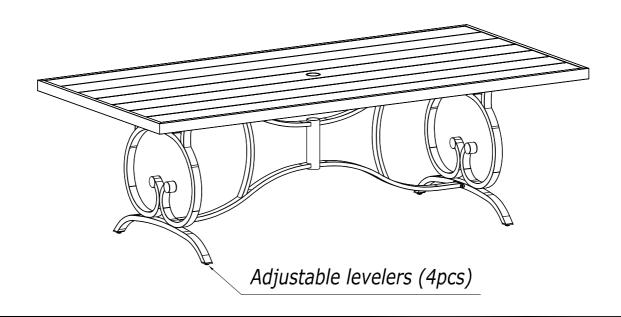


Assembly Instructions

VMDJ 5432 LAKE BRZ 90" RECT D/TBL W/UMB HOLE SKU# 74954326

Version #1 - 2024/10/21

Step	Code	Hardware	Q'ty	
1	A	Mushroom Bolt 6.3x35, B-HEX, SS, Head Ø10 (1/4"-20)		04 pcs
2	В	Mushroom Bolt 6.3x20, B-HEX, SS, Head Ø10 (1/4"-20)		08 pcs
1,2	С	Plain Washer 6.5x16x1, SS		12 pcs
3	D	Bolt Cap 11.7 x 4.7 PL		12 pcs
4	Е	Umbrella Hole Plug 56x17xt(3), AL		01 pc
1,2,3	F	Allen key 4x98		01 pc



Hardware Pack Location (s): LAKE BRZ 90" RECT D/TBL W/UMBRELLA HOLE, SKU# 74954326



Assembly Instructions

VMDJ 5432 LAKE BRZ 90" RECT D/TBL W/UMB HOLE SKU# 74954326

Version #1 - 2024/10/21

Step	Code	Component		Q'ty
1	G	Table Top Frame		01 pc
1	Н	Leg Frame		02 pcs
2	I	Support Leg Frame		01 pc

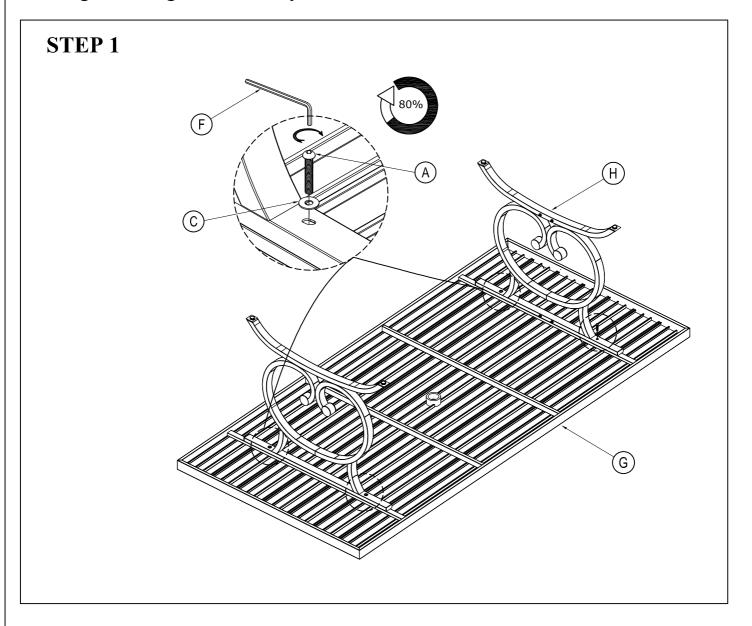


Assembly Instructions

VMDJ 5432 LAKE BRZ 90" RECT D/TBL W/UMB HOLE SKU# 74954326

Version #1 - 2024/10/21

***Caution: Please read all instructions carefully before starting the assembly process. Always place parts on a flat surface lined with an anti-scratch fabric. These parts are cumbersome and heavy. Therefore, two people are recommended in order to prevent personal injury and insure the parts are not damaged during the assembly.



Attach the Leg Frame (H) to the below of the Table Top Frame (G) with the Mushroom-Bolt (A), Plain Washer (C).

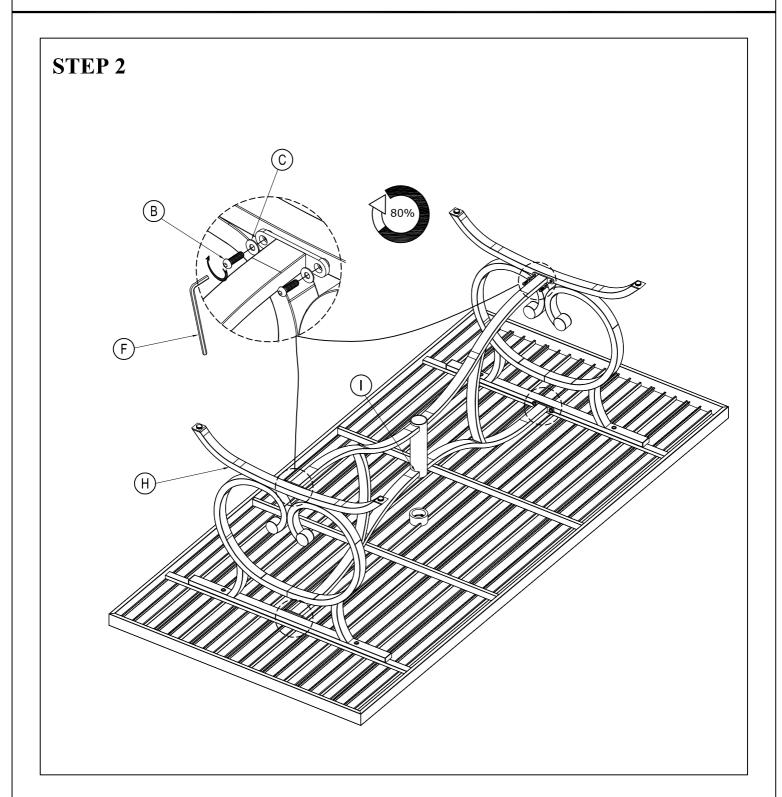
Tighten with Allen key (F) to 80% tightness.



Assembly Instructions

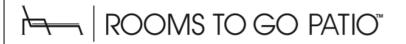
VMDJ 5432 LAKE BRZ 90" RECT D/TBL W/UMB HOLE SKU# 74954326

Version #1 - 2024/10/21



Attach the Support Leg Frame (I) to the Leg Frame (H) with the Mushroom-Bolt (B), Plain Washer (C).

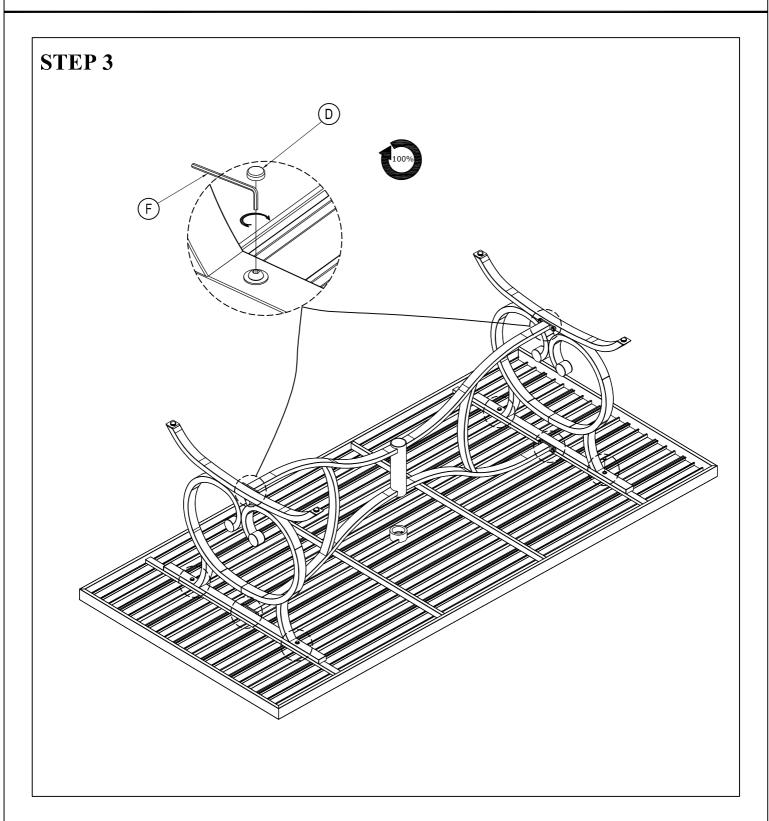
Tighten with Allen key (F) to 80% tightness.



Assembly Instructions

VMDJ 5432 LAKE BRZ 90" RECT D/TBL W/UMB HOLE SKU# 74954326

Version #1 - 2024/10/21



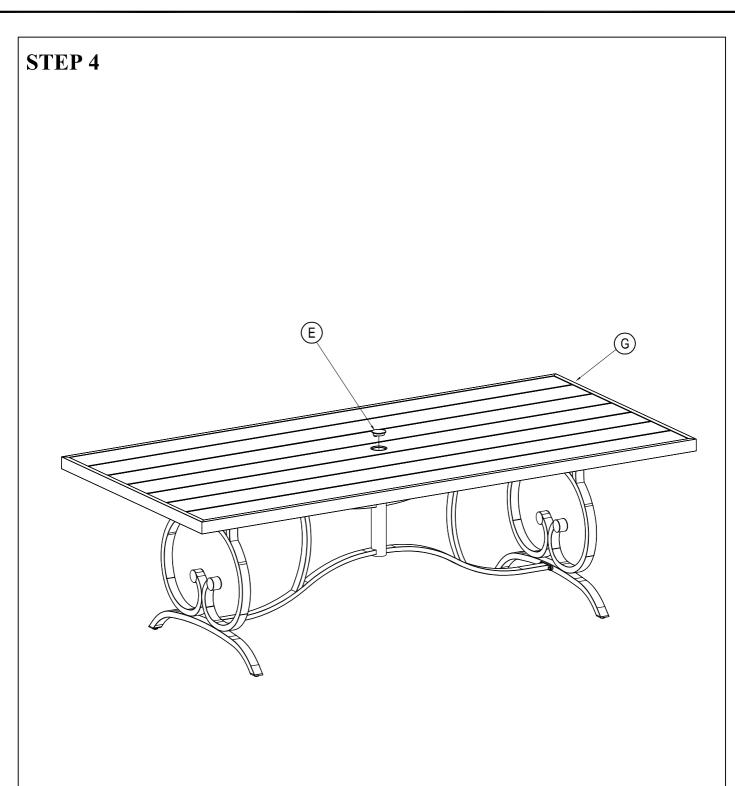
Tighten 100% tightness all positions. Attach Bolt Cap (D) on the Mushroom- Bolt.



Assembly Instructions

VMDJ 5432 LAKE BRZ 90" RECT D/TBL W/UMB HOLE SKU# 74954326

Version #1 - 2024/10/21



Attach the Umbrella Hole Plug (E) to the Table Top Frame (G). Assembling Completed.