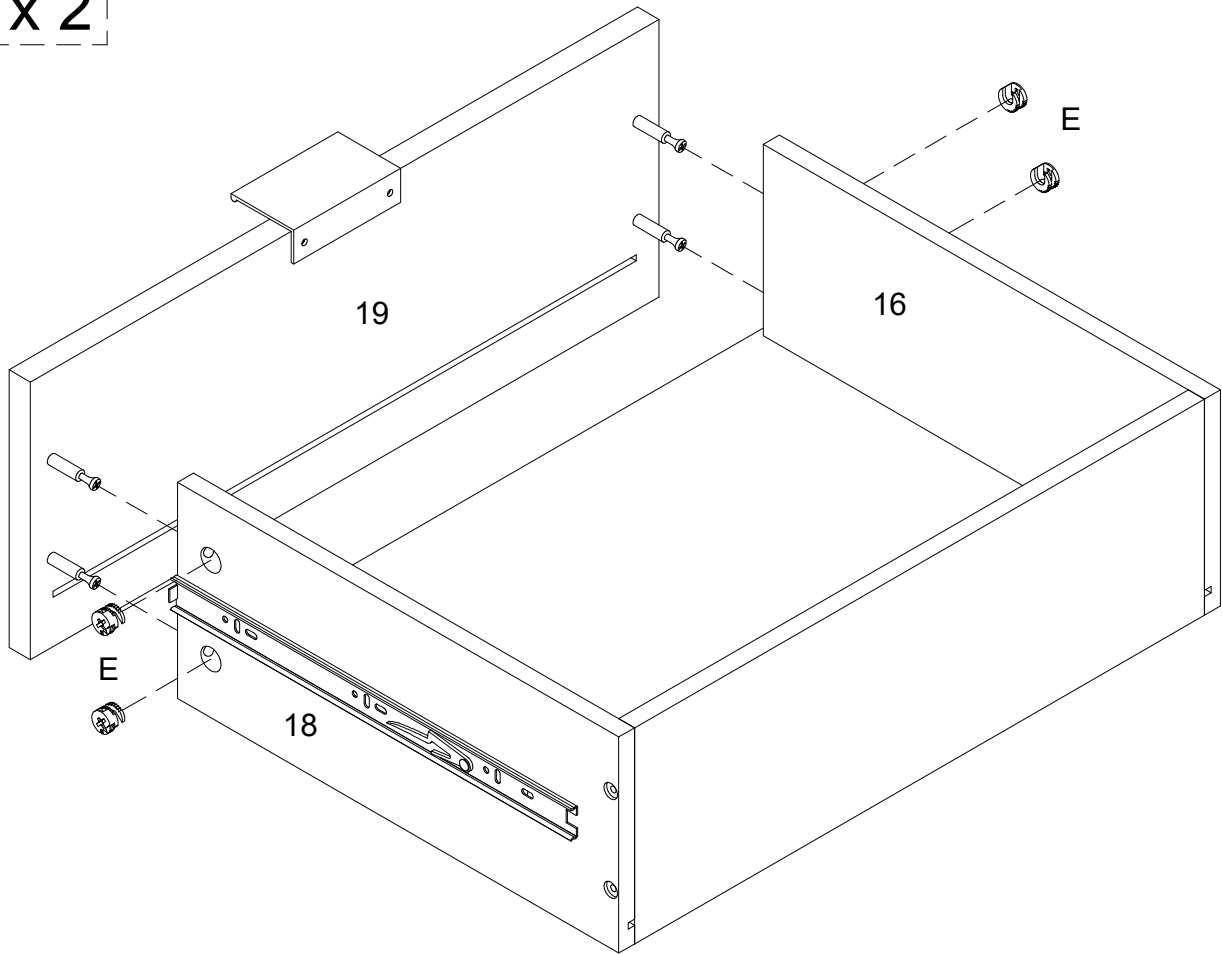


Put part (20) into parts (16,17,18) as per diagram.

Step 25

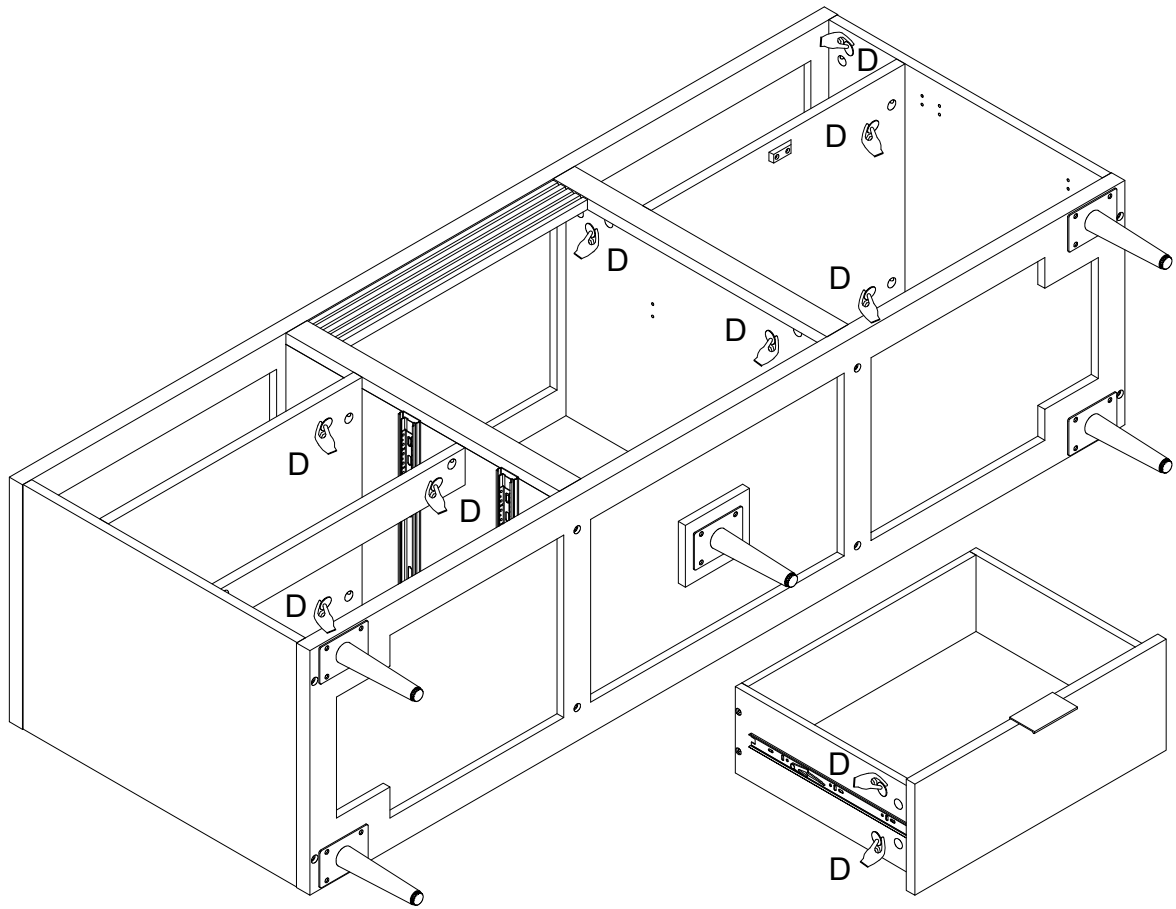


x 2



Using cam lock (E) secure part (19) to parts (16,18) with Philips head screwdriver as per diagram.

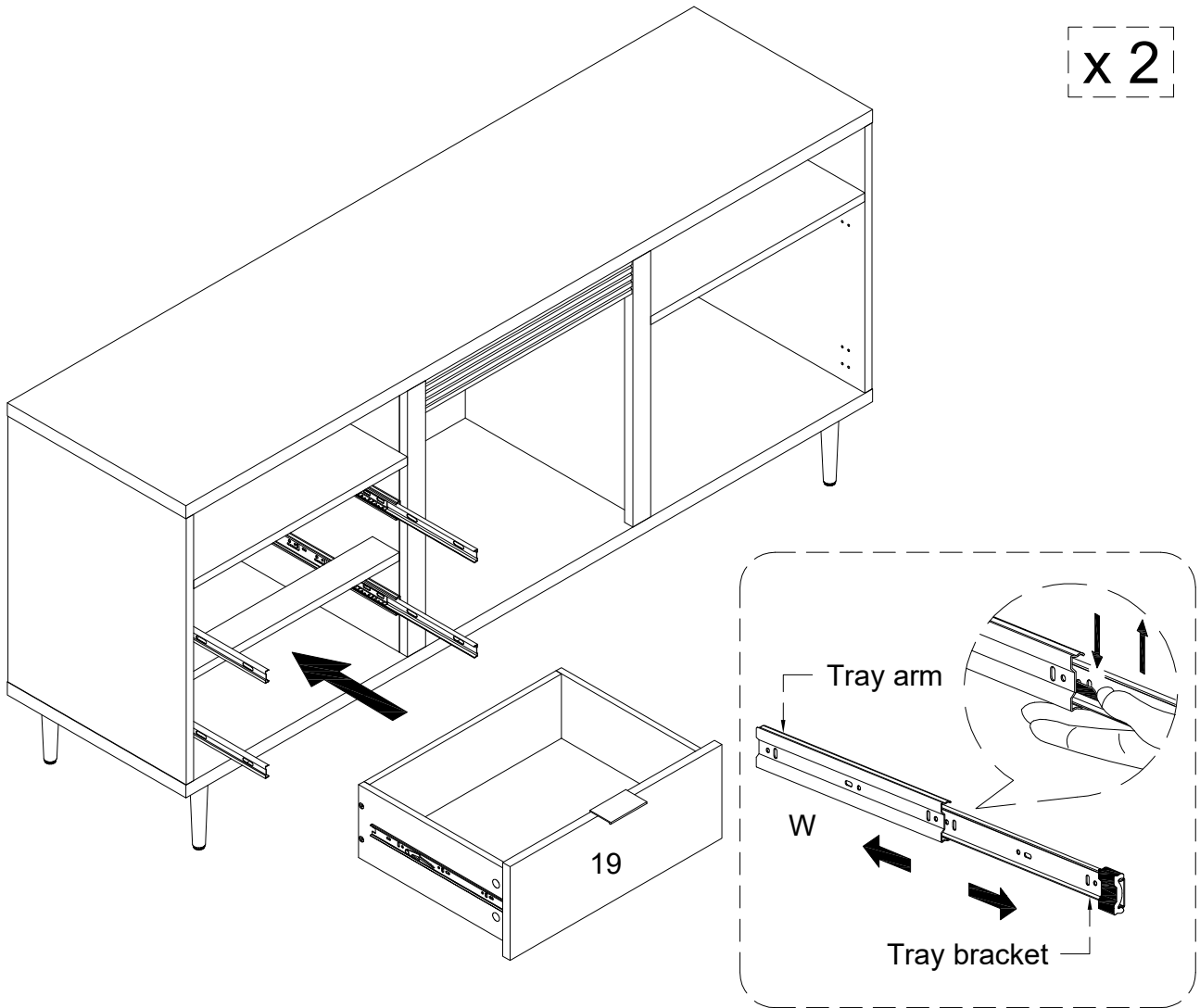
Step 26



Place sticker (D) cover the holes as per diagram.

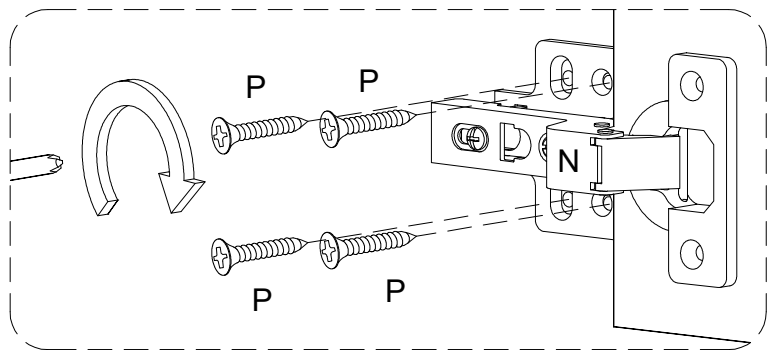
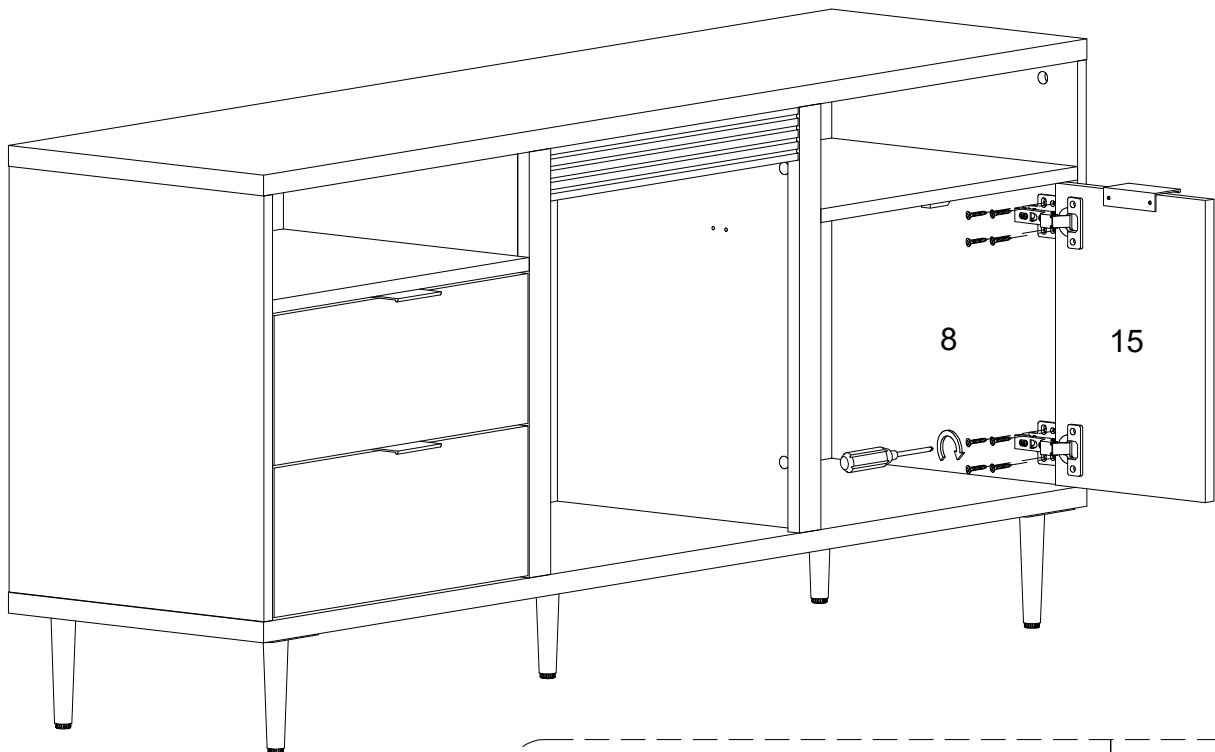
Step 27

x 2



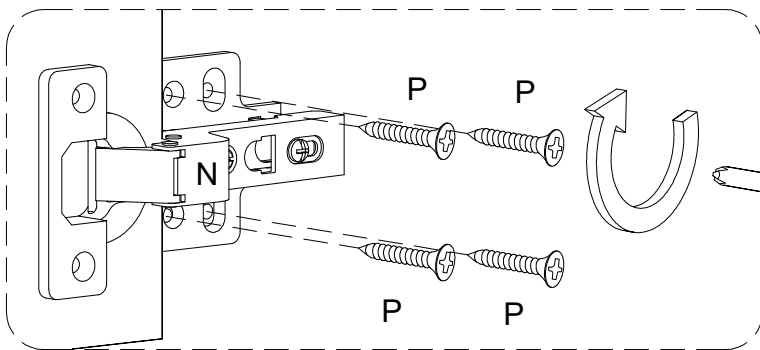
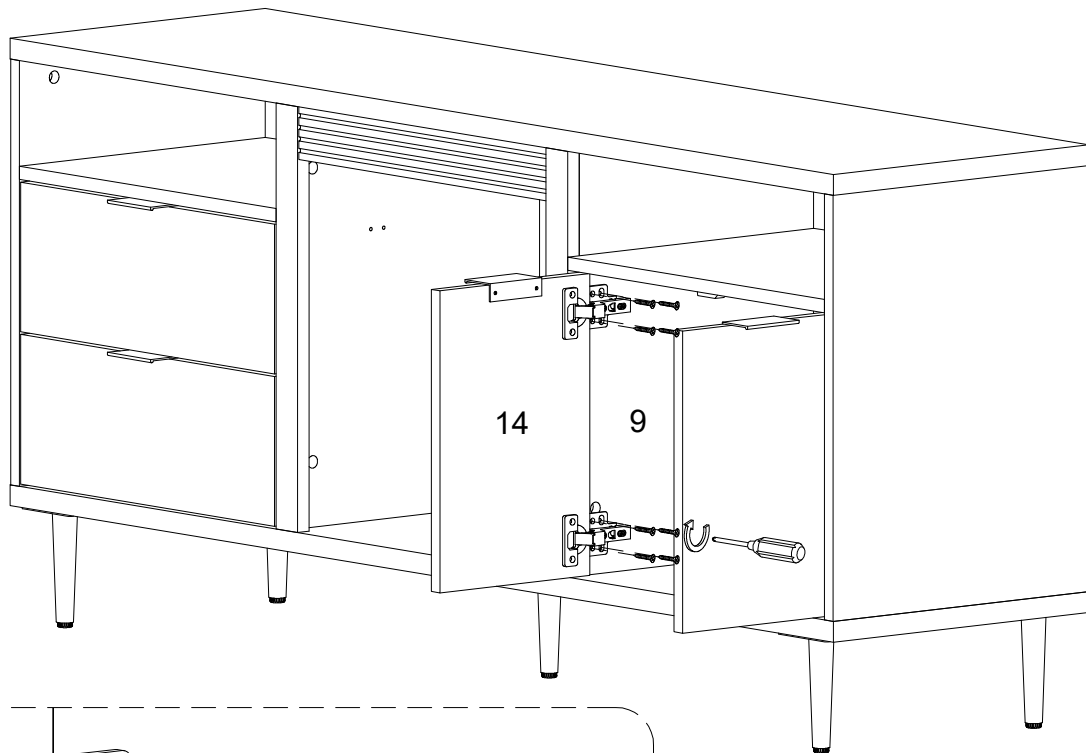
Put tray bracket (W) into tray arm and put whole drawer into cabinet as per diagram.

Step 28



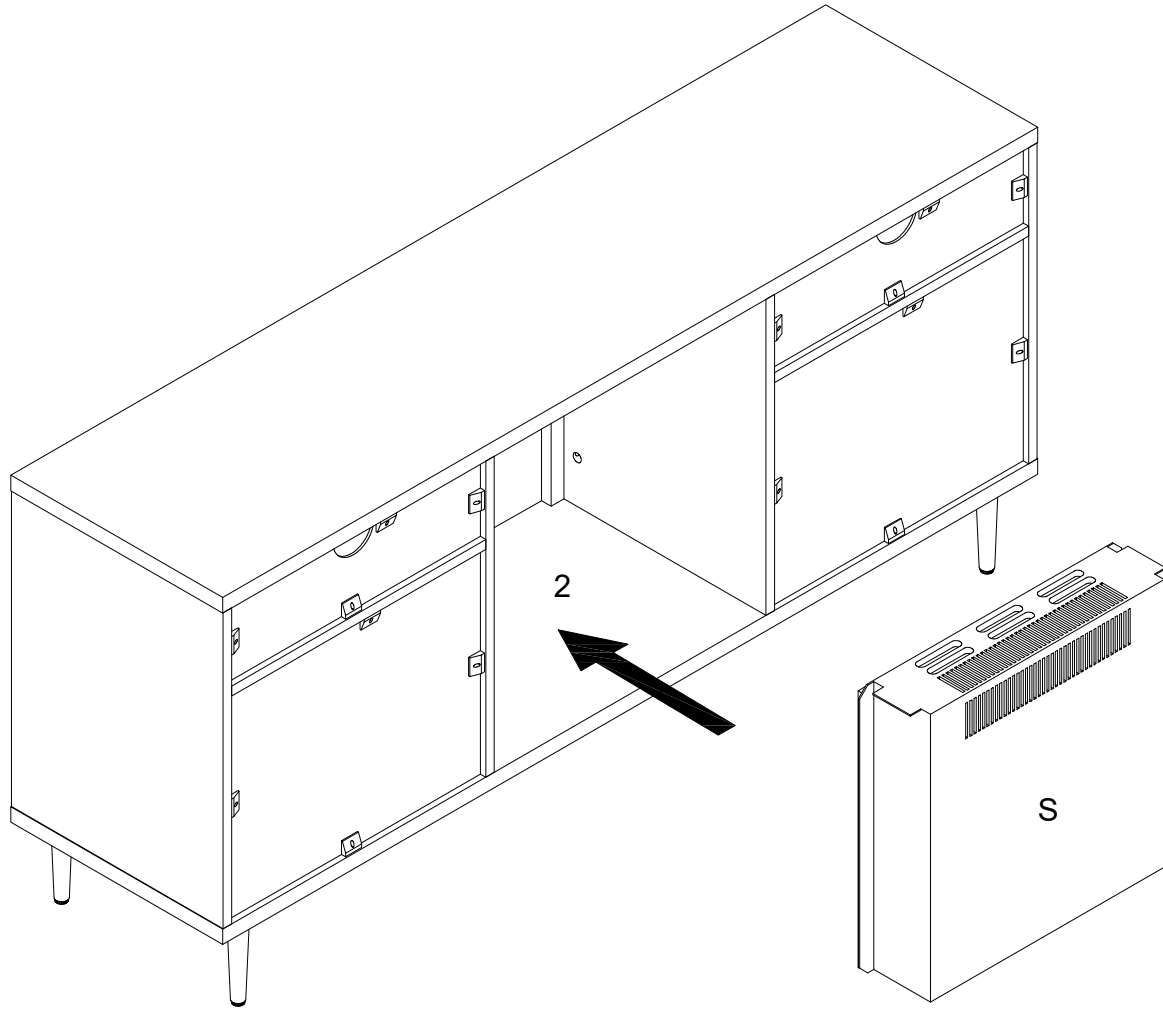
Using screw (P) secure Europ hinge (N) into part (8) with Philips head screwdriver as per diagram.

Step 29



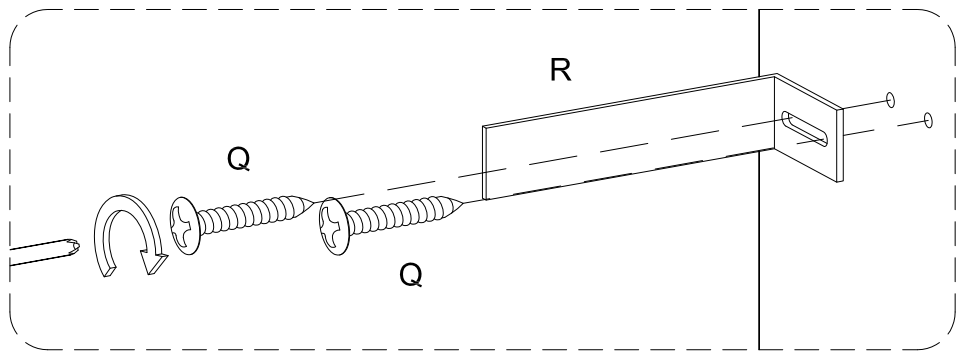
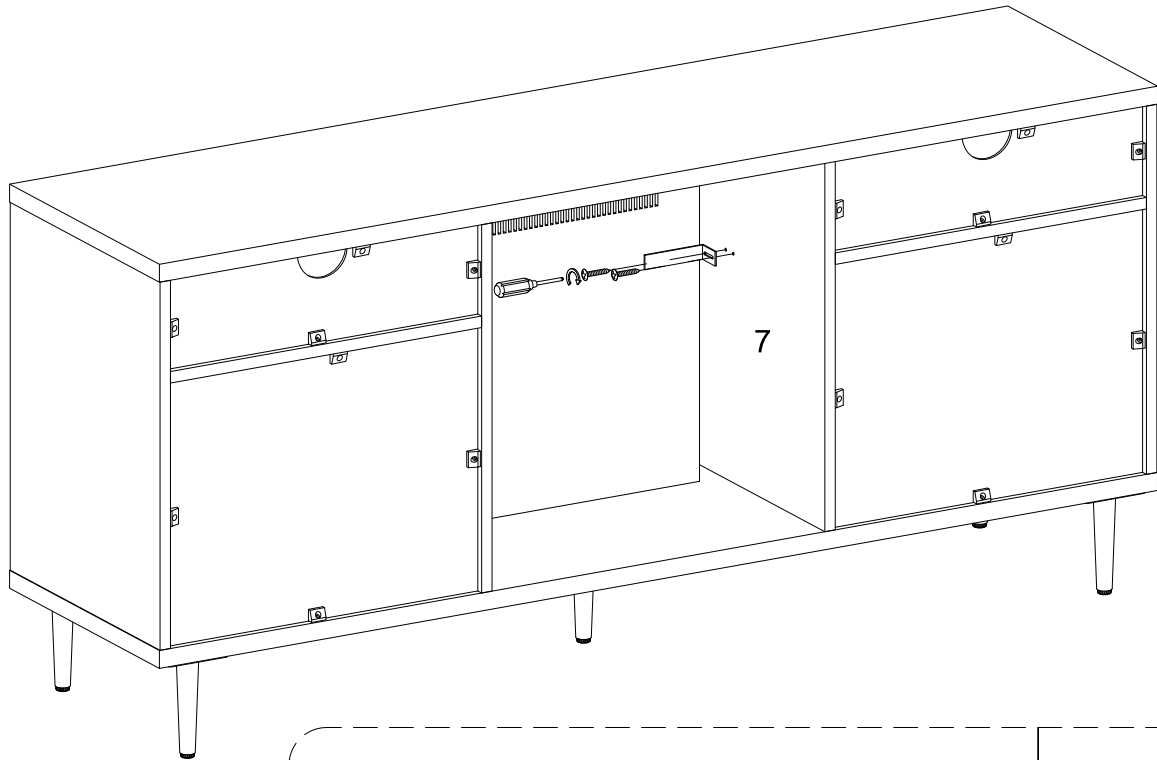
Using screw (P) secure Europ hinge (N) into part (9) with Philips head screwdriver as per diagram.

Step 30



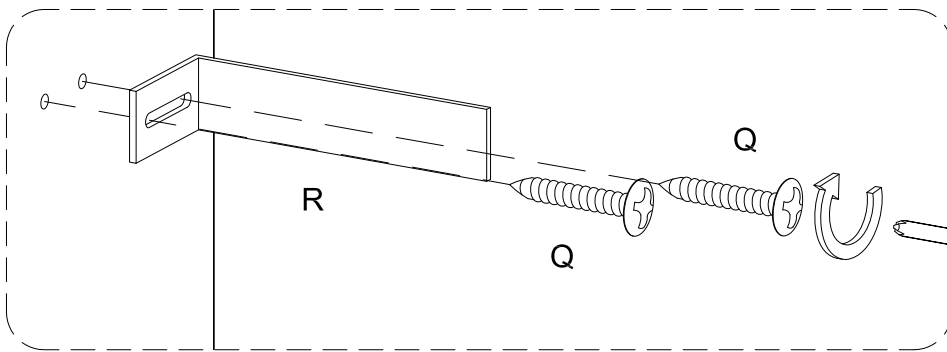
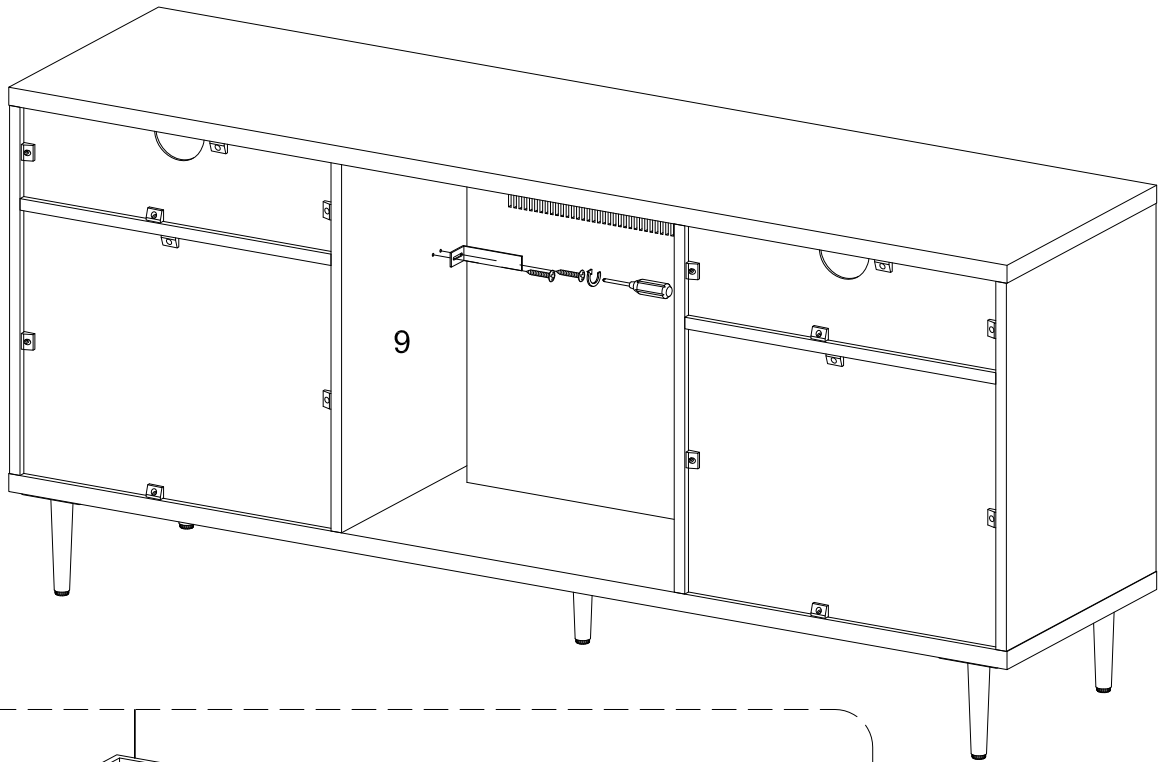
Put fireplace insert as per diagram.

Step 31



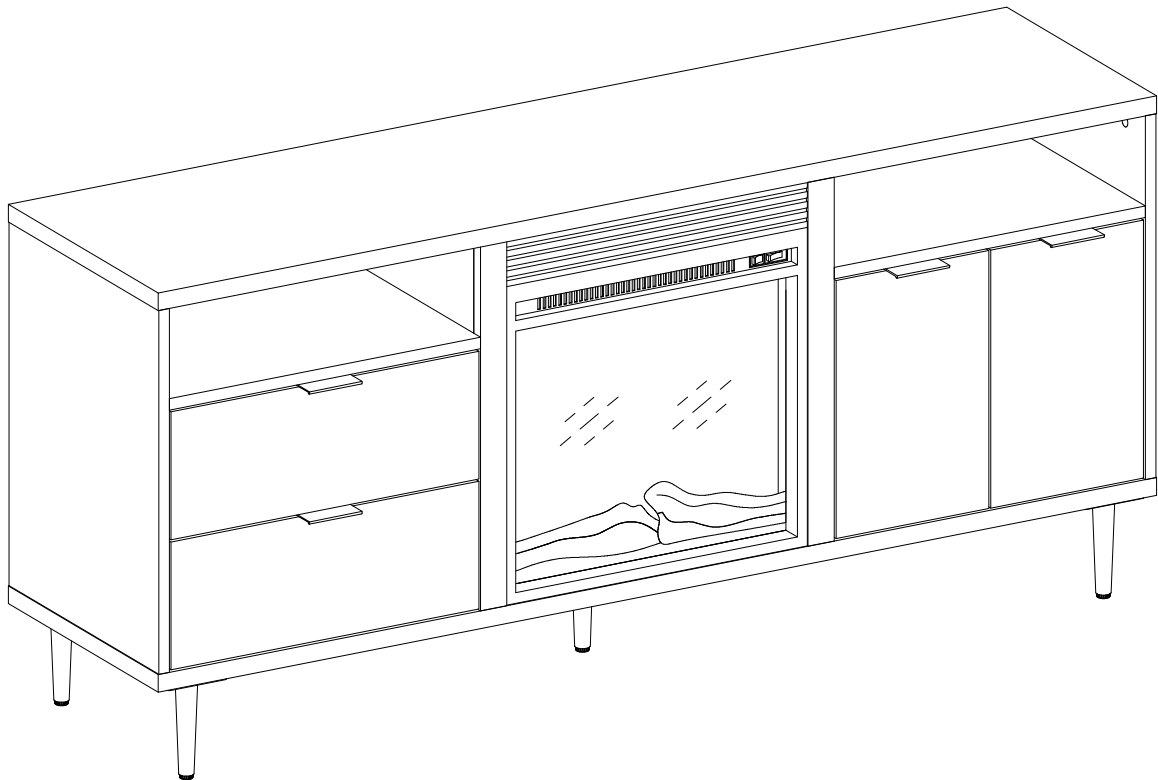
Using screw (Q) secure L shape bracket (R) into part (7) with Philips head screwdriver as per diagram.

Step 32



Using screw (Q) secure L shape bracket (R) into part (9) with Philips head screwdriver as per diagram.

Step 33



Final Assembly