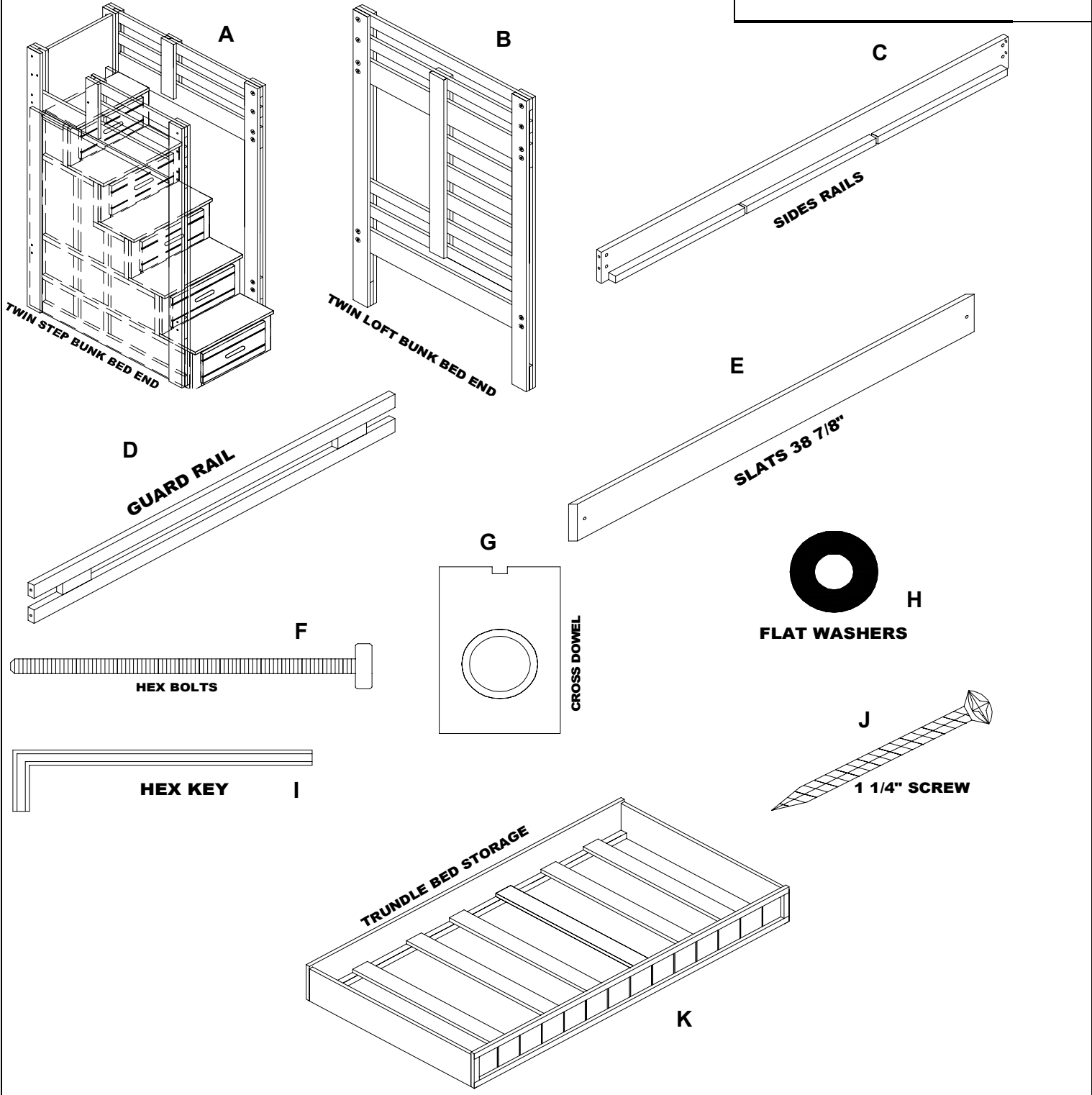


**CANYON FURNITURE COMPANY,
STEP BUNK BED 3/3 ASSEMBLY INSTRUCTIONS (90-160)**

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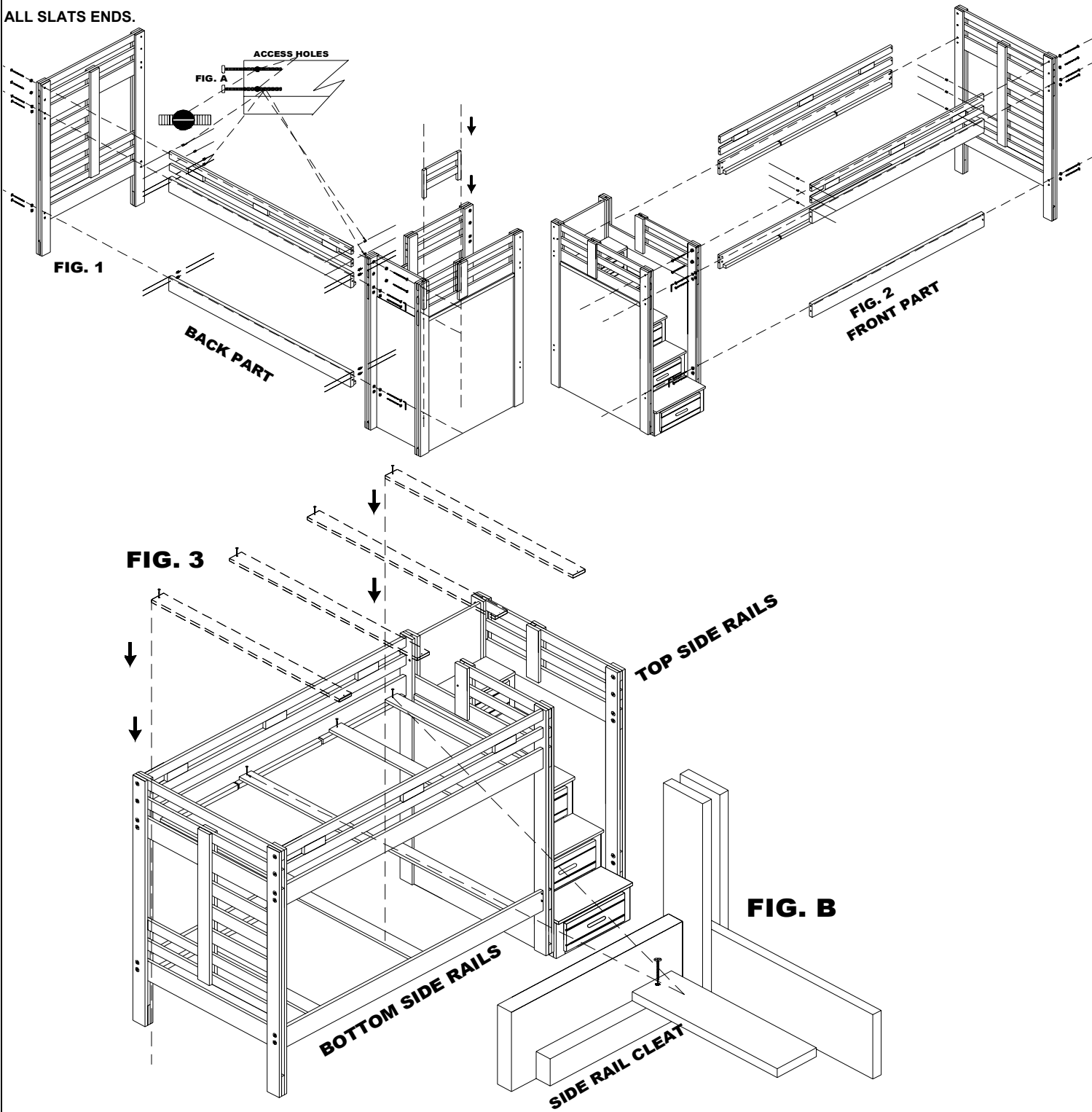
	6 PCS SIDES RAILS BOX (90-730)	OPTION
TWIN STEP BUNK BED END BOX (90-160)	C.- (4) SIDES RAILS	TRUNDLE BED STORAGE BOX (90-742)
A.- (1) TWIN STEP BUNK BED END	D.- (2) GUARD RAILS	K.- (1) TRUNDLE BED STORAGE
TWIN LOFT BUNK BED END BOX (90-706)	E.- (7) SLATS 38 7/8"	
B.- (1) TWIN LOFT BUNK BED END	F.- (24) HEX BOLTS	
TO ASSEMBLE THIS BUNK BED REQUIRES TWO PERSONS.	G.- (24) CROSS DOWELS NUT	
	H.- (24) METAL FLAT WASHERS	
	I.- (1) HEX KEY	
	J.- (14) 1 1/4" SCREW	



CANYON FURNITURE COMPANY.

STEP # 1 TWIN STEP BUNK BED ASSEMBLY

- 1.- TO ASSEMBLE STEP BUNK BED DO BACK PART FIRST, USING ONE STEP BUNK BED HEADBOARD (A), ONE LOFT BUNK BED FOOTBOARD (B), TWO SIDE RAILS (C) AND ONE GUARD RAIL (D). ATTACH EACH SIDE RAIL (C) TO THE HEADBOARD/FOOTBOARD, INSERTING TWO HEX BOLTS (F) AND WASHERS (H) INTO HEADBOARD&FOOTBOARD HOLES SEE FIG. 1.
- 2.- INSERT TWO CROSS DOWEL NUTS (G) IN ACCESS HOLE INSIDE SIDE RAILS (C) ALIGN THE CROSS DOWEL NUTS AS SHOWN IN FIG. A, USE THE THE HEX KEY (I) TO TIGHTEN BOTH HEX BOLTS UNTIL SECURE.
- 3.- REPEAT PROCESS WITH FRONT PART. (SEE FIG. 2)
- 4.- PLACE FOUR SLATS (E) ON TOP SIDES RAILS CLEATS (C), PLACE ONE SLAT IN BOTH HEADBOARD&FOOTBOARD ENDS, PUSH THE SLATS (E) AGAINST THE BED END POST (FIG.B) AND 2 AT EQUAL DISTANCE FROM THE END SLATS, SECURE WITH 1 1/4" SCREW (J) ALL SLATS ENDS.(FIG.3)
- 5.- PLACE THREE SLATS (E) ON BOTTOM SIDES RAILS CLEATS, PLACE ONE SLAT IN BOTH HEADBOARD&FOOTBOARD ENDS, PUSH THE SLATS (E) AGAINST THE BED END POST (FIG.B) AND ONE SLAT IN THE MIDDLE AT EQUAL DISTANCE FROM THE END SLATS, SECURE WITH 1 1/4" SCREW (J) ALL SLATS ENDS.



**CANYON FURNITURE COMPANY,
SAFETY WARNINGS**

- 1.- FOLLOW THE INFORMATION ON THE WARNINGS APPEARING ON THE UPPER BUNK END STRUCTURE AND ON THE CARTON. DO NOT REMOVE WARNING LABEL FROM BED.
- 2.-ALWAYS USE THE RECOMMENDED SIZE MATTRESS OR MATTRESS SUPPORT,OR BOTH TO HELP PREVENT THE LIKELIHOOD OF ENTRAPMENT OR FALLS.
- 3.-SURFACE OF MATTRESS MUST BE AT LEAST 5 IN BELOW THE UPPER EDGE OF GUARDRAILS.
- 4.- DO NOT ALLOW CHILDREN UNDER 6 YEARS OF AGE TO USE THE UPPER BUNK.
- 5.- PROHIBIT MORE THAN ONE PERSON ON UPPER BUNK.
- 6.- PERIODICALLY CHECK AND ENSURE THAT THE GUARDRAIL, LADDER AND OTHER COMPONENTS ARE IN THEIR PROPER POSITION, FREE FROM DAMAGE, AND THAT ALL CONNECTORS ARE TIGHT.
- 7.-DO NOT ALLOW HORSEPLAY ON OR UNDER THE BED AND PROHIBIT JUMPING ON THE BED.
- 8.- ALWAYS USE THE LADDER FOR ENTERING AND LEAVING THE UPPER BUNK.
- 9.- DO NOT USE SUBSTITUTE PARTS. CONTACT THE MANUFACTURER OR DEALER FOR REPLACEMENT PARTS.
- 10.- USE OF A NIGHT LIGHT MAY PROVIDE ADDED SAFETY PRECAUTION FOR A CHILD USING THE UPPER BUNK.
- 11.- IF THE BUNK BED WILL BE PLACED NEXT TO THE WALL, THE GUARDRAIL THAT RUNS THE FULL LENGTH OF THE BED SHOULD BE PLACED AGAINST THE WALL TO PREVENT ENTRAPMENT BETWEEN THE BED AND THE WALL.
- 12.-ALWAYS USE GUARDRAILS ON BOTH LONG SIDES OF THE UPPER BUNK.
- 13.-THE USE OF WATER OR SLEEP FLOTATION MATTRESSES IS PROHIBITED.
- 14.- **STRANGULATION HAZARD.** NEVER ATTACH OR HANG ITEMS TO ANY PART OF THE BUNK BED THAT ARE NOT DESIGNED FOR USE WITH THE BED, FOR EXAMPLE, BUT NO LIMITED TO HOOKS, BELTS AND JUMP ROPES.
- 15.-KEEP THESE INSTRUCTIONS FOR FUTURE REFERENCE.

SIZE OF MATTRESS AND FOUNDATION

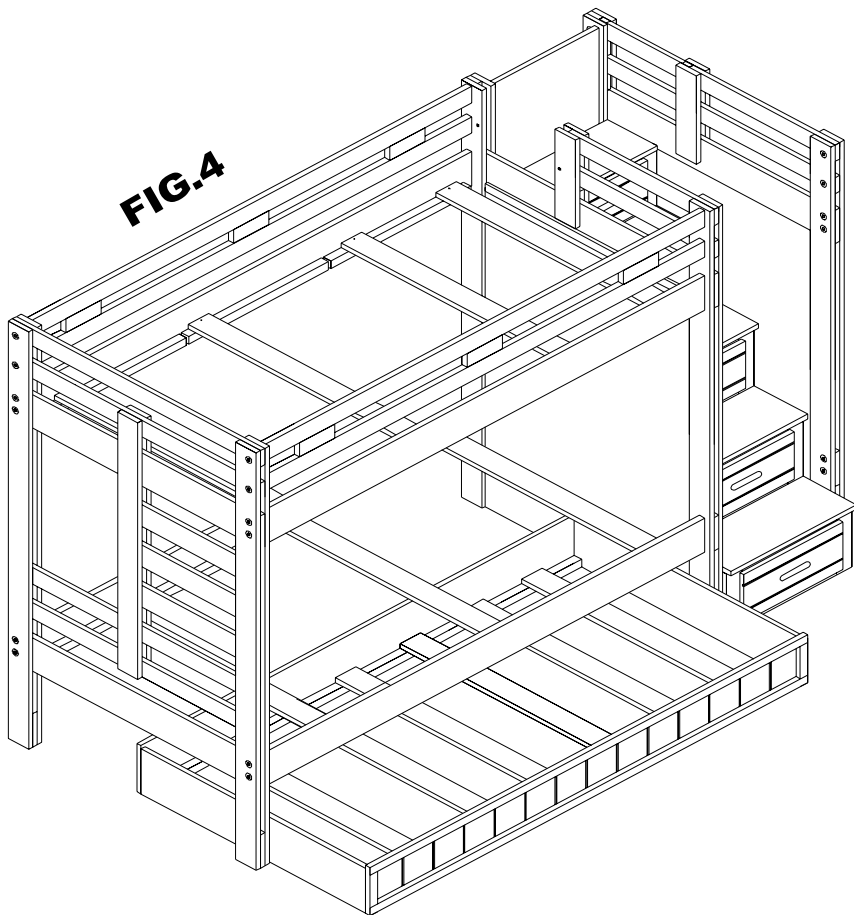
THE UPPER BUNK BED IS DESIGNED TO USE A MATTRESS 37 1/2" TO 38 1/2" WIDE X 74" TO 75" LONG BUNKIE BOARD 37 1/2" WIDE X 74" LONG.

THE TOTAL THICKNESS MUST NOT EXCEED 8 1/2".

NOTE : THERE MUST BE AT LEAST 5" FROM MATTRESS SLEEPING SURFACE TO TOP EDGE OF GUARD RAIL.

COMPLETE CONFIGURATION

- 6.- SLIDE TRUNDLE BED (K) UNIT UNDER BOTTOM SIDE RAILS, SEE FIG. 4 .



WARNING:
THE BED SLATS WILL NO SUPPORT A MATTRESS ALONE,A SLAT PACK OR A BUNKIE BOARD IS REQUIRED FOR PROPER SAFETY.
(NOT INCLUDED)

REPLACEMENT PARTS

REPLACEMENT PARTS, INCLUDING ADDITIONAL GUARDRAILS, MAY BE OBTAINED FROM ANY OF OUR CANYON FURNITURE COMPANY DEALERS.



DRAWERS ARE SECURED

NOTE : THE DRAWERS ON THE STEP BED HAVE BEEN SECURED FOR SHIPPING PURPOSES BY A THIN STRIP CONNECTED TO THE BACK SIDE OF THE TOP FOUR (4) DRAWERS.
BY PULLING OUT THE INDIVIDUAL DRAWERS FIRMLY, IT WILL RELEASE THE THIN CLOTH STRIP IN THE BACK.