

# Assembly Instruction

## Instructions d'assemblage

STOF

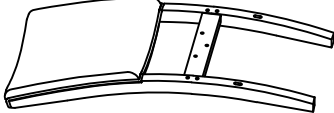
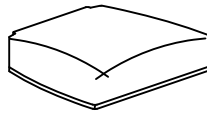
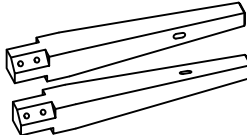
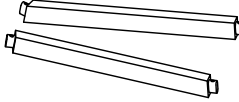
8105-530S

UPH Back Side Chair

SKU# 42681052

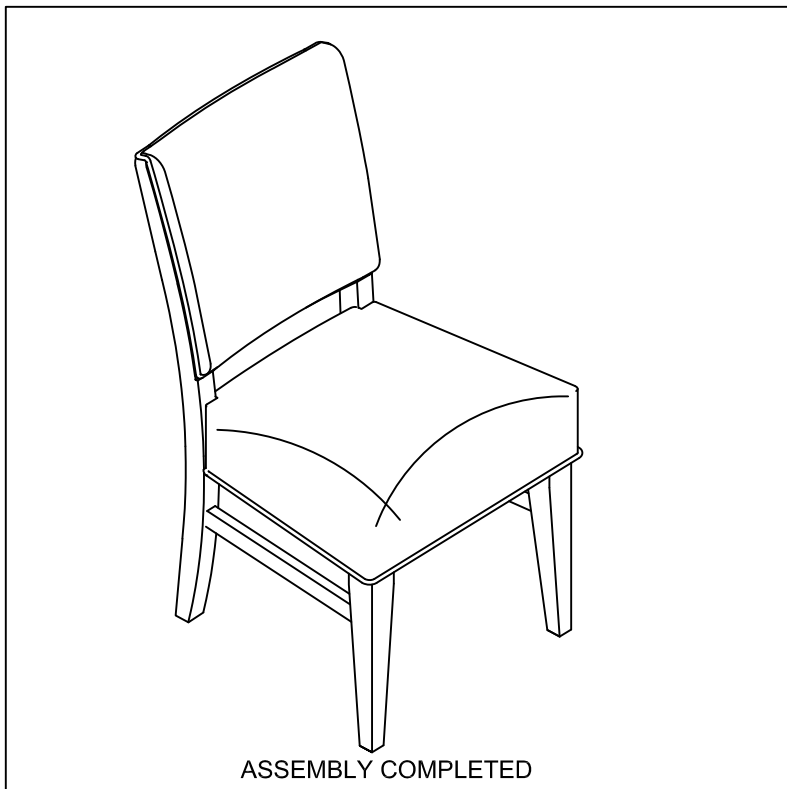
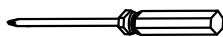
Version 1 - 2024/09/06

**WARNING: To avoid alignment issue, please don't tighten the screws unless all legs are adjusted at the same level.**

| HARDWARE LIST /<br>LISTE DE QUINCAILLERIE |                                                             |                                                                                     | QTY' /<br>QTÉ       | PART LIST/LISTE DE PIÈCES |                                                                 |                                                                                       | QTY' / QTÉ        |
|-------------------------------------------|-------------------------------------------------------------|-------------------------------------------------------------------------------------|---------------------|---------------------------|-----------------------------------------------------------------|---------------------------------------------------------------------------------------|-------------------|
| A                                         | Short Bolt $\phi 1/4"$ -20 x 1-3/4"                         |    | 7 pcs<br>7 pièces   | 1                         | CHAIR BACK<br>DOSSIER DE CHAISE                                 |    | 1 PC<br>1 PIÈCE   |
|                                           | Boulon $\phi 1/4"$ -20 x 1-3/4"                             |                                                                                     |                     |                           |                                                                 |                                                                                       |                   |
| B                                         | Long Bolt $\phi 1/4"$ -20 x 3-3/8"                          |    | 4 pcs<br>4 pièces   | 2                         | SEAT<br>SIEGE                                                   |    | 1 PC<br>1 PIÈCE   |
|                                           | Boulon $\phi 1/4"$ -20 x 3-3/8"                             |                                                                                     |                     |                           |                                                                 |                                                                                       |                   |
| C                                         | Spring Washer<br>$\phi 5/16"$ x $\phi 1/2"$ x $1/16"$       |   | 11 pcs<br>11 pièces | 3                         | FRONT LEG<br>(LEFT - RIGHT)<br>PIEDS AVANT<br>(GAUCHE - DROIT)  |    | 2 PCS<br>2 PIÈCES |
|                                           | Rondelle de ressort<br>$\phi 5/16"$ x $\phi 1/2"$ x $1/16"$ |                                                                                     |                     |                           |                                                                 |                                                                                       |                   |
| D                                         | Flat Washer<br>$\phi 5/16"$ x $\phi 3/4"$ x $1/16"$         |  | 11 pcs<br>11 pièces | 4                         | SIDE STRETCHER<br>(LEFT - RIGHT)<br>BARREAU<br>(GAUCHE - DROIT) |  | 2 PCS<br>2 PIÈCES |
|                                           | Rondelle plate<br>$\phi 5/16"$ x $\phi 3/4"$ x $1/16"$      |                                                                                     |                     |                           |                                                                 |                                                                                       |                   |
| E                                         | Allen Key 1/8"                                              |  | 1 pc<br>1 pièce     |                           |                                                                 |                                                                                       |                   |
|                                           | Clé Allen 1/8"                                              |                                                                                     |                     |                           |                                                                 |                                                                                       |                   |
| F                                         | Screw $\phi 8$ x $\phi 4$ x 2"                              |  | 4 pc<br>4 pièce     |                           |                                                                 |                                                                                       |                   |
|                                           | Vis a bois $\phi 8$ x $\phi 4$ x 2"                         |                                                                                     |                     |                           |                                                                 |                                                                                       |                   |

### TOOLS REQUIRED (NOT PROVIDED)

Phillips Screwdriver



### Hardware Pack Location(s):

STOF

8105-530S

UPH Back Side Chair

SKU# 42681052

# Assembly Instruction

## Instructions d'assemblage

STOF

8105-530S

UPH Back Side Chair

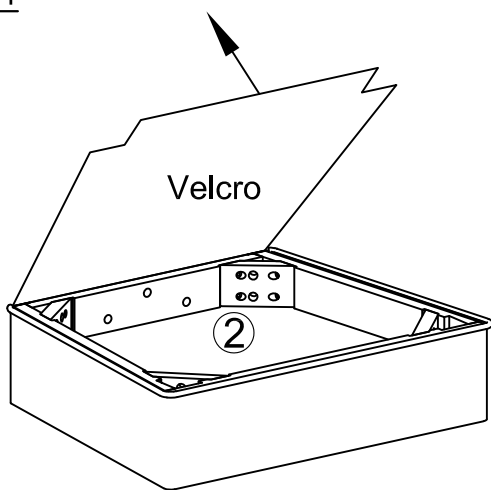
SKU# 42681052

Version 1 - 2024/09/06

\*\*\*Caution: Please read all instructions carefully before starting the assembly process. These parts are cumbersome and heavy. Therefore, two people are recommended in order to prevent personal injury and insure the parts are not damaged during the assembly.

\*\*\*Avertissement: veuillez lire toutes les instructions attentivement avant de commencer l'assemblage. Ces pièces sont encombrantes et lourdes. Il est recommandé d'être deux personnes pour l'assemblage afin de prévenir des blessures et/ou risquer d'endommager les pièces.

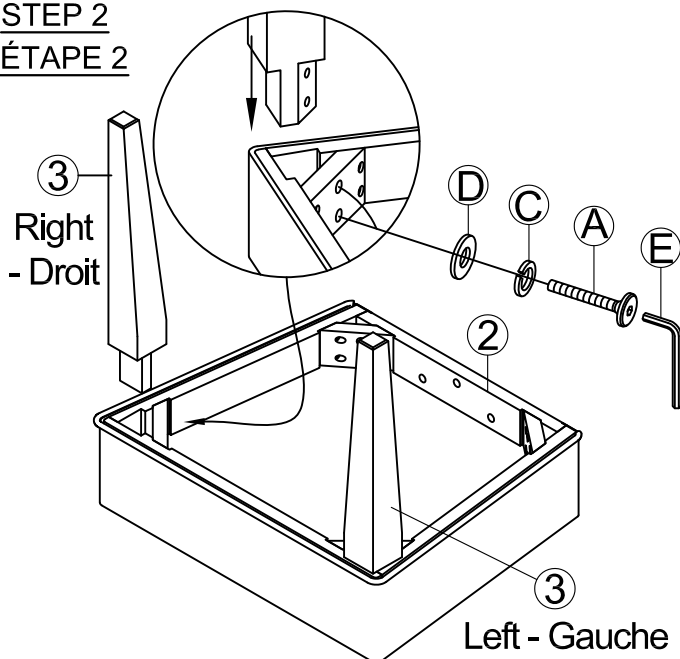
### STEP 1 ÉTAPE 1



Remove the velcro from the seat frame.

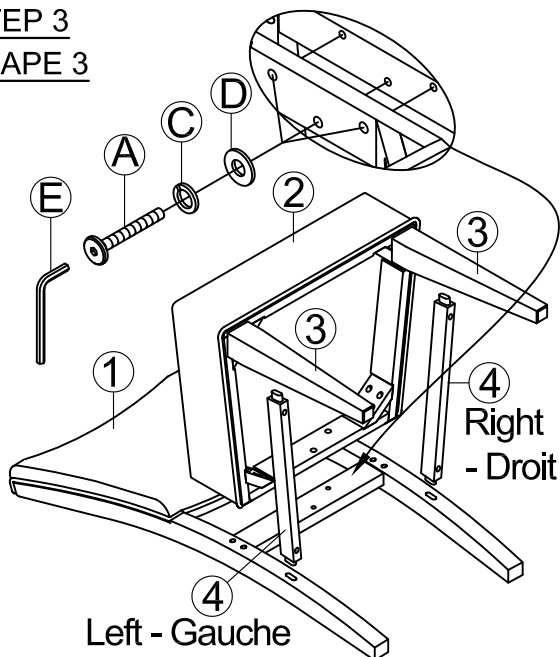
Note: Do not tighten all screws & bolts until the seat is fully assembly

### STEP 2 ÉTAPE 2



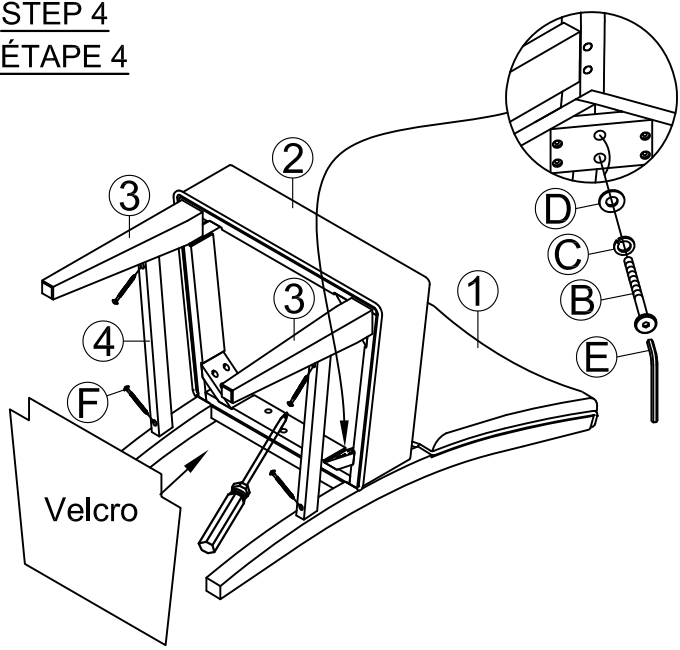
Attach the front legs to the seat frame.

### STEP 3 ÉTAPE 3



Attach the seat frame & front legs, side stretcher to the chair back.

### STEP 4 ÉTAPE 4



Screw the seat frame corner to the rear legs.  
Attach the screw into the side stretchers